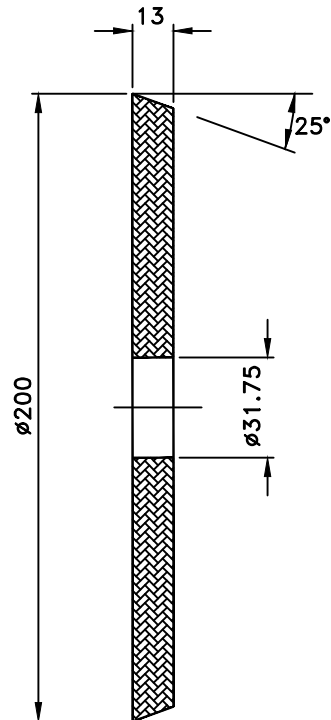


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ALL DIMENSIONS ARE IN MM

REV 02	DATE 23.12.10	APPROVED
ANGLE 25° WAS 20°		



SPECIFICATION

ABRASIVE TYPE: WHITE ALUMINIUM OXIDE

GRAIN SIZE: 60

GRADE: K

STRUCTURE: 5

BOND: VITRIFIDE

MATERIAL CODE No.: 69 13 11 007 3

		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	NAME R.KUMAR	SIGNATURE	DATE 23.12.10
				APPD	S.KARUPPASAMY		
DEPT T E	GRADE OF UNTOL. DIM C/M/F		SCALE N T S	WEIGHT (Kg)	REF TO ASSY DRG		ITEM NO
CODE					REF TO OLD DRG		
TITLE GRINDING WHEEL (FOR COLD SAW)				CARD CODE U 01	DRAWING NO : 40.ST.117.01.491		REV 02