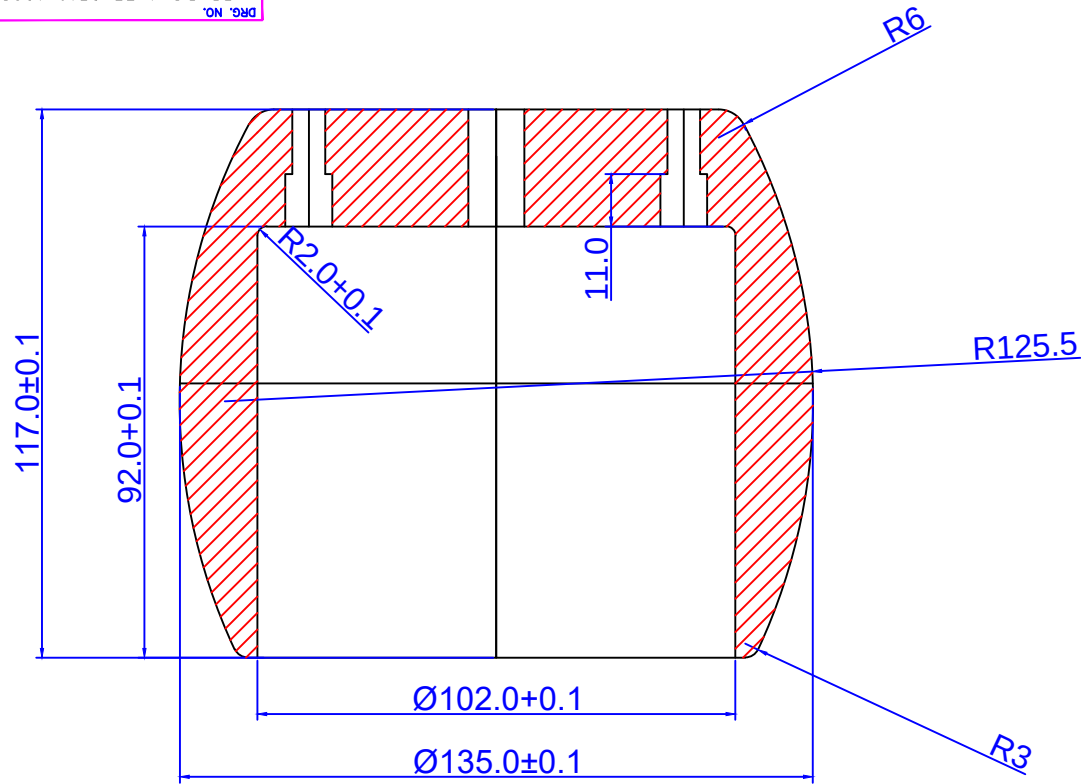
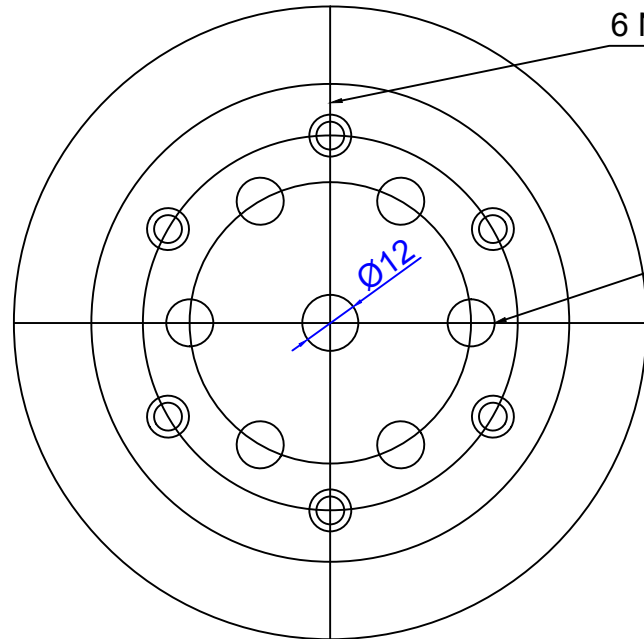




SURFACE SHALL BE FINISHED TO RA0.8

ALL SHARP EDGES SHALL BE FINISHED TO 0.4x45°

COMPONENT SHALL BE SILVER PLATED.



6 Nos of Ø 7.0 ,25 mm deep holes with counter @ PCD 80.0

6 Nos of M10 ,25 mm deep holes @ PCD 60.0

FINAL ON 07/12/17

VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	MATL. CODE	A	C	UNIT	UNIT WT.	QTY.	GS	ZONE
				HE-30								01			

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM 245	
BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD			
DRN	NAME	SIGN.	DATE	NO. OF	
CKD	SA		20.06.2014	VAR.	
APPD	BSM		20.06.2014		
	MMRAO		20.06.2014		
DEPT.		GRADE OF	SCALE	WEIGHT(KG)	REF. TO
CODE		TOL. DIM.	NTS		
TITLE		Shield		CARD CODE	
REV. DATE		ALTERED	DATE	ALTERED	DATE
ZONE		CHECKED		CHECKED	
01					
DRAWING NO.		RD DG 4 35 0519 1000		ITEM NO.	1
SHEET NO.		RD DG 4 35 0519 1062-A		REV.	
		NO. OF SHEETS			