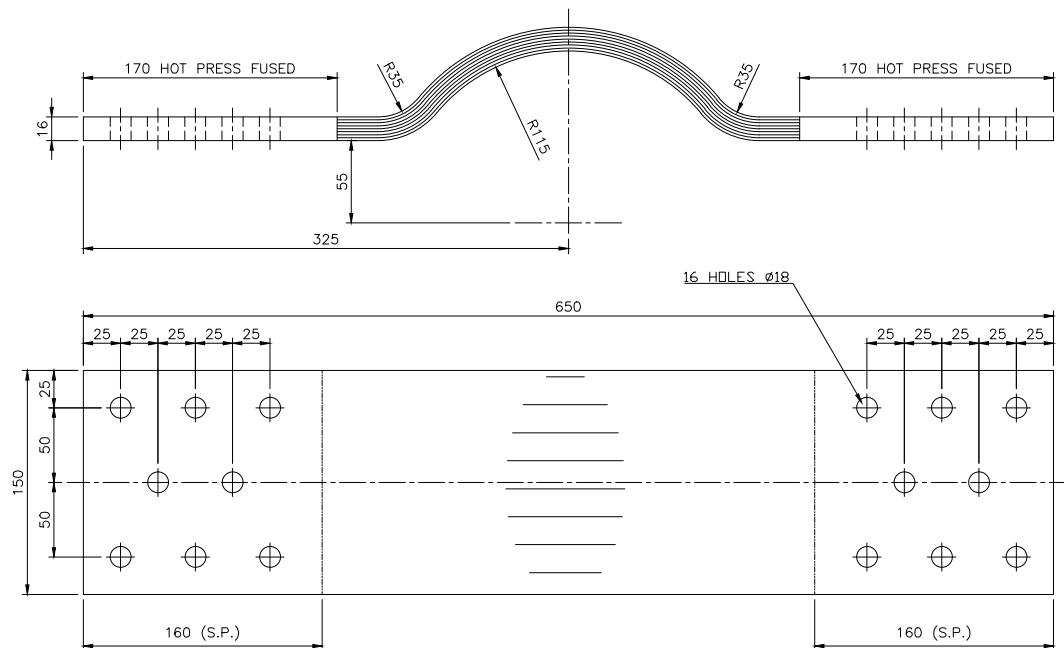


ALL DIMENSIONS IN MM.

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1			2			3		
REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD
		CHECKED			CHECKED	—	—	CHECKED



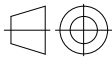
VAR.00

MANUFACTURING PROCESS:-

- 1- TRIM OFF SURPLUS LENGTH AFTER FORMING.
- 2- REQUIRED QUANTITY OF SHEETS TO BE HELD TOGETHER AND BOTH ENDS TO BE HOT PRESS FUSED BEFORE DRILLING.
- 3- CONDUCTIVITY OF COPPER FLEXIBLE SHOULD BE 100% AT FINISH STAGE.
- 4- HOT PRESS FUSED COPPER PORTION SHOULD WITHSTAND THE METALLOGRAPHY TEST.
- 5- VARIATION OF THICKNESS AT BOTH ENDS (HOT PRESS FUSED PORTION) MUST NOT EXCEED 0.25mm.
- 6- EXPOSED SURFACE WHICH ARE NOT HOT PRESS FUSED TO BE PAINTED WITH MATT BLACK FOR BETTER EMISSIVITY.
- 7- BOTH ENDS HOT PRESS FUSED PORTION TO BE SILVER PLATING (S.P. TK. 13 TO 15 MICRON)
- 8- SILVER PLATING DONE AS PER REF. DRG. NO. 45410000005.

SILVER PLATING AREA:-VAR.00=1173.73 SQCM.**WEIGHT:-**VAR.00=14.37 KG.

040		001	COPPER STRIP 0.4TKx150x700 LG.	—	—	AA120097	0.3738	
VAR 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. VAR.	MATL.CODE MATL.SPCN.	WT. QTY.	0 0

CUSTOMER			PROJECT/PRODUCT					
—			GENERAL					
			NAME			SIGN.	DATE	NO. OF VAR.
भारत हैवी इलेक्ट्रिकल्स लिमिटेड - रुद्रपुर			DRN.			एस. के. गुप्ता	—	
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR			CKD.			एस. के. गुप्ता	—	
			APPD.			आर. के. लाल	—	
DEPTT. BDE	UNTOL.DIM.GR. C/M/F		SCALE —	WEIGHT—KG —	REF.TO ASSY.DRG. —		IT.NO. —	NO.OF ITEM
TITLE					DRAWING NO.			REV.
COPPER STRIP FLEXIBLE FOR IPBD					RST0145			00
SHEET NO.— 01			NO.OF SHEETS— 01			SIZE— A4		