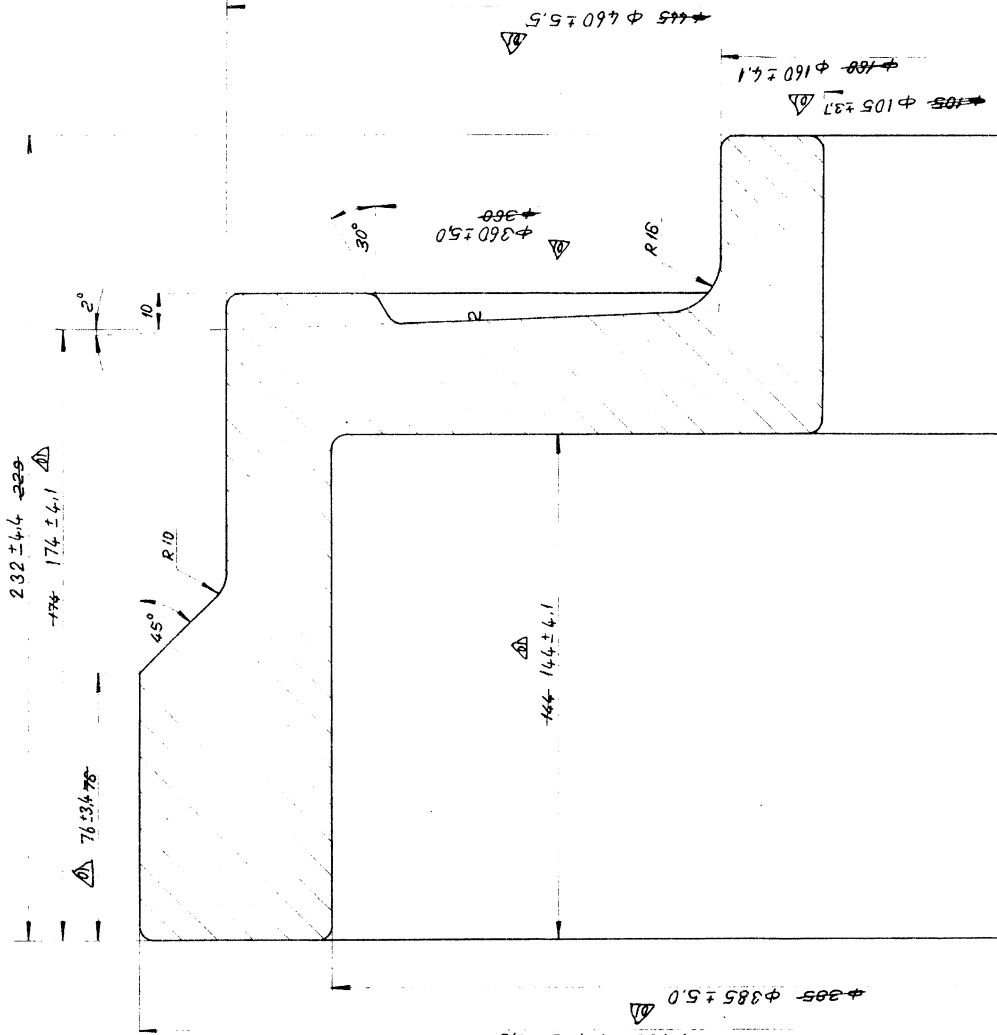


2-55-214-00162

DRAWING NO.

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MATERIAL:- GGG-40

WEIGHT : ~~114~~ 120 kg

NOTES:- 1. CASTINGS ARE TO BE PROCURED IN ^{ROUGH} ~~PROOF-MACHINES~~ CONDITION AS PER THIS DRG.

2. FOR PROOF MACHINING TOLERANCES ARE AS PER DIN 18758 MEDIUM.
3. TO BE TESTED AT 40 BAR HYDRAULICALLY.
4. CASTING TOLERANCES AS PER G78 18 DIN 1685.
5. DRAFT ALLOWANCES AS PER DIN 1511 MEDIUM.
6. UNSPECIFIED RADII ARE 4mm.

[illegible]

REV DATE 03/23/07	ALTERED BY: <i>[Signature]</i>	CHECKED: <i>[Signature]</i>	NO TES-0306 LE TED	 Bharat Heavy Electricals Ltd., BOILER PLANT UNIT TIRUCHIRAPALLI-620 014	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	00295 021
REV 01	DATE 11/1/81	ALTERED BY: <i>[Signature]</i>	CHECKED: <i>[Signature]</i>		 BOILER PLANT UNIT TIRUCHIRAPALLI-620 014	NAME <i>R.M.</i> DATE <i>23-07-78</i> SIGN <i>[Signature]</i> REC. NO. <i>23</i>