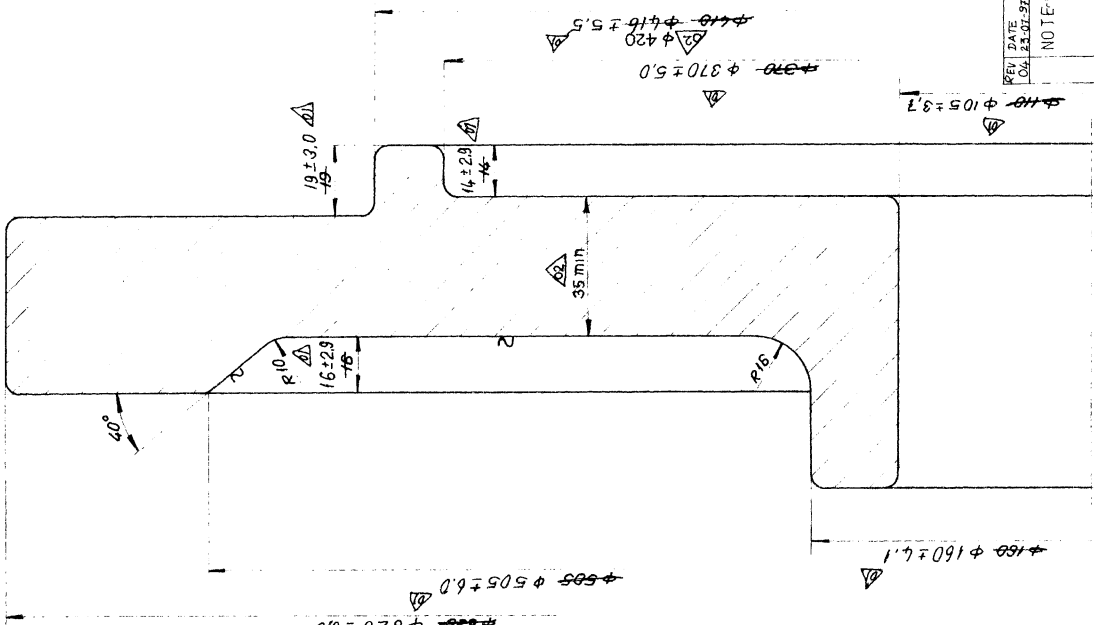


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

SANTOSH KUMAR, MATERIAL P. 27/04/16, PRINT REQUEST

2-55-214-00163

54±3.2
50



MATERIAL: GGG-40

WEIGHT : 93 kg

114

ROUGH

NOTES: 1. CASTINGS ARE TO BE PROCURED IN ~~ROUGH~~ ^{ROUGH} CONDITION AS PER THIS DRG.

2. FOR PROOF MACHINING TOLERANCES ARE AS PER DIN 7188 MEDIUM.

3. TO BE TESTED AT 10 BAR HYDRAULICALLY.

4. CASTING TOLERANCES AS PER GTB 18 DIN 1685.

5. DRAFT ALLOWANCES AS PER DIN 1511 MEDIUM.

6. UNSPECIFIED RADII ARE 4 mm.

MJC

ITEM NO.	DESCRIPTION	QTY	UNIT	QTY
1	COVER	1	PC	1

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		00295 020	
Bharat Heavy Electricals Ltd., BOILER PLANT UNIT TIRUCHIRAPPALLI-620 014		DATE	05-07-2016
REVISION	DATE	BY	NAME
01	10/08/16	03	REKANNAN
02	10/08/16	04	REKANNAN
03	10/08/16	05	REKANNAN
04	10/08/16	06	REKANNAN
05	10/08/16	07	REKANNAN
06	10/08/16	08	REKANNAN
07	10/08/16	09	REKANNAN
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