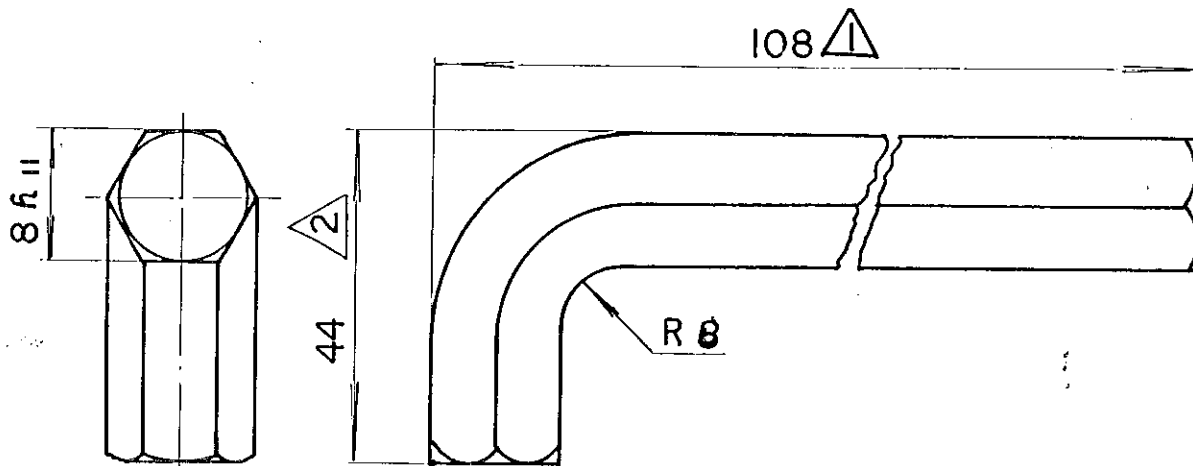


|                   |      |         |                            |      |         |
|-------------------|------|---------|----------------------------|------|---------|
| REV<br>01         | DATE | ALTERED | REV<br>02                  | DATE | ALTERED |
|                   |      | CHECKED |                            |      | CHECKED |
| IS 1570 CORRECTED |      |         | 108 WAS 390 &<br>44 WAS 30 |      |         |



THE WRENCH SHOULD GENERALLY CONFORM TO IS.3082.1965  
MATERIAL HEAT TREATED ALLOY STEEL RC.47 MIN.

00389

120

|                |             |          |             |      |               |    |                |          |        |               |              |      |          |    |    |  |  |
|----------------|-------------|----------|-------------|------|---------------|----|----------------|----------|--------|---------------|--------------|------|----------|----|----|--|--|
|                |             |          |             |      |               |    |                | IS 1570  |        |               |              | 0.20 |          |    |    |  |  |
|                |             |          |             |      |               |    |                | 55 Cr 70 |        |               |              |      |          |    |    |  |  |
| 63 62          | 51          | 22       | 18 20       | 22   | 23            | 34 | 35 36          | 39       | 50     | 58            | 59 64        | 65   | 73       | 79 | 80 |  |  |
| VARIANT<br>NO. | DESCRIPTION | ITEM NO. | DRAWING NO. | ITEM | MATERIAL CODE |    | MATERIAL SPECN |          | A<br>C | COMP<br>GROUP | UNIT WT (kg) |      | QUANTITY |    |    |  |  |
|                |             |          |             |      | 37 38         | 51 | 57             | 74       |        |               | 78           |      |          |    |    |  |  |

CARD TYPE 2

CARD TYPE 1



05-249/A

**BHARAT HEAVY ELECTRICALS LIMITED**  
BOILER PLANT UNIT, TIRUCHIRAPALLI-620014

|                                                                                                                                              |             |              |                             |                     |                  |
|----------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------|-----------------------------|---------------------|------------------|
| DEPT<br>V & SB                                                                                                                               | CODE<br>330 | SCALE<br>1:1 | WEIGHT (kg)                 | REF TO ASSY. DRG    | ITEM NO.         |
| TITLE<br>ALLEN KEY                                                                                                                           |             |              | DRAWN<br>S.V.N.             | SIGN<br>[Signature] | DATE<br>13-08-78 |
| DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE $\pm 0.25$ mm. UNLESS OTHERWISE SHOWN. NON-MACHINING TOLERANCE $\pm$ |             |              | CARD CODE<br>4_20_201_00278 | 15                  | 16 REV 17        |
|                                                                                                                                              |             |              | SHEET No.                   | NO. OF SHEETS       |                  |

SIZE A-4