

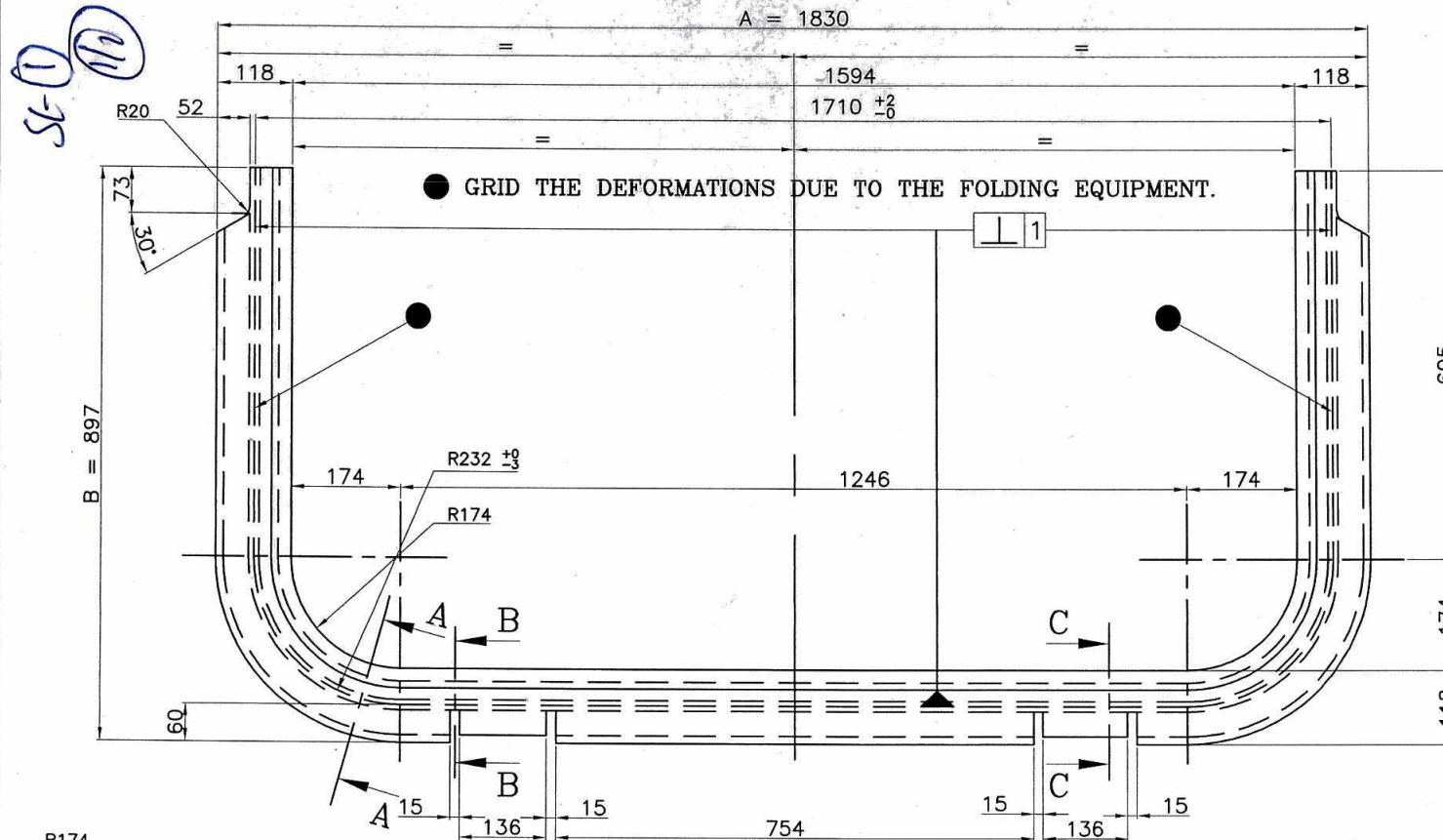
337618TT005P0003

337618TT005P0003

FIRST ANGLE PROJECTION

ALL DIMENSIONS IN MILLIMETER

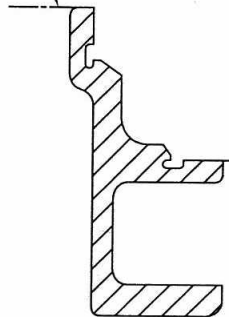
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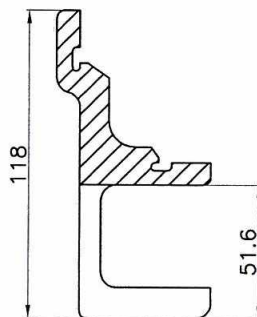
SL-01
(1/2)

ITEM NO-01
RV9004123148

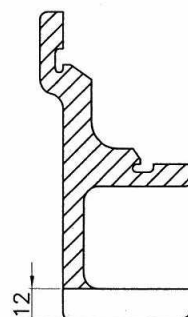
R174



DETAIL-AA



DETAIL-BB



DETAIL-CC

NOTE:-

1. DEVELOPMENT LENGTH(A+2B-401)
= (1830+2X897-401) = 3223 MM.
2. ALL DIMENSIONS ARE IN MM.

03	STIFFENING RIB	337618TT005P0003	02	18.4
POS.	PARTS NAME	DRAWING NO.	QTY.	WT.(KG.)
REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. MATL.CODE WT. (O) VAR. MATL.SPCN. QTY. O
CUSTOMER		PROJECT/PRODUCT		
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR		TRANSFORMER TANK		
DRN.	SK SINGH	SIGN.	DATE	NO. OF VAR.
CKD.	SK SINGH			
APPD.	A NARAYAN			
DEPT.	BDE	UNTOL.DIM.GR.	C/M/F	SCALE N.T.S.
REV.	DATE	ALTERD	CHECKED	WEIGHT-KG
TITLE		REF. TO ASSY.DRG.		
STIFFENING RIB		HSTN310766		
		DRAWING NO.		
		3 3 76 18 TT 005 00		
		SHEET NO.- 01 NO.OF SHEETS- 01 SIZE- A3		

HSTN422587

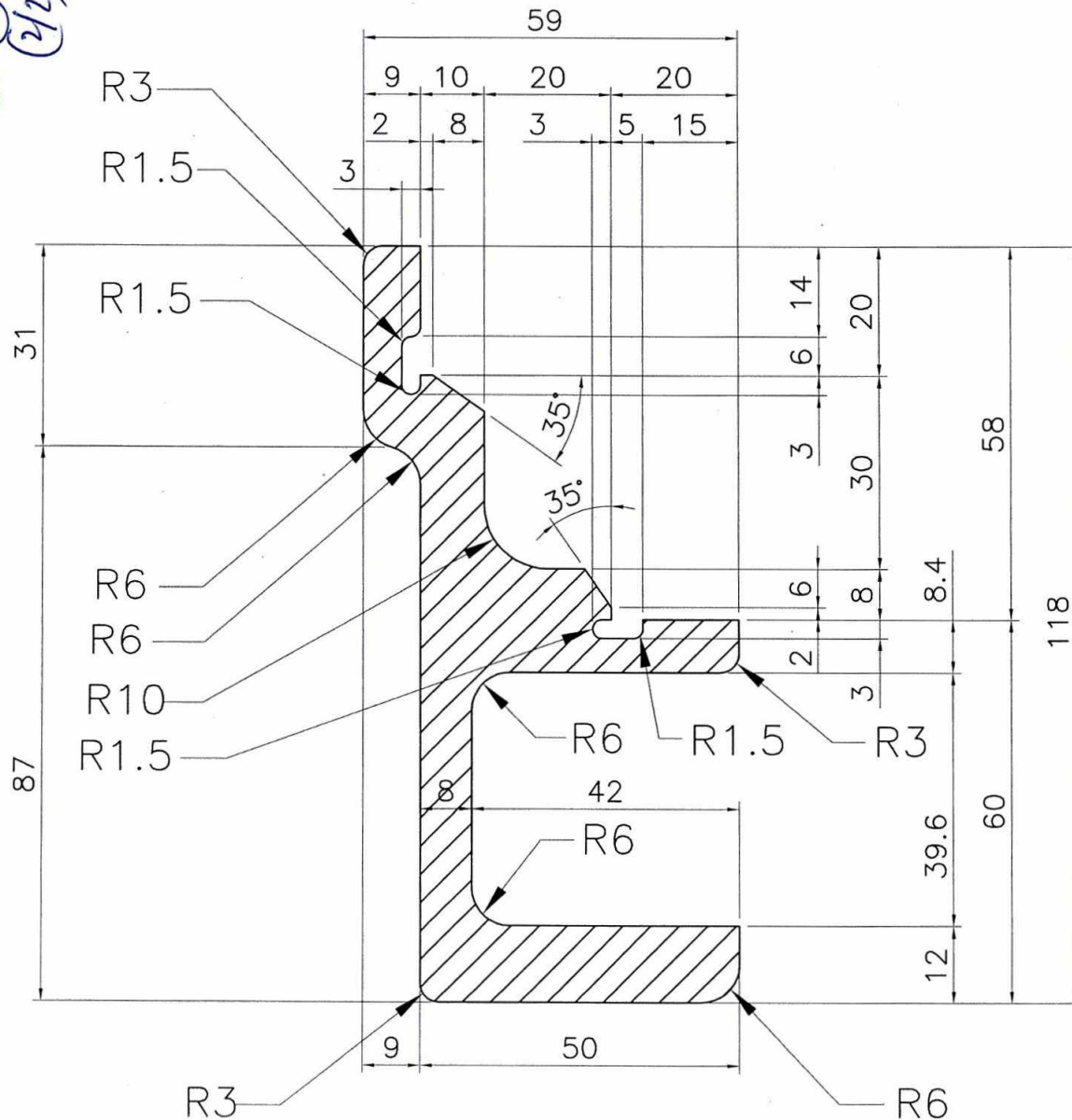
DRAWING NO.

FIRST ANGLE PROJECTION

ALL DIMENSIONS IN MILLIMETER

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HSTN422587

S1-01
(2/2)

NOTE:-

1. DO NOT EXCEED BRINELL HARDNESS HB70.
2. SPEC. PROF. MAT.- ISO:209-12779, 3335.
AL. MG 3 Mn, 5.696 KG/M.
3. ALL DIMENSIONS ARE IN MM.

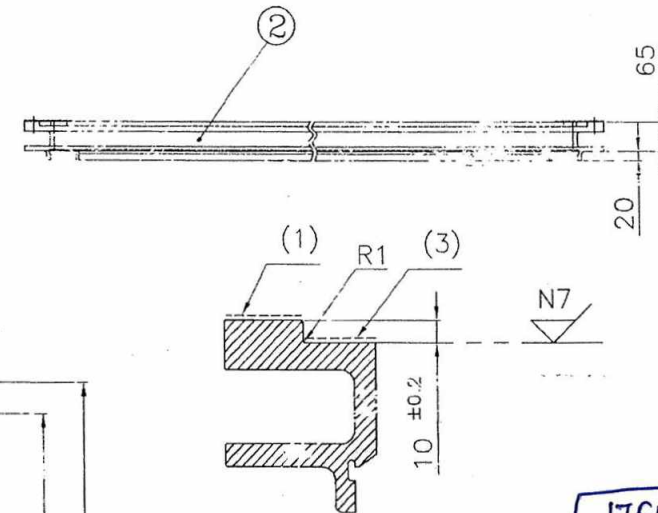
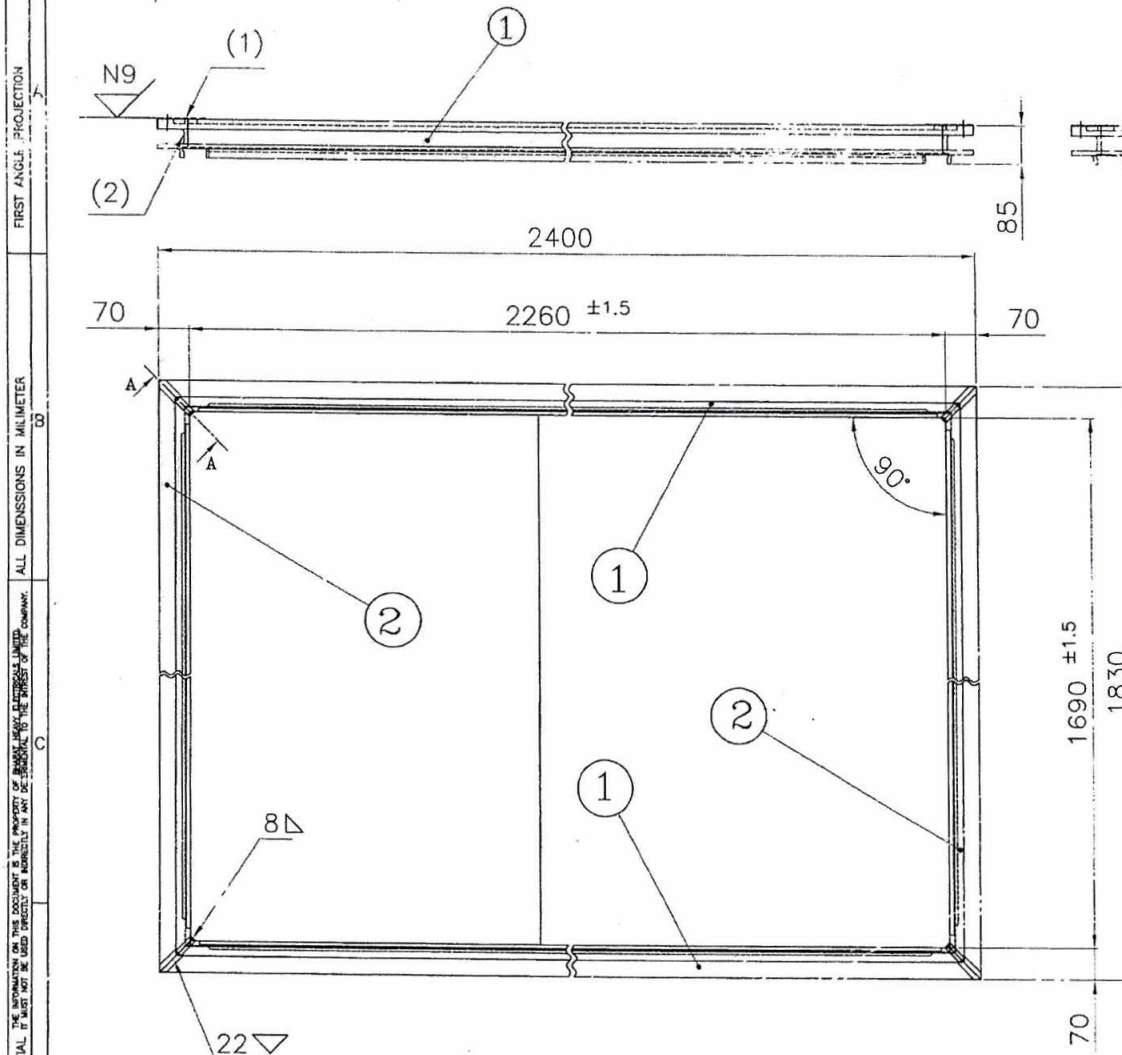
01	SPECIAL PROFILE	HSTN422587	-	5.696
NOS.	PARTS NAME	DRAWING NO.	QTY.	WT.(KG.)

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. VAR.	MATL.CODE MATL.SPCN.	WT. QTY.
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CUSTOMER			PROJECT/PRODUCT		
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR			TRANSFORMER TANK		
DRN.	NK SINGH	SIGN.	DATE	NO. OF	VAR.
CKD.	SK SINGH	-	-	-	-
APPD.	AK NARAYAN	-	-	-	-
DEPTT.	BDE	UNTOLOM.DR.	C/M/F	SCALE	WEIGHT-KG
				N.T.S.	
TITLE			SPECIAL PROFILE (DETAIL-AA)		
REF.TO ASSY.DRG.			HSTN422587		
DRAWING NO.			00		
SHEET NO.- 01			NO.OF SHEETS- 01		
SIZE- A3					

337618TT001R0001

SL-02
(1/2)



DETAIL-AA

ITEM NO -
RUGOODY123121

NOTE:-

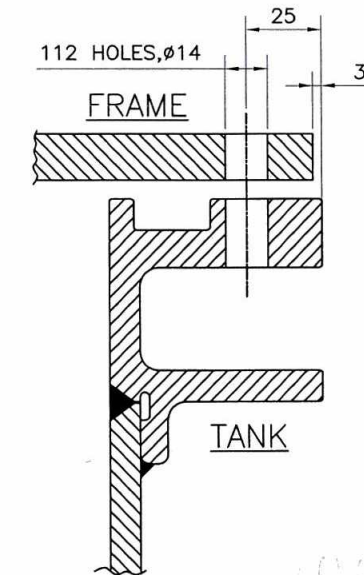
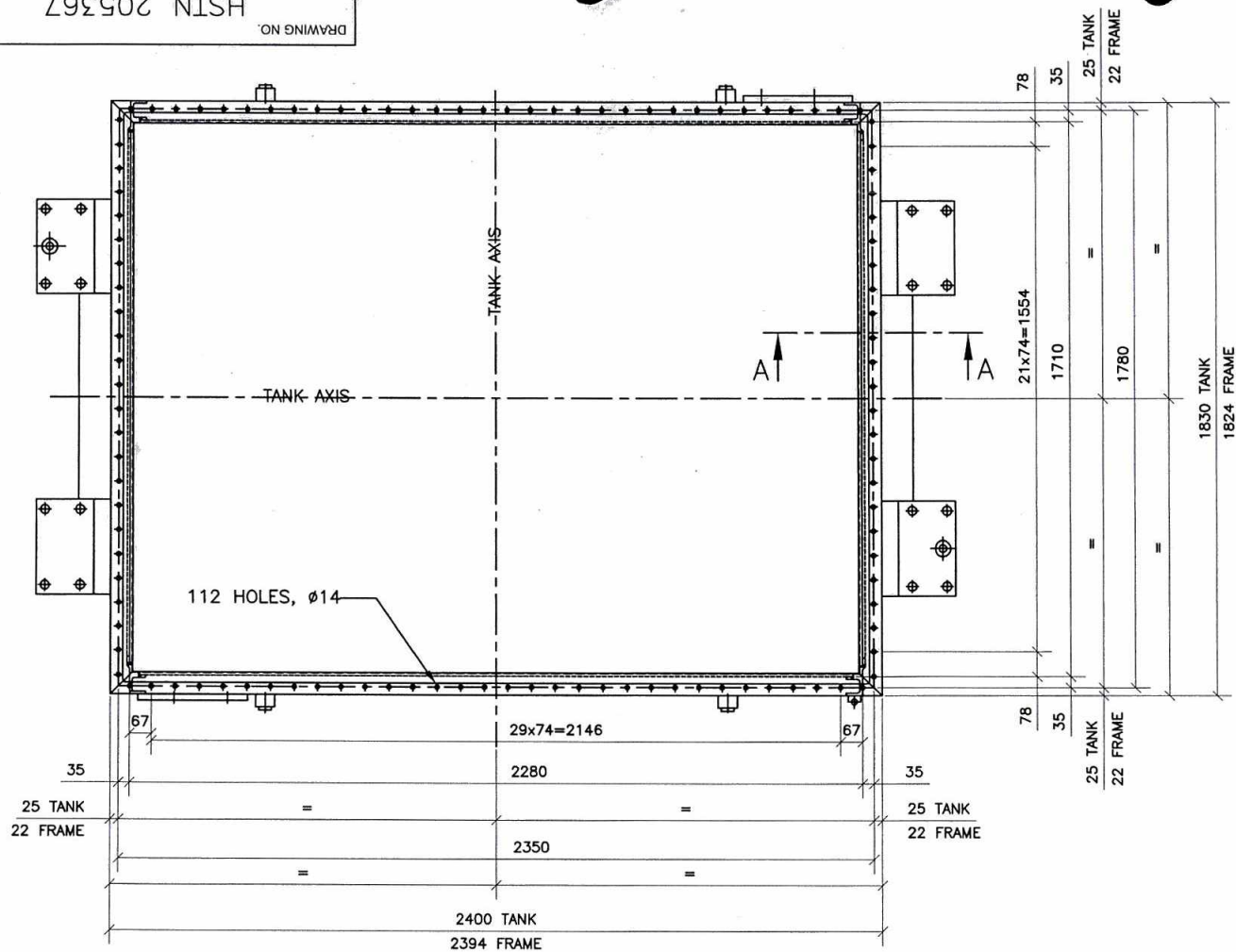
1. GRID JUST ABOVE THE WELDS OF THE 4 CORNERS.
2. GRID AS NEEDED THE PROFILES ITEM 1 & 2
AUTHORIZE THE EXECUTION OF THE EXTERNAL WELD.
3. GRID THE WELDS OF THE 4 CORNERS.
GASKET SEATING ON.
- WARM OIL - TIGHT WELDS.
4. ALL DIMENSIONS ARE IN MM.

TOTAL WEIGHT (HSTN310762R0G01) = 54.0				
02	FRAME 1830 LONG	137618TT001P0002	2	23.9
01	FRAME 2400 LONG	137618TT001P0001	02	31.0
NOS.	PARTS NAME	DRAWING NO.	QTY.	WT.(KG.)

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO.	MATL.CODE	WT.	QTY	Q
				VAR.	MATL.SPCN.			

		CUSTOMER		PROJECT/PRODUCT TRANSFORMER TANK						
		BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR					NAME	SIGN.	DATE	NO. OF VAR.
						CRN.	SK SINGH			
						DRN.	SK SINGH			
						APPD.	AK NARAYAN			
DEPT.	UNTL.DIM.GR.	SCALE	WEIGHT-KG	REF. TO ASSY.DWG.				ITEM		
BDE	C/M/F		N.T.S.	HSTN:G3762				ITEM		
TITLE				DRAWING NO.		SEC.				
UPPER TANK FRAME				3 3 76 18 TT 001		00				
				SHEET NO.- 01		NO. OF SHEETS- 01		SIZE- 11		

DRAWING NO.

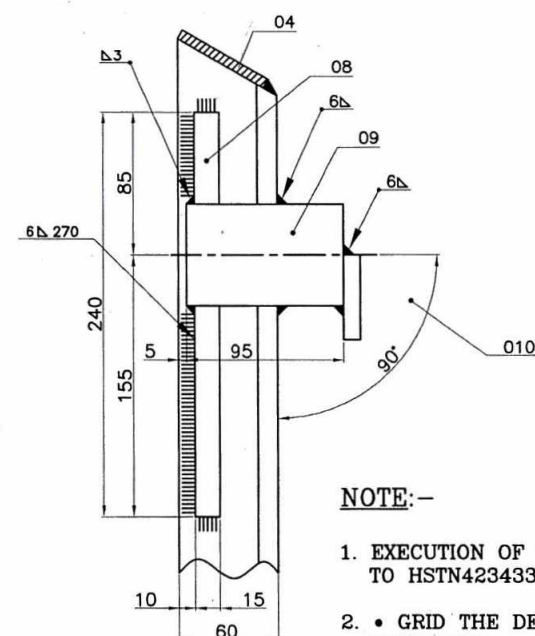
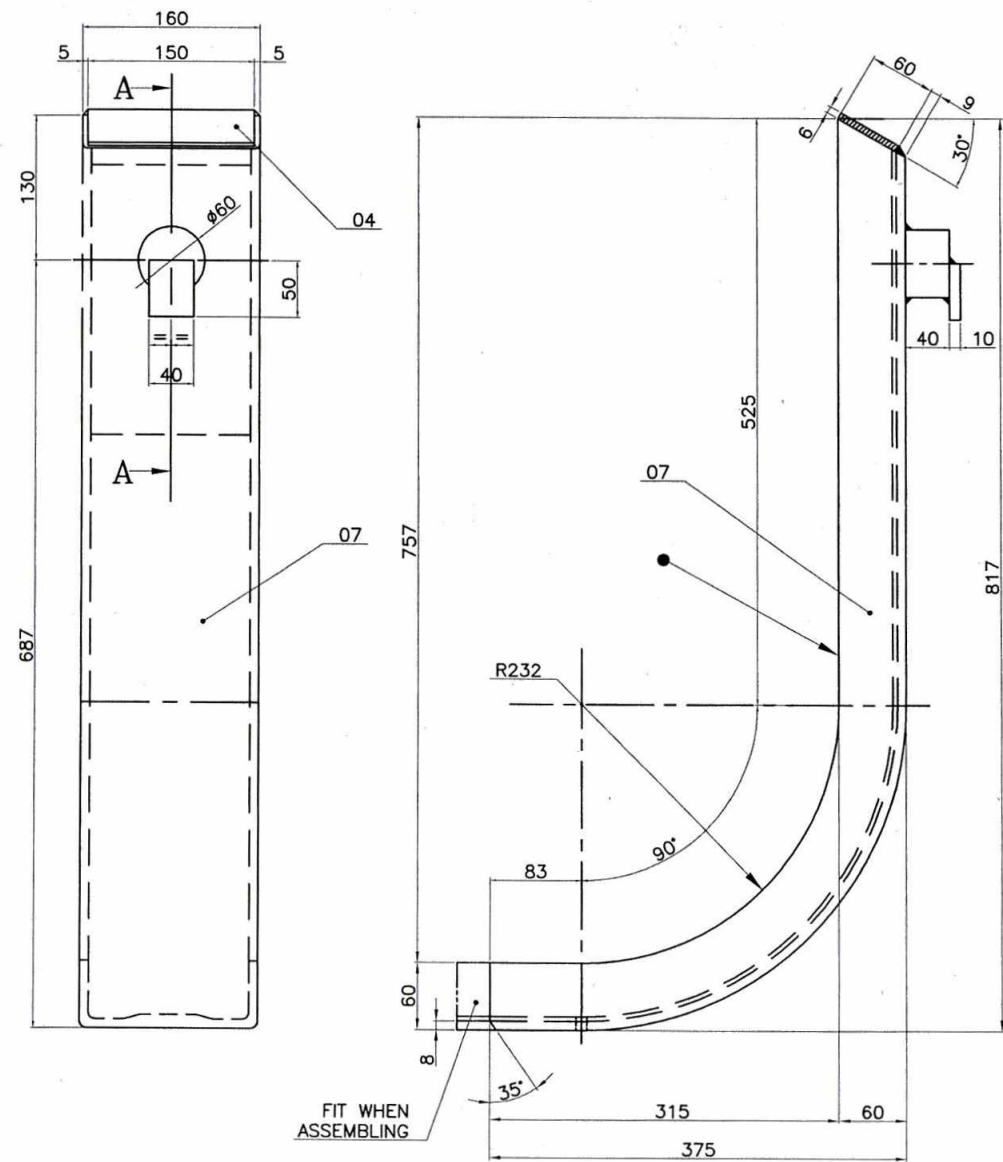
[illegible]

SI-02
(2/2)

SECTION-AA

ADDITIONAL INFORMATION			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																	
STATUS OF DRAWING			 BHARAT HEAVY ELECTRICALS LTD. RUDRAPUR																	
DISTRIBUTION OF PRINTS																				
					NAME		SIGN		DATE		NO. OF VAR									
			DRN		SK SINGH				—		—									
			CKD		SK SINGH				—		—									
			APPD		A.NARAYAN				—		—									
REV. DATE			ALTERED —		DEPT.		UNTOL.DIMS.GR.				SCALE		WEIGHT(KG)		REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEM	
— —			CHECKED —		BDE		—				N.T.S.		—		—		—		—	
Zone —			APPD. —		CODE															
			TITLE										DRAWING NO.				REV.			
			DRILLING PATTERN										HSTN 205367				00			
													SHT. NO. 01		NO. OF SHT. 01					

337618TT004R0004



NOTE:-

1. EXECUTION OF THE WELDING SEAMS ACCORDING TO HSTN423433 AND HSTN 422949.
2. • GRID THE DEFORMATIONS DUE TO THE FOLDING EQUIPMENT.
3. ALL DIMENSIONS ARE IN MM.

Sl-03
(01/01)
ITEM NO:-
RUG004123377

TOTAL WEIGHT (337618TT004R0004) = 8.84				
010	-	-	-	0.04
09	-	-	-	0.52
08	-	HSTN423343P0001	-	1.40
07	STIFFENING RIB	437618TT001P0001	-	6.74
04	-	HSTN423102P0001	-	0.14
NOS.	PARTS NAME	DRAWING NO.	QTY.	WT.(KG.)

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. VAR.	MATL.CODE MATL.SPCN.	WT. QTY.
CUSTOMER			PROJECT/PRODUCT			
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR			TRANSFORMER TANK			
DRN. SK SINGH			SIGN.		DATE	
CKD. SK SINGH			NO. OF VAR.			
APPD. A NARAYAN			REF. TO ASSY.DRG.		IT.NO.	
			HSTN205369		NO. OF ITEM	
TITLE			DRAWING NO.		REV.	
WHOLE STIFFENER			337618TT004		00	
			SHEET NO.- 01		NO. OF SHEETS- 01	
					SIZE- A3	

REV.	DATE	ALTERED CHECKED	DEPTT. BDE	UNTOL.DIM.GR. C/M/F	SCALE N.T.S.	WEIGHT-KG