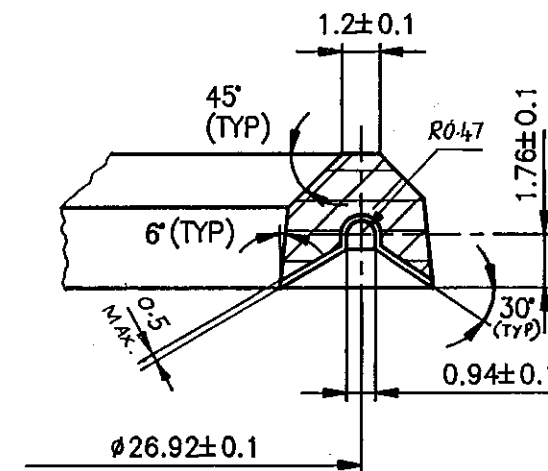
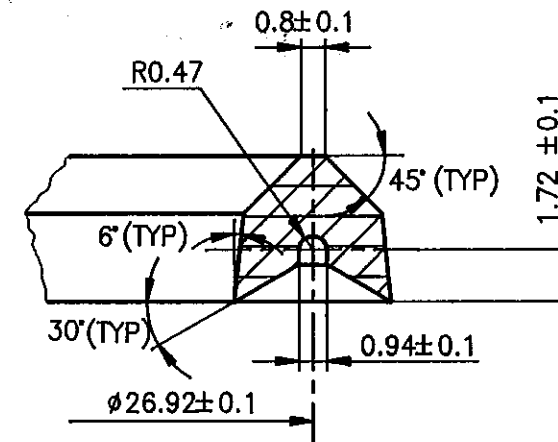
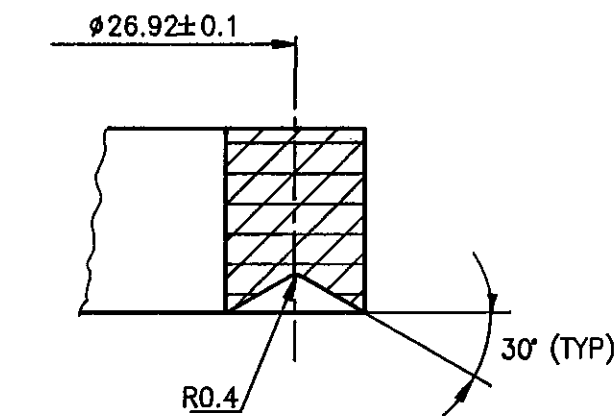
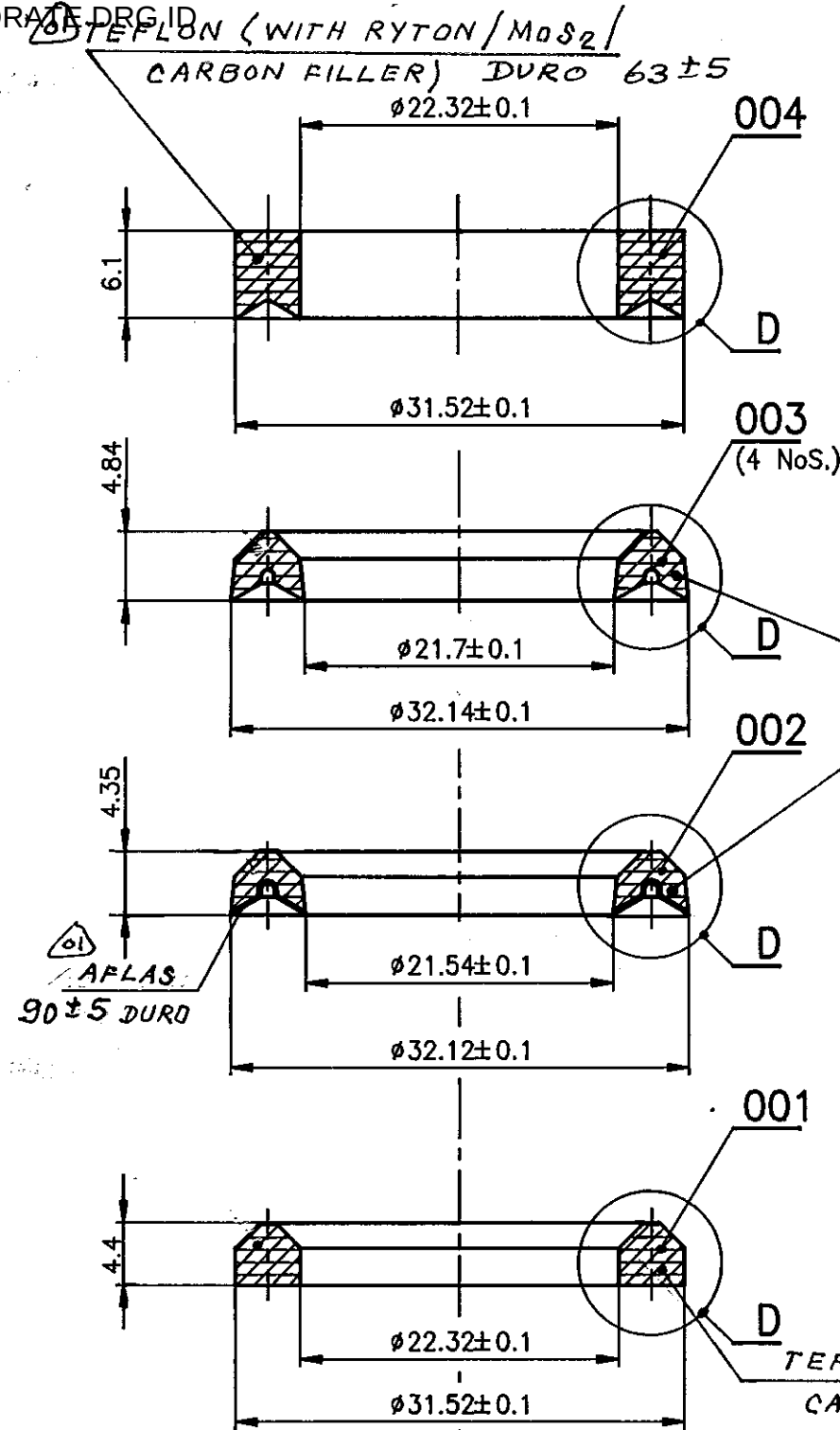
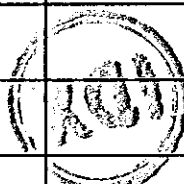




NOTES:-

- PACKING ID SHALL BE SUITABLE FOR A STEM DIA 22.17±0.04 & OD FOR A GLAND BORE DIA OF 31.83±0.07
- RMA A-2 F-3 TOLERANCES SHALL APPLY TO ACTUAL DIMENSIONS.
- SURFACE FINISH SHOULD BE SMOOTH.
- THE PACKING RINGS ARE TO BE SUPPLIED IN SETS.
- MATERIAL CODE 96 464 097 0000
- MATL. SHALL COMPLY WITH REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE FOR PSL-1 TO PSL-3 REQUIREMENTS

01	TOP RING		NOTE-6		0.02			004
04	MIDDLE RING (HARD)		NOTE-6					003
01	MIDDLE RING (SOFT)		NOTE-6					002
01	BOTTOM RING		NOTE-6					001
No.OFF	DESCRIPTION	MATERIAL CODE	MATERIAL SPECN. & HEAT TREATMENT	SCRAP SORT	NET WT	GROSS WT	DRAWING No.	ITEM No.

CAD No. 0305879

Bharat Heavy Electricals Ltd.,
Boiler Plant Unit Valves Division
Tiruchirappalli - 620 014

Drawn	Name	Signature	Date
Checked	R.NATARAJAN		31-03-92
Approved	VALAGARSWAMY		31-03-92
	K.RAMALINGAM		31-3-92

UNLESS OTHERWISE SPECIFIED	
BREAK SHARP CORNERS	0.25
FILLET RADIUS	0.76±0.12
CONCENTRICITY	0.25 FIM
SQUARNESS	0.25 IN 254
PARALLELISM	0.25 IN 254
RFS EXCEPT WHEN (M) MODIFIED.	

DCN. No.	ALTRD	APRD
OF 0491	CHD	DT. 31/7/99

REV	01	MATL. APLAS WAS TDC 5.157
		MATL. TEFLON WAS MS-447 & MS-452
		NOTE-6 INCLUDED.

Department	Grade of	Scale	REF. NL. TELEX.
EDC/V&SB		N T S	BHE:NL
Code	340		

REF. NL. DRG. No.	V25468	REV.
REF. NL. PART No.	V25468-3	REV.
SL. No.	V0065	

Title	Drawing No.	Rev.
PACKING SET (2 1/16" - 2,000 PSI)	3-V-4545-05879	01