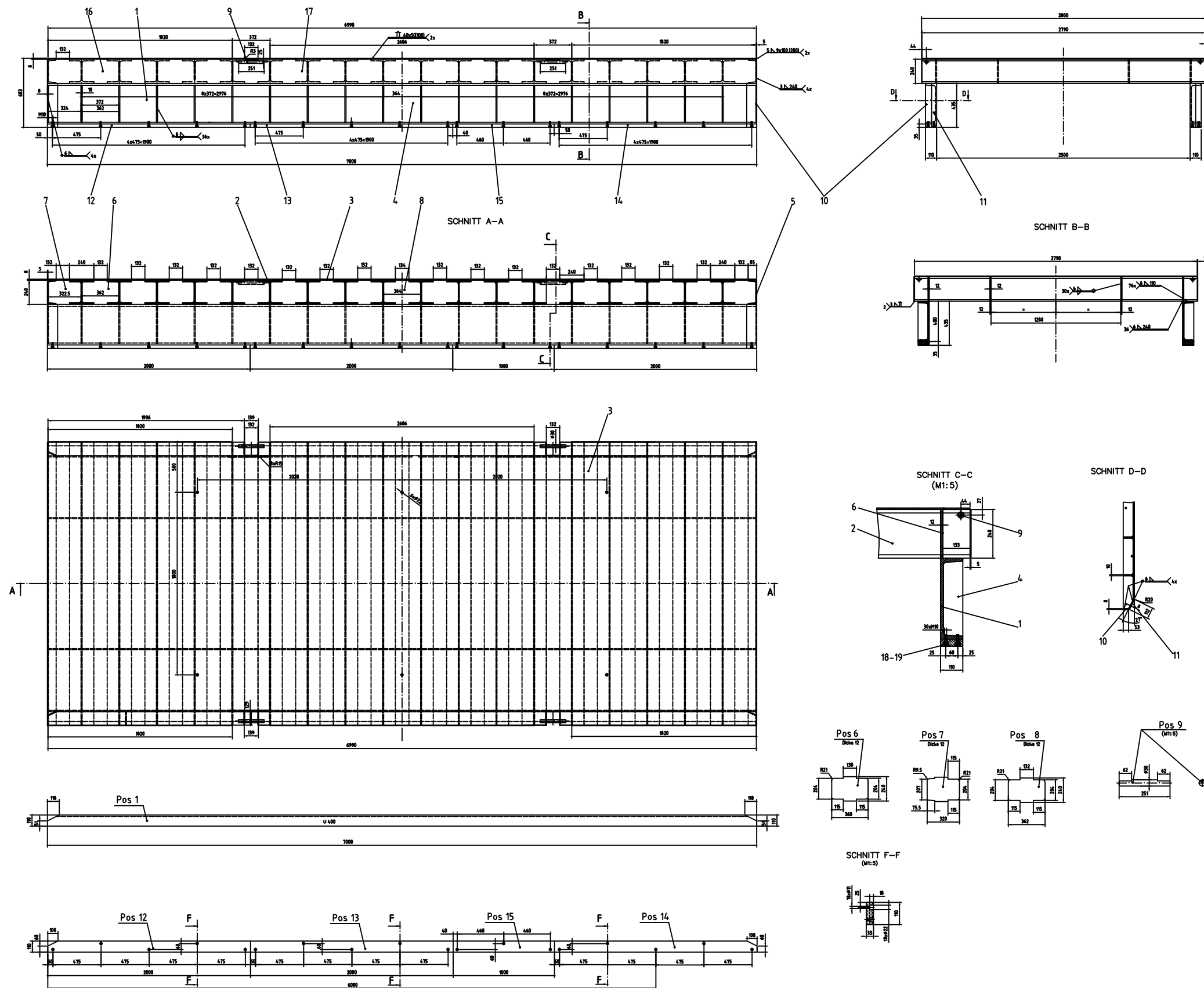




GENERAL ASSEMBLY NOTES UNLESS OTHERWISE SPECIFIED:

- 1) ALL WELD JOINTS SHORTER THAN 150mm SHALL BE CONTINUOUS AND ALL JOINTS LONGER THAN 150mm SHALL HAVE A 30% STITCH WELD.
- 2) NO WELD SHALL EXCEED THE MATERIAL THICKNESS OF MEMBER BEING WELDED.
- 3) ALL STRUCTURAL MEMBERS BEING BUTTED TO ANOTHER SHALL RECEIVE AN ALL-AROUND WELD.
- 4) ALL WELDS SHALL BE FILLET UNLESS OTHERWISE SPECIFIED.
- 5) FABRICATOR SHALL DEGREASE AND DEBUR ALL SURFACES.

GENERAL STRUCTURAL NOTES:

- 1) OVERALL FLATNESS SHALL NOT EXCEED (+/- 3mm)
- 2) OVERALL SQUARENESS SHALL NOT EXCEED (+/- 3mm)
- 3) INSIDE WIDTH SHALL BE (+3mm/-0.0)
- 4) INSIDE HEIGHT SHALL BE (+3mm/-0.0)

PAINT APPLICATION NOTES:

- 1) ALL PARTS TO BE DEGREASED AND SANDBLASTED RIGHT BEFORE PAINTING
- 2) ALL PARTS TO BE GROUND AND THEN PAINTED
- 3) ALL PARTS TO BE PAINTED IN OVEN-RESISTANT, KEROSENE-RESISTANT PAINT

TOLERANZKLASSE F DIN 8578
Kanten brechen 0,5x45°
SCHÜSSELNACH WEICHEN 34

BHARAT HEAVY ELECTRICALS LIMITED
JHANSI (U.P.)
TITLE:-
TRANSPORT PALETTE TAP 250

DRG. NO. BH&S/JHS/W&S/A4-2204

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