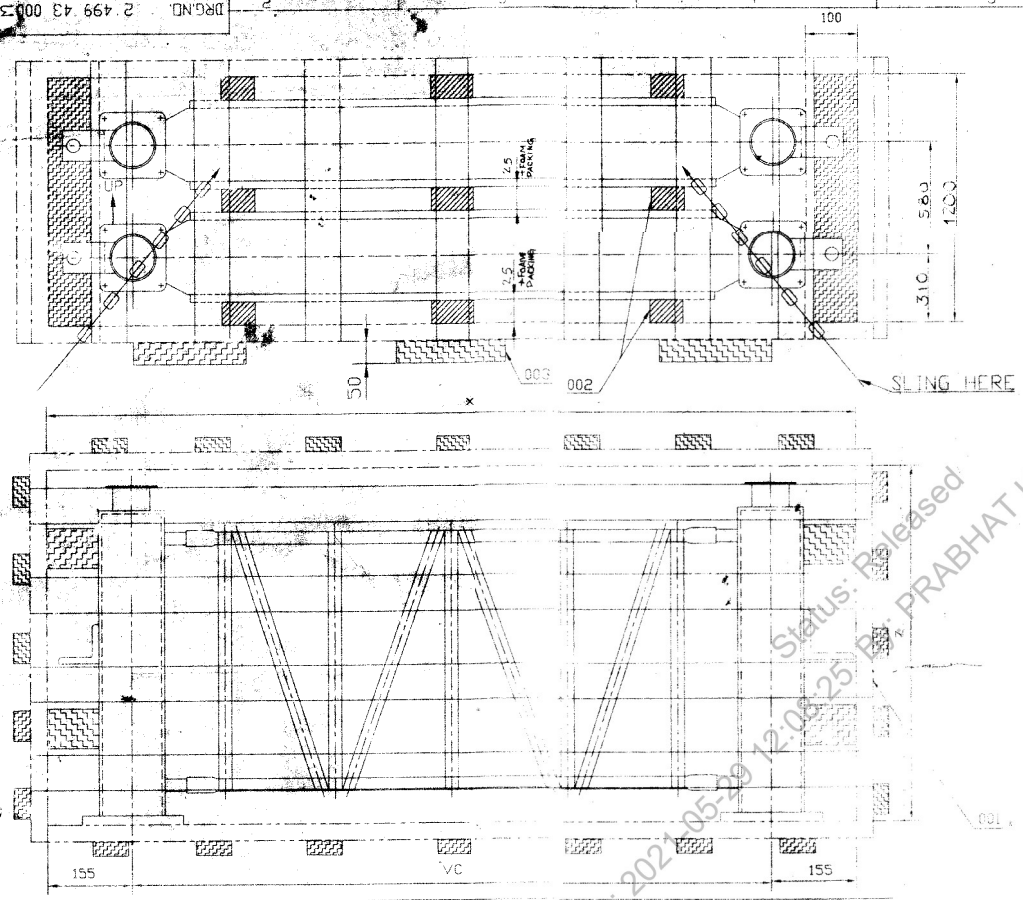
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG.NO. 2 499 43 000 34



NOTES

1. THIS IS A TYPICAL HORZONTAL PACKING ARRGT. FOR 2 NOS RADIATORS. OF ALL VALVE CENTRES & ELEMENTS. APPROX. BOX SIZE IS GIVEN.
2. REFER TABLE FOR BOX SIZE.
3. TRAFFIC DEPARTMENT CAN MODIFY THE DIMENSION TO SUIT THE REQUIREMENT.
4. LOCATION OF SLINGS SHALL BE PAINTED BY STENCIL AS SHOWN ON TWO DIAGONALLY OPPOSITE SIDES.
5. ARROW SHALL BE MARKED (PAINTED) INDICATING TOP SIDE AS SHOWN ON TWO DIAGONALLY OPPOSITE SIDES.
6. EMPTY SPACE IN THE BOX SHALL BE FILLED WITH WOODEN BLOCKS / BATTEN SO THAT MOVEMENT OF RADIATORS INSIDE BOX IS RESTRICTED.
7. PACK 2 NO. RADIATORS IN ONE CRATE . IN CASE OF ODD NUMBER RADIATORS, LAST ONE CRATE SHALL BE OF 1 RADIATOR..
8. THE DIMENSION 1200 IN CASE OF CRATE HAVING 1 RADIATOR ONLY WILL BE 970 mm.
9. ALL WOODEN BATTENS (ITEM-002) SHALL BE WRAPPED 3 TURNS WITH FOAM SHEET (ITEM-004).

TABLE OF DIMENSIONS FOR 9-FLUTE RADIATOR PACKING CRATE

NO. OF ELEMENTS	12	14	16	18	20	22	24	26	28
VALVE CENTRE (VC)	–	–	–	–	–	–	–	–	–
1200	x = 1510 z = 816	x = 1510 z = 926	x = 1510 z = 1036	x = 1510 z = 1146	x = 1510 z = 1256	–	–	–	–
1800	x = 2110 z = 816	x = 2110 z = 926	x = 2110 z = 1036	x = 2110 z = 1146	x = 2110 z = 1256	x = 2110 z = 1366	–	–	–
2400	–	x = 2710 z = 926	x = 2710 z = 1036	x = 2710 z = 1146	x = 2710 z = 1256	x = 2710 z = 1366	x = 2710 z = 1476	–	–
3000	–	–	x = 3310 z = 1036	x = 3310 z = 1146	x = 3310 z = 1256	x = 3310 z = 1366	x = 3310 z = 1476	x = 3310 z = 1586	x = 3310 z = 1696
1600	x = 1910 z = 816	x = 1910 z = 926	x = 1910 z = 1036	x = 1910 z = 1146	x = 1910 z = 1256	x = 1910 z = 1366	–	–	–
3500	–	–	–	x = 3810 z = 1146	x = 3810 z = 1256	x = 3810 z = 1366	x = 3810 z = 1476	x = 3810 z = 1586	x = 3810 z = 1696

SEE NOTE-9		C04	FOAM SHEET PACKING GTK X Z				AA 51423		
		003	WOODEN BATTEN 50TK X 200 X 1155						
CUT TO SUIT		002	WOODEN PACKING 25TK X 100 X z						
		001	WOODEN CRATE x X 1155 X z						
REMARKS	VAR NO	ITEM NO	DESCRIPTION	STD	DRAWING NO	MATL CODE / MATL SPCN	UNIT	UNIT WT. / QTY.	

ADDITIONAL INFORMATION: STANDARD

STATUS OF DRAWING: U

DISTRIBUTION OF PRINTS

TRE	TRX	TRM	FTM
1	1	3	6

उत्पाद का प्रकार या ग्राहक / परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: TRANSFORMER

भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	NAME	SIGN	DATE
DRAWN	M.SRIVASTAVA		16.06.02
CHECKED	A. DEOTA		17.6.02
APPROVED	S.G.BOKADE		18.6.02

REV	DATE	ALTERED BY	CHECKED BY	APPROVED BY
02	2.11.06			SGB
3A	16-1-08			

DRG CONVERTED INTO JHANSI ORIGINAL.

NOTE-9 AND ITEM 004 ADDED. NOTE-8 MODIFIED. ZONE-B-5 DIMENSIONS 310, 580 AND 1200 HERE 310, 555 AND 1155 RESPECTIVELY. ITEM 002 HAS 36 NOS.

NOTES 7 & 8 MODIFIED FOR ODD RADIATOR.

WEIGHT (kg): 40F

SCALE: 1:10

REF. TO ASSY. DRG

शीर्षक / TITLE: HORIZONTAL PACKING ARRANGEMENT FOR 9-FLUTE RADIATOR

DRAWING NO. 2 499 43 000 34 REV. 3A

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