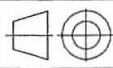


ALL DIMENSIONS IN MM.

COPYRIGHT & CONFIDENTIAL: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY DETERMINANTAL TO THE INTEREST OF THE COMPANY.

REV.		DATE		1		2		3							
				ALTERD											
				CHECKED											
LOCALISATION ON THE DRAWING HSTN 104265				PRESCRIBED VALUES		MEASURED VALUE				REMARKS					
21				1440 ± 1.5											
22				205 ± 1											
23				70.5 ± 3											
24				150 ± 0.5											
25				480 *											
26				720 *											
27				357.5 *											
28				165 ± 0.5											
29				122.5 ± 2											
30				102 ± 1.5											
31				92 ± 1.5											
32				 2											
33				350 ± 2											
34				800 ± 1.5											
35				M10x20						CONTROL THE INSTALLATION OF HELICOIL					
36				35 ± 4											
37				10 ± 0.2						CONTROL THE 4 ANGLES					
38				N7 											
*). DEGREE OF PRECISION COARSE.															
		CUSTOMER:				PROJECT/PRODUCT									
		---				-----									
		BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR				NAME		SIGN.		DATE		NO. OF VAR.			
						DRN. SK SINGH				---					
						CKD. SK SINGH				---					
						APPD. A. NARAYAN				---					
DEPTT. BDE		UNTOL.DIM.GR.				SCALE NTS		WEIGHT-KG ----		REF.TO ASSY.DRG. --		IT.NO. --		NO.OF ITEM	
TITLE						DRAWING NO.						REV.			
TEST CERTIFICATE						HSTN 423870						00			
						SHEET NO.- 02		NO.OF SHEETS- 02		SIZE- A4					

1

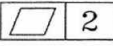
2

3

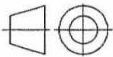
ALL DIMENSIONS IN MM.

COPYRIGHT & CONFIDENTIAL: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY DETERIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	1 ALTERD	2	3
		CHECKED		

LOCALISATION ON THE DRAWING HSTN 104265	PRESCRIBED VALUES	MEASURED VALUE				REMARKS
1	2260 *					
2	1830 *					
3	894 *					
4	2866 *					
5	669 ±1.5					
6	1150 ±1					
7	230 ±0.5					
8	2812 ±1					
9	110 ±0.5					
10	2934 ±3					
11	920 ±1					
12	2786 ±1					
13	50 ±0.3					
14	∅24 ^{+0.5} ₋₀					
15	∅40 H7					
16	1 *					
17	∅28 *				CONTROL THE 16 HOLES	
18	 2					
19	230 ±2					
20	480 *					

*) . DEGREE OF PRECISION COARSE.

CUSTOMER:		PROJECT/PRODUCT					
---		-----					
	BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR		NAME	SIGN.	DATE	NO. OF VAR.	
			DRN. SK SINGH		---		
			CKD. SK SINGH		---		
			APPD. A. NARAYAN		---		
DEPTT. BDE	UNTOL.DIM.GR.		SCALE NTS	WEIGHT-KG -----	REF.TO ASSY.DRG. ---	IT.NO. ---	NO.OF ITEM
TITLE					DRAWING NO.		REV.
TEST CERTIFICATE					HSTN 423870		00
			SHEET NO.- 01	NO.OF SHEETS- 02	SIZE- A4		