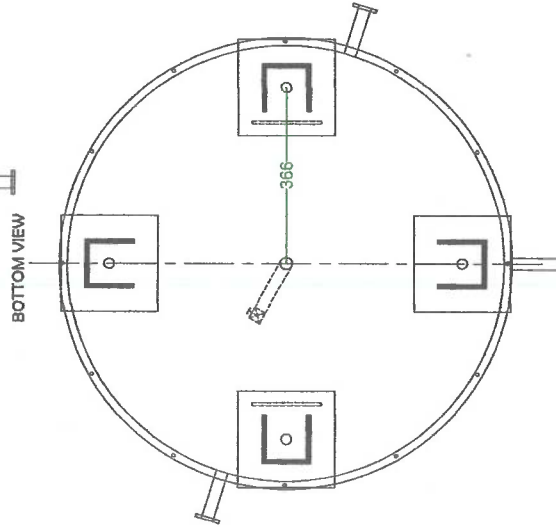
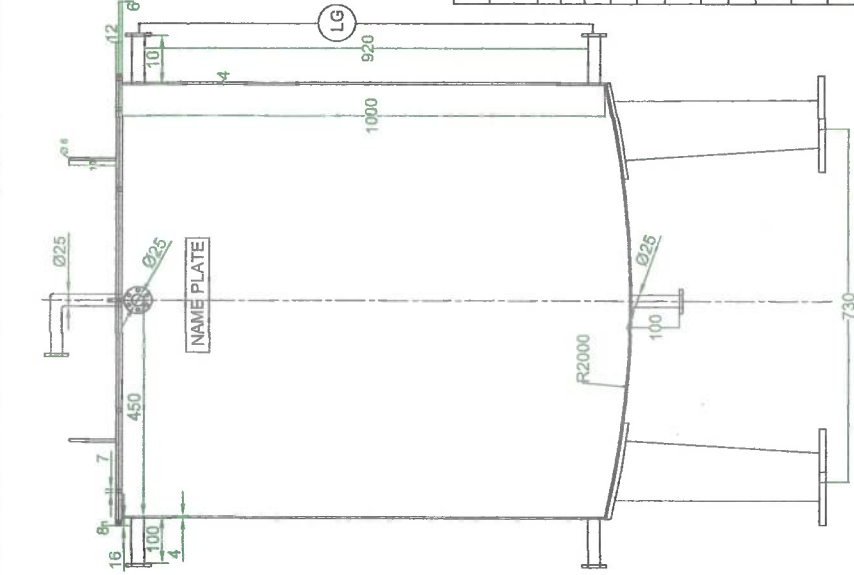


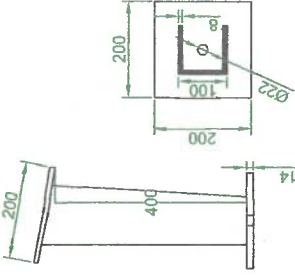
ALL DIMENSIONS ARE IN mm.

EL8431800020

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LEG SUPPORT



BILL OF MATERIAL						
S/L NO	DESCRIPTION	SIZE	THK (in mm)	MATERIAL	QUANTITY	REMARKS
1	SHELL		4	SA240 Gr.304	1	
2	LID		6	SA240 Gr.304	1	
3	SUPPORT LEG		8	IS 2062-2011 Gr. A/B	4	
4	BASE PLATE	200x200	14	IS 2062-2011 Gr. A/B	4	
5	PAID PLATE FOR LEG	200x200	10	IS 2062-2011 Gr. A/B	4	
6	PIPE FOR INLET, VENT & OUTLET	25NB SCH-40	25	SA 312 TP 304	8	
7	STUD & NUT FOR LID	M6		SA163 GR B7 SA163 GR B2 SA163 GR B7 SA163 GR B2	12	
8	BOLT FOR LEG	M20		SA163 GR B7 SA163 GR B2	4	
9	LEVEL GAUGE				1	
10	GASKET FOR LID	OD 840 X ID 800	3	SPIRAL WOUND SS 304	1	
11	NAME PLATE		3	SS 304	1	
12	GUSSET	18X16	4	IS 2062-2011 Gr. A/B	12	
13	FLANGE	25NB 150# SORF	6	SA 162 F304	7	
14	GASKET FOR FLANGES		3	SPIRAL WOUND SS304	7	
15	STUD & NUT FOR	M6		SA163 GR B7	42	

Name of Customer/Project

SIGN AND D.	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	INVENTORY No.
							
				BHARAT HEAVY ELECTRICALS LTD., ELECTRIC & PHOTOVOLTAIC DIVISION BANGALORE - 560 012			
DEPT		GRADE OF TOL DIM C/A/F		SCALE 1:10		WEIGHT (kg)	
CODE							
TITLE		LIQUOR AMMONIA SERVICE TANK					
CARD CODE		(Approx.)					
DRAWING No.		EL8431800020					
REV.		00					
SHEET No.		No. OF SHEETS					

SUPERSEDES ORG. NO.

SHT.24 SIZE A3 420 x 297