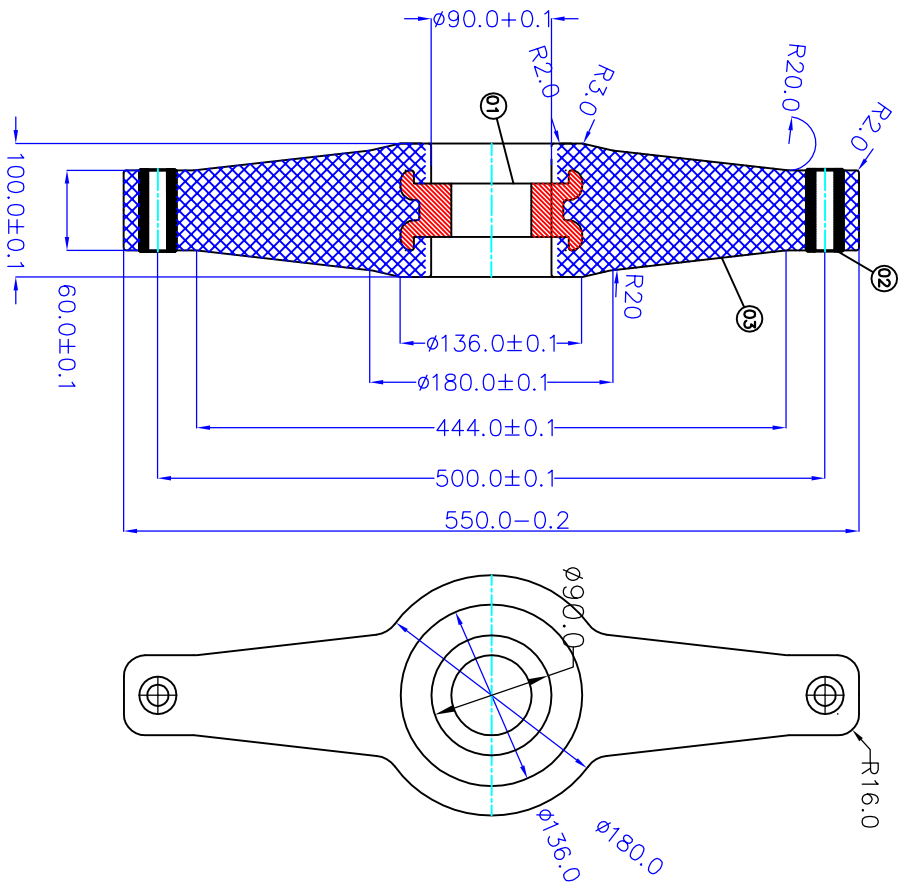


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INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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1. MOULD INNER SURFACE SHALL BE GROUNDED TO RA0.6
2. MOULD INNER SURFACE SHALL BE PLATED SUITABLY FOR SMOOTH SURFACE OF INSULATORS
3. FINISHED INSULATOR SHALL BE IN ITS NATURAL COLOUR

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	MATL. CODE	MATL. SPECN.	A	UNIT	UNIT WGT.	QTY.	GS	ZONE
			03	EPOXY BODY		R006435-0519-0010			FILLED EPOXY			1			
			02	LT RING		R006435-0519-0011			SS-304 L			1			
			01	HT RING		R006435-0519-0012			HE-30			1			

TYPE OF PRODUCT	GSM
NAME OF CUSTOMER	245

 BHARAT HEAVY ELECTRICALS. LTD. HYDERABAD	NAME	SIGN.	DATE	NO.
	DRN		14.06.13	13
	SULABH			
	KSS RAO		14.06.13	
	APPD		14.06.13	
	MMRAO		14.06.13	
	CXD			

DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO. OF ITEMS
CODE	C/M/F	VS	20			

RIB INSULATOR		TITLE
R000435-0519-0010		CARD CODE
SHEET NO.		DRAWING NO.
NO. OF SHEETS		REV.
		00