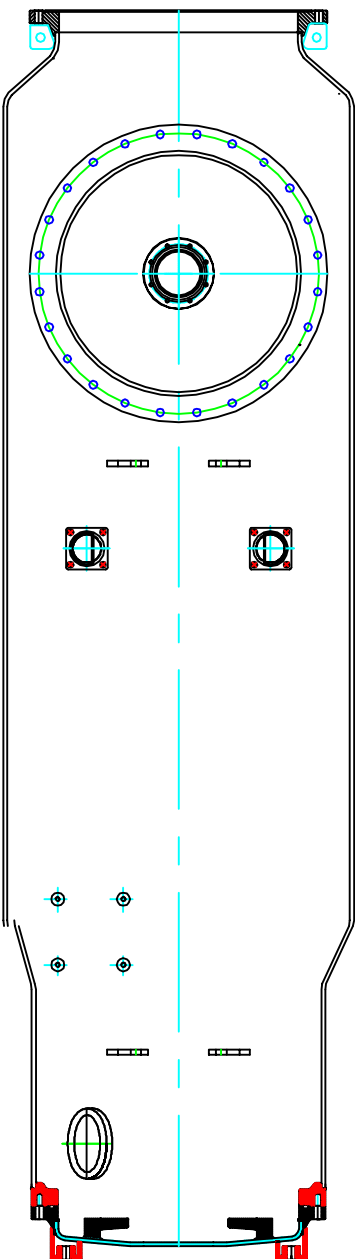
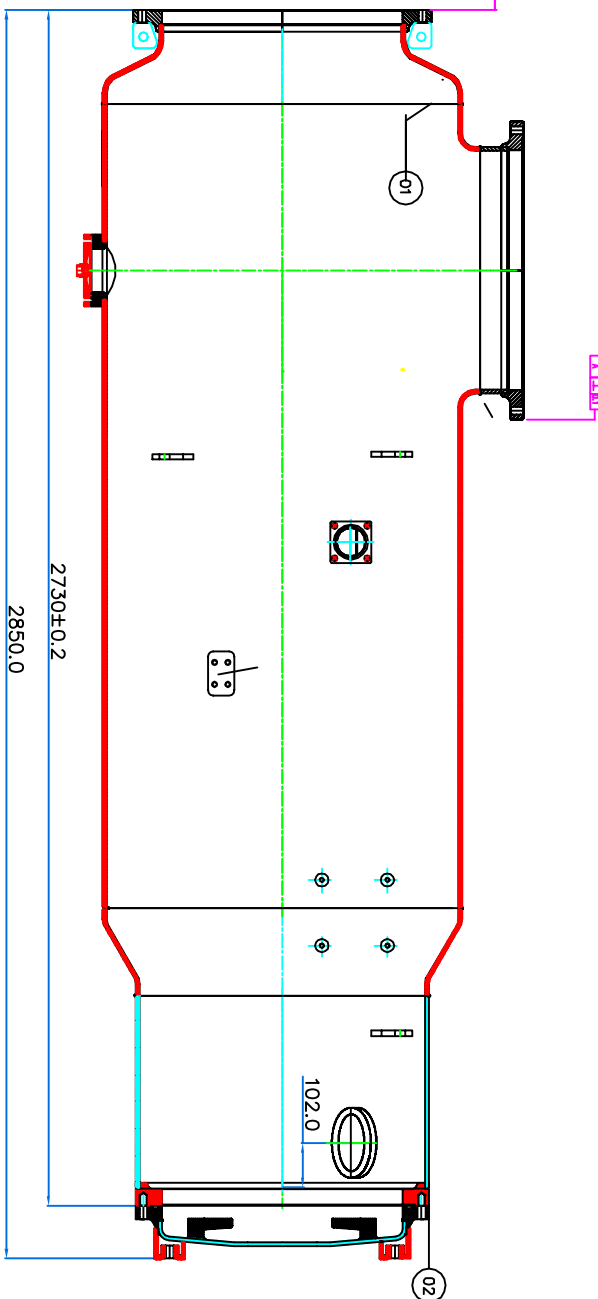


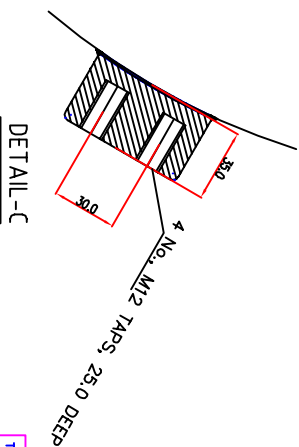
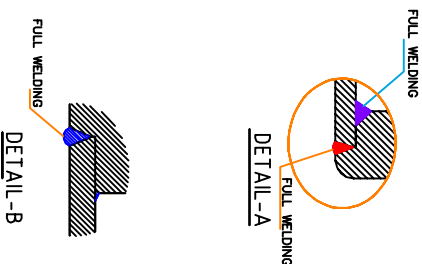
INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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NAME OF CUSTOMER GSM-420

DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.OF ITEMS
CODE	C/M/F 				
				RD DG 4 35 0619 6000	

TITLE		DRAWING NO.		REV.
SA HOUSING		RD DG 4 35 0619 6600		01
CADD CODE		SHEET NO.		NO. OF SHEETS



DETAIL--C

TYPE OF PRODUCT	NAME OF CUSTOMER
	GSM-420

GSM-420



HYDERABAD

CRD	AL
APPD	MME

	11.01.17	01
3AO	11.01.17	

DEPT.	GRAD
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ITEM NO.	NO. OF ITEMS
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CODE	10L C/M,
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ITEM	NO.
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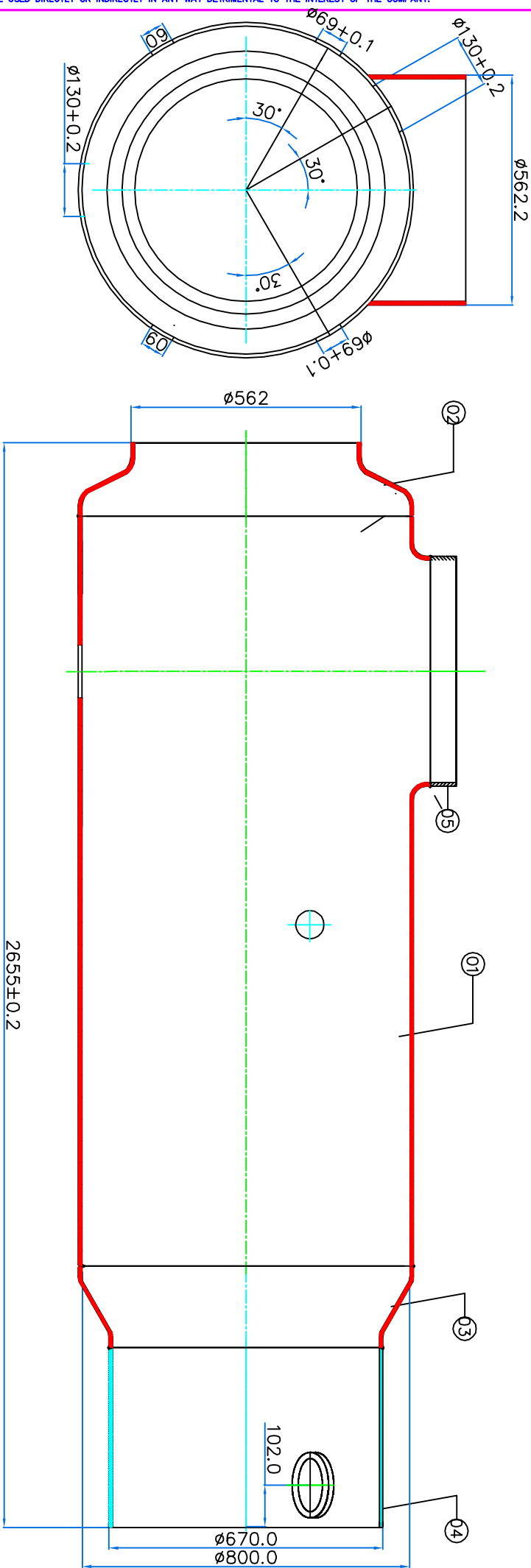
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SA ENCLOSURE

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01 0619 35 4 DG



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INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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REV.	DATE	ALTERED	REV.	DATE	ALTERED
CHECKED			CHECKED		
ZONE			ZONE		

TITLE	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	CARD	SHEET NO.	NO. OF SHEETS
PIPE ASSEMBLY		C/M/F	NTS		DRAWING NO.		
					RD DG 4 35 0619 6610		
					RD DG 4 35 0619 6611		

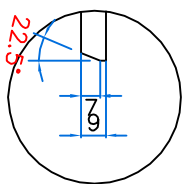
BHARAT HEAVY ELECTRICALS LTD.	DRN	NAME	SIGN.	DATE	NO. OF
HYDERABAD	AL	AL		11.01.17	VAR.
	APPD	MMRAO		11.01.17	01

GSM-420

TYPE OF PRODUCT

NAME OF CUSTOMER

ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR	TRAIL CODE	MATL CODE	A	UNIT WT.	QTY.	ZONE
01	PIPE-1		RD DG 4 35 0619 6611A			SS-304L		01		
02	REDUCER-1		RD DG 4 35 0619 6611B			SS-304L		01		
03	REDUCER-2		RD DG 4 35 0619 6611C			SS-304L		01		
04	PIPE-2		RD DG 4 35 0619 6611D			SS-304L		01		
05	PIPE-3		RD DG 4 35 0617 0214A			SS-304L		01		

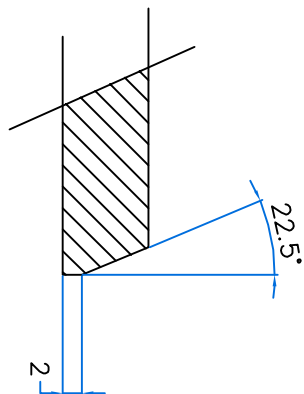


TITLE	CARD CODE	DRAWING NO.	REV.
PIPE-1		RD DG 4 35 0619 6611A	01
SHEET NO.		NO. OF SHEETS	

PIPE-1

REF. DRG. NO.

INVENTORY NO.



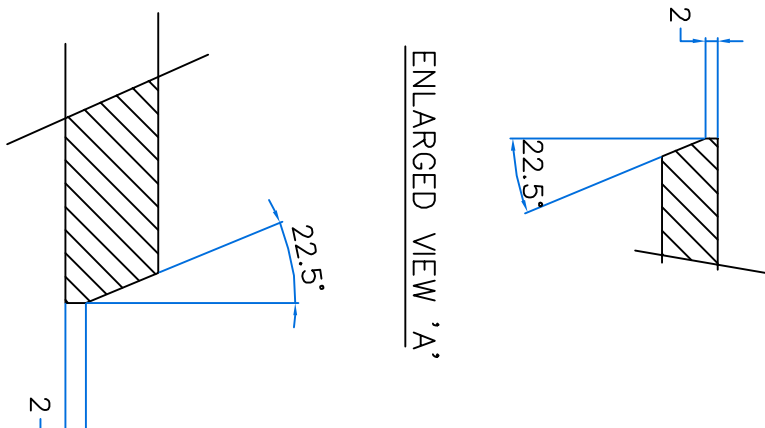
TYPE OF PRODUCT	GSM-420
NAME OF CUSTOMER	

GSM-420

TITLE	CARD CODE	DRAWING NO.	REV.
REDUCER-1		RD DG 4 35 0619 6611B	01

REV.	DATE	ALTERED		REV.	DATE	ALTERED	
		CHECKED				CHECKED	
ZONE				ZONE			

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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ENLARGED VIEW 'B'

[illegible]

TYPE OF PRODUCT	NAME OF CUSTOMER
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GSM-420

BHARAT HEAVY ELECT
HYDERABAD

HYDERABAD

DEPT.	GRAD
	TO

NAME OF DIM

SCALE

WEIGHT(KG)

REF. TO

ITEM NO.	NO. OF ITEMS
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REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
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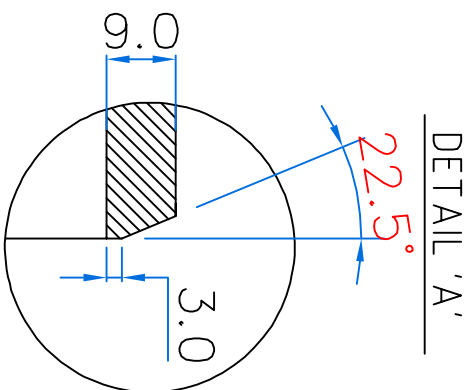
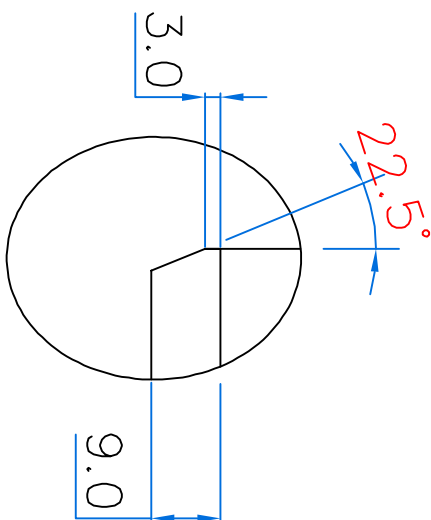
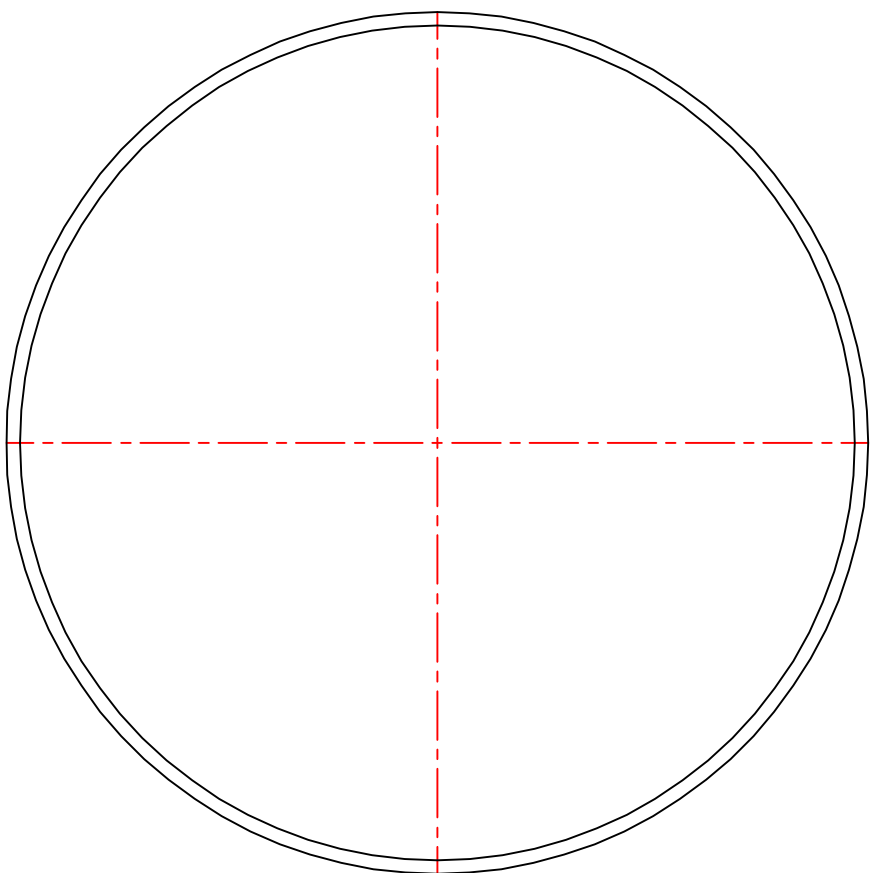
REDUCER-2

DRAWING NO. RD DG 4 35 0619 6611C 01

SHEET NO.	NO. OF SHEETS
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1

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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		01	PIPE				SS-304		20.0 KG	
									01	
VARIATION NO.	REMARKS	VARIATION NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL CODE MATERIAL SPECIFICATION	A UNIT	UNIT WEIGHT QTY.	ZONE

[illegible]

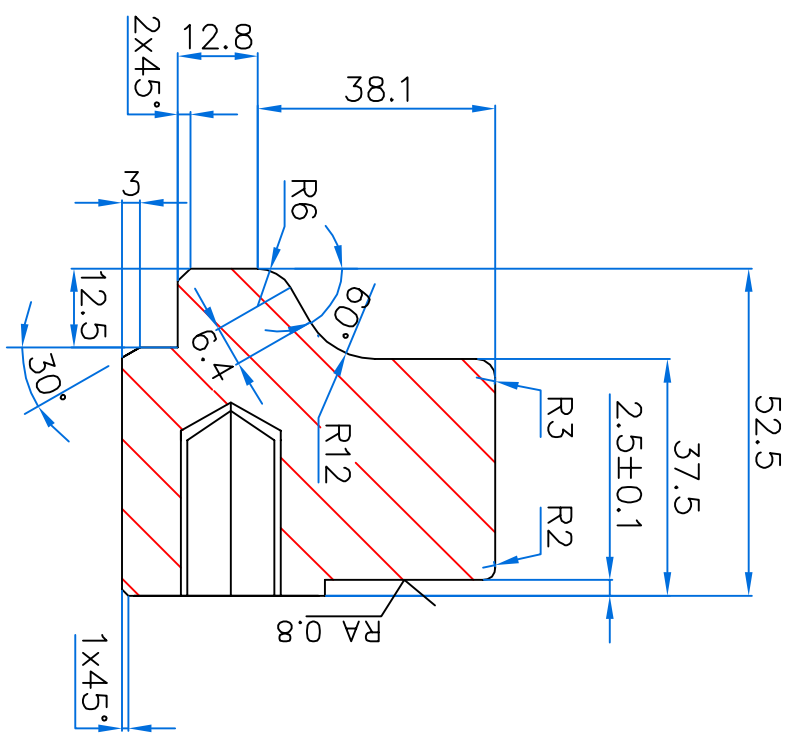
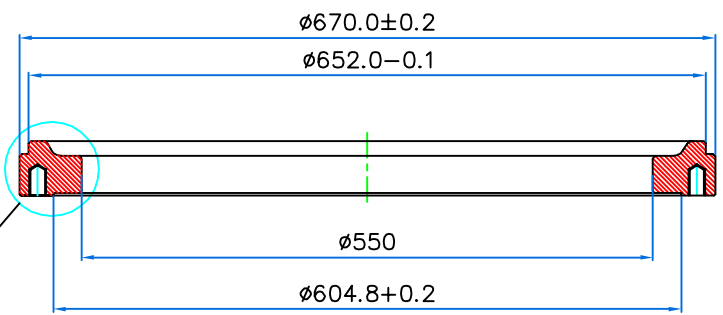
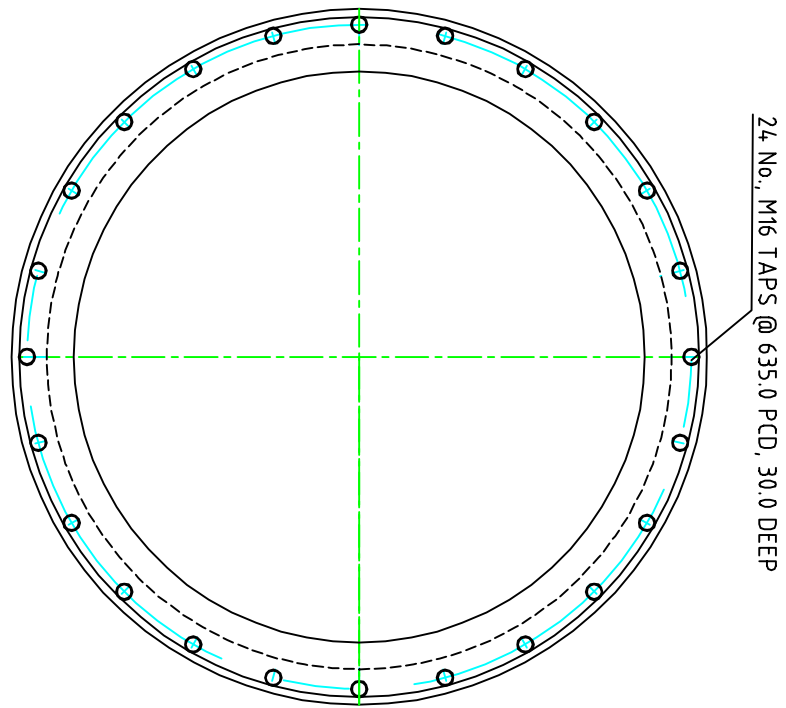
TYPE OF PRODUCT		GSM-420
NAME OF CUSTOMER		
BHARAT HEAVY ELECTRICALS LTD.		
HYDERABAD		
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DATE		NO.CO
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REF. DRG. NO.

SIGN. AND DATE

INVENTORY NO.



REFER DETAIL 'A'

DETAIL 'A'

- Note:
1. Sealing area shall be polished to RA 0.8 or better.
 2. M 16.0 Taps shall be chamfered uniformly (0.8x45°).
 3. PCD and flange centre shall be concentric within ±0.05
 4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
 5. Component shall be Machined to dimensions after welding to pipe

VAR.00	REMARKS	VAR. NO.	ITEM NO.	BLOCK	01
VAR.01					
VAR.02					
VAR.03					
VAR.04					
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TYPE OF PRODUCT
NAME OF CUSTOMER
BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

GSM-245

DEPT. CODE
GRADE OF
O/L DM.
SCALE
WEIGHT(KG)
RD DG 4 35 0619 6610

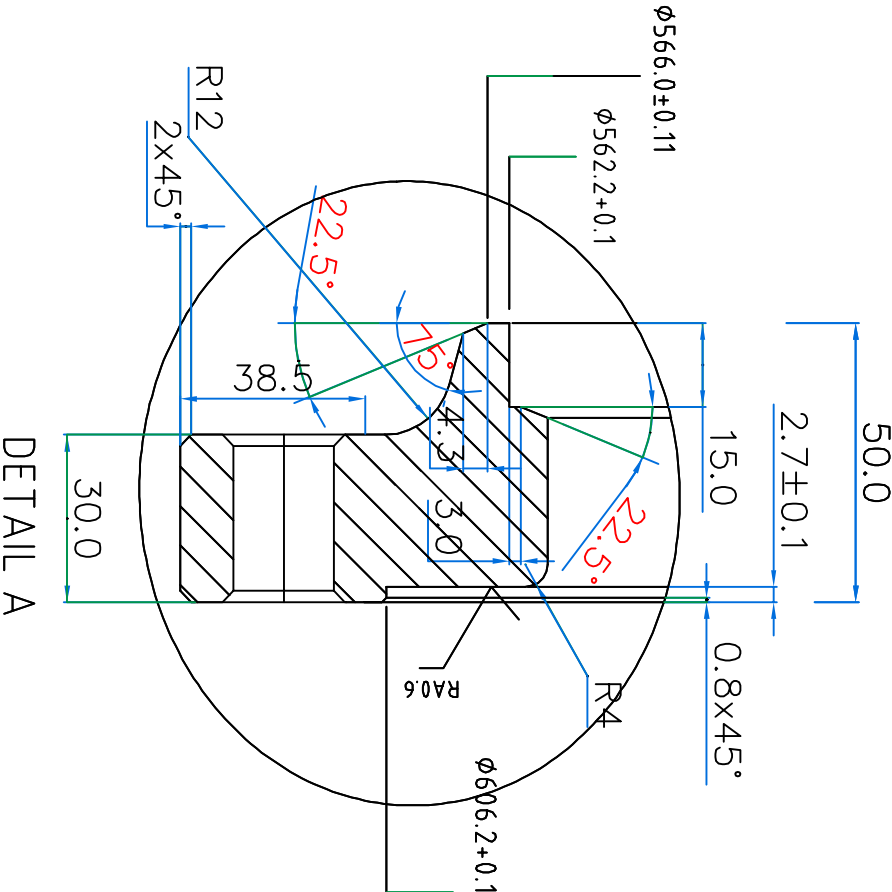
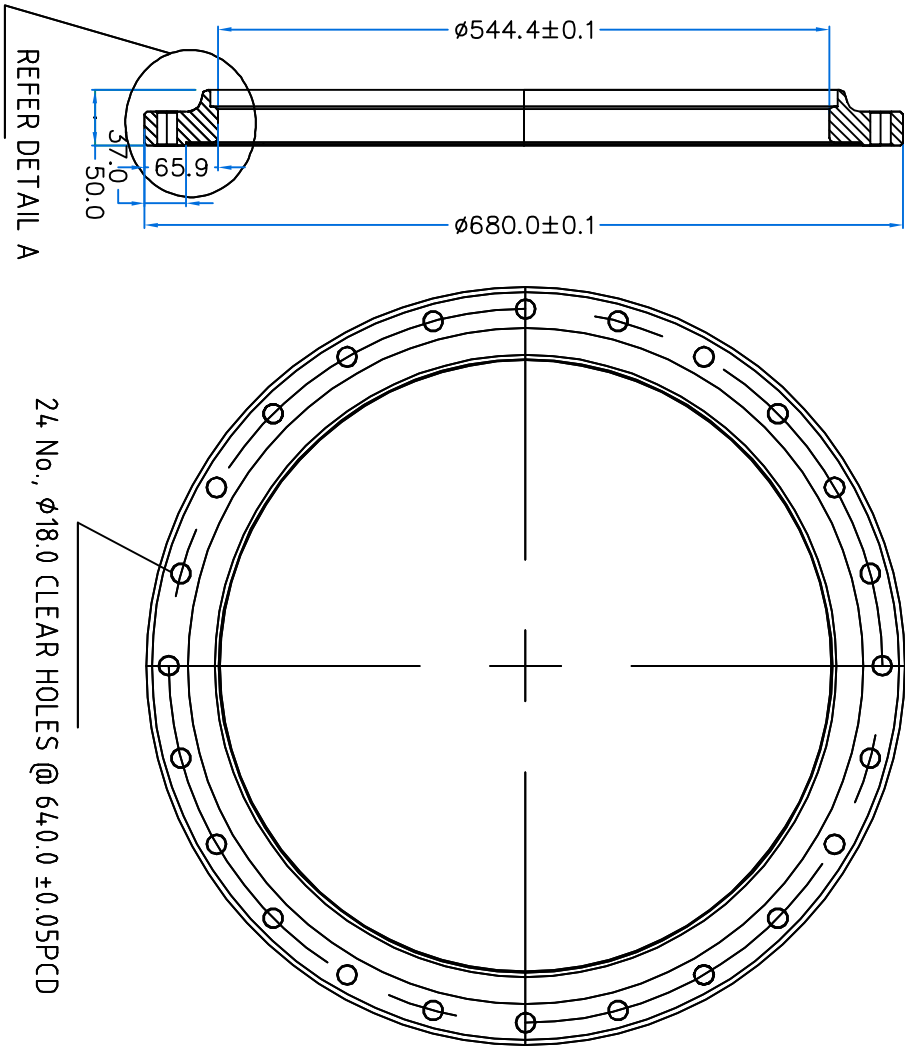
DRN NAME
AL NAME
SIGN.
DATE
15.02.15

VAR. NO.
02

ITEM NO.
15.02.15

NO. OF
ITEMS

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ZONE	REVISED FOR 9mm STEP	TITLE	CARD CODE	SHEET NO.	NO. OF SHEETS
ZONE		CHECKED	ZONE		CHECKED			FLANGE I	RD DG 4 35 0520 6612	01	



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INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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- Note:
- Sealing area shall be plosished to RA 0.8 or better.
 - ϕ 18.0 holes shall be chamfered uniformly (0.8x45°).
 - PCD and flange centre shall be concentric within ± 0.1
 - Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
 - Component shall be Machined to dimensions after welding to spherical pipe

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL. CODE	A	UNIT WT.	QTY.	NO.
01				SS FLANGE				SS-304 L		45.0 KG		

FINAL ON 29/05/14

TYPE OF PRODUCT
NAME OF CUSTOMER
GSM-420



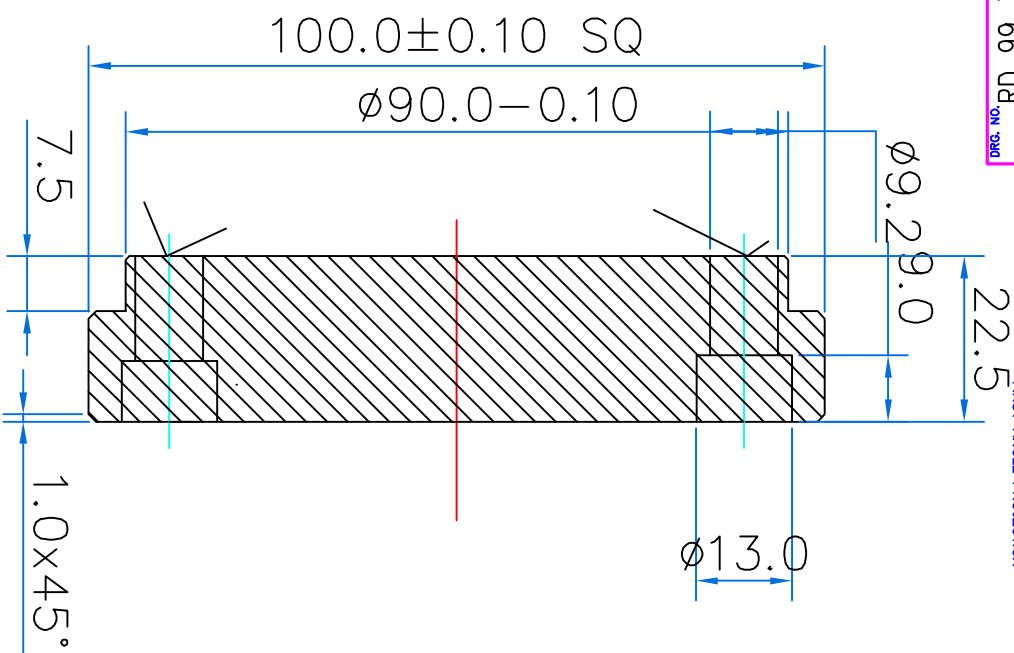
BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN	NAME	SIGN.	DATE
CHD	KSRAD		26/12/06
APPR	HSJAN		02/01/06

ITEM NO.	NO. OF ITEMS
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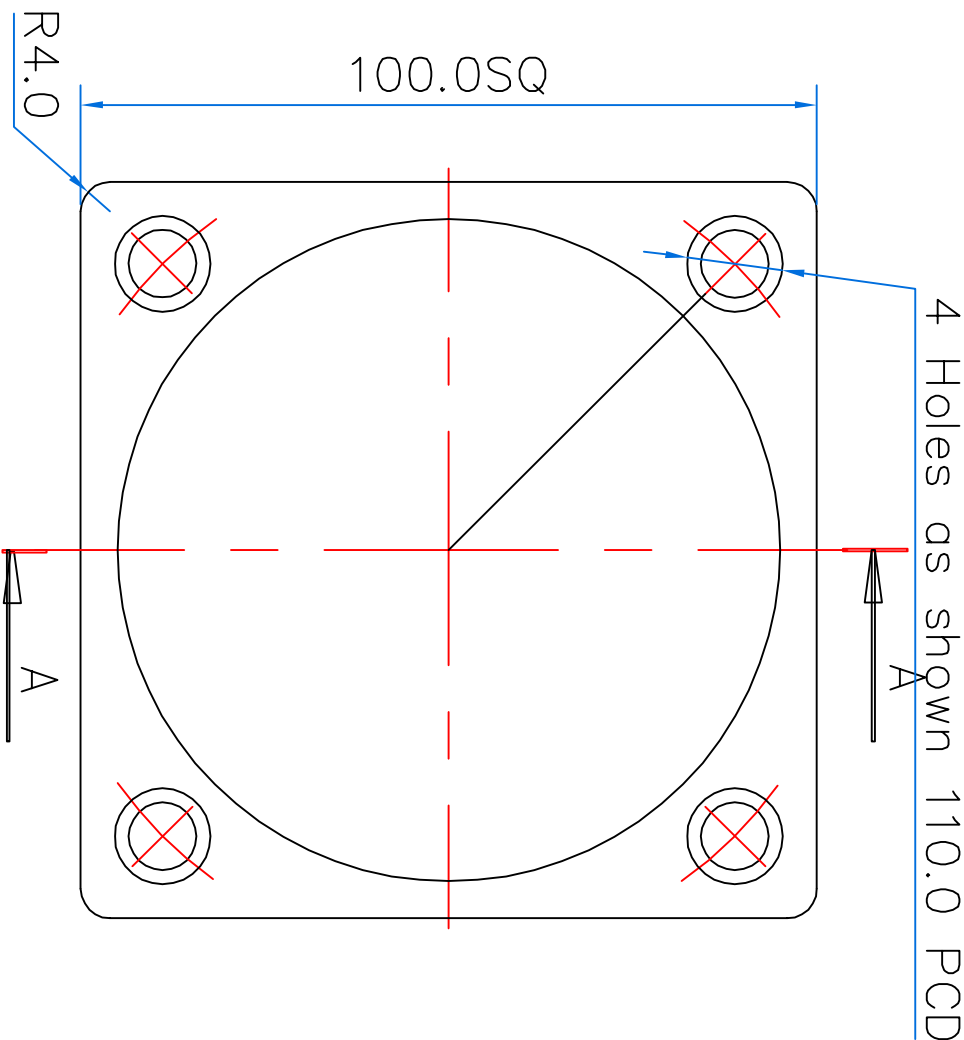
REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED
DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.
FLANGE II	C/M/F	NTS	45.0 KG	RD DG 4 35 0617 0950	1
TITLE	CODE	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.
FLANGE II		NTS	45.0 KG	RD DG 4 35 0617 0950	1
SHEET NO.	NO. OF SHEETS				
RD DG 4 35 0617 0951					

FIRST ANGLE PROJECTION



SECTION AA

MARKED SURFACE SHALL BE FINISHED TO RA 1.6

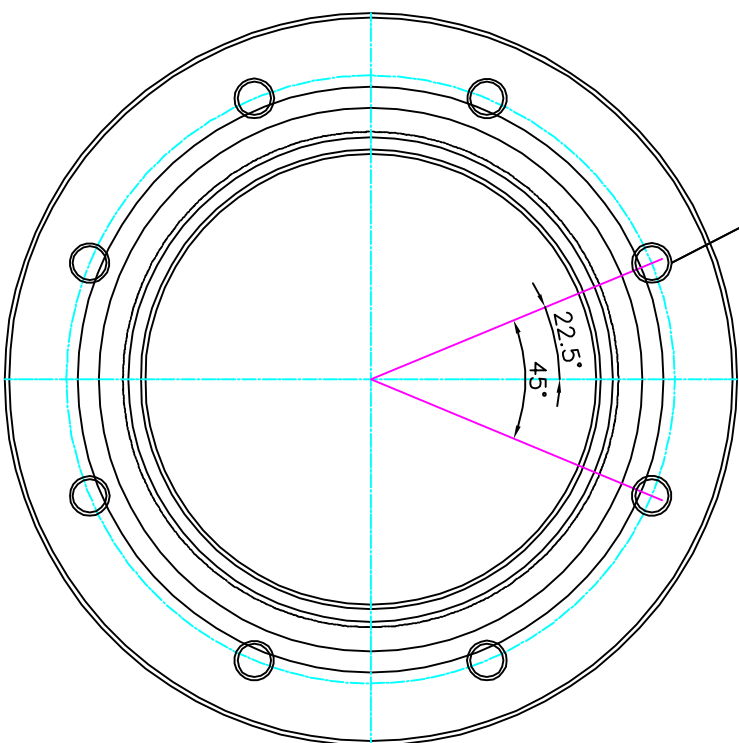


		01	SS PLATE	105.0 SQ x 25.0				SS 304				1	
VAR 00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAINING NO.	IT NO.	MATL CODE	MATL SPEC	VAR	UNIT WT.	QTY.	SG

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(G)	REF. TO	ITEM	NO.	REV.
	CHECKED			CHECKED		GSG	TO, DIM.		MTS	RD 06 4 35	0619	6610	04
ZONE			ZONE			CODE 35	C/M/F			DRAWING NO.	RD 99 320	640	0
DUMMY FLANGE										CARD CODE			
										SHEET NO.	NO. OF SHEETS		

0-RING GROOVE SURFACE SHALL BE FINISHED TO RA 0.8
MARKED SURFACE SHALL BE FINISHED TO RA 1.6

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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8 No. M8 TAPS @ 135.0 PCD, 20.0 deep

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF TOL. DIM. C/M/P	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	LOC.
		CHECKED			CHECKED			NTS		RD DG 4 35 0619	6610	06
ZONE			ZONE			TITLE			CARD CODE	DRAWING NO.	REV.	
						FLANGE-III				RD DG 4 35 1133	4160	01
										SHEET NO.	NO. OF SHEETS	

ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°
MARKED SURFACE SHALL BE FINISHED TO RA0.8

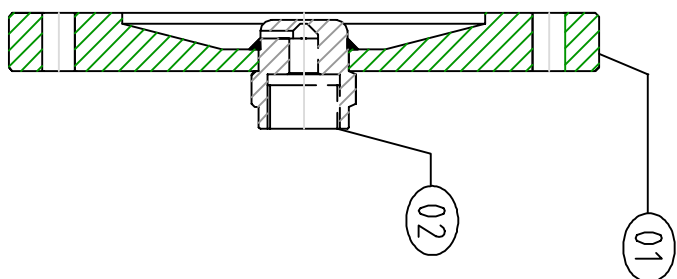
CGSM 145

BHARAT HEAVY ELECTRICALS LTD
HYDERABAD

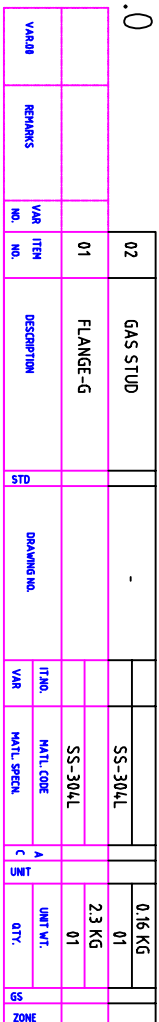
DRN	NAME	SHRN	DATE	NO. OF
				VAR.
DRN	AL		15.02.16	
CKD	AL		15.02.16	
APPN	MMRAN		15.02.16	

FLANGE-III

DRAWING NO.	RD DG 4 35 1133 4160	REV.	01
SHEET NO.	NO. OF SHEETS		



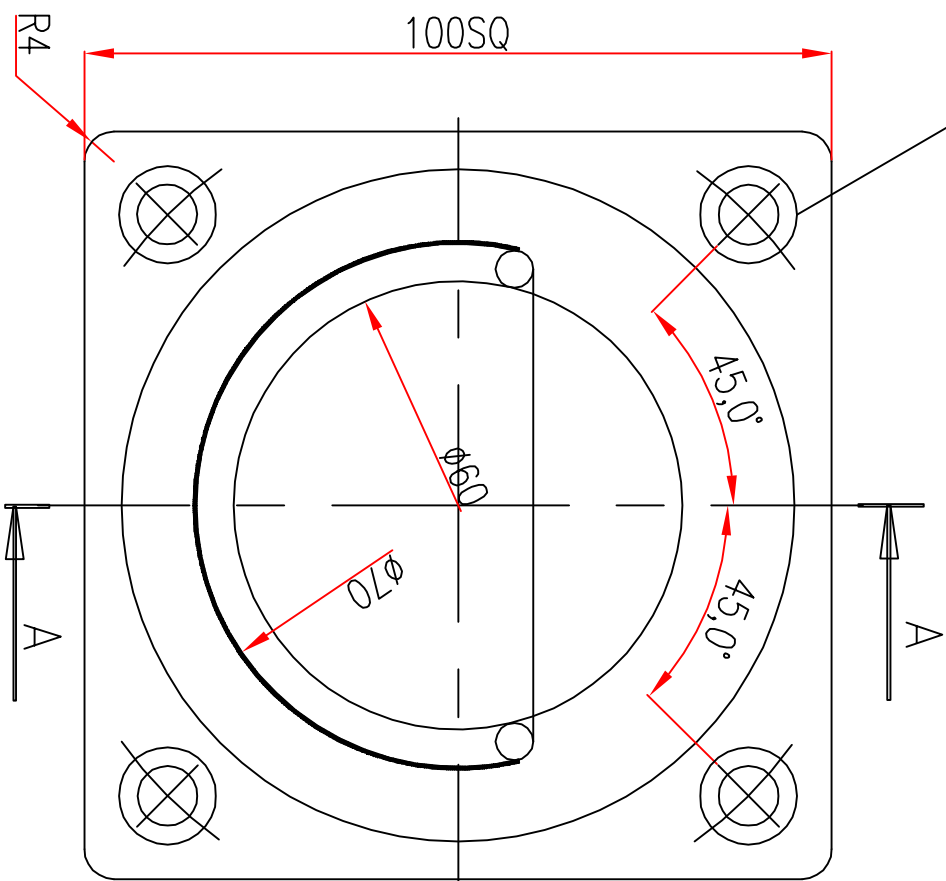
ASSEMBLY



GAS STUD (2)

REF. TO	ITEM NO.	NO. OF ITEMS
RD DG 4 35 0619 6610	08	2
DRAWING NO.		REV.
RD DG 4 35 0617 0983		
SHEET NO.	NO. OF SHEETS	

4 No., ø9.2 through Holes With Counters @ 110.0 PCD



SECTION AA

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[illegible]

TYPE OF PRODUCT	GSM
NAME OF CUSTOMER	145



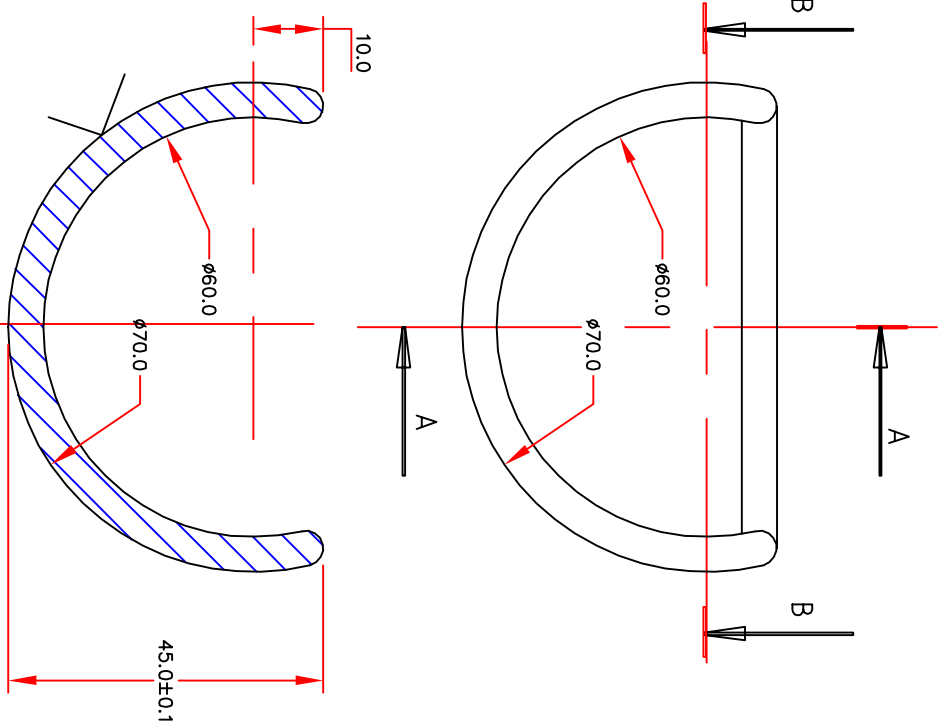
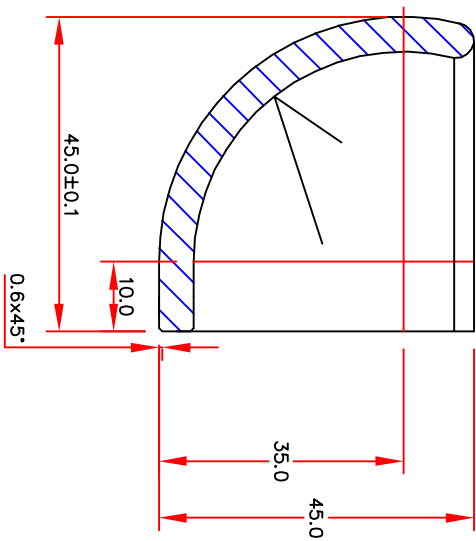
WELDING SHALL BE HOMOGENEOUS AND CONTINUOUS.
MARKED SURFACE SHALL BE FINISHED TO RA 1.6

DEPT.	GRADE OF	SCALE	WEIGHT(KG)
CODE 35	GSG TOY. DIM. C/M/F		NTS
TITLE RUPTURE DISK COVER			

RUPTURE DISK COVER

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INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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SURFACE SHALL BE FINISHED TO RA1.6
COMPONENT SHALL BE MADE USING SUITABLE PATTERN.
ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°

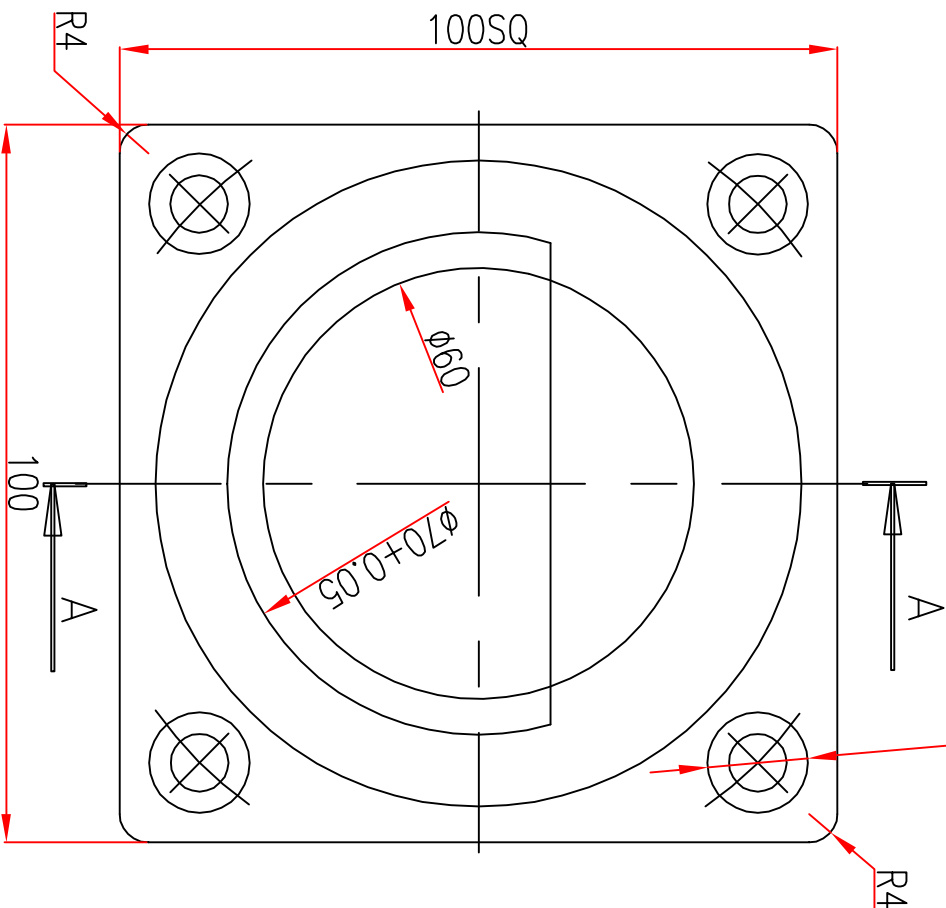
[illegible]

Technical drawing of a mechanical part with the following dimensions:

- Overall length: 100 ± 0.10 SQ
- Outer diameter of the main body: $\phi 90 - 0.10$
- Inner diameter of the main body: $\phi 60 + 0.10$
- Outer diameter of the right flange: $\phi 9,2$
- Outer diameter of the left flange: $\phi 13.0$
- Thickness of the right flange: 9
- Thickness of the left flange: 5
- Distance from the left end to the center of the left flange: 10
- Distance from the right end to the center of the right flange: 20
- Distance from the left end to the center of the main body: 2.5
- Distance from the right end to the center of the main body: 1.0x45°

SECTION AA

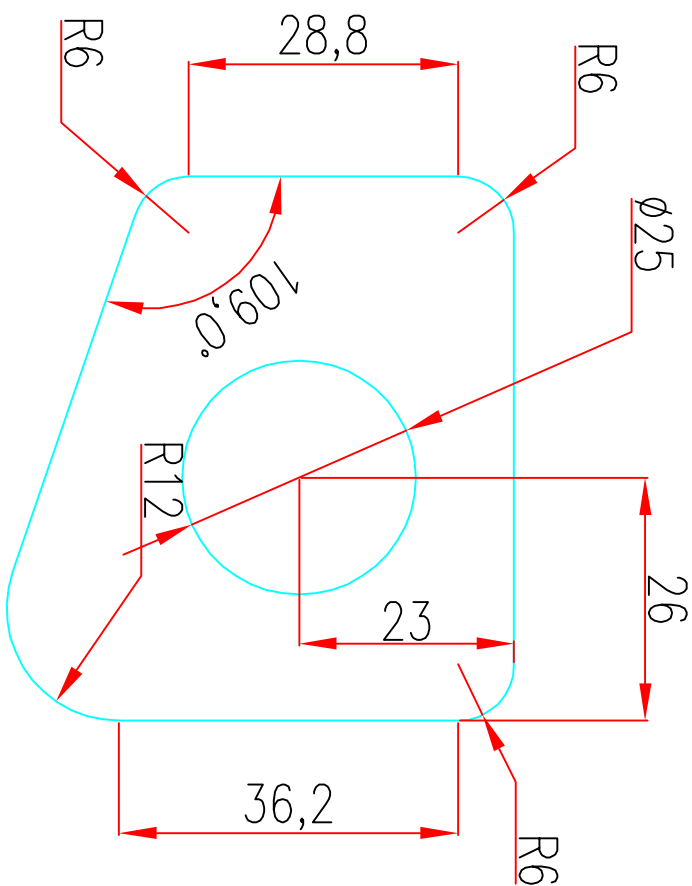
MARKED SURFACE SHALL BE FINISHED TO RA 1.6
ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°

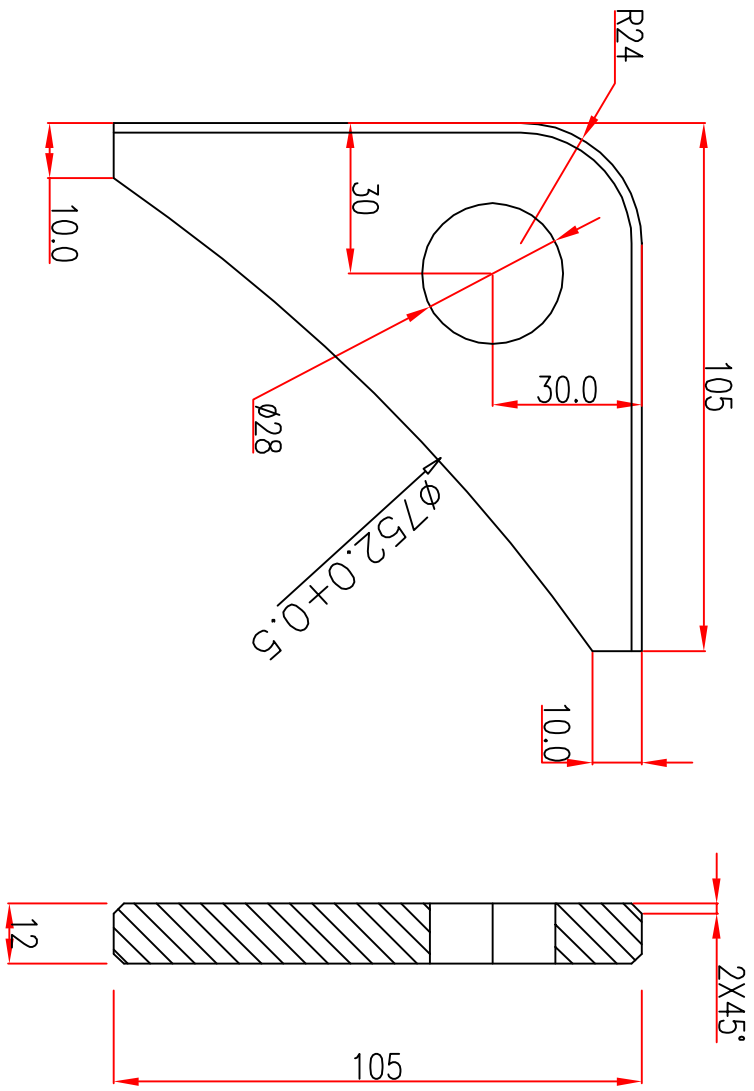
[illegible]

TYPE OF PRODUCT		NAME OF CUSTOMER	
GSM 145			
BHARAT HEAVY ELECTRICALS LTD.			
HYDERABAD			
DIN	IS 900	SIGN.	DATE
CPO	MM RAO		01.02.03
APPO	JS JAIN		01.02.03
			01.02.03

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO. OF SHEETS
		CHECKED			CHECKED	656	TOL. DIM.		NTS	RD 99	320 630	1
ZONE			ZONE			CODE 35	C/M/F					
						TITLE		FLANGE		CARD CODE		
						DRAWING NO.		RD 99 320 631		REV. 1		
						SHEET NO.		NO. OF SHEETS				

REF. DRG. NO.

NO. OF SHEETS



ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°.

VAR NO	REMARKS	VAR NO	ITEM NO	01	SS PLATE	SS-304L	06	ZONE
1		1						

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM 420	
DEPT. CODE		GRADE OF TOL. DIM. C/M/F		SCALE	
TOL. DIM. C/M/F		SCALE		NTS	
WEIGHT(KG)		REF. TO		DRAWING NO.	
RD DG 4 35 0619 6610		RD DG 4 35 0619 6610		RD DG 4 35 0619 6613	
SHEET NO.		NO. OF SHEETS		REV.	
6		10		6	

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DIN	NAME	SIGN.	DATE	NO. OF
AL	AL	AL	15.02.16	VAR.
15.02.16	15.02.16	15.02.16	15.02.16	01

APPRO. MANDAO

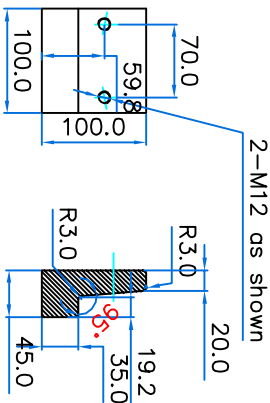
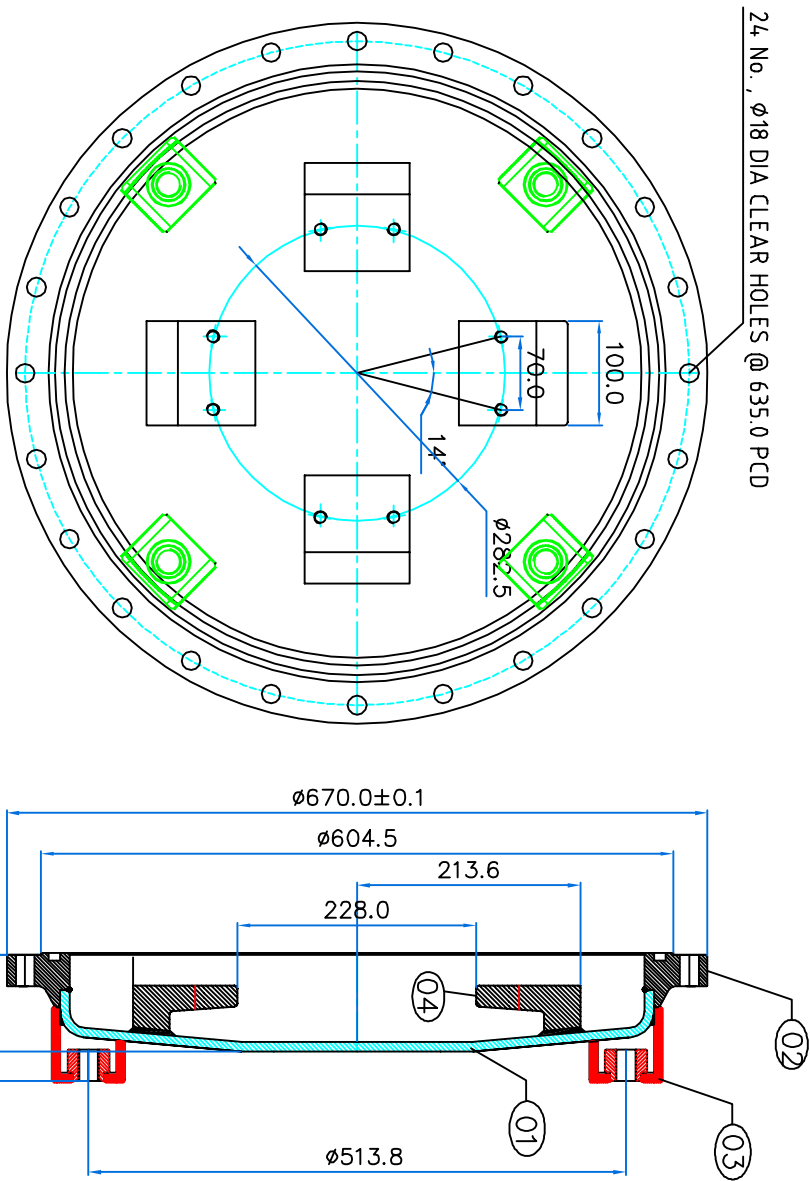
REF. TO

CARD CODE

DRAWING NO.

LIFTING BRACKETS

RD DG 4 35 0619 6613



04 SUPPORT
QTY : 4 Nos

Note:

1. FLANGE TO BE TIG / MIG WELDING WITH SUITABLE SS ELECTRODE
2. THE ROOT SHOULD BE HOMOGENEOUS AND CONTINUOUS.
3. TESTED ASSEMBLIES TO BE DEGREASED, SAND BLASTED AND POWDER COATED ON OUTSIDE.
4. ELECTRO POLISH INSIDE SURFACE.
5. ALL WELDINGS SHALL BE GROUNDED TO DIMENSIONS.
6. FLANGES SHALL BE MACHINED TO DRAWING AFTER WELDING TO DISH.

VAR NO.	REV.	DATE	ALTERNED	CHECKED	ZONE
04					
03					
02					
01					

VAR NO.	REV.	DATE	ALTERNED	CHECKED	ZONE
04					
03					
02					
01					

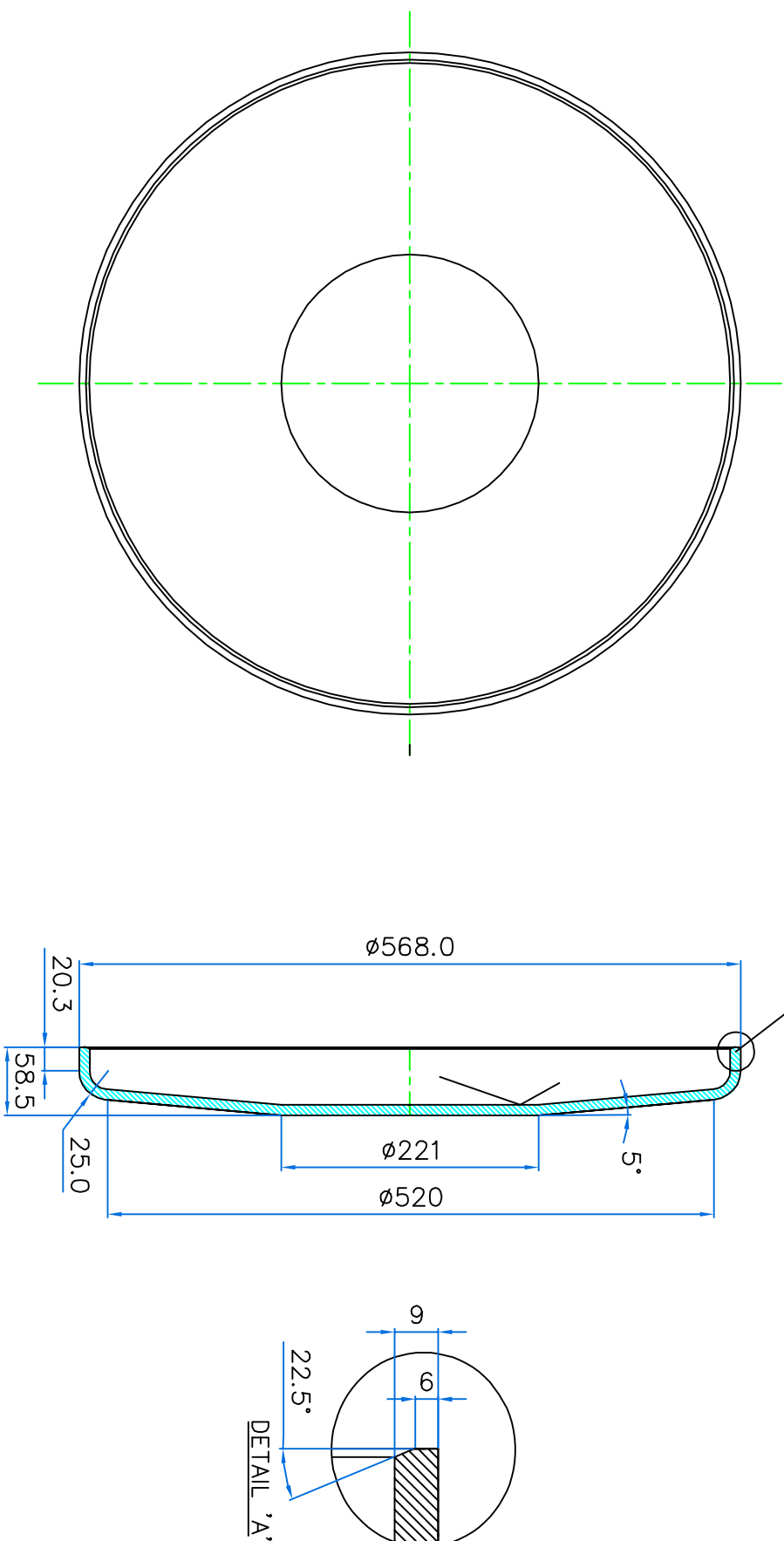
VAR NO.	REV.	DATE	ALTERNED	CHECKED	ZONE
04					
03					
02					
01					

VAR NO.	REV.	DATE	ALTERNED	CHECKED	ZONE
04					
03					
02					
01					

POWDER COATED ON OUTSIDE.										TYPE OF PRODUCT		GSM-420		NAME OF CUSTOMER					
										BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD							
										DIN		NAME		SIGN.		DATE		NO.OF	
										AL						15.02.16		VAR.	
										CXD		AL				15.02.16			
										APPD		MUMBAI				15.02.16			
										REV. TO						NO.		NO.OF	
										RD DG 4 35 0619 6600						NO.		ITEMS	
										DRAWING NO.								REV.	
										RD DG 4 35 0619 6620									
										SHEET NO.						NO. OF SHEETS			

(ALL DIMENSIONS ARE IN mm)

REFER DETAIL 'A'



ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°
COMPONENT SHALL MATCH FLANGE

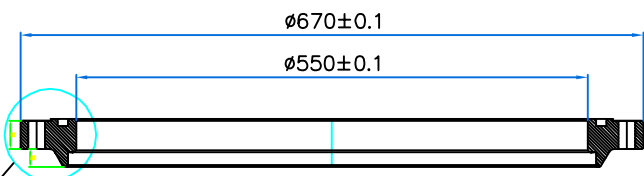
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TYPE OF PRODUCT	GSM-420
NAME OF CUSTOMER	

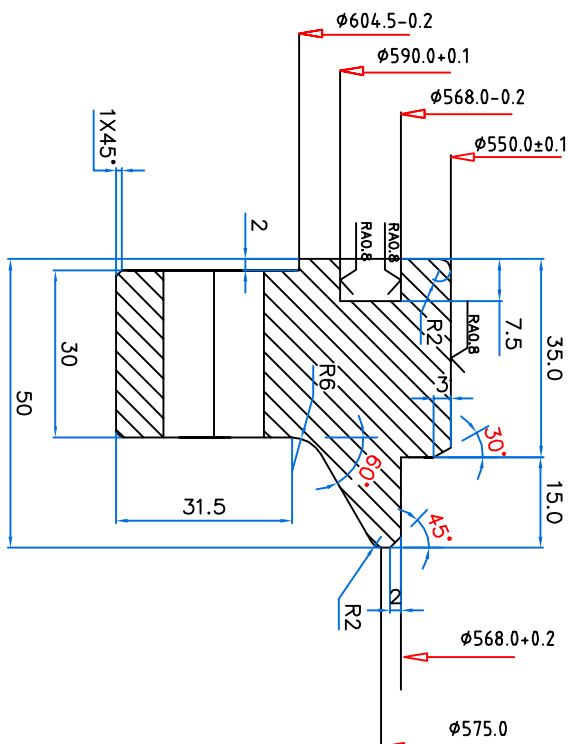
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SIGN.	DATE	NO. OF
	AL		15.02.16	VAR.
CKD	AL		15.02.16	
MAFAC				

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(g)	REF. TO	ITEM NO.	ITEM NO.
		CHECKED			CHECKED	CODE	C/M/F					
ZONE			ZONE			TITLE			CARD CODE			REV.
								DISH				
										RD DG 4 35 0619 6620		
										DRAINING NO.		
										RD DG 4 35 0619 6621		
										SHEET NO.	NO. OF SHEETS	

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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DETAIL 'A'



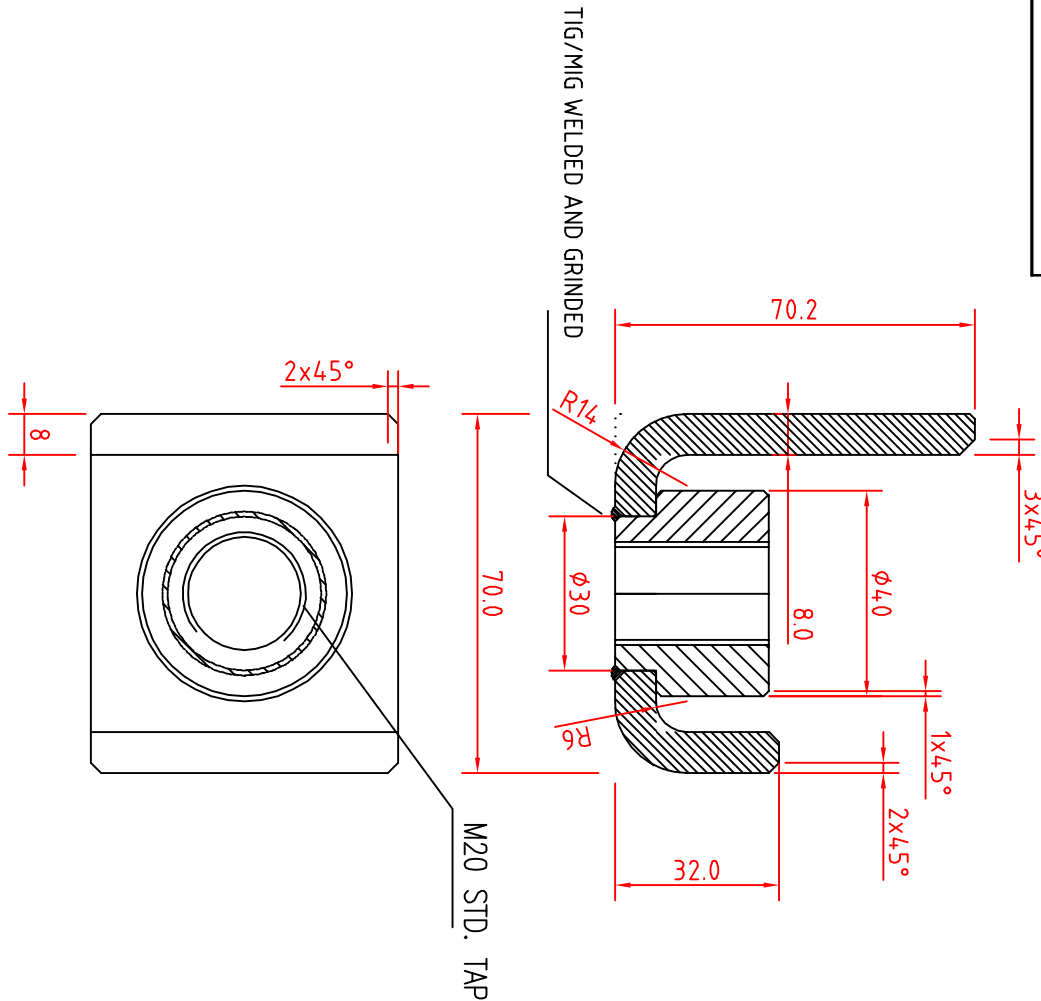
1. Sealing area shall be polished to RA 0.8 or better.
2. $\varnothing 18$ holes shall be chamfered uniformly ($0.8 \times 45^\circ$).
3. PCD and flange centre shall be concentric within ± 0.05
4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
5. Component shall be Machined to dimensions after welding to dish

[illegible]

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM-245	
REV. DATE		REV. DATE		TITLE	
ALTERED		ALTERED		FLANGE	
CHECKED		CHECKED		CARD CODE	
ZONE		ZONE		RD DG 4 35 0520 6622	
REV. DATE		REV. DATE		SHEET NO.	
ALTERED		ALTERED		NO. OF SHEETS	
CHECKED		CHECKED		RD DG 4 35 0619 6600	
ZONE		ZONE		RD DG 4 35 0520 6622	
REV. DATE		REV. DATE		SHEET NO.	
ALTERED		ALTERED		NO. OF SHEETS	
CHECKED		CHECKED		RD DG 4 35 0619 6600	
ZONE		ZONE		RD DG 4 35 0520 6622	

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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AFTER WELDING SURFACE SHALL BE GRINDED TO DIMENSIONS
ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°
COMPONENT SHALL MATCH ENCLOSURE SURFACE.

VARNO	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR	ITEM NO.	MATL. CODE	MATL. SPECIL	C	UNIT	QTY.	SR	ZONE
			01	BLOCK					SS-304L						

TYPE OF PRODUCT	NAME OF CUSTOMER	DATE	20/02/16
GSM 145			

REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED	ZONE
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD								
DEPT: SSC TOC, DMC								
CODE: 35								
SCALE: NTS								
WEIGHT(KG)								
DIN: KS 100								
APPD: 01.02.02								
REF. TO: RD DG 4 35 0619 6620								
DRAWING NO.								
RD 99 320 700								
SHEET NO.								
NO. OF SHEETS								
REV.								
1 0								
2								