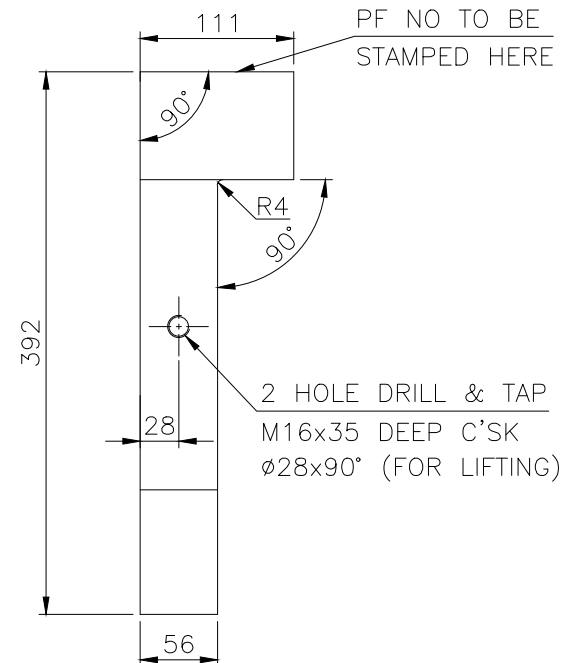
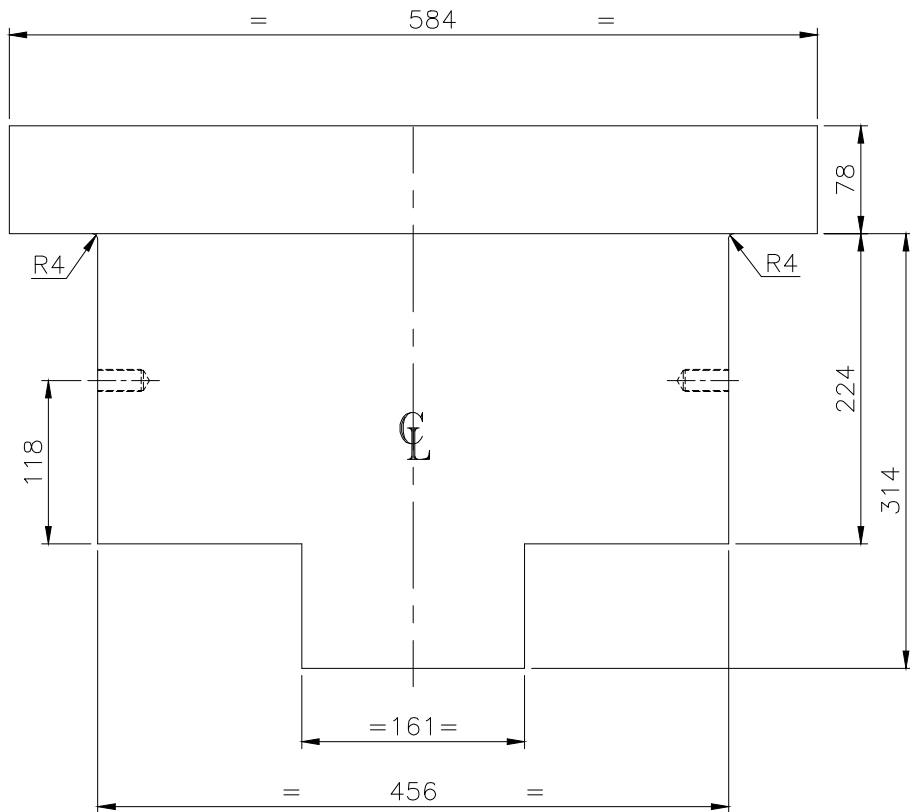


(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3 253 02 89601



1. FORGINGS SHALL BE SUPPLIED IN ACCORDANCE WITH CONDITIONS LAID DOWN IN DRG. NO. 3 253 02 01400.
2. THE END PLATES ARE TO BE ROUGH MACHINED TO DIMENSION SHOWN MACHINING TOLERANCE $^{+2}_{-0}$.
3. THE SURFACE FINISH OF MACHINED SURFACE SHALL BE 3.2 MICRONS OR BETTER.
4. P.F. NOS TO BE STAMPED IN 6 MM SIZE AS BELOW

<u>STAGE</u>	<u>UNIT NO.</u>	<u>P.F.NO</u>
2	1-9	308170 TO 308601
3	1-9	308602 TO 309033
SPARES (STAGE-2)	2 UNITS	309034 TO 309129
SPARES (STAGE-3)	2 UNITS	309130 TO 309225
5. ALL SURFACES SHALL BE PARALLEL & SQUARE.
6. ALL FORGING SHALL BE TESTED ULTRASONICALLY IN ACCORDANCE WITH CORPORATE STANDARD AA0850118 TO ENSURE FREEDOM FROM INTERNAL DEFECTS. THE NORMS OF ACCEPTANCE SHALL BE AS PER CATEGORY-2 OF THE ABOVE STANDARD.

1

						001		POLE END PLATE FORGING									HG 06004			NA	NA	92										
59	64	65	75	78	79	25	27	29			58	59	60			77	29	31	34	45	55	56	57	58	65	72						
VAROO			REMARKS			VAR. NO.		ITEM NO.		DESCRIPTION			STD	DRAWING NO.				IT.NO.	MATL. CODE				A	UNIT	UNIT WT.							
																		32	33	46	54		C	UNIT	68	71	72					
																		VAR.	MATL. SPCN.						QTY.							
28 → CARD TYPE-3								28 → CARD TYPE-1								28 → CARD TYPE-2																
ADDITIONAL INFORMATION W.O. NO.-36201 TO 09-A-23153-STAGE 2 36210 TO 18-A-23153-STAGE 3								TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																HMS-713/170-24K PALAMURU RANGAREDDY LIS STAGE-2&3 (MEIL/TSGENCO)								
STATUS OF DRAWING U								BHARAT HEAVY ELECTRICALS LTD. BHOPAL																DRN	NAME		SIGN		DATE		NO. OF VAR.	
DISTRIBUTION OF PRINTS HGE - 2 HGM - 2 TEX - 1																								CKD	RKP				07.10.19		00	
																								APPD	NS				07.10.19			
																									RG				07.10.19			
REV.	DATE	ALTERED CHECKED APPD.						DEPT. H.G.E.	UNTO. DIMS. GR.		SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.			ITEM NO.	NO.OF ITEMS															
								CODE 403	32500001404		1:5	92	1 253 02 89603			001	001															
ZONE								TITLE POLE END PLATE FORGING										DRAWING NO. 3 253 02 89601				REV. 00										
																		SHT. NO. 01		NO. OF SHT. 01												

A3 SIZE