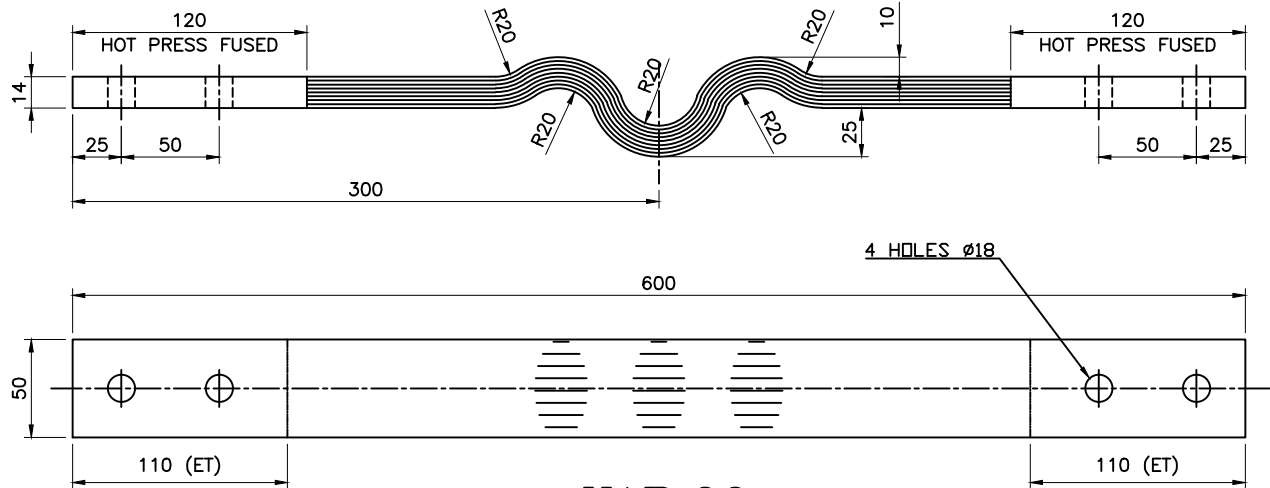


ALL DIMENSIONS IN MM.

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1			2			3		
REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD
		CHECKED	02	29.06.13	CHECKED	01	15.02.13	CHECKED
			WEIGHT AND ELECTRO TINNING AREA REVISED.			NO. OF STRIP 35 WAS 40.		

**MANUFACTURING PROCESS:-**

- 1- TRIM OFF SURPLUS LENGTH AFTER FORMING.
- 2- REQUIRED QUANTITY OF SHEETS TO BE HELD TOGETHER AND BOTH ENDS TO BE HOT PRESS FUSED BEFORE DRILLING.
- 3- CONDUCTIVITY OF COPPER FLEXIBLE SHOULD BE 99% AT FINISH STAGE.
- 4- HOT PRESS FUSED COPPER PORTION SHOULD WITHSTAND THE METALLOGRAPHY TEST.
- 5- VARIATION OF THICKNESS AT BOTH ENDS (HOT PRESS FUSED PORTION) MUST NOT EXCEED 0.25mm.
- 6- EXPOSED SURFACE WHICH ARE NOT HOT PRESS FUSED TO BE PAINTED WITH MATT BLACK FOR BETTER EMISSIVITY.
- 7- BOTH ENDS HOT PRESS FUSED PORTION TO BE ELECTRO TINNED (E.T. TK. 13 TO 15 MICRON)

ELECTRO TINNING AREA:-VAR.00=306.91 SQCM.**WEIGHT:-**VAR.00=3.828 KG.

035		001	COPPER STRIP 0.4TKx50x635 LG.	—	—	AA12007	0.113	
VAR 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. VAR.	MATL.CODE MATL.SPCN.	WT. QTY.	0 0

	CUSTOMER —				PROJECT/PRODUCT —				
	भारत हेवी इलेक्ट्रिकल्स लिमिटेड - रुद्रपुर BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR					NAME	SIGN.	DATE	NO. OF VAR.
					DRN.	एस. के. गुप्ता		—	
					CKD.	एस. के. गुप्ता		—	
		APPD.	आर. के. लाल		—				
DEPTT. BDE	UNTOL.DIM.GR. C/M/F		SCALE —	WEIGHT—KG —	REF.TO ASSY.DRG. —			IT.NO. —	NO.OF ITEM
TITLE COPPER STRIP FLEXIBLE FOR IPBD					DRAWING NO. 41001200030				REV. 02
					SHEET NO.— 01		NO.OF SHEETS— 01		SIZE— A4