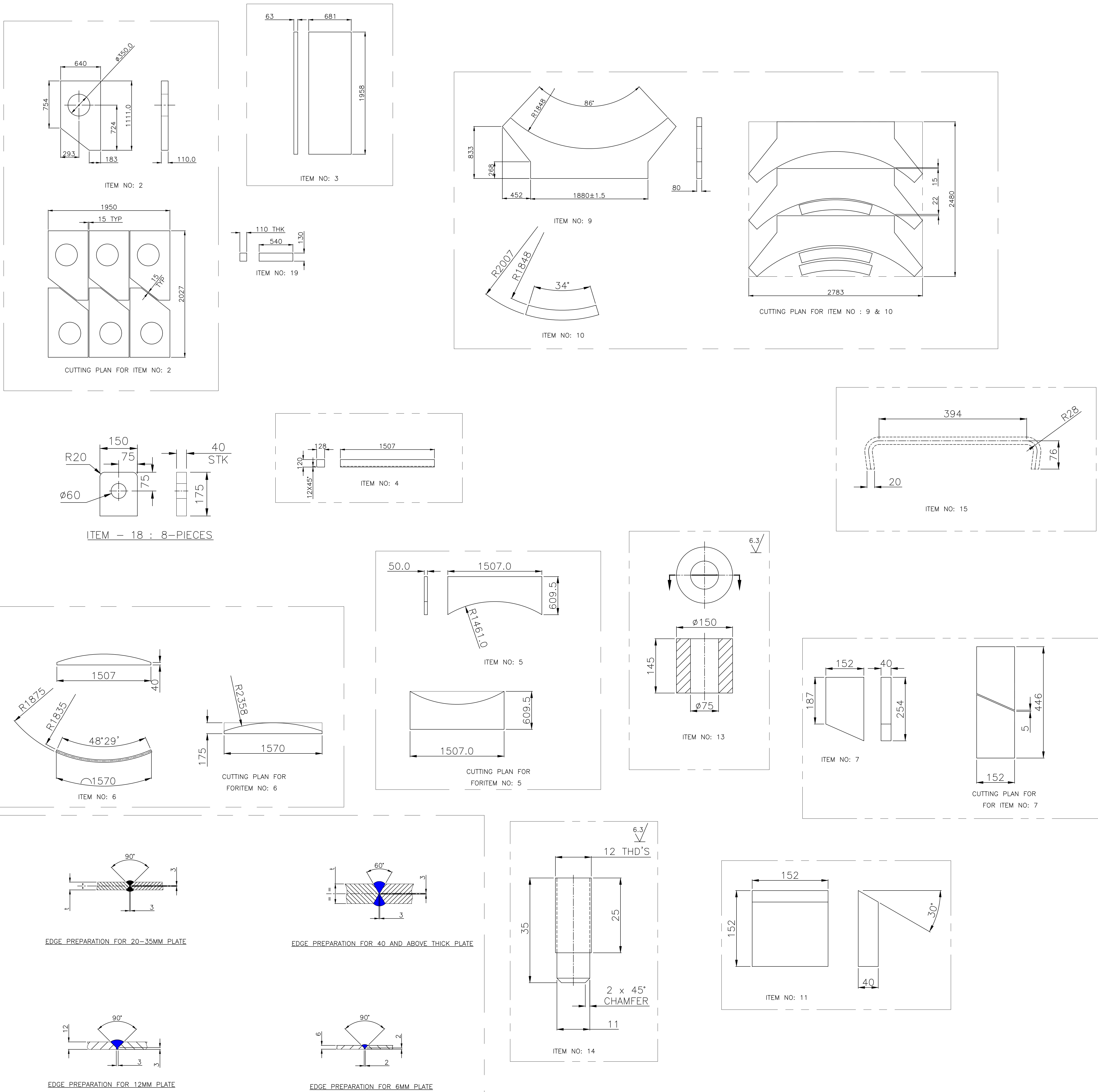
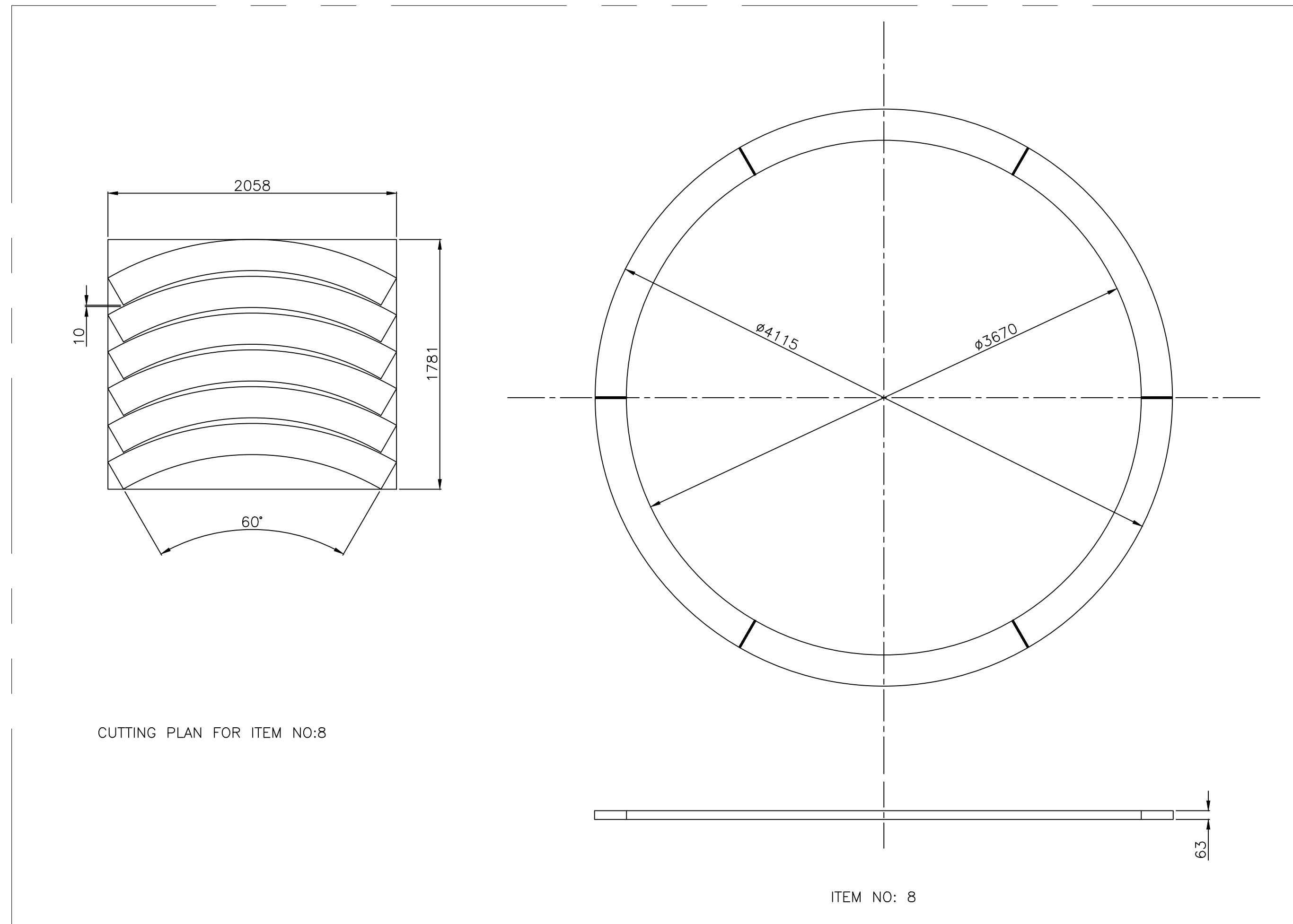


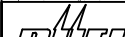

INVENTORY NO



REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED																				
					09	16.05.18	SHARIFF	AMAN	S.GHATGE	08	09.11.17	SHARIFF	AMAN	S.GHATGE	07	08.08.17	SHARIFF	AMAN	S.GHATGE	06	21.10.16	SHARIFF	AMAN	S.GHATGE	05	30.11.15	SHARIFF	ANISH	RIMIL	04	26.11.15	SHARIFF	ANISH	RIMIL	03	14.8.15	BOK	ANISH	RIMIL	02	14.2.15	SHARIFF	AMAN	S.GHATGE	01	7.2.14													
ZONE 1					ZONE 2					ZONE 3					ZONE 4					ZONE 5					ZONE 6					ZONE 7					ZONE 8					ZONE 9					ZONE 10					ZONE 11					ZONE 12				
					DM 724 ADDED IN ITEM-02. ITEM-18 DETAILS ADDED. ITEM-19 THICKNESS CHANGED TO 110 FROM 80 MM.					ITEM-03 WAS 2059 LONG & 50 THK. 20MM MATERIAL SHOWN IN CUTTING PLAN FOR ITEM-09 & 10.					IN ITEM-01: 20MM STEP REMOVED. DIM 3069 WAS 3093. DIM 569 WAS 593 IN CUTTING PLAN.					IN ITEM-04: DIM 120 WAS 114 CHAMFER 12X45° ADDED					IN ITEM-02: DIM 128 WAS 120 DIM 754 WAS 760; 293 WAS 285 & DIM 640 WAS 632					IN ITEM-03: DIM 268 WAS 260 & DIM 833 WAS 820					ITEM NO 10 THICKNESS WAS 56.					ITEM 8 OD WAS 64105.					DM 24 AND 2059 WERE 19 AND 2064 RESPECTIVELY.														
1					2					3					4					5					6					7					8					9					10					11					12				

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR
UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0
AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS--WHERE-
EVER-N SHOWN SHALL BE TAKEN FROM THE SURF.
ROUGHNESS SHOWN OUT SIDE THE BACK
SLASH GIVEN OR THE TOP MOST RIGHT
CORNER OF THE DRG.

TYPE OF PRODUCT		HP-1103 BOWL MILL			
NAME OF CUSTOMER/PROJECT					
 BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD		NAME DIN. BGK CND. AMAN SURIN APPD. S.GHATGE		SIGN. 	DATE 24.10.13 24.10.13 24.10.13
DEPT. 4460		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.
PULL. ENGG.		NTS	0-61-310-00934	0-61-310-00935	
TITLE			DRAWING NO.		RE
SEPARATOR BODY (FAB - CUTTING PLANS)			0-61-310-00935		OS
			SHEET NO. 01		NO OF SHEETS