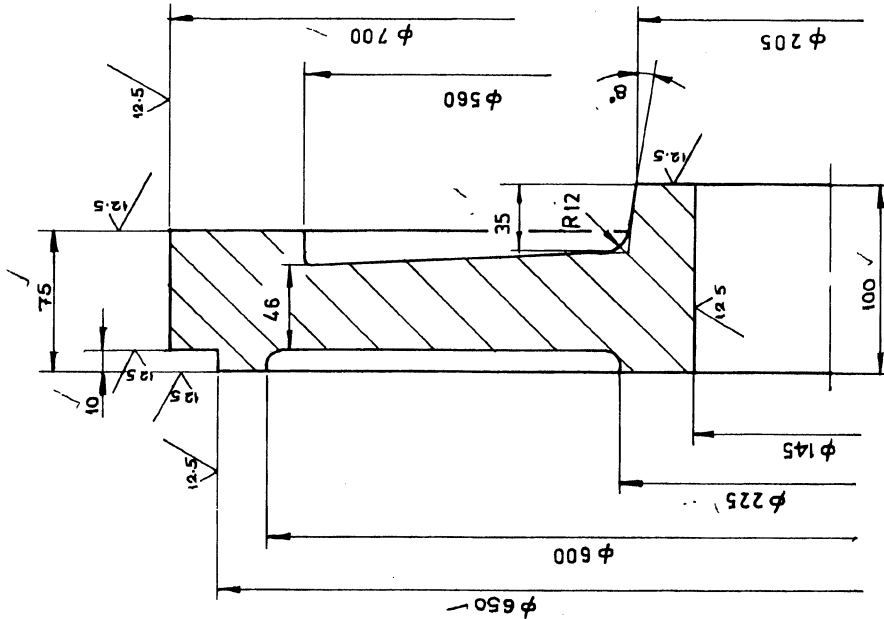


3-55-216-00484

DRAWING No

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRE)

12.5



NOTES:-

- 1 PERMISSIBLE DEVIATION ACC TO DIN 7168 MEDIUM CLASS
- 2 FOR QUALITY CHECKS REFER DRAWING NO. 4-85-125-00890
- 3 PATTERN IS TO BE MADE ACCORDING TO THIS DRAWING WITH SUITABLE MACHINING ALLOWANCE.

REF: P/G-1550 FOR CLAMPING
REF: P/RU : FOR UNION CLANS

ITEM No	DESCRIPTION	DRAWING No	ITEM No	UNIT WT	QTY
1	CYLINDER COVER CASTING	GGG-40	1	1	1

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		NAME		DRN	DATE	NO. OF VAR
Bharat Heavy Electricals Ltd. BOILER AUXILIARIES PROJECT RANIPET-632 408		S S K		8 DC	24/1/87	1
DEPT	GRADE OF UNITS	CHD.	APPD	WEIGHT (kg)	REF TO ASBY / OLD DRWG	ITEM No
FANS CODE 864	UNITS f/m/f	148.000	1806 431 28 91 (4)	148.000	1806 431 28 91 (4)	1
REV	DATE	ALTERED	CHECKED	NOTES NO: 02 DELETED		
01	25/1/87					
TITLE				DRAWING No		
CYLINDER COVER (ROUGH PIECE)				3-55-216-00484		
REV				REV		
01				01		

SIZE A3