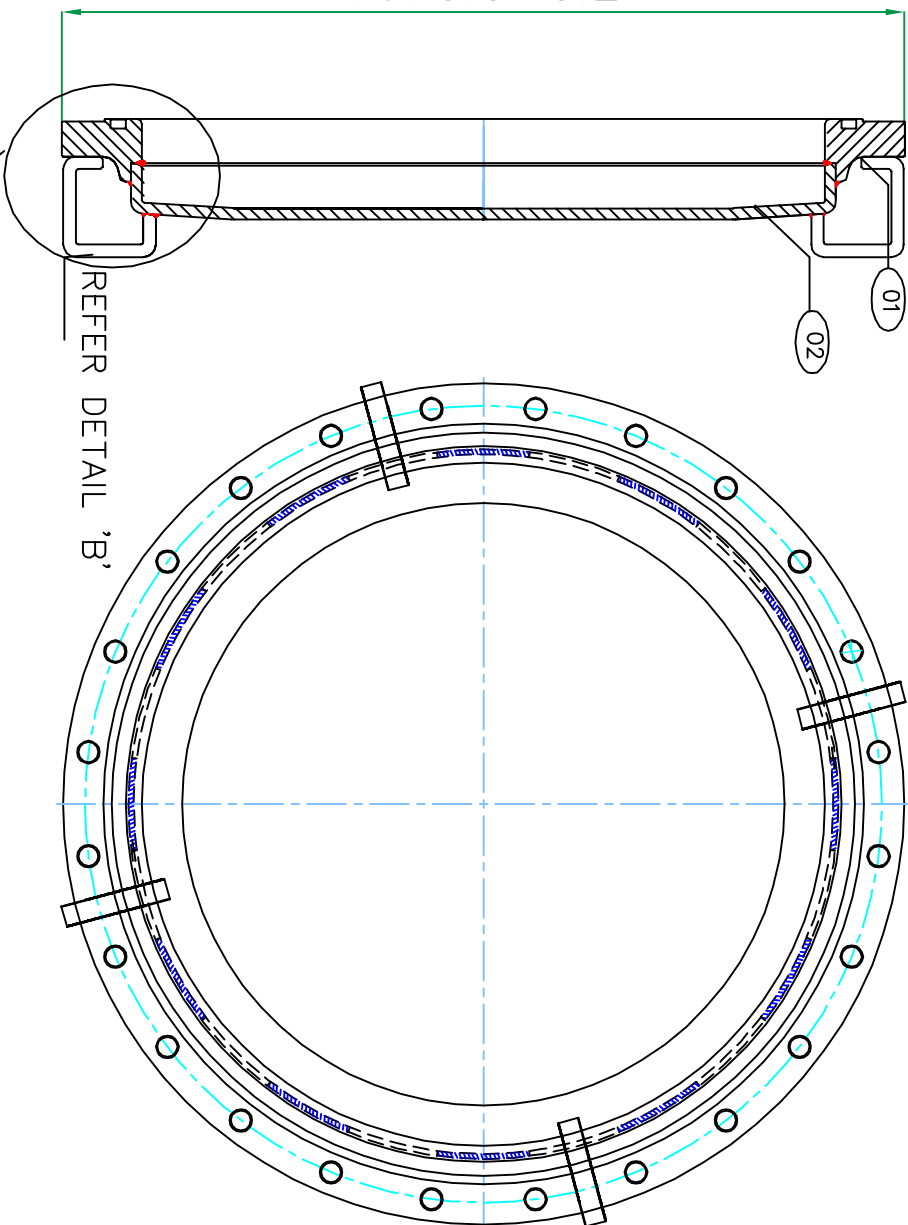


$$\phi 670.0 \pm 0.2$$


REFER DETAIL 'A'

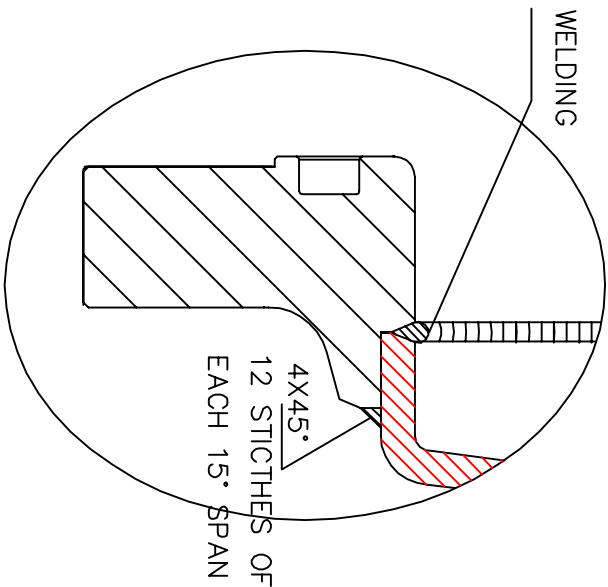
FINAL ON 050718

NOTE:

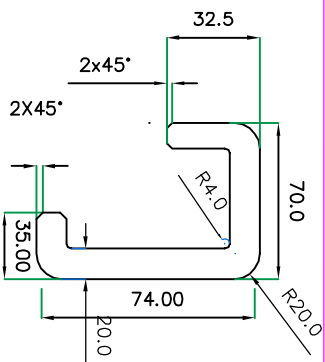
- | | VAR.00 | REMARKS |
|---|--------|---------|
| 1. PIPE AND FLANGE TO BE MIG WELDING WITH SUITABLE SS ELECTRODE | | |
| 2. THE ROOT SHOULD BE HOMOGENEOUS AND CONTINUOUS. | | |
| 3. PRESSURE TEST AT 15.0 BAR FOR 15 MINUTS (AIR/N ₂) | | |
| 4. TESTED ASSEMBLIES TO BE DEGREASED, SAND BLASTED AND POWDER COATED ON OUTSIDE | | |
| 5. ELECTRO POLISH INSIDE SURFACE. | | |

[illegible]

DETAIL 'A'



DETAIL 'B'

[illegible]