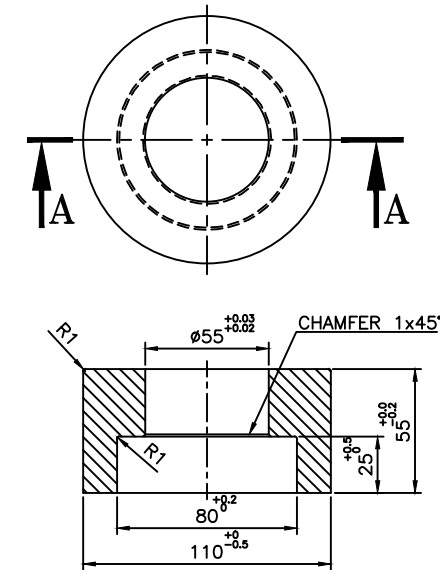
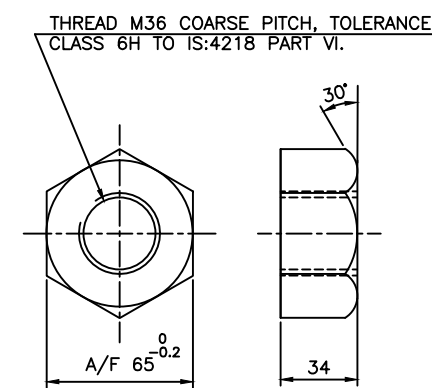


DRG. NO. 2 252 03 88601



SECTION-BB

⑥ ✓ ALL OVER



Technical drawing of a shaft with a keyway. The drawing shows a shaft with a diameter of $\varnothing 55^{+0.0}_{-0.02}$ and a keyway with a width of $\varnothing 39$. The keyway has a depth of $34^{-0.5}_{+0}$ and a fillet radius of $R1$. The shaft has a chamfer of $1 \times 45^\circ$ and a surface texture symbol of 0.3 .

✓ ALL OVER

④ HEX. NUT TO IS:1364

1. STUDS ARE TO BE STRAIGHT WITHIN 0.5 MM/METER.
2. TEST CERTIFICATES FOR CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES OF MATERIAL ARE TO BE SUBMITTED FOR BOTH STUDS & NUTS.
3. SURFACE FINISH OF MACHINED SURFACES SHALL BE 3.2 MICRONS OR BETTER.
4. THREADS ON IT. 2&4 MUST MATCH PERFECTLY WELL WITH THREADS ON IT. 1&3.
5. STUDS & NUTS TO BE COATED WITH ANTI RUST COMPOUND TO BP0690084 BEFORE DESPATCH.
6. THREADS ARE TO BE CHECKED BY PROPER GAUGE & NUTS ARE TO BE INTERCHANGEABLE.
7. PROPER PROTECTION SHALL BE GIVEN TO THREAD BEFORE DESPATCH.

28	-CARD TYPE-1
ADDITIONAL INFORMATION	
W.O.-33208 TO 13 A 23152	
STATUS OF DRAWING	

DISTRIBUTION OF PRINTS	
HGE-2	TEX-1
HGM-2	

28 TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	HMS-790/150-30K PRANAHITHA-CHEVELLA LIS PACKAGE 6 (NECL/TSGENCO)
--	--

NAME OF SUPPLYING HOUSE	NAME / SIGN		DATE	RE. NO.
DRN	BHANU	07.03.18		
भारत हेवी इलेक्ट्रिकल्स लिमिटेड मेण्डन BHARAT HEAVY ELECTRICALS LTD. RHODAL	KB/AKV	11.03.18		

विभाग DEPT. HGE	उत्प. नाप की श्रेणी UNTO. DIMS. GR		उत्पात SCALE NTS	भार विद्या. WEIGHT (K.G.) 1228.46	उपे. ड्राइंग का संदर्भ REF. TO ASSY. DRG. 0 252 03 88603	मद सं. ITEM NO.	मद संख्या NO. OF ITEM	11.03.16	NA
--------------------	---------------------------------------	---	------------------------	---	--	--------------------	-----------------------------	----------	----

CODE 403	NTS	4206.16	0 252 03 88603	006
शीट/ TITLE	DRAWING NO.		शु. /REV.	
ROTOR RIM STUD,	2 252 03 88601		01	
NUT AND COLLAR ASSY	पृष्ठ 01 शीट/01 OF 01			

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED	01	19.3.16	CHECKED
		APPROVED			APPROVED			APPROVED			APPROVED
ZONE			ZONE			ZONE			ZONE		IT.NO.005 & 006 ADD IN BOM.