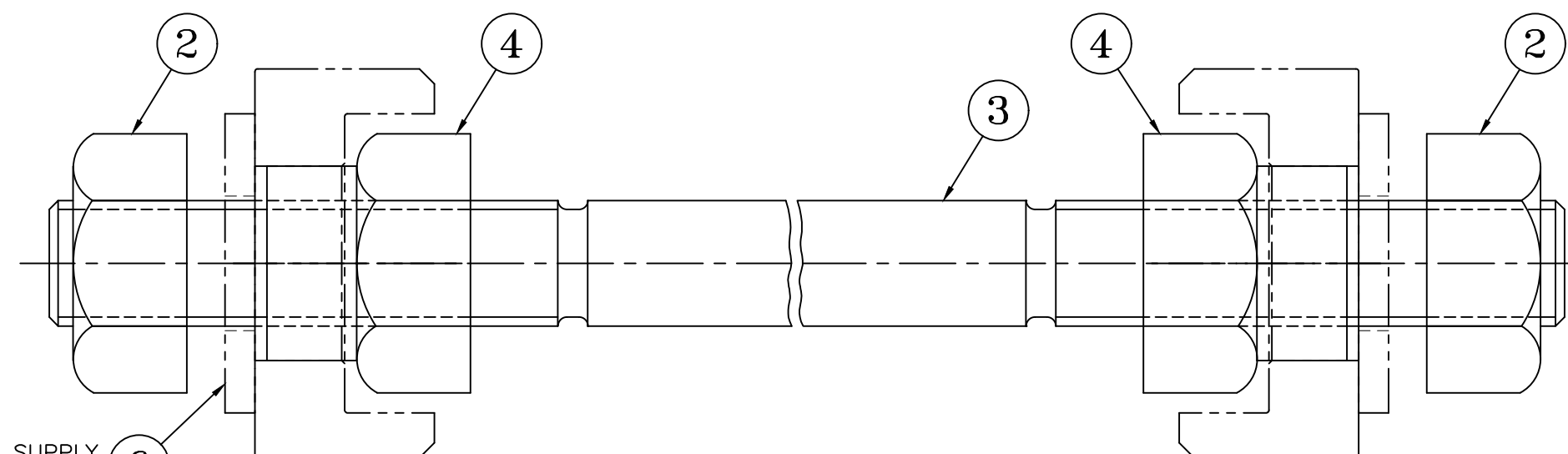
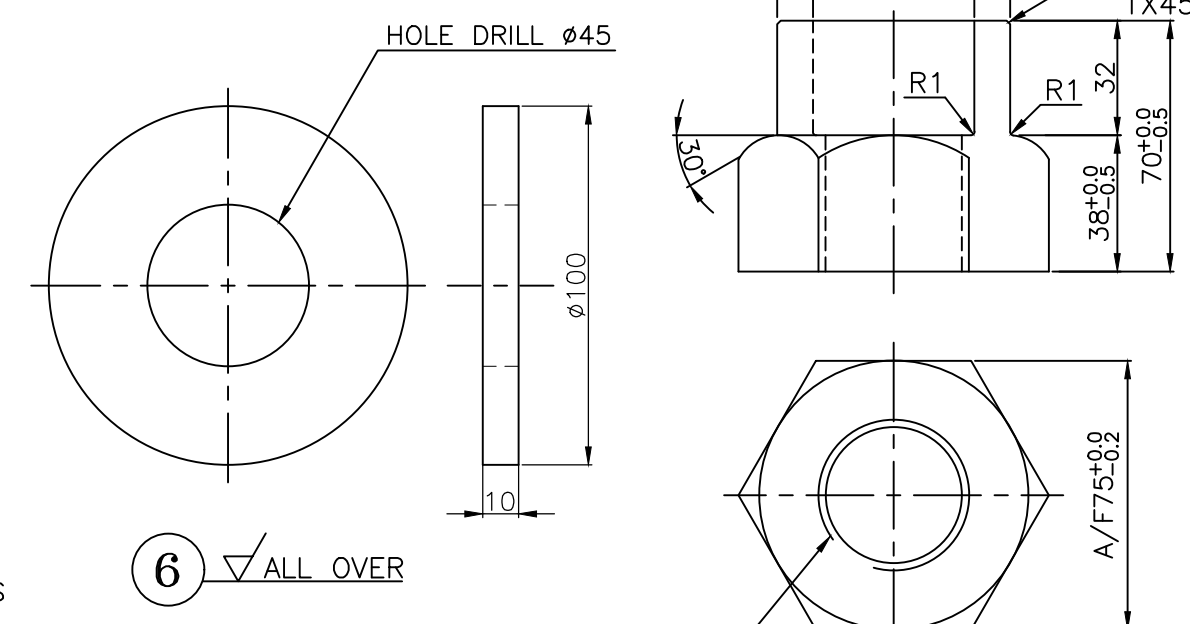


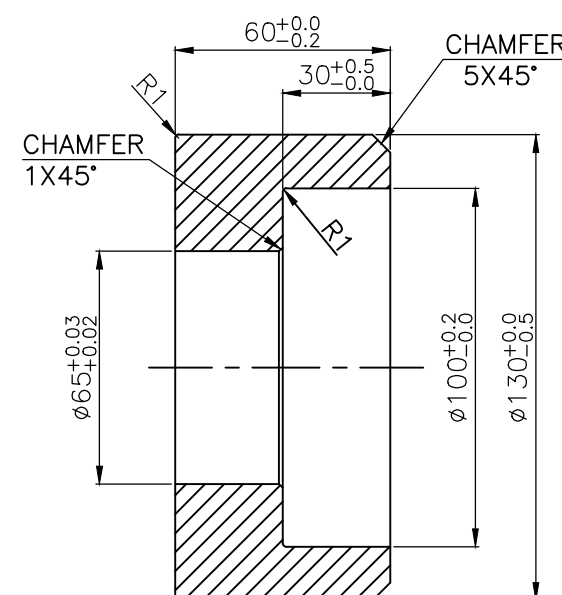


ASSEMBLY OF ITEMS 2, 3 & 4  
(AT SUPPLIER'S WORKS FOR SHIPPING PURPOSE)



THREAD M42 COARSE 6H PITCH  
TOLERANCE CLASS TO IS:4218 PART  
VI HEX NUT TO IS:1364-S6

1. STUDS ARE TO BE STRAIGHT WITHIN 0.5 MM/METER.
2. TEST CERTIFICATES FOR CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES ARE TO BE SUBMITTED FOR BOTH STUD & NUT.
3. SURFACE FINISH OF MACHINED SURFACES SHALL BE 3.2 MICRONS OR BETTER.
4. THREADS ON IT. 2&4 MUST MATCH PERFECTLY WELL WITH THREADS ON IT. 1&3.
5. STUDS & NUTS TO BE COATED WITH ANTI-RUST COMPOUND TO BPO690084 BEFORE DESPATCH.
6. EACH STUD TO BE FITTED WITH RESPECTIVE NUT/NUTS AT EACH END DURING DISPATCH AS SHOWN.
7. THREADS ARE TO BE CHECKED BY PROPER GAUGE & NUTS ARE TO BE INTERCHANGEABLE.
8. PROPER PROTECTION SHALL BE GIVEN TO THREAD BEFORE DESPATCH.
9. THE THREADED PORTION TO BE EXAMINED FOR ANY CRACKS. NO CRACKS ARE PERMITTED IN THE THREADED PORTION OF THE STUD. CUT THREADS ARE NOT ALLOWED.



② ☒ ALL OVER

THREAD M42 COARSE PITCH  
TOLERANCE CLASS 6H TO IS:4218  
PART VI HEX NUT TO IS:1364-S6

|                  |                      |         |     |                                  |    |          |    |                  |         |     |    |             |    |            |    |      |    |          |    |      |    |      |  |
|------------------|----------------------|---------|-----|----------------------------------|----|----------|----|------------------|---------|-----|----|-------------|----|------------|----|------|----|----------|----|------|----|------|--|
| 068              | INCLUDES<br>4 EXTRA  |         | 006 | SPECIAL WASHER                   |    |          |    |                  | AA10108 | NA  | NO | 0.49        |    |            |    |      |    |          |    |      |    |      |  |
| 068              | INCLUDES<br>4 EXTRA  |         | 005 | BUSH FOR FAN FIXING              |    |          |    |                  | AA10108 | NA  | NO | 3.62        |    |            |    |      |    |          |    |      |    |      |  |
| 068              | INCLUDES<br>4 EXTRA  |         | 004 | RIM NUT WITH<br>COLLAR M42       |    |          |    |                  | AA10501 | NA  | NO | 1.45        |    |            |    |      |    |          |    |      |    |      |  |
| 034              | INCLUDES<br>2 EXTRA  |         | 003 | RIM STUD M42<br>(FOR FAN FIXING) |    |          |    |                  | AA10501 | NA  | NO | 21.45       |    |            |    |      |    |          |    |      |    |      |  |
| 400              | INCLUDES<br>16 EXTRA |         | 002 | RIM NUT M42                      |    |          |    |                  | AA10501 | NA  | NO | 1.04        |    |            |    |      |    |          |    |      |    |      |  |
| 165              | INCLUDES<br>5 EXTRA  |         | 001 | RIM STUD M42                     |    |          |    |                  | AA10501 | NA  | NO | 19.67       |    |            |    |      |    |          |    |      |    |      |  |
| 59               | 64                   | 65      | 75  | 78                               | 79 | 25       | 27 | 29               | 58      | 59  | 60 | 77          | 29 | 31         | 34 | 45   | 55 | 56       | 57 | 58   | 65 | 72   |  |
| VAR00            |                      | REMARKS |     | VAR. NO.                         |    | ITEM NO. |    | DESCRIPTION      |         | STD |    | DRAWING NO. |    | MATL. CODE |    | UNIT |    | UNIT WT. |    | QTY. |    | UNIT |  |
| 28 → CARD TYPE-3 |                      |         |     | 28 → CARD TYPE-1                 |    |          |    | 28 → CARD TYPE-2 |         |     |    |             |    |            |    |      |    |          |    |      |    |      |  |

|                            |       |
|----------------------------|-------|
| ADDITIONAL INFORMATION     |       |
| W.O. :-36221 TO 26 A 23152 |       |
| STATUS OF DRAWING          |       |
| U                          |       |
| DISTRIBUTION OF PRINTS     |       |
| HGE-2                      | HGM-2 |
| TEX-1                      |       |

|                                                                                            |                               |                                              |                           |
|--------------------------------------------------------------------------------------------|-------------------------------|----------------------------------------------|---------------------------|
| CARD TYPE 1                                                                                |                               | CARD TYPE 2                                  |                           |
| mRikn dk i-dkj;k<br>xk-gd@fjkstuk dk uke<br>TYPE OF PRODUCT OR<br>NAME OF CUSTOMER/PROJECT |                               | HGT-540/150-16D<br>BALIMELA HEP (R & M)/OHPC |                           |
|       | HAKjr gsoh bysfDV&dYl fyfeVsM | cuk;k DRN.                                   | uke@ NAME<br>RKP          |
|                                                                                            | HAKsiky                       | Wok CKD.                                     | gLrk@SIGN<br><i>Arora</i> |
|                                                                                            | BHARAT HEAVY ELECTRICALS LTD. | uageskfr                                     | fnaukd@DATE<br>06.11.17   |
| BHOPAL                                                                                     |                               | RG                                           | 06.11.17                  |

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|---|--|------|------|--------------------|------|------|--------------------|------|------|--------------------|------|------|--------------------|----------------------|---------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------|--------------------------------|---------------------------|----|--|
| F |  | REV. | DATE | ALTERED<br>CHECKED | REV. | DATE | ALTERED<br>CHECKED | REV. | DATE | ALTERED<br>CHECKED | REV. | DATE | ALTERED<br>CHECKED | foHAKx<br>DEPT. HGE. | vu_vky_ uki dh Js.kh<br>fd_xz_kvis_ M&kbax dk lanHAZ<br>dksM REF. TO ASSY. DRG. | vujtkr<br>SCALE                                                                       | HAKj<br>WEIGHT (K.G.) | 00.17.77<br>en d--<br>ITEM NO. | 00<br>NO. C<br>ITEM<br>00 |    |  |
|   |  |      |      | APPROVED           |      |      | APPROVED           |      |      | APPROVED           |      |      | APPROVED           | CODE 403             | 32500001404                                                                     |  | 1:2                   | 0 252 03 05704                 | -                         | 00 |  |
|   |  |      |      |                    |      |      |                    |      |      |                    |      |      |                    | ZONE                 |                                                                                 |                                                                                       |                       | M&kbax dBRWING NO.             | iqu_0R                    | 00 |  |
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