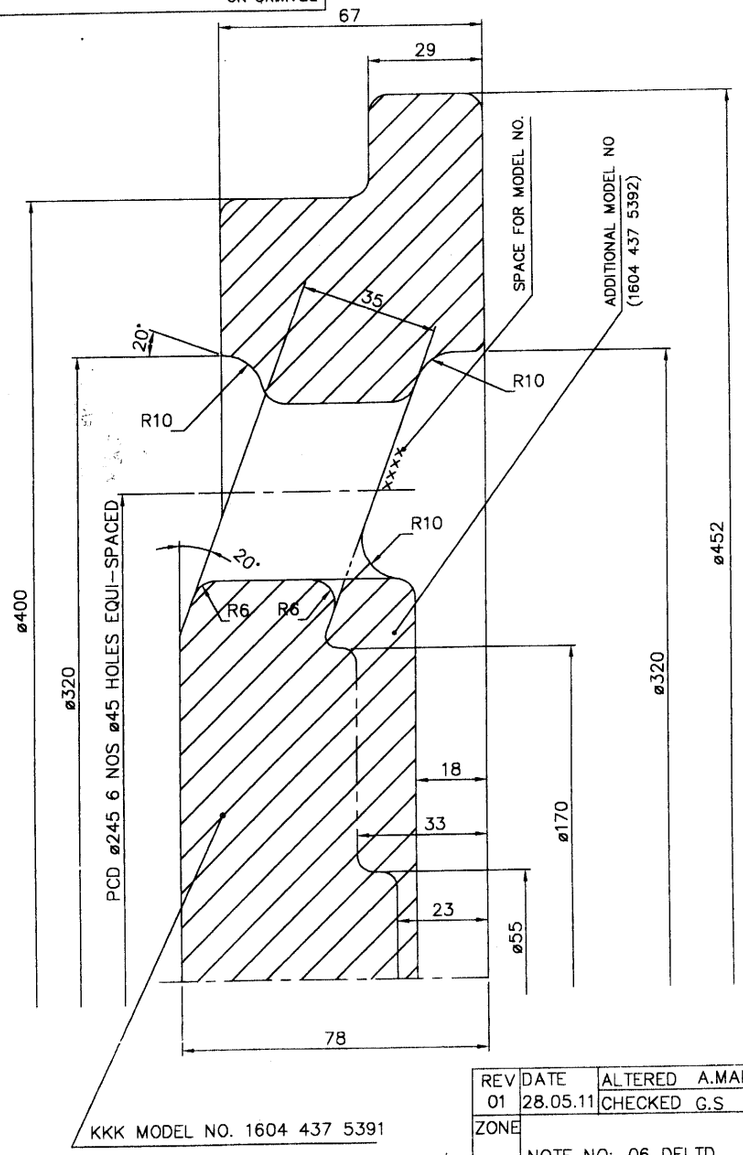
ALL DIMENSIONS ARE IN MILLIMETRES

FOR PRODUCTION
REF. PR:QA:590 FOR PAINTING
REF. PR:QA:500 FOR UNTOL. DIMNS.
REF. APPLICABLE GMS FOR MATCODE&SPEC.

DRAWING NO. 3-55-335-00948



NOTES:-

1. THIS CASTING COMBINES KKK MODEL NO. 1604 437 5391 + ADDITIONAL MODEL NO. 1604 437 5392.
2. MATL: GGG- 40, WEIGHT- 60 Kg.
3. RADII WITHOUT DIMENSIONS- 4
4. GENERAL CASTING TOLERANCE : GTB 18 DIN 1685.
5. TAPERING ACC. TO DIN 1511.

VAR NO	ITEM NO	DESCRIPTION	CAT	DRAWING No.	ITEM NO / VAR NO	MATL CODE / MATL SPECN	APC	UNIT / DI	UNIT WT / QTY	GS	ZONE
	01	ADJUSTING DISC CASTING				920110460000 / GGG-40			60.000 / 1		

REV	DATE	ALTERED / CHECKED
01	28.05.11	ALTERED A.MANJUNATH / CHECKED G.S

ZONE

NOTE NO: 06 DELTD.
BRACKETS ARE REMOVED FROM DIM.
MOD.NO.: 5392HATCHING ANGLE ALTD.

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
UNIT: BOILER AUXILIARIES PLANT,
RANIPET - 632 406.

	NAME	SIGN	DATE
DRN	Off-Loading	3Rose Drafting Center	
CHD	G.Sundaram		
APPD	K.Manoharan		

NO.OF VAR.

DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY/OLD DRG.	ITEM NO.	NO. OF ITEMS
FANS			N.T.S	60.000	3-55-335-00492/01		
CODE 864	PR:QA:500						

TITLE: ADJUSTING DISC (UNMACHINED)

CARD CODE: U 01

DRAWING NO. 3-55-335-00948

REV 01

Size A3