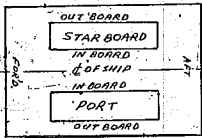


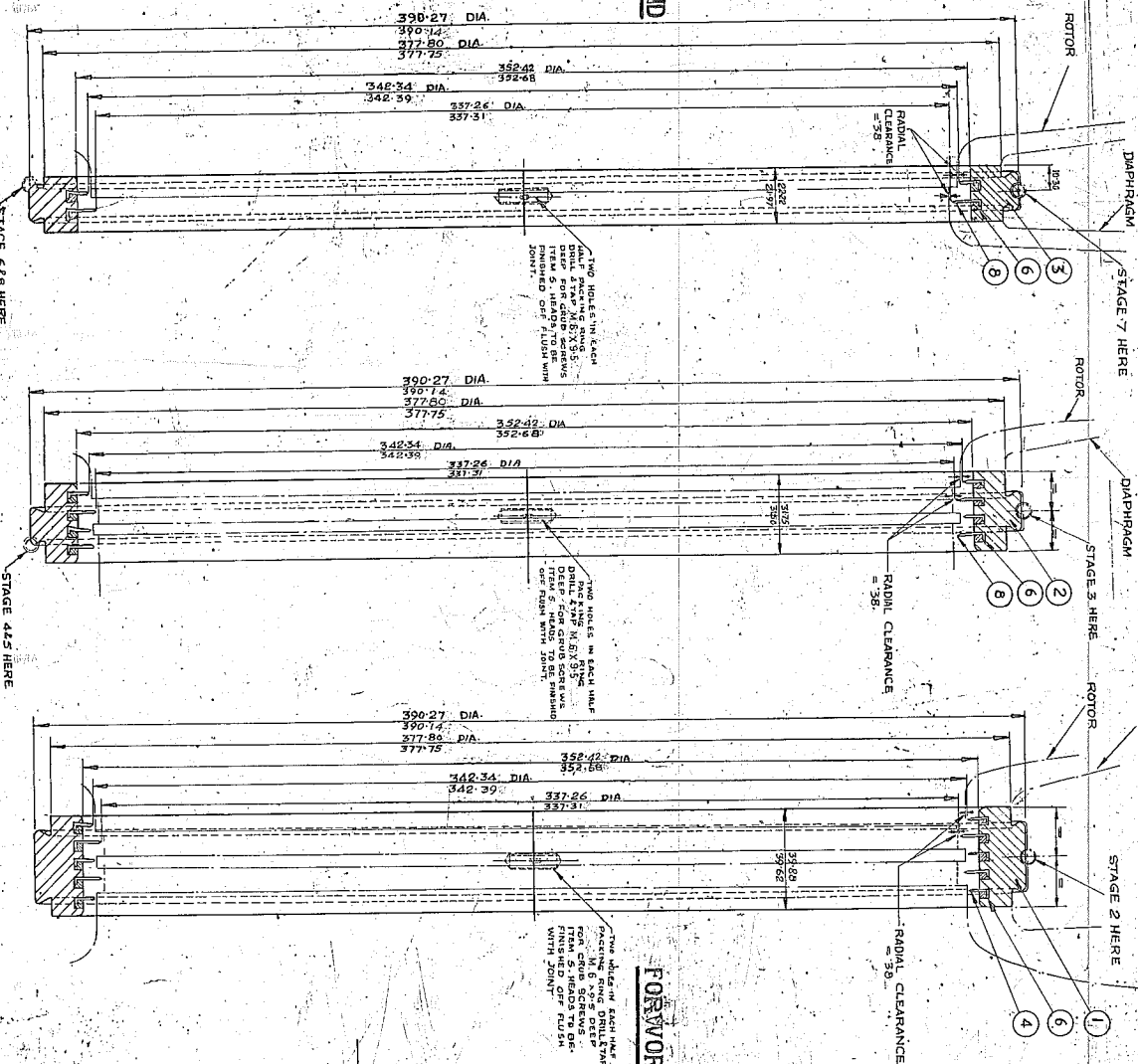
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED

THE SIDE OF DRG. TO BE USED ONLY FOR ENDORSEMENT BY OFFICER REPRESENTATIVE OF INDIAN NAVY IN TABULATED FORM

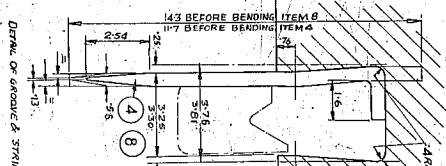
CONTRACTOR	ACTION OR APPROVAL	REMARKS	SIGNATURE	DATE
NAME	SIGN	DATE	FOR SIGNATURE	
LEADER	BHELD			



AFT END



FORWARD END



DETAIL OF CAULKING STRIP

DETAIL OF CAULKING STRIP FOR REPAIR PURPOSES ONLY

DIAPHRAGM PACKING STAGE 6, 7 & 8

DIAPHRAGM PACKING STAGES 3, 4 & 5

DIAPHRAGM PACKING STAGE 2

ENLARGED DETAILS OF STAGES 6, 7 & 8

ENLARGED DETAILS OF STAGES 3, 4 & 5

ENLARGED DETAIL OF STAGE 2

PLAN OF CAULKING STRIP

TWO SECTORS PER RING TO BE MADE WITH SUITABLE ALLOWANCE FOR FITTING AT HORIZONTAL JOINT. TO BE PURCHASED

NOTES: All threads (Internal & External) should be to MEDIUM CLASS unless otherwise stated

THIRD ANGLE PROJECTION

LIST OF MATERIAL

ITEM NO.	DESCRIPTION	SITE OR WEIGHT	QTY	REMARKS
1	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 2
2	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 3
3	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 4
4	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 5
5	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 6
6	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 7
7	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 8
8	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 9
9	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 10
10	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 11
11	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 12
12	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 13
13	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 14
14	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 15
15	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 16
16	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 17
17	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 18
18	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 19
19	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 20
20	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 21
21	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 22
22	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 23
23	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 24
24	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 25
25	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 26
26	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 27
27	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 28
28	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 29
29	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 30
30	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 31
31	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 32
32	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 33
33	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 34
34	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 35
35	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 36
36	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 37
37	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 38
38	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 39
39	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 40
40	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 41
41	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 42
42	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 43
43	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 44
44	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 45
45	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 46
46	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 47
47	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 48
48	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 49
49	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 50
50	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 51
51	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 52
52	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 53
53	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 54
54	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 55
55	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 56
56	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 57
57	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 58
58	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 59
59	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 60
60	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 61
61	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 62
62	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 63
63	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 64
64	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 65
65	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 66
66	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 67
67	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 68
68	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 69
69	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 70
70	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 71
71	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 72
72	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 73
73	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 74
74	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 75
75	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 76
76	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 77
77	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 78
78	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 79
79	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 80
80	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 81
81	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 82
82	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 83
83	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 84
84	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 85
85	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 86
86	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 87
87	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 88
88	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 89
89	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 90
90	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 91
91	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 92
92	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 93
93	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 94
94	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 95
95	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 96
96	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 97
97	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 98
98	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 99
99	PACKING RING 45mm x 25mm x 10mm	AA100408194	1	FOR STAGE 100

ITEM	TOOL	DESCRIPTION
1	147322	Form & Gauge
2	147323	Form & Gauge
3	147324	Form & Gauge
4	147325	Form & Gauge
5	147326	Form & Gauge
6	147327	Form & Gauge
7	147328	Form & Gauge
8	147329	Form & Gauge
9	147330	Form & Gauge
10	147331	Form & Gauge
11	147332	Form & Gauge
12	147333	Form & Gauge
13	147334	Form & Gauge
14	147335	Form & Gauge
15	147336	Form & Gauge
16	147337	Form & Gauge
17	147338	Form & Gauge
18	147339	Form & Gauge
19	147340	Form & Gauge
20	147341	Form & Gauge
21	147342	Form & Gauge
22	147343	Form & Gauge
23	147344	Form & Gauge
24	147345	Form & Gauge
25	147346	Form & Gauge
26	147347	Form & Gauge
27	147348	Form & Gauge
28	147349	Form & Gauge
29	147350	Form & Gauge
30	147351	Form & Gauge
31	147352	Form & Gauge
32	147353	Form & Gauge
33	147354	Form & Gauge
34	147355	Form & Gauge
35	147356	Form & Gauge
36	147357	Form & Gauge
37	147358	Form & Gauge
38	147359	Form & Gauge
39	147360	Form & Gauge
40	147361	Form & Gauge
41	147362	Form & Gauge
42	147363	Form & Gauge
43	147364	Form & Gauge
44	147365	Form & Gauge
45	147366	Form & Gauge
46	147367	Form & Gauge
47	147368	Form & Gauge
48	147369	Form & Gauge
49	147370	Form & Gauge
50	147371	Form & Gauge
51	147372	Form & Gauge
52	147373	Form & Gauge
53	147374	Form & Gauge
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58	147379	Form & Gauge
59	147380	Form & Gauge
60	147381	Form & Gauge
61	147382	Form & Gauge
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67	147388	Form & Gauge
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73	147394	Form & Gauge
74	147395	Form & Gauge
75	147396	Form & Gauge
76	147397	Form & Gauge
77	147398	Form & Gauge
78	147399	Form & Gauge
79	147400	Form & Gauge
80	147401	Form & Gauge
81	147402	Form & Gauge
82	147403	Form & Gauge
83	147404	Form & Gauge
84	147405	Form & Gauge
85	147406	Form & Gauge
86	147407	Form & Gauge
87	147408	Form & Gauge
88	147409	Form & Gauge
89	147410	Form & Gauge
90	147411	Form & Gauge
91	147412	Form & Gauge
92	147413	Form & Gauge
93	147414	Form & Gauge
94	147415	Form & Gauge
95	147416	Form & Gauge
96	147417	Form & Gauge
97	147418	Form & Gauge
98	147419	Form & Gauge
99	147420	Form & Gauge
100	147421	Form & Gauge

Directorate With Limits D		DURING REFERENCE	
to make to Spec:-		REG. R. 265/2622. EE / 24515 5518	
Mechanical, Sheet of 1/25 mm			
under silicon oil packed			
non-rotating			
STEAM TURBINE SH-2		BHARAT HEAVY ELECTRICALS LIMITED.	
DIN. Location 3111881		Bhopal	
DIN. Appd. 9/4/83			
DIN. Appd. 9/4/83			
DESIGN APPD.			
PRINTS TO :-			
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