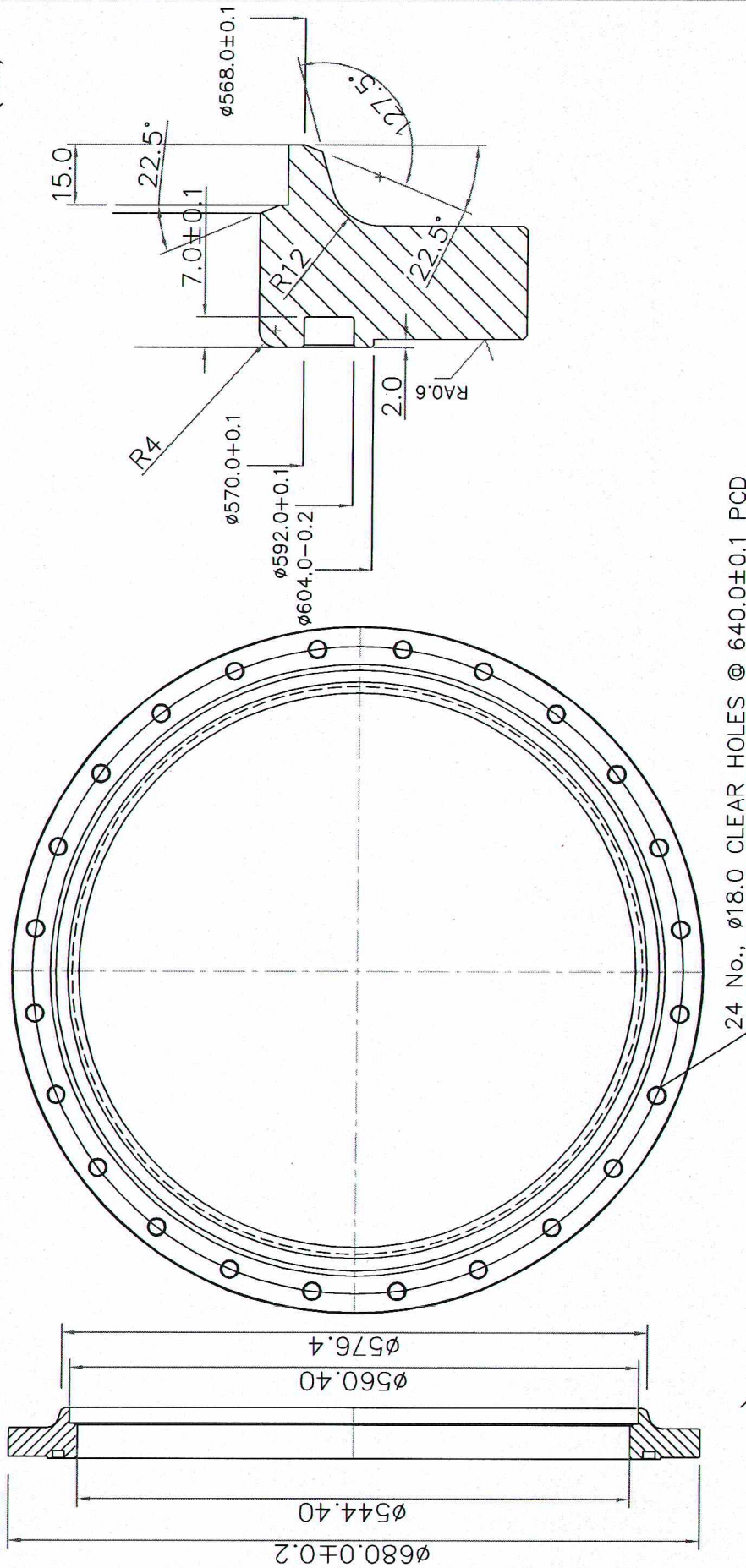


FIRST ANGLE PROJECTION

RD DG 4 35 0617 0941
ON 08/01/08

(ALL DIMENSIONS ARE IN mm)

(~3.2)



REFER DETAIL 'A'

Note:

1. Sealing area shall be polished to RA 0.8 or better.
2. $\phi 18.0$ holes shall be chamfered uniformly ($0.8 \times 45^\circ$).
3. PCD and flange centre shall be concentric within ± 0.1
4. Finished flange shall be degreased and packed in 125 micron play bag and sealed.
5. Component shall be machined to dimensions after welding to dish

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATL. CODE	SS-304L	45 KG

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM-420	
BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD			
DRN	NAME	SIGN	DATE	NO. OF	VAR.
01	KSRAC		26/12/08	01	
CHK	MMRAC		02/01/08		
APPD	HSJAIN		08/01/08		
REF. TO			RD DG 4 35 0617 0941	1	REV.
DEPT.	SCALE	WEIGHT(KG)	CARD CODE		
CODE	NTS	45.0			
TITLE	FLANGE				

(ALL DIMENSIONS ARE IN mm)

REFER DETAIL-A

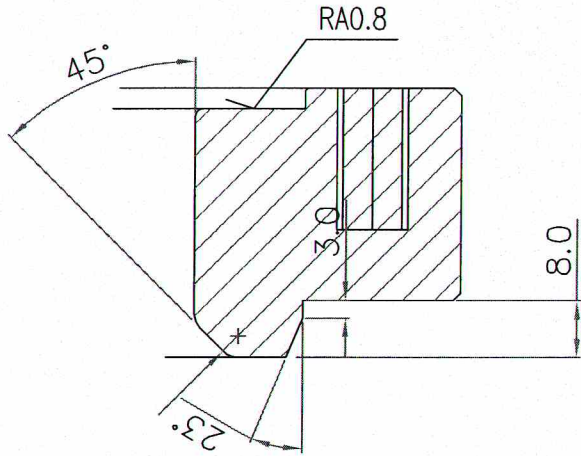
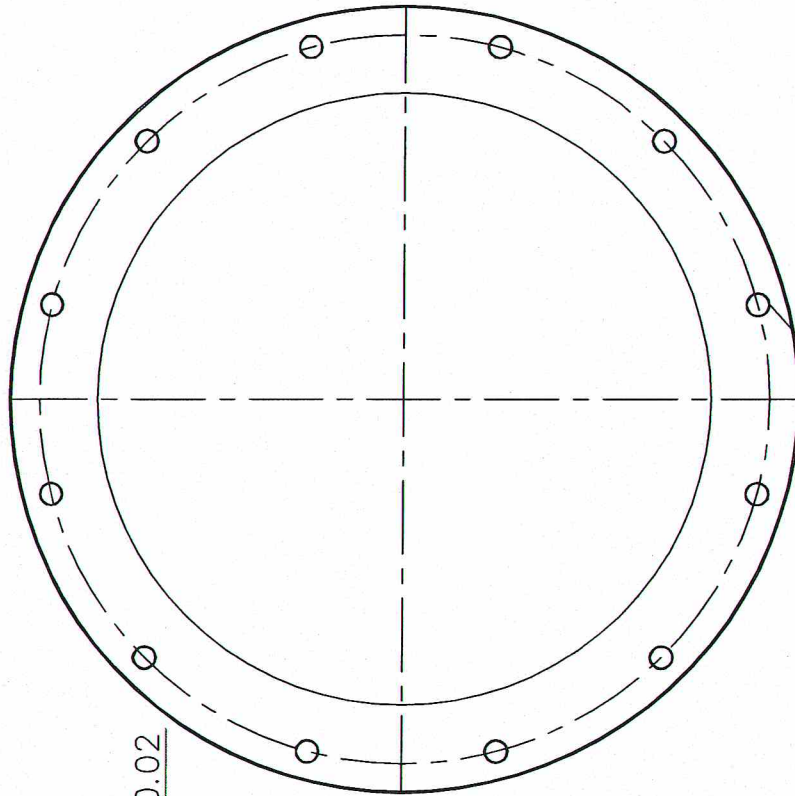
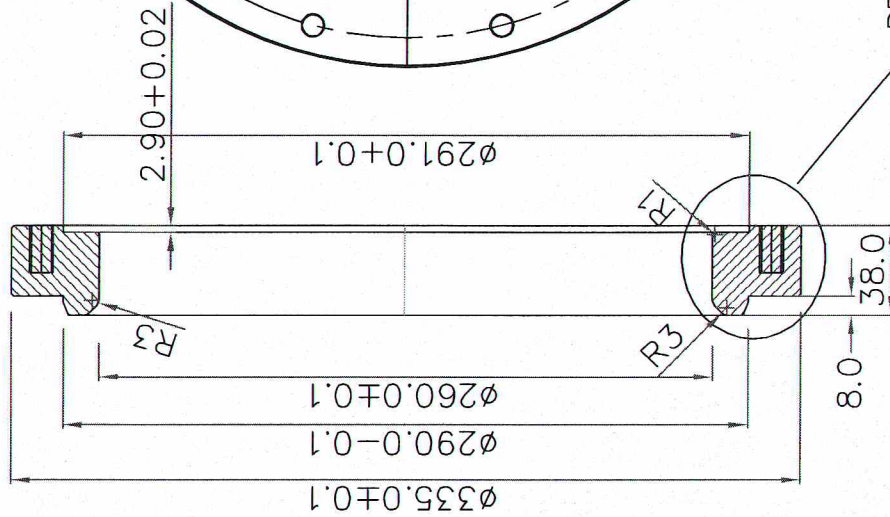
GSM-420

INVENTORY NO.

RD DG 4 35 0617 0943

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



DETAIL "A"

12 No. M10 @ 310.0 PCD, 20.0 DEEP

REFER DETAIL "A"

VAR. NO.	REMARKS	VAR. ITEM NO.	DESCRIPTION	DRAWING NO.	ITM. NO.	SS BLANK	SS-304 L	MATL. CODE	MATL. SPECN.	UNIT WT.	QTY.
01											

Marked inner surface shall be finished to RA0.8.
All sharp corners shall be machined to 0.4x45°

GSM-400

TYPE OF PRODUCT	NAME OF CUSTOMER	NAME	DATE	NO. OF
		KSRAO	061208	VAR.
		MMRAO	020108	
		HSJAIN	090108	
		REF. TO	ITEM NO.	NO. OF
			RD DG 4 35 0617 0940	1
			RD DG 4 35 0617 0943	

REV.	DATE	ALTERED	CHECKED	ZONE

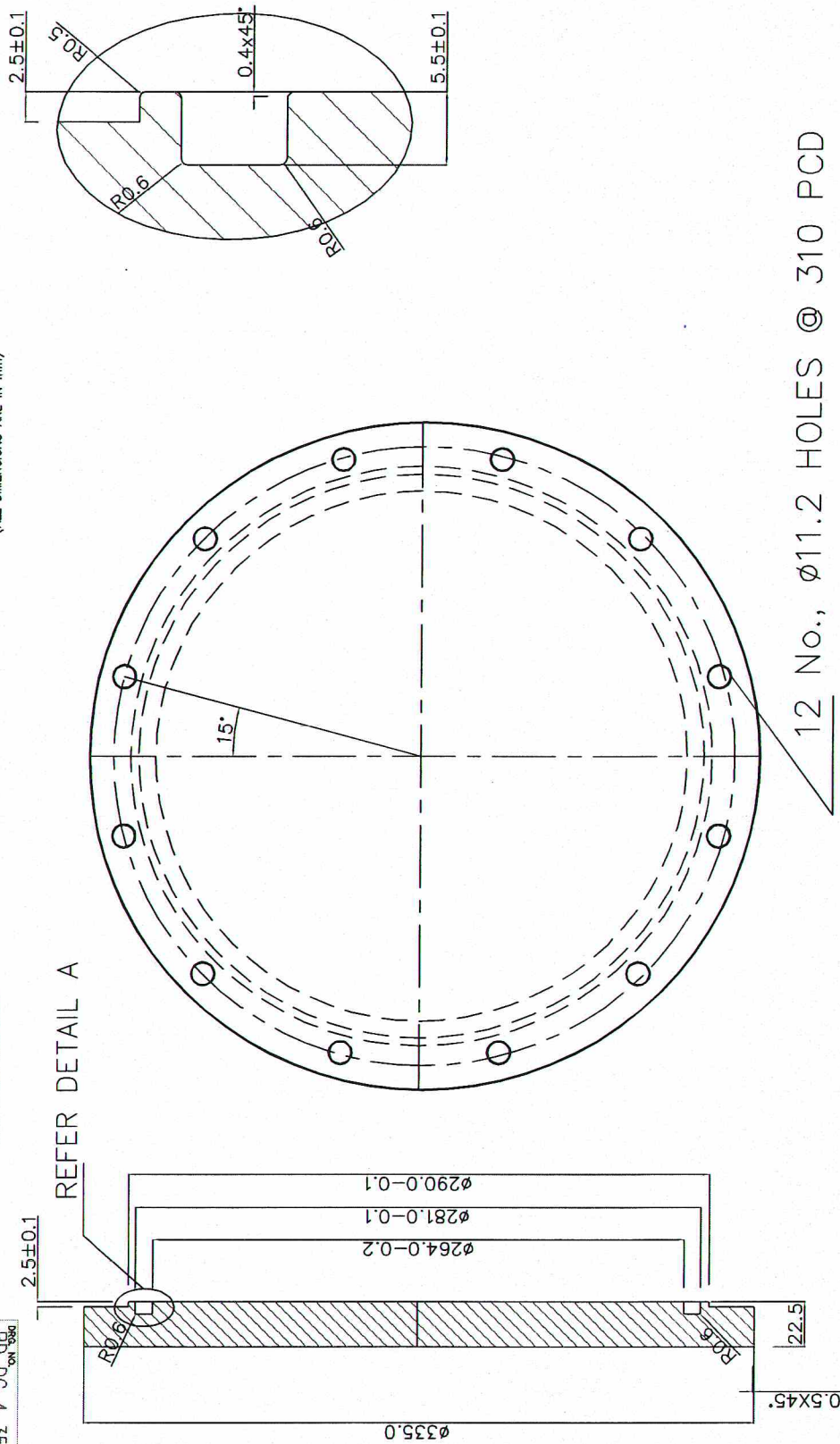
REV.	DATE	ALTERED	CHECKED	ZONE

SENSOR FLANGE

(ALL DIMENSIONS ARE IN mm)

DRG. NO.
RD DG 4 35 0617 0514

REFER DETAIL A



12 No., Ø11.2 HOLES @ 310 PCD

VAR. CD	REMARKS	VAR	ITEM NO.	DESCRIPTION	CLAS	DRAWING NO.	IT. NO.	MAT. CODE	SS-304	UNIT WT.	QTY.
			01	COVER						01	

GSM-400

Marked inner surface shall be finished to RA0.8.
All sharp corners shall be machined to 0.4x45°.

		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		01	
DEPT.	GRADE OF MATERIAL	SCALE	WEIGHT(KG)	DRN	DATE
CODE	C/M/F	NTS	3.0	KSRGA	28.12.56
TITLE		COVER		MMPAO	02.01.58
				MMPAO	06.01.58
				APPD	
				REF. TO	ITEM NO.
				RD DG 4 35	0500 1
				DRAWING NO.	REV.
				RD DG 4 35	0617 0504
				SHEET NO.	TOTAL NO. OF SHEETS

FINAL ON 09/02/12

COVER

RD DG 4 35 0617 0504
SHEET NO. NO. OF SHEETS

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INVENTORY NO.	SIG. AND DATE	REF. DRG. NO.
_____	_____	_____