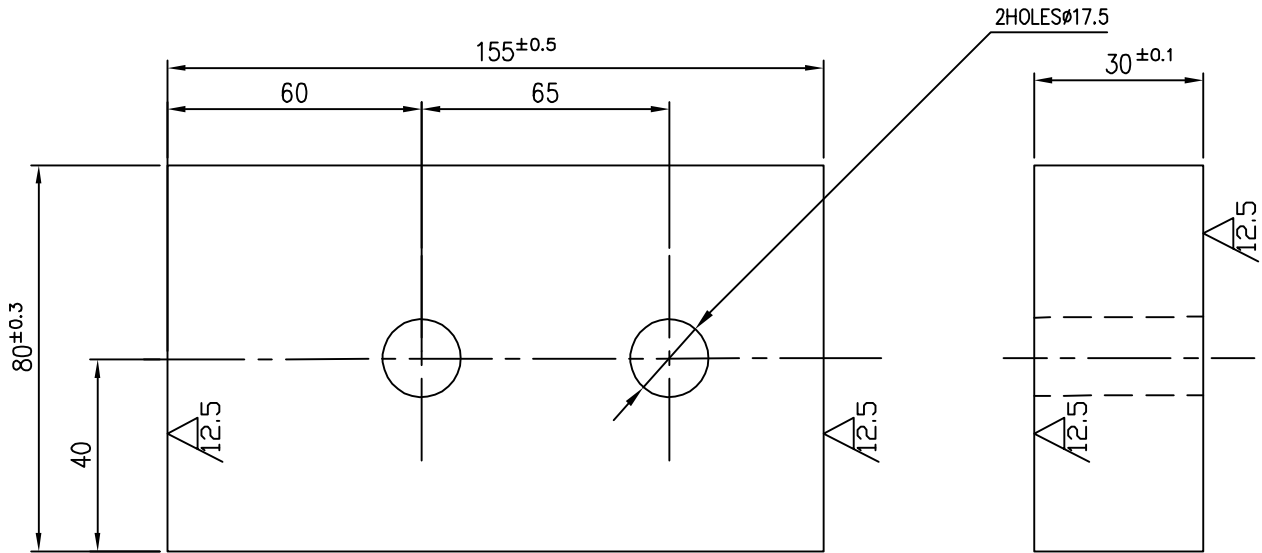


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV 01	DATE 8.9.1986	ALTERED: -SD- CHECKED: -SD-	REV 02	DATE 4.5.2008	ALTERED: <u>Rg</u> CHECKED: <u>M. Haru</u>	REV 03	DATE 23.07.13	ALTERED: G.SATHISH CHECKED: M.K.NAHAK	REV 04	DATE 22.07.19	ALTERED: ADARSH CHECKED: M.K.NAHAK
MATL SPEC CHANGED FROM BMCQ-10 TO BMCQ-45			MATL SPEC CHANGED AS IS 2073/70 Gr.C-45			DIMENSIONAL TOLERANCE INCORPORATED.			SURFACE ROUGHNESS INCORPORATED.		



TO BE FORGED

NOTES:-

* THE MATERIAL CAN BE OF ANY ONE OF THE FOLL.EQUIVALENT SPECN.

△ IS 2073/70 Gr.C-45
BS-970/Pr.I/Gr.080.M46
DIN 17200/69 Gr./C45

VARIANT NO	01	DESCRIPTION	STD	DRAWING NO.	ITEM NO VAR NO	96150266 △ BMCQ 45 *	A	UNIT	2.807	CS	ZONE
DEPT AQCS CODE	862	GRADE OF UNTOL DIM C / M / F		SCALE 1:2	WEIGHT (KG).	2.807	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS	CS	ZONE
BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT. RANIPET - 632 406.					DRN	M.MADHAVAN	SIGN -SD-	DATE 21.12.84	NO. OF VAR		
					CHD	D.D.SAHAYAM	-SD-	21.12.84			
					APPD	M.K.LUXMAN	-SD-	21.12.84			
TITLE SHOCK PAD					CARD CODE U 01	DRAWING NO. 4-79-024-00348				REV 04	