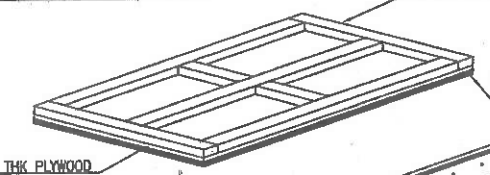
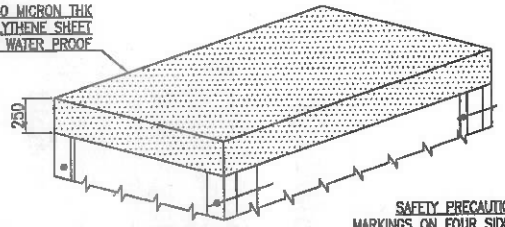
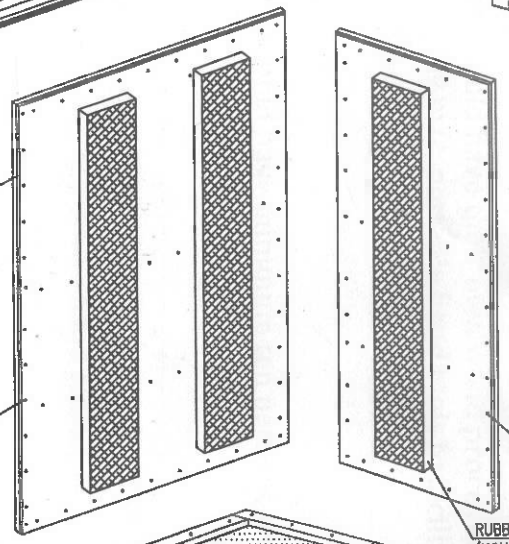
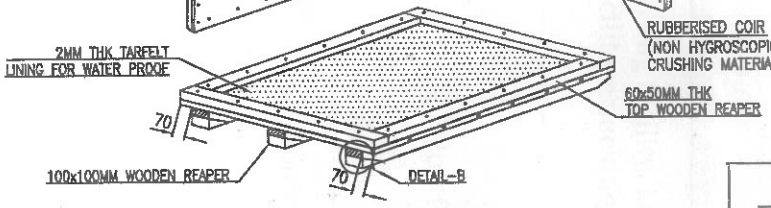
IST ANGLE PROJECTION | ALL DIMENSIONS AR MM.

NOT TO SCALE
ASK DOUBT IF ANY

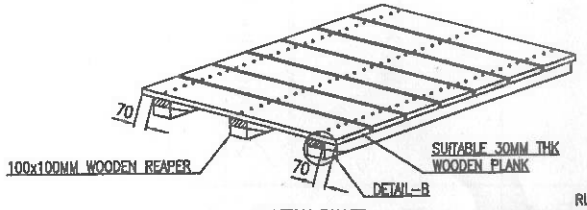




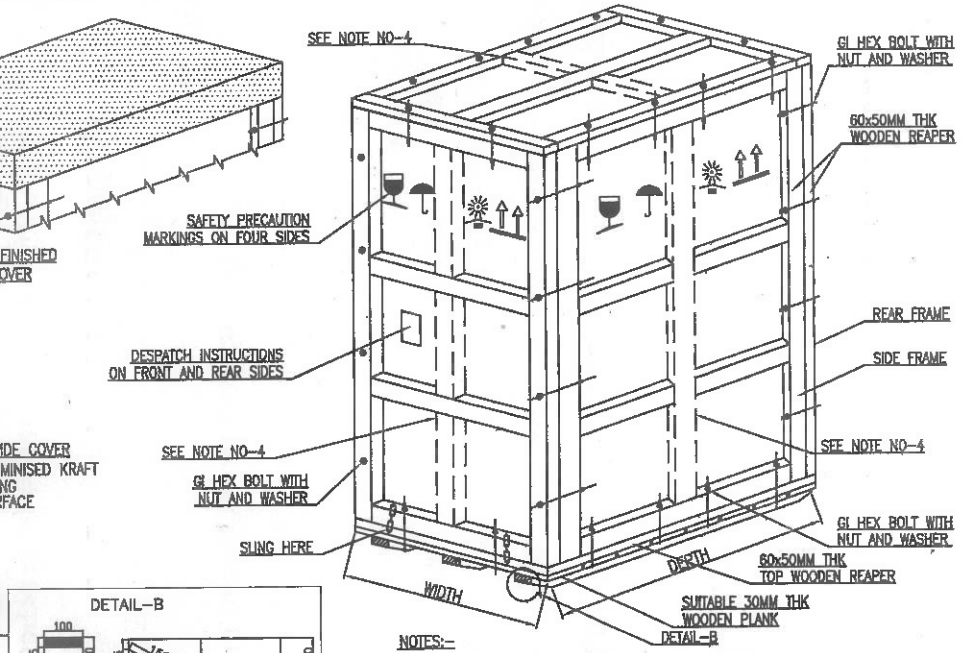


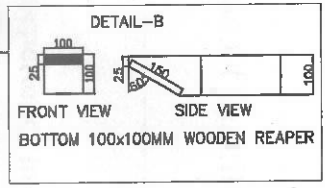


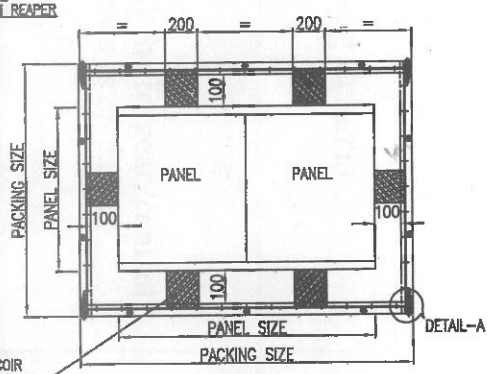
BOTTOM PALLET WITH TARFELT LINING



BOTTOM PALLET



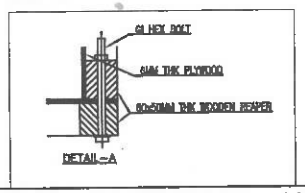




SECTIONAL VIEW

NOTES:-

1. MATERIAL: ALL SOLID WOOD PLANKS OR REAPERS AS PER GROUP-I OR GROUP-II OF IS:6662-1993
2. PLYWOOD SHOULD BE FIXED TO MAIN FRAME USING WIRE NAILS CONFORMING TO IS:723-1972
3. BOTTOM PALLET OF TOP SURFACE AND WOODEN CASE TOP COVER INSIDE SURFACE SHOULD BE COVERED WITH 2MM THK TARFELT LINING FOR WATER PROOF
4. 60x50MM THK WOODEN REAPER SHOULD BE GIVEN IF THE WIDTH, DEPTH WOODEN CASE PACKING IS EXCEED MORE THAN 1500MM
5. PROJECTED PARTS LIKE HANDLES, RELAYS, METERS ETC.. SHOULD BE COVERED WITH SUITABLE THK THERMOCOAL PADS AND WRAPPED WITH BUBBLE ROLE SHEET
6. PANEL SHOULD BE FULLY COVERED WITH POLYTHENE BAG AND WRAP WITH STRETCH FILM OVER IT.(MIN TWO LAYERS)
7. ALL SIDE FRAMES SHOULD BE SECURED BY ADEQUATE NUMBER AND SIZE OF GI HEX BOLTS WITH NUT AND WASHER
8. INSIDE OF ALL THE FINISHED WOODEN SIDE FRAMES TO BE COVERED WITH 150MICRON THICK POLYTHENE SHEET.
9. FINALLY, FINISHED PACKED WOODEN CASE, TOP SHOULD BE COVERED WITH 150 MICRON THK POLYTHENE SHEET AND SECURED WITH SUITABLE STAPLES/NAILS TO ALL SIDES DROP OF 250MM LENGTH AS SHOWN IN THE DRAWING
10. SILICA GEL SHALL BE KEPT IN EACH SHIPPING SECTON



COPYRIGHT AND CONFIDENTIAL
The information on the document is the property of BHARAT HEAVY ELECTRICALS LIMITED
It must not be used directly or indirectly in any way detrimental to the interest of the company

DRG. NO. EP-3-PP-001-001

INVENTORY NO.

REV. NO.	DATE	DESCRIPTION	BY	APPD.
07				
06				
05				
04				
03				
02	30.07.18	REVISED FOR ADDITION OF NOTES SL. NO.08		
01	24.05.18	REVISED FOR WOODEN REAPER		

	NAME	SIGN.	DATE
DESIGNED	JAGADISH		02.10.17
DRAWN			
CHECKED	BMH		02.10.17
APPROVED	SKG		02.10.17

CAD DIR : FILE NO.:

BHARAT HEAVY ELECTRICALS LIMITED
ELECTROPORCELAIN DIVISION, BANGALORE

TITLE : WOODEN CASE PACKING FOR CONTROL PANEL(DOMESTIC)

NO. OF SHEETS 01
SHEET. NO. 01
SCALE | JOB NO. | DRG. NO. EP-3-PP-001-001 | REV. 02

FORM 66-301 A