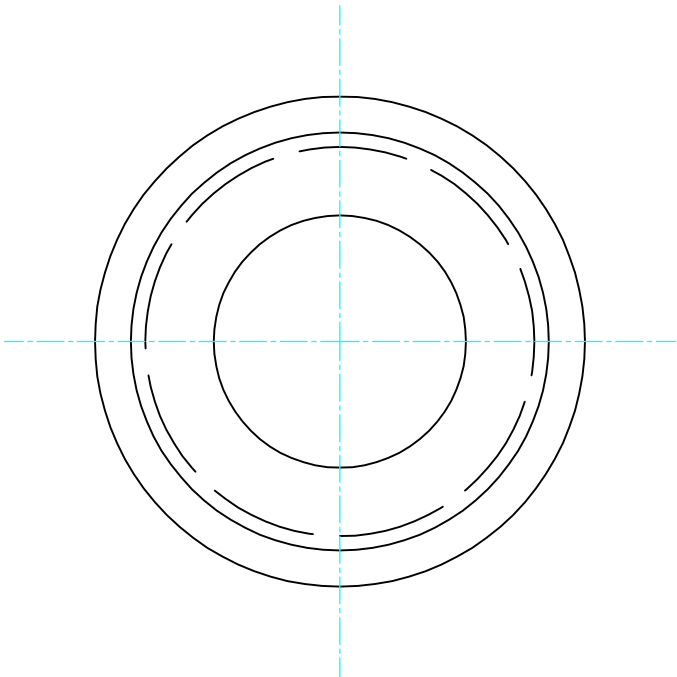
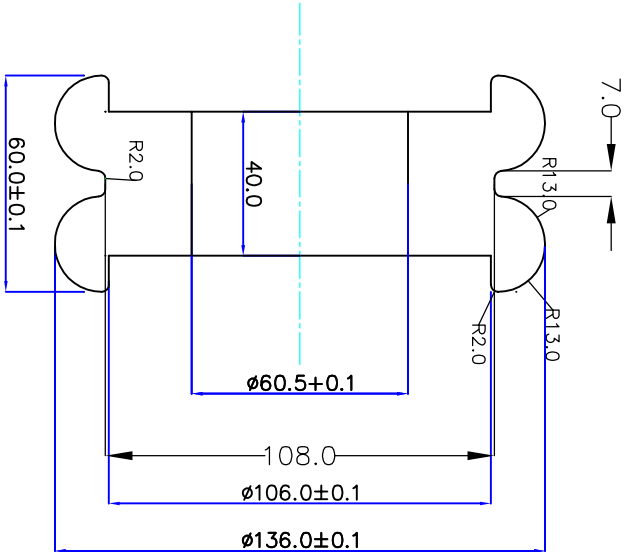


(~3.2)



ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°
KNURLING SHALL BE DONE ON INSIDE GROOVES ONLY

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR.	UNIT	UNIT WT.	QTY.	ZONE
		01		HT RING		RDDG435-0519-0012		HE-30		1	

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM 245	
DEPT.		GRADE OF		SCALE	
CODE		C/A, P/M		VS	
TITLE		HT INSERT		1.20	
CARD CODE		DRAWING NO.		RDDG435-0519-0012	
SHEET NO.		NO. OF SHEETS		00	

DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE	NO. OF
				COO	KSS RAO		14.08.13	VAR.
				APPD	MMRAO		14.08.13	

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED