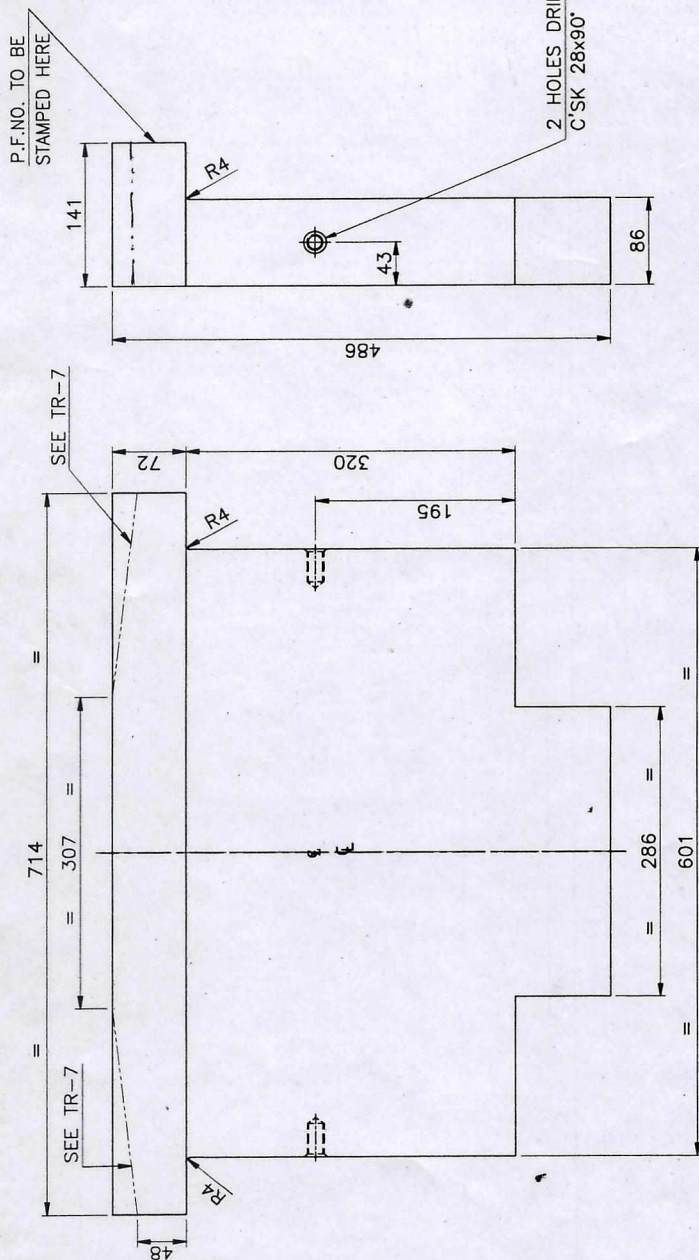


DRG. NO. 3 253 02 07701



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1. FORGINGS SHALL BE SUPPLIED IN ACCORDANCE WITH CONDITION LAID DOWN IN DRG. NO. 3 253 02 01400.
2. THE END PLATES ARE TO BE ROUGH MACHINED TO DIMENSION SHOWN MACHINING TOLERANCE ^{±0}.
3. MAX. ROUGHNESS OF MACHINED SURFACE SHALL NOT BE WORSE THAN 6.3 MICRONS EXCEPT WHERE OTHERWISE STATED.
4. P.F. NOS TO BE STAMPED IN 6 MM SIZE AS BELOW
 - A. FOR 48 NOS. (UNIT-1) USE P.F. NO. 310240 TO 310287
 - B. FOR 48 NOS. (UNIT-2) USE P.F. NO. 310288 TO 310335
 - C. FOR 48 NOS. (UNIT-3) USE P.F. NO. 310336 TO 310383
 - D. FOR 48 NOS. (UNIT-4) USE P.F. NO. 310384 TO 310431
 - E. FOR 04 NOS. (SPARE) USE P.F. NO. 310432 TO 310435
5. EACH FORGING SHALL BE TESTED ULTRASONICALLY IN ACCORDANCE WITH CORPORATE STANDARD AA 0850118 TO ENSURE FREEDOM FROM INTERNAL DEFECTS: THE NORMS OF ACCEPTANCE SHALL BE AS PER CATEGORY-2 OF THE ABOVE STANDARD.
6. ALL SURFACES SHALL BE PARALLEL & SQUARE.
7. IMPORTANT NOTE FOR SUPPLIER:-
THE SUPPLIER CAN ALSO SUPPLY FORGING AS PER THE CONTOUR SHOWN. IN THIS CASE, SUPPLIER HAS TO SUBMIT THEIR DRAWING FOR APPROVAL BEFORE START OF MANUFACTURING.

2 HOLES DRILL & TAP M16x33 DEEP
C'SK 28x90" FOR LIFTING PURPOSE.

EXPORT

[illegible]