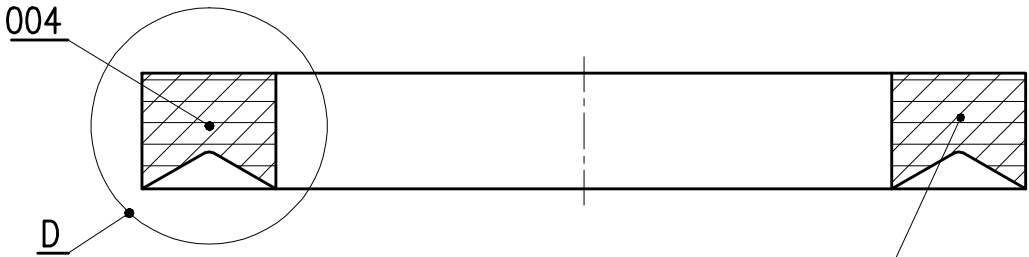
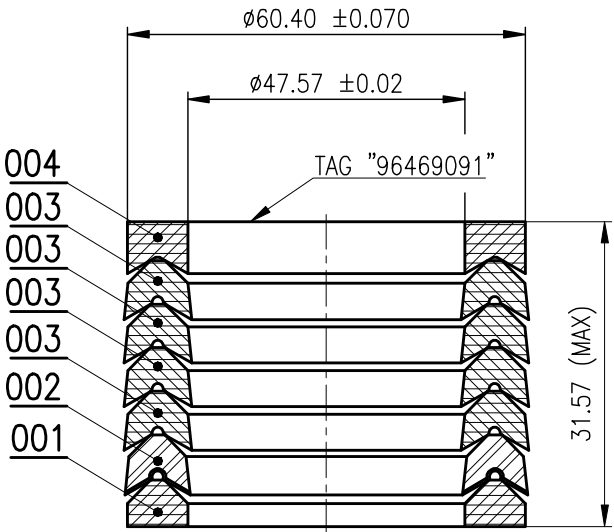


3-V-4L57-26492

DRAWING NO.

NOTES:-

1. PACKING ID SHALL BE SUITABLE FOR A STEM DIA OF 47.57 $\pm$ 0.05 AND OD FOR A BONNET BORE DIA OF 60.40 $\pm$ 0.07
2. RMA A-2 F-3 TOLERANCES SHALL APPLY TO ACTUAL DIMENSIONS.
3. SURFACE FINISH SHOULD BE SMOOTH.
4. THE PACKING RINGS ARE TO BE SUPPLIED IN SETS.
5. MATL. CODE : 96 469 091 0000
6. IMP. MATL. CODE : 97 464 983 0000
7. UNSPECIFIED TOLERANCE $\pm$ 0.25
8. UNSPECIFIED ANGLE TOLERANCE $\pm$ 1/2°
9. MATL. SHALL COMPLY WITH REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE FOR PSL-1 TO PSL-3 REQUIREMENTS.
10. SEAL RING CROSS SECTION MAY VARY PER VENDOR.



TEFLON (WITH RYTON/MoS₂ / CARBON FILLER) 63 $\pm$ 5 DURO



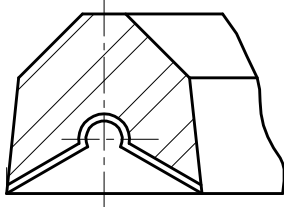
TEFLON (WITH 25% CARBON / GRAPHITE FILLER) 65 $\pm$ 5 DURO



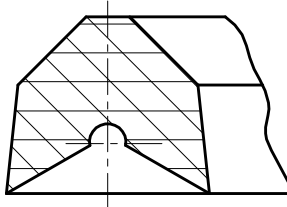
AFLAS
90 $\pm$ 5 DURO



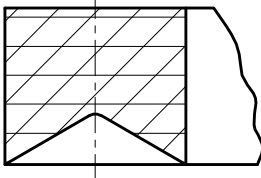
TEFLON(WITH RYTON/MoS₂ / CARBON FILLER) 63 $\pm$ 5 DURO



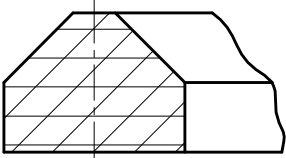
DETAIL-B
ITEM No.002



DETAIL-C
ITEM No.003



DETAIL-D
ITEM No.004



DETAIL-A
ITEM No.001

01	TOP RING		NOTE-9					004
04	MIDDLE RING (HARD)		NOTE-9					003
01	MIDDLE RING (SOFT)		NOTE-9					002
01	BOTTOM RING		NOTE-9					001
N o O F F	D E S C R I P T I O N	M A T L C O D E	M A T L S P E C N H E A T T R E A T M E N T	S C R A P S O R T	N E T W T (k g)	G R O S S W T (k g)	D R A W I N G N o	I T E M N o

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

F/ 5- 1/8"-10M



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DRN	NAME R.NATARAJAN	SIGN <i>[Signature]</i>	DATE 06-12-2010	NO.OF VAR.
CHD	R.NATARAJAN	<i>[Signature]</i>	06-12-2010	
APPD	R.ELAYARAJA	<i>[Signature]</i>	06-12-2010	

DEPT VL	—	SCALE N T S	WEIGHT (KG). ~ 0.07	REFERENCE INFORMATION REF NL DRG No. V26468 REV-	NO. OF ITEMS
CODE 340				DRAWING NO. 3-V-4L57-26492	REV
TITLE PACKING SET			CARD CODE U 01		

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

DCP No.	ALTERED CHD	APPD DT.
REV.		
ZONE		