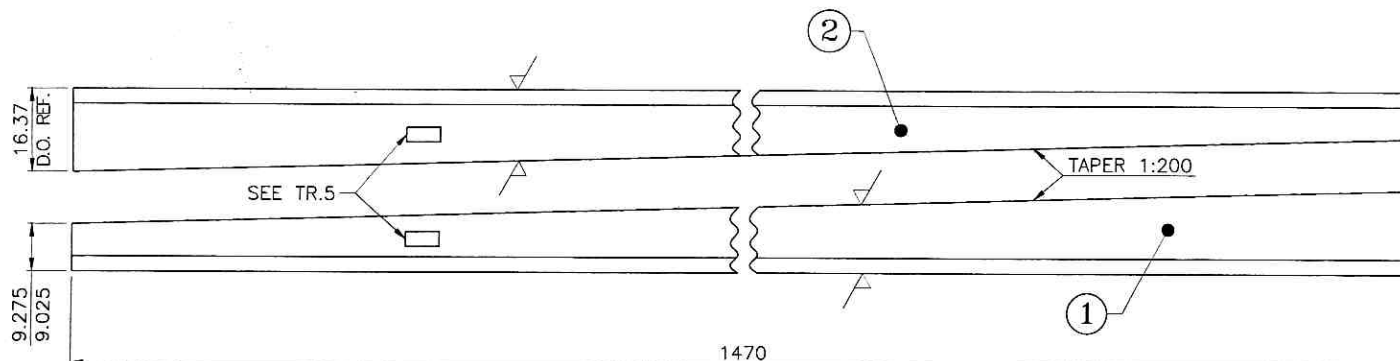
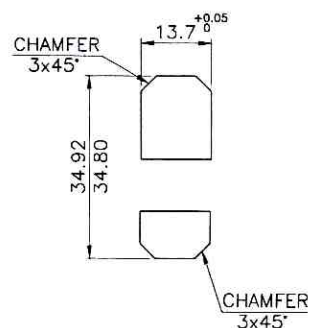


DRG. NO. 3 253 03 20019



TECHNICAL REQUIREMENT:-

1. THE TAPER MACHINING SHALL BE DONE ON A PAIR OF KEYS AND THE KEYS SHALL BE MATCH MARKED. DIMENSION AFTER PAIRING SHALL BE AS SHOWN IN THE ASSY. VIEW.
2. SURFACE FINISH OF MACHINED SURFACE SHALL BE 3.2 MICRONS OR BETTER.
3. THE MATCHING TAPER FACES OF POLE KEYS SHOULD BE FLAT. CONVEXITY ON THESE FACES ARE NOT ALLOWED. CONCAVITY ON THESE FACES SHALL NOT EXCEED 0.05MM. WHEN OBSERVED IN PAIR.
4. APPLY TRP. ON ITEMS 1 & 2 FOR RUST PREVENTION TO BP0690084.
5. KEYS SHOULD BE MARKED IN PAIRS.

001		002	DRIVE POLE KEYS 14x22x1475 LG. H.R.C.S. BAR.			BP1030305951		NA	NA	2.02		
						AA10305		NA	NA			
001		001	STATIC POLE KEYS 14x22x1475 LG. H.R.C.S. BAR.			BP1030305951		NA	NA	2.02		
						AA10305		NA	NA			
VAR00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATL. CODE		UNIT	QTY.	UNIT WT.(Kg)
28 → CARD TYPE-3		28 → CARD TYPE-1				28 → CARD TYPE-2						

ADDITIONAL INFORMATION
W.O. NO. 38538 S 23161

STATUS OF DRAWING	'11'
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DISTRIBUTION OF PRINTS	
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HGE-2	HGM-2
FWM-4	TEX-1

उत्पाद का प्रकार या
ग्राहक / परियोजना का नाम
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

HGU 792.48 / 120.65 - 32D
UJVNL / RAMGANGA R&M, UNIT-3

	भारत हेवी इलेक्ट्रिकल्स लमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL		नाम NAME	दस्तक SIGN	तारीख DATE	वेरी की खस्रा, NO. OF VAR
		DRN	VINEET		26.12.18	
		CKD	AB		26.12.18	
		ADDN	DKC		26.12.18	

विभाग DEPT	HGE	अन. टार. नाप की इकाई. UNITL.DIMS. GR.		अनुपात SCALE	भार (कि.ग्रा.) WEIGHT (K.G.)	अन. इकाई का संदर्भ REF. TO ASSY. DRG.	मद क्र. ITEM NO.	मद संख्या NO. OF ITEM
कोड CODE	403	325000011404		NA	NA	--	--	002

शीर्षक/ TITLE	प्रमाणित/ CERTIFIED	प्रमाणित करने वाले/ CERTIFIED BY	दिनांक/ DATE
1. <u>प्रमाणित करने वाले/ CERTIFIED BY</u>			
2. <u>दिनांक/ DATE</u>			

SET OF POLE KEYS

आरेख क्रं. / DRAWING NO.

3 253 03 20019

पुन. / RE

पृष्ठ क्र. / SHT. No. 01

पृष्ठों की संख्या / NO. OF SH. 01