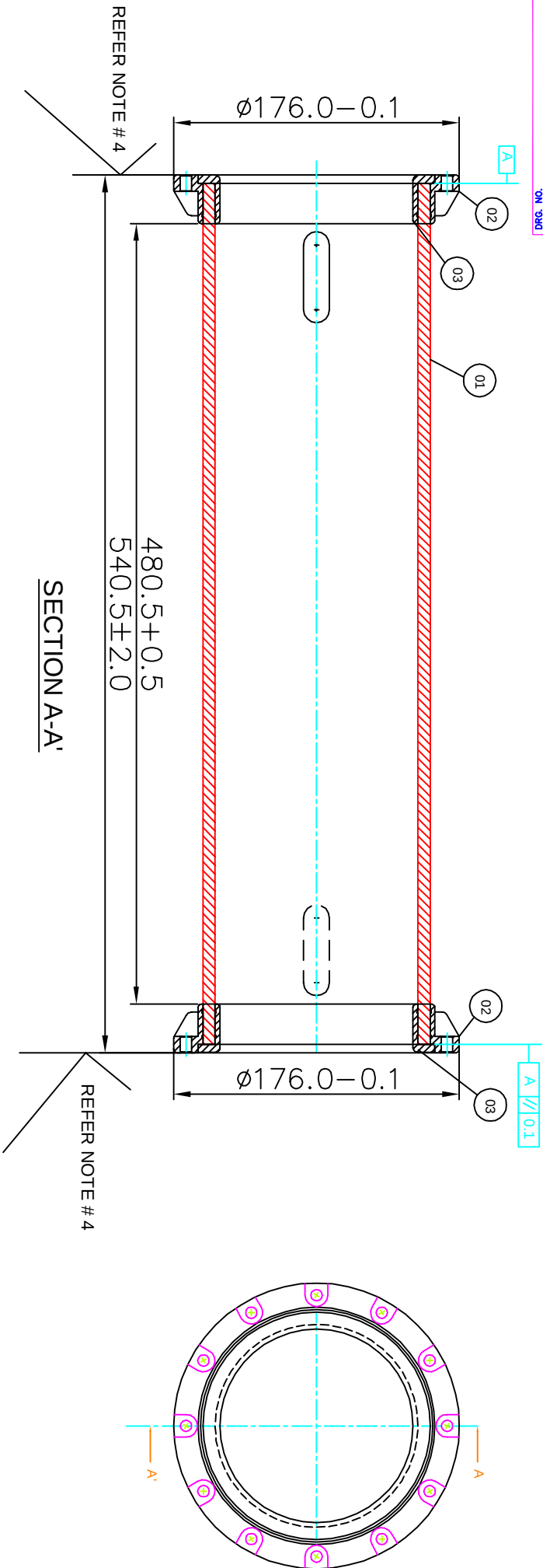




NOTE:-

1. Insulator tube assembly shall be compatible to SF6 gas.
2. Flanges (I and II) shall be machined to suit to insulating tube.
3. Parallelity of Flange assembly shall be maintained within 0.1 mm.
4. The Face of Flange-I and Flange-II Assembly shall be grounded to RA0.8 on Either side.

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MATL. CODE	A. C.	UNIT	QTY.	80
			03	FLANGE-II	RD DG 4 35 0520 6113		AL ALLOY			01	
			02	FLANGE-I	RD DG 4 35 0520 6112		AL ALLOY			01	
			01	TUBE	RD DG 4 35 0520 6111		ARAMID/POLYESTER/ KEVLAR FIBER			01	

TYPE OF PRODUCT
NAME OF CUSTOMER

GSM 245



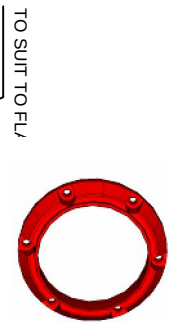
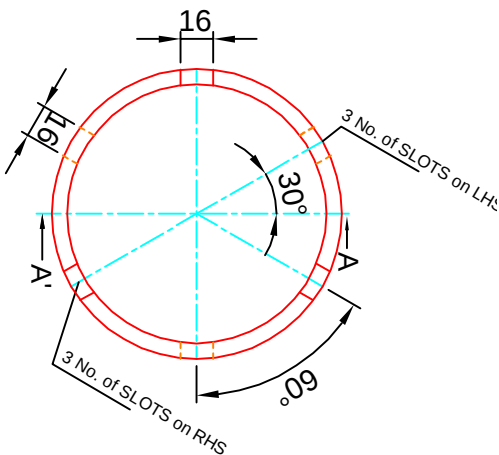
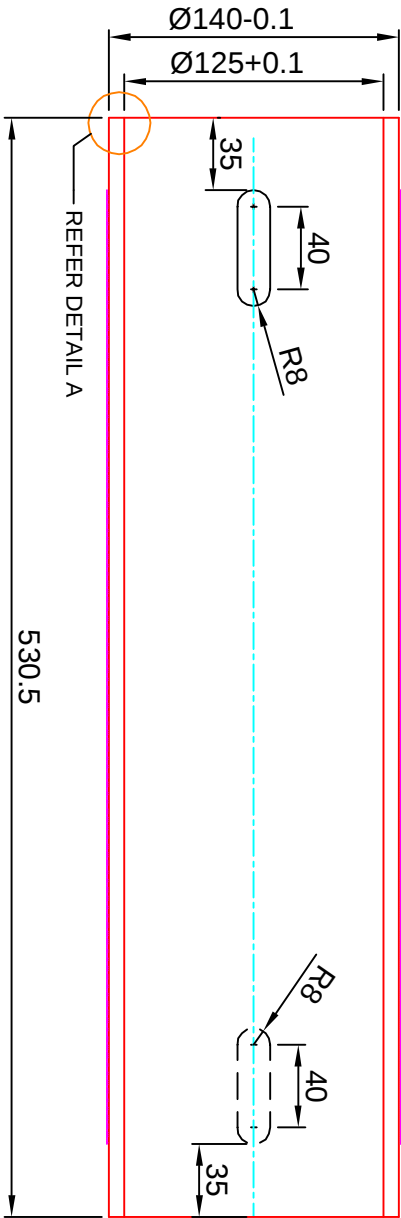
BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN	NAME	SIGN.	DATE	NO. OF
DRN	AL		13.09.14	VAR.
CDO	AL		20.09.14	
APPO	MM RAO		22.09.14	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	REF. TO	REV. TO	NO. OF	NO. OF
		CHECKED			CHECKED	GSM	TOL. DIM.	NTS		RD DG 4 35 0520 6000	1	1	REV.
						C/M/F				RD DG 4 35 0520 6110	0	0	

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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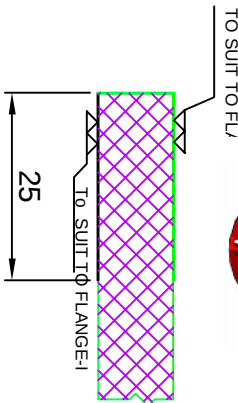
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NOTE:-

THROUGHOUT CIRCUMFERENCE GROUND TO SIZE AS SHOWN

DETAIL A



VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	VAR.	ITEM NO.	MATL. CODE	MATL. SPECN.	A	UNIT	QTY.	REV.
			01	TUBE	Ø140.0 X 530.5x7.5 THK			ARMANDROLYSTER/ KEDJAB FIBER				06	
												80	

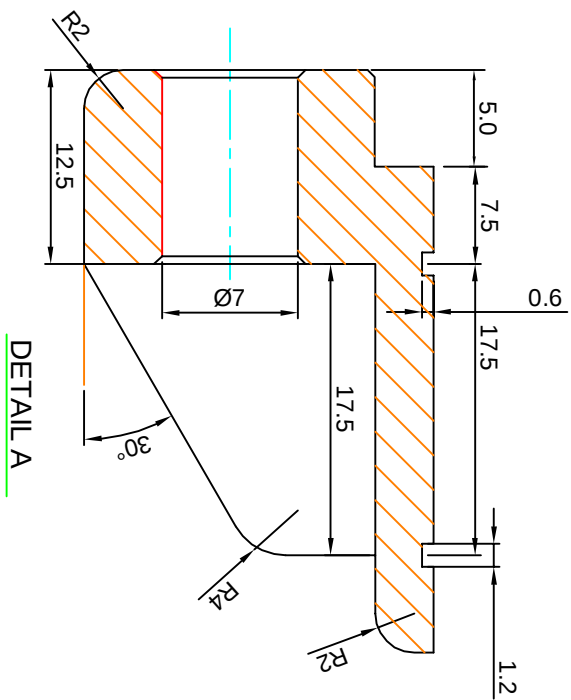
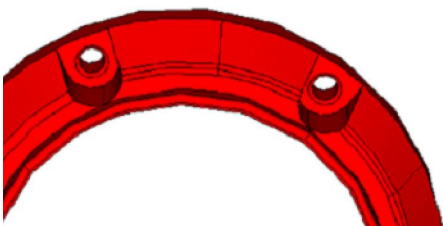
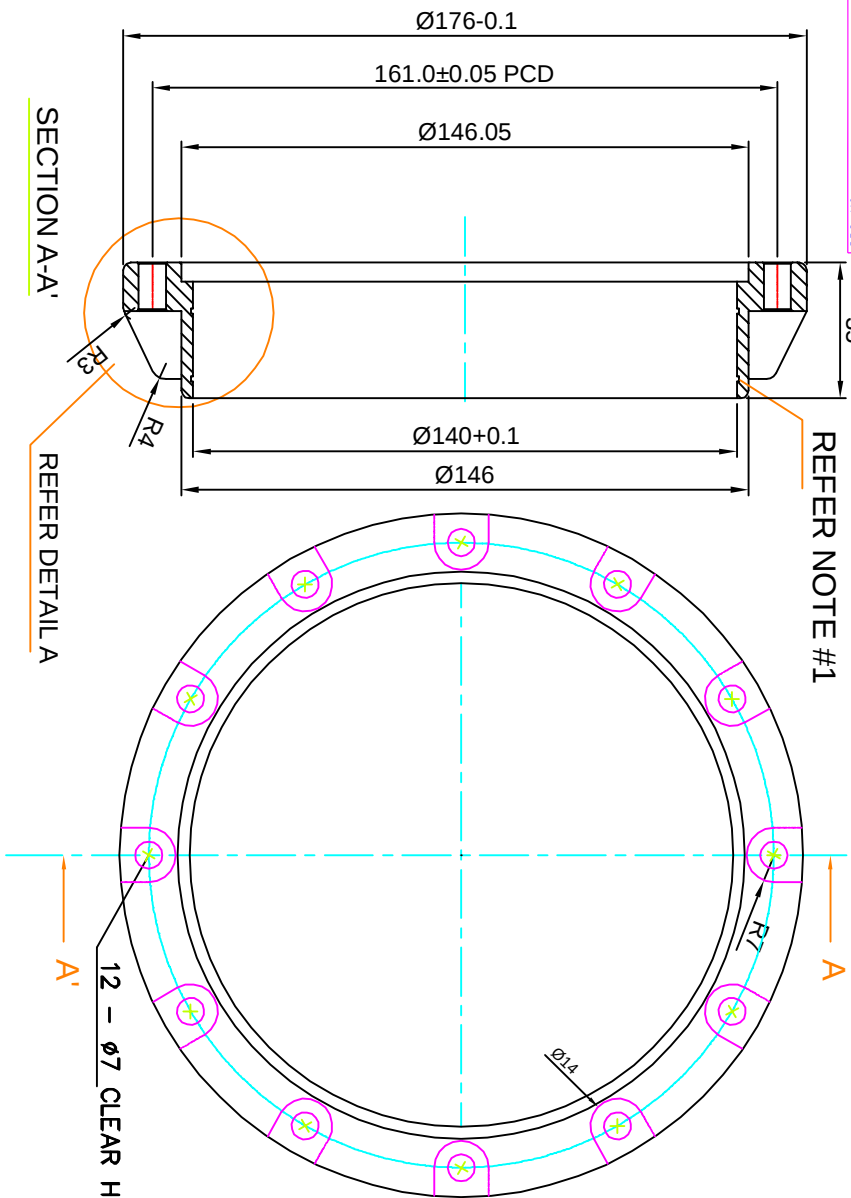
TYPE OF PRODUCT
NAME OF CUSTOMER
GSM 245



DRN	AL	NAME	SIGN.	DATE	NO. OF
CHO	AL			13.09.14	VAR.
APPD	MM RAO			22.09.14	

DEPT	GSM	GRADE OF	SCALE	WEIGHTING	REV.	TO	NO. OF
CODE	35	C/M/F	NTS				ITEMS
TITLE	INSULATING TUBE						

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ZONE	ZONE	CARD	SHEET NO.	NO. OF SHEETS
		CHECKED			CHECKED			RD DG 4 35 0520 6110	1	01
								RD DG 4 35 0520 6111	0	



1. HELICAL GROOVES 0.6 DEEP X 1.2 WIDE, 15.0 MM DEEP
2. ALL SHARP EDGES MACHINED TO 0.4X45°.

[illegible]

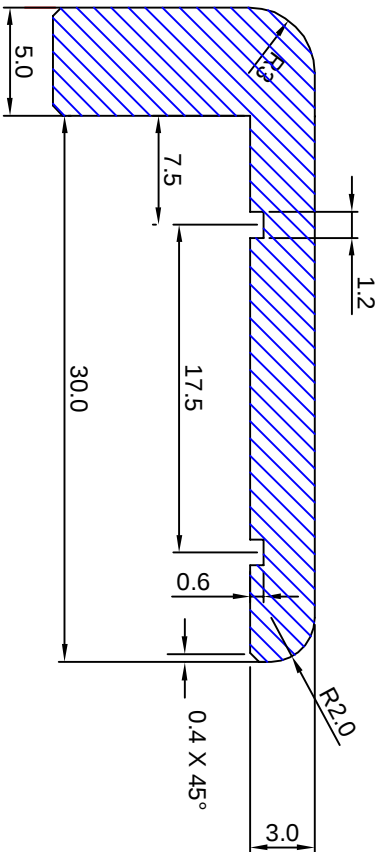
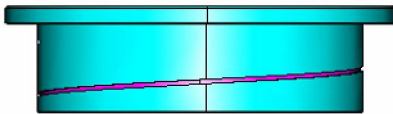
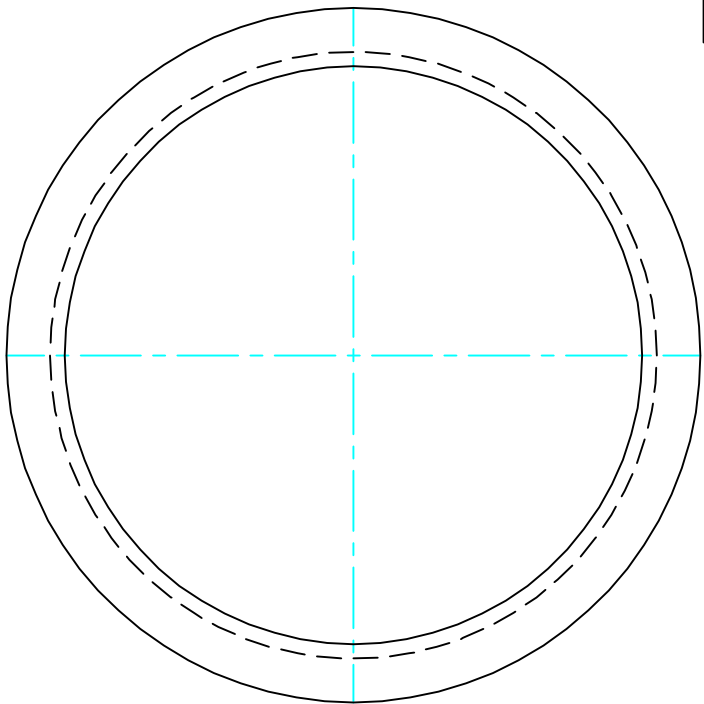
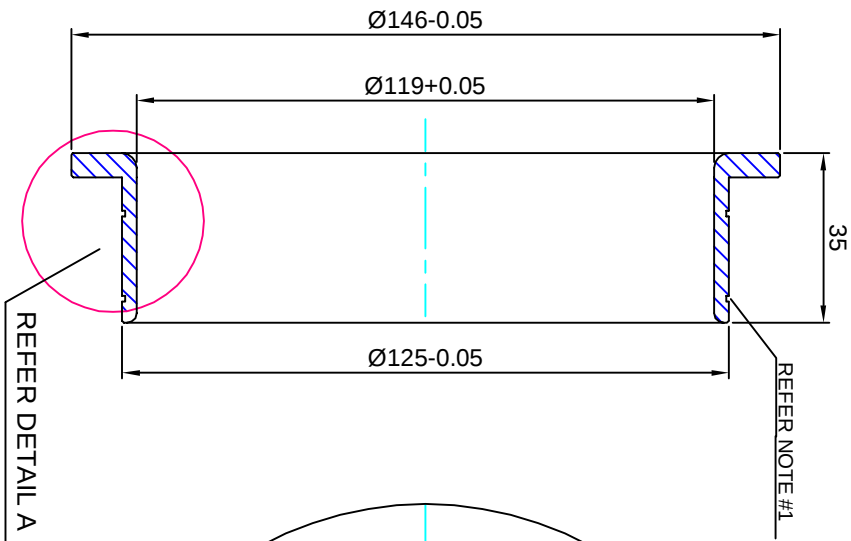
TYPE OF PRODUCT	GSM
NAME OF CUSTOMER	245



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO.O VAR.
AL		19.09.14	
AL		20.09.14	
AL		20.09.14	

REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	ITEM NO.	REV.
		CHECKED						GS6	TOI. DIM.		NTS	RD DG 4	35	0520	6110
ZONE				ZONE				CODE	C/M/F					2	0
								TITLE				DRAWING NO.			
												RD DG 4	35	0520	6112
												SHEET NO.		NO. OF SHEETS	



REFER DETAIL A

REFER NOTE #1

NOTE:-

1. HELICAL GROOVES 0.6 DEEP x 1.2 WIDE, 15.0 MM PITCH.
2. ALL SHARP EDGES MACHINED TO 0.4X45°.

VAR.00	REMARKS	VAR NO.	ITEM NO.	01	BLANK	Ø146.0 X 35.0	AL ALLOY	6	8

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	REF. TO	NO. OF
ZONE		CHECKED	ZONE		CHECKED	CODE 35	G56 TOL. DIM. C/M/F	NTS			ITEM
											NO. OF
											ITEMS
											REV.
											0



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

TYPE OF PRODUCT
NAME OF CUSTOMER
GSM 245

DRN	AL	SIGN.	DATE	NO. OF
2009.14	AL		22.09.14	01

FLANGE II

DRAWING NO. RD DG 4 35 0520 6113

SHEET NO. NO. OF SHEETS