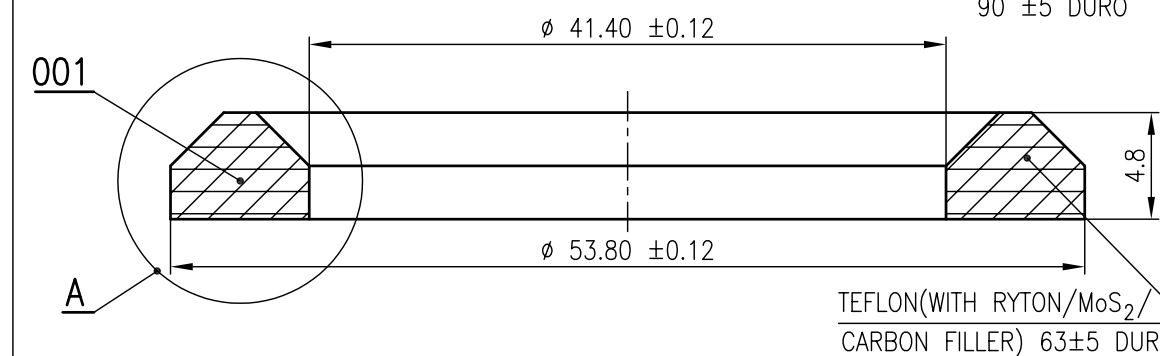
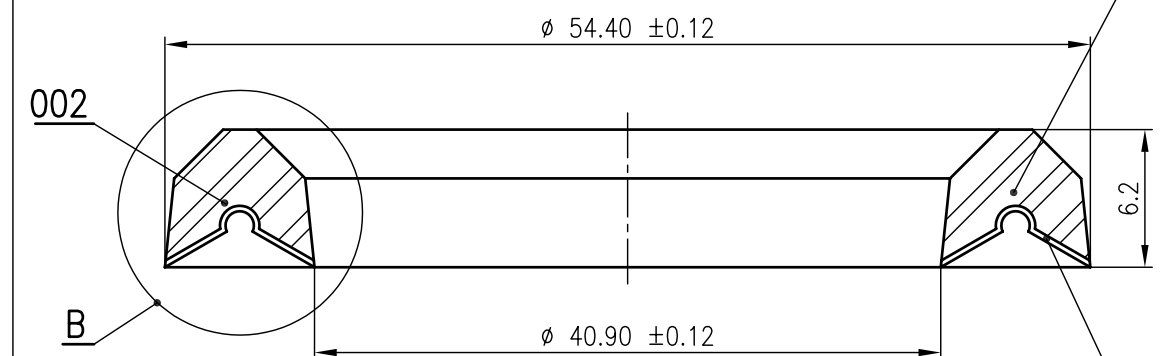
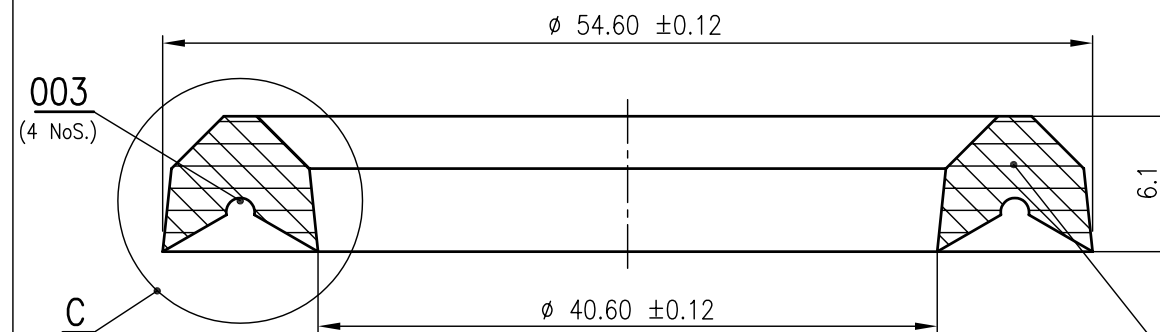
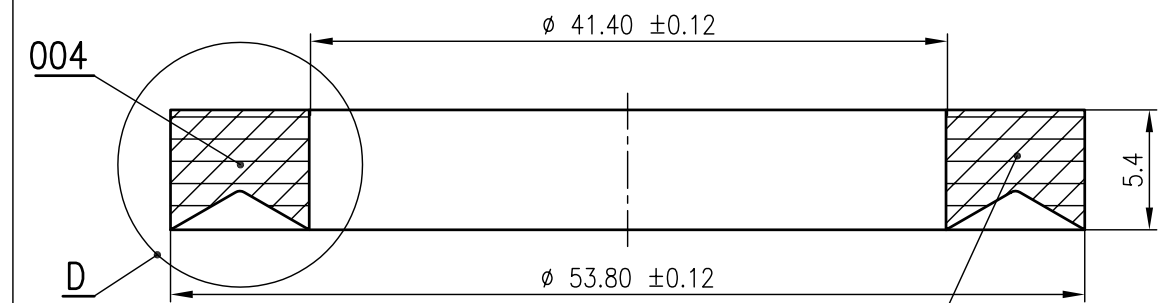
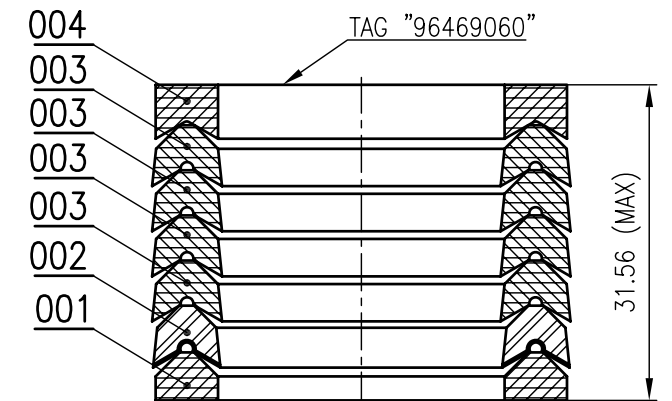


18890-3194-V-3
DRAWING NO.

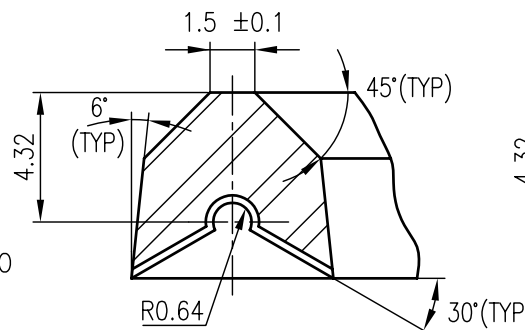
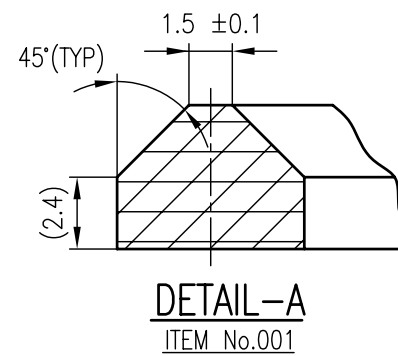
NOTES:-

1. PACKING ID SHALL BE SUITABLE FOR A STEM DIA OF 41.22 $\pm$ 0.02 AND OD FOR A BONNET BORE DIA OF 54.05 $\pm$ 0.07
2. RMA A-2 F-3 TOLERANCES SHALL APPLY TO ACTUAL DIMENSIONS.
3. SURFACE FINISH SHOULD BE SMOOTH.
4. THE PACKING RINGS ARE TO BE SUPPLIED IN SETS.
5. MATL. CODE : 97 464 066 0000
6. UNSPECIFIED TOLERANCE $\pm$ 0.25
7. UNSPECIFIED ANGLE TOLERANCE $\pm$ 1/2°
8. MATL. SHALL COMPLY WITH REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE FOR FOR PSL-1 TO PSL-3 REQUIREMENTS.

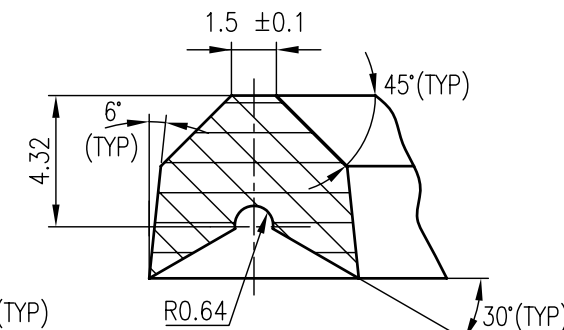
TEFLON (WITH RYTON/MoS₂/ CARBON FILLER) 63 $\pm$ 5 DURO



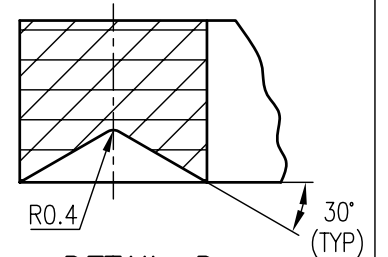
TEFLON (WITH 25% CARBON/ GRAPHITE FILLER) 65 $\pm$ 5 DURO



DETAIL-B
ITEM No.002



DETAIL-C
ITEM No.003



DETAIL-D
ITEM No.004

CAD REF No. o305881

01	TOP RING			NOTE-8					004
04	MIDDLE RING (HARD)			NOTE-8					003
01	MIDDLE RING (SOFT)			NOTE-8					002
01	BOTTOM RING			NOTE-8					001
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

3 1/16"/4 1/16"-10M & 3 1/16"-15M



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	T.RAJARAMAN	Rajaraman	21-4-08	
APPD	R.ELAYARAJA	Elayaraja	21-4-08	

DEPT	VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
CODE	340	N T S	~ 0.055,-	REF NL DRG No. V18468 - 3 / REV-SL No. V0063	
TITLE	Packing Set	CARD CODE	DRAWING NO.	REV	
		U 01	3-V-4513-05881	02	

DCP No.	ALTERED	APPD
800811	CHD	DT. 21-4-08
REV.	02	REVISED AND REDRAWN IN CAD
ZONE	02	

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.