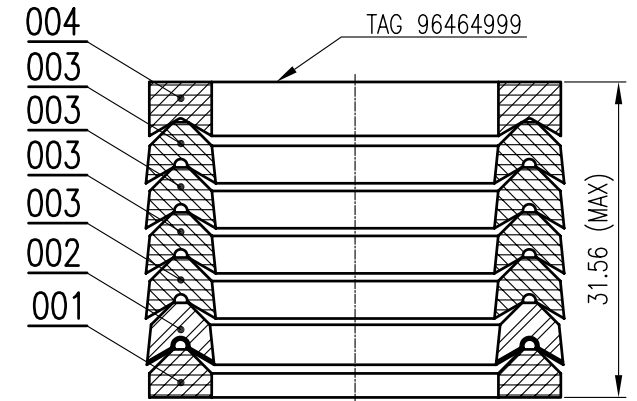
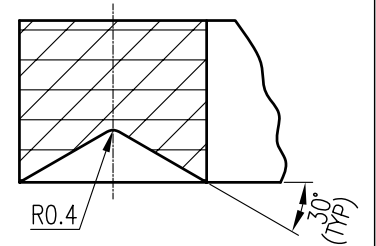
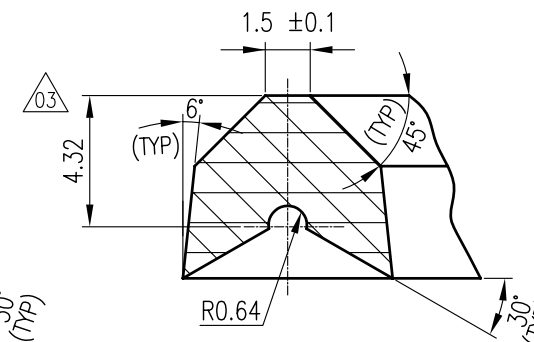
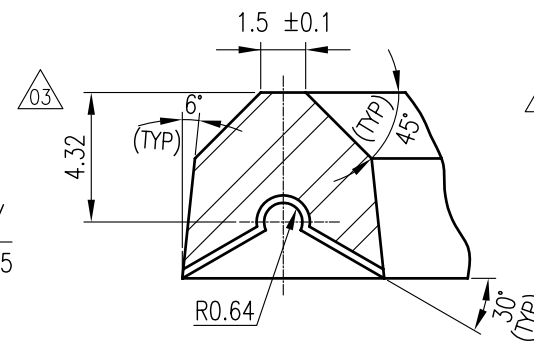
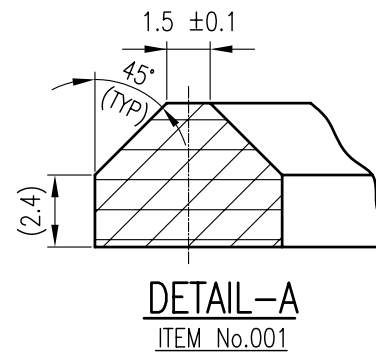
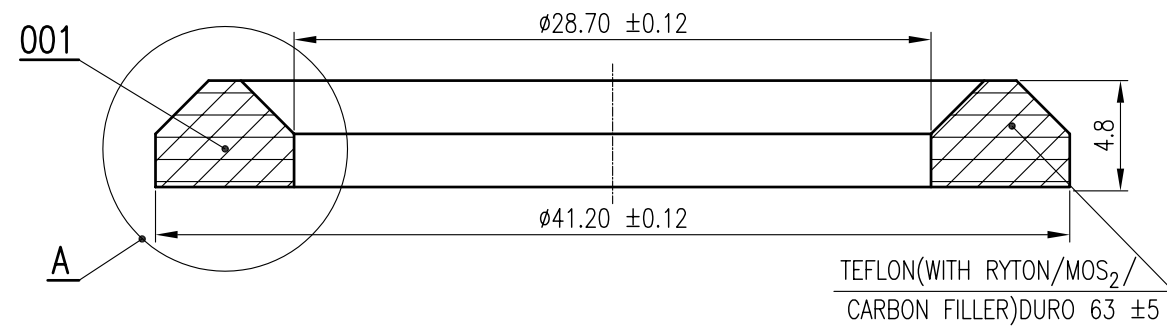
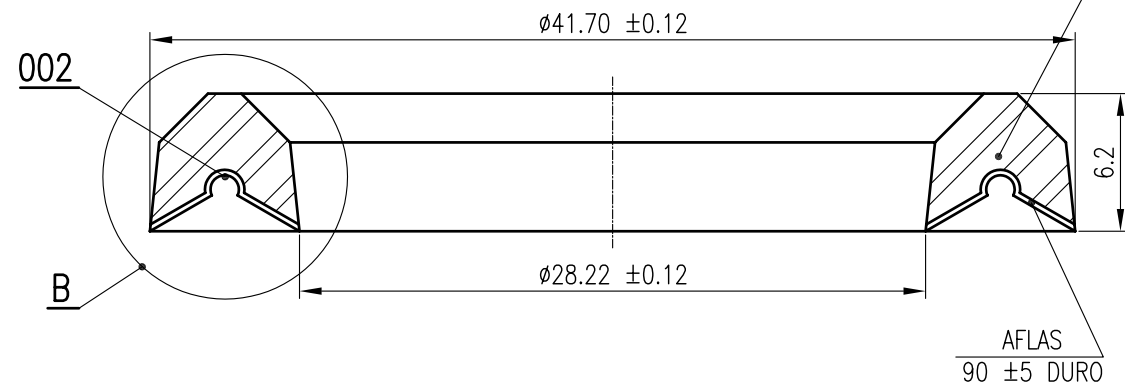
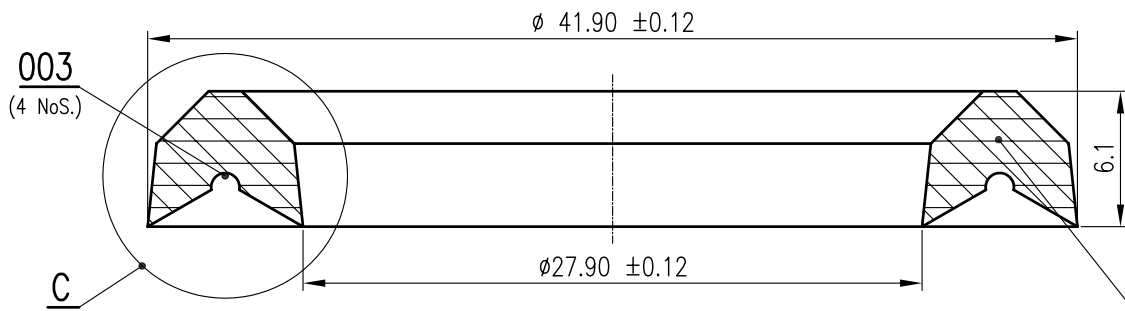
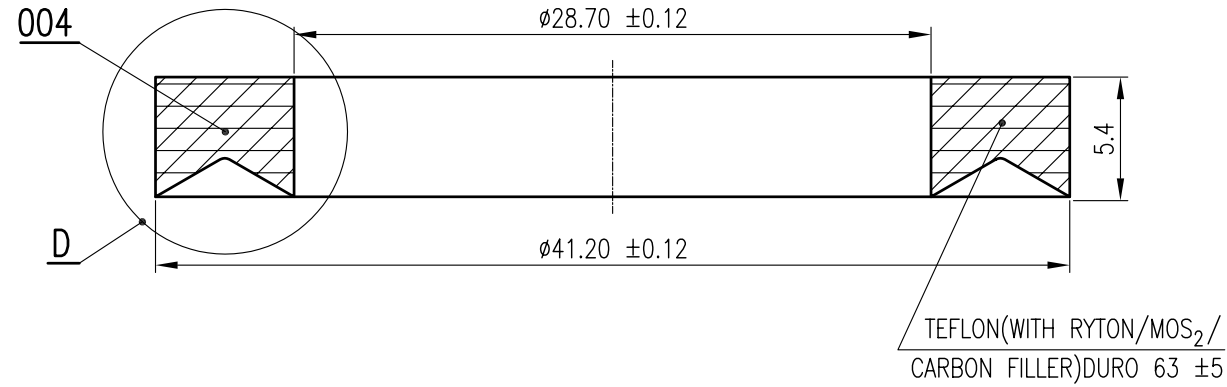


08890-864-V-3

DRAWING NO.

NOTES:-

1. PACKING ID SHALL BE SUITABLE FOR A STEM DIA OF 28.52 $\pm$ 0.02 AND OD FOR A GLAND BORE DIA OF 41.35 $\pm$ 0.07.
2. RMA A-2 F-3 TOLERANCES SHALL APPLY TO ACTUAL DIMENSIONS.
3. SURFACE FINISH SHOULD BE SMOOTH.
4. THE PACKING RINGS ARE TO BE SUPPLIED IN SETS.
5. UNSPECIFIED TOLERANCES $\pm$ 0.25mm.
6. UNSPECIFIED ANGLE TOLERANCES $\pm$ 1/2°.
7. MATL. SHALL COMPLY WITH REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE FOR PSL-1 TO PSL-3 REQUIREMENTS.
8. IMP. MATL. CODE. 97 464 048.



DETAIL-B
ITEM No.002

DETAIL-C
ITEM No.003

DETAIL-D
ITEM No.004

CAD REF No. o305880

04	TOP RING			NOTE-7					004
03	MIDDLE RING (HARD)			NOTE-7					003
02	MIDDLE RING (SOFT)			NOTE-7					002
01	BOTTOM RING			NOTE-7					001
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

MATL. CODE : 96 464 999



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DEPT VL	—	SCALE N T S	WEIGHT (KG). ~0.05	REFERENCE INFORMATION REF.NL.DRG.No. V04468 REF.NL.PART No. - SL.No. V0064	NO. OF ITEMS
CODE 340				REV. - REV. -	
TITLE PACKING SET (2 1/16"-5000 PSI)	CARD CODE U 01	DRAWING NO. 3-V-4498-05880	REV 03		

DCP No. 800546	ALTERED CHD	APPD DT. 30-12-2005	DCP No. 800432	ALTERED CHD	APPD DT. 06-4-05
REV. 03	DIMENSION LOCATION MODIFIED IN PLACES MARKED AS 03 IN DETAIL-B & DETAIL-C		REV. 02	REVISED AND REDRAWN IN CAD MATL. CODE 96 464 999 WAS 96 464 098	
ZONE 03			ZONE 02		

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.