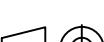


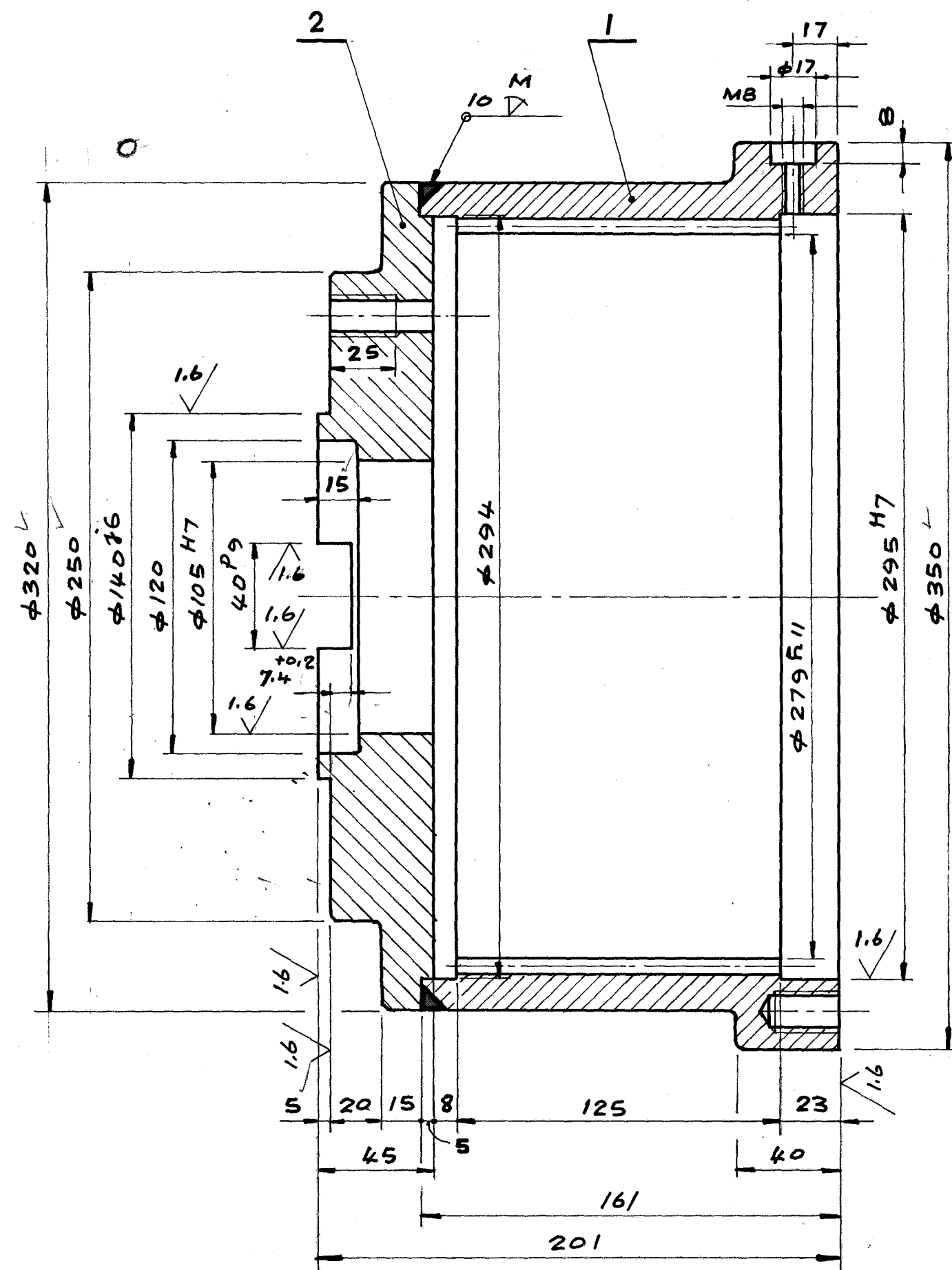
|                                                                                                                                                                                   |                                                                                                   |                                                                                       |           |              |                          |                               |                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------|--------------|--------------------------|-------------------------------|----------------|
| EQPT:                                                                                                                                                                             |                                                                                                   | REELER                                                                                |           |              |                          |                               |                |
|  <b>Bharat Heavy Electricals Ltd</b><br>SEAMLESS STEEL TUBE PLANT<br>TIRUCHIRAPALLI - 620014 |                                                                                                   |                                                                                       |           | DRN          | NAME<br>SSN.KUMAR        | SIGNATURE<br><i>SSN.Kumar</i> | DATE<br>5.9.94 |
|                                                                                                                                                                                   |                                                                                                   |                                                                                       |           | CHD          | A.AROCKIAM               | <i>A.Arockiam</i>             | 5.9.94         |
|                                                                                                                                                                                   |                                                                                                   |                                                                                       |           | APPD         | SS.SUNDARAM              | <i>SS.Sundaram</i>            | 5.9.94         |
| DEPT<br>SSTP                                                                                                                                                                      | GRADE OF UNTOL. DIM                                                                               |  | SCALE     | WEIGHT (Kg)  | REF TO ASSY DWG NO       | ITEM                          |                |
| CODE<br>456                                                                                                                                                                       | <br>IS: 2102 |                                                                                       | 1:1 1:2,5 | 94,0         | REF TO OLD DWG NO        | 0121006.30.014                |                |
| TITLE                                                                                                                                                                             |                                                                                                   |                                                                                       |           | CARD<br>CODE | DRAWING NO :             |                               | REV            |
| REE - CLUTCH ASSY-8000Nm<br>TOP & BOTTOM ROLL DRIVE                                                                                                                               |                                                                                                   |                                                                                       |           | U 01         | <b>2-7-1136-08-02267</b> |                               | 02             |

|                      |                  |                                |                                                                |                                                                                                                              |                 |                                |                                                                     |
|----------------------|------------------|--------------------------------|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------------------------|---------------------------------------------------------------------|
| REV<br>02            | DATE<br>24.03.14 | ALTERED<br>CHECKED<br>APPROVED | <i>S.M.Kumar</i><br><i>R. Rajaguru</i><br><i>S. Loganathan</i> | REV<br>01                                                                                                                    | DATE<br>20.3.97 | ALTERED<br>CHECKED<br>APPROVED | <i>S.M.Kumar</i><br><i>A. Jeeidiam</i><br><i>S. Nirmalasundaram</i> |
| NEW BORDER INSERTED. |                  |                                |                                                                | MATL.SPEC. 55C8 IS: 5517 AND 30C8 IS: 1875<br>FOR ITEMS 02,06 & 03,07 WERE C55Mn25<br>IS: 5517 AND C30 IS: 2073 RESPECTIVELY |                 |                                |                                                                     |

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

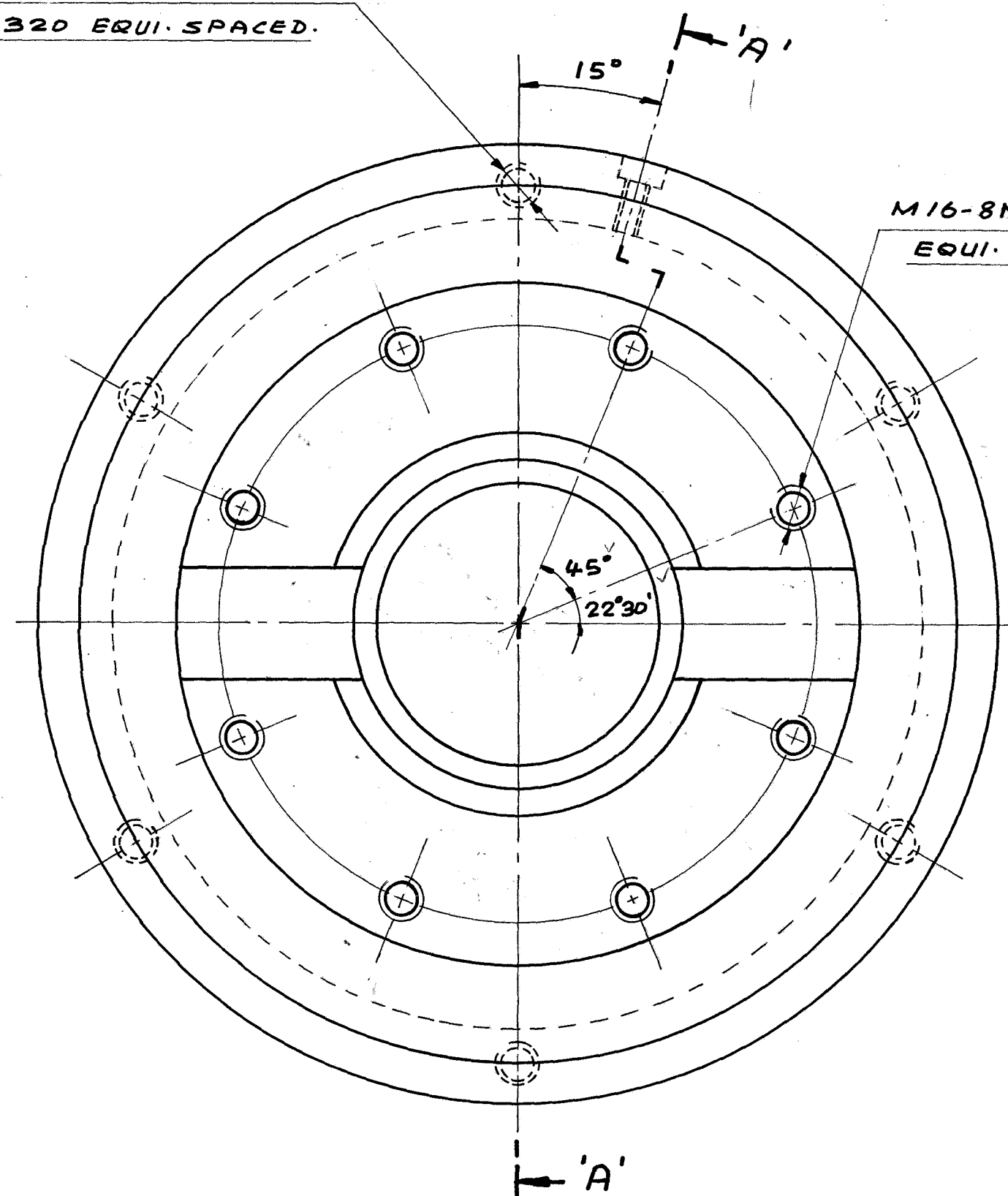
05-228 / C

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SEC-'AA'

M16-6N<sup>o</sup>-25 DEEP ON  
PCD 320 EQUI-SPACED.



M16-8N<sup>o</sup> ON PCD 218  
EQUI-SPACED.

|                |                  |
|----------------|------------------|
| $\phi 295$ H7  | +0,052<br>0      |
| $\phi 279$ H11 | 0<br>-0,320      |
| $\phi 140$ f6  | +0,014<br>-0,011 |
| $\phi 105$ H7  | +0,035<br>0      |
| 40 P9          | -0,026<br>-0,088 |

|                                     |                   |
|-------------------------------------|-------------------|
| N <sup>o</sup> OF TEETH             | 95                |
| MODULE                              | 3                 |
| PRESSURE ANGLE                      | 20°               |
| CORRECTION FACTOR                   | 0,00              |
| QUALITY & TOLERANCE ZONE            | 9C DIN 3967       |
| DIA OF WIRE                         | 5,184             |
| DISTANCE BETWEEN WIRES.             | 277,487           |
| MATING GEAR DRG-N <sup>o</sup>      | 4-7-1136-05-03396 |
| MATING GEAR N <sup>o</sup> OF TEETH | 95                |
| CENTRE DISTANCE                     | 0,00              |

|          |                                      |             |                              |         |      |
|----------|--------------------------------------|-------------|------------------------------|---------|------|
| 2        | pe. 50<br>$\phi 320 \times \phi 105$ |             | Fe 410 WC 15:2062            | 1       | 28,0 |
| 1        | TUBE<br>$\phi 368 \times 50t$ 180R   |             | 15/091/267/60<br>SA 335 P 22 | 1       | 24,4 |
| ITEM NO. | DESCRIPTION                          | DRAWING NO. | MATL CODE                    | UNIT WT |      |
|          |                                      |             | MATL SPEC                    | QTY     |      |

EQPT:- REELER



**Bharat Heavy Electricals Ltd.,**  
SEAMLESS STEEL TUBE PLANT  
TIRUCHIRAPALLI-620 014

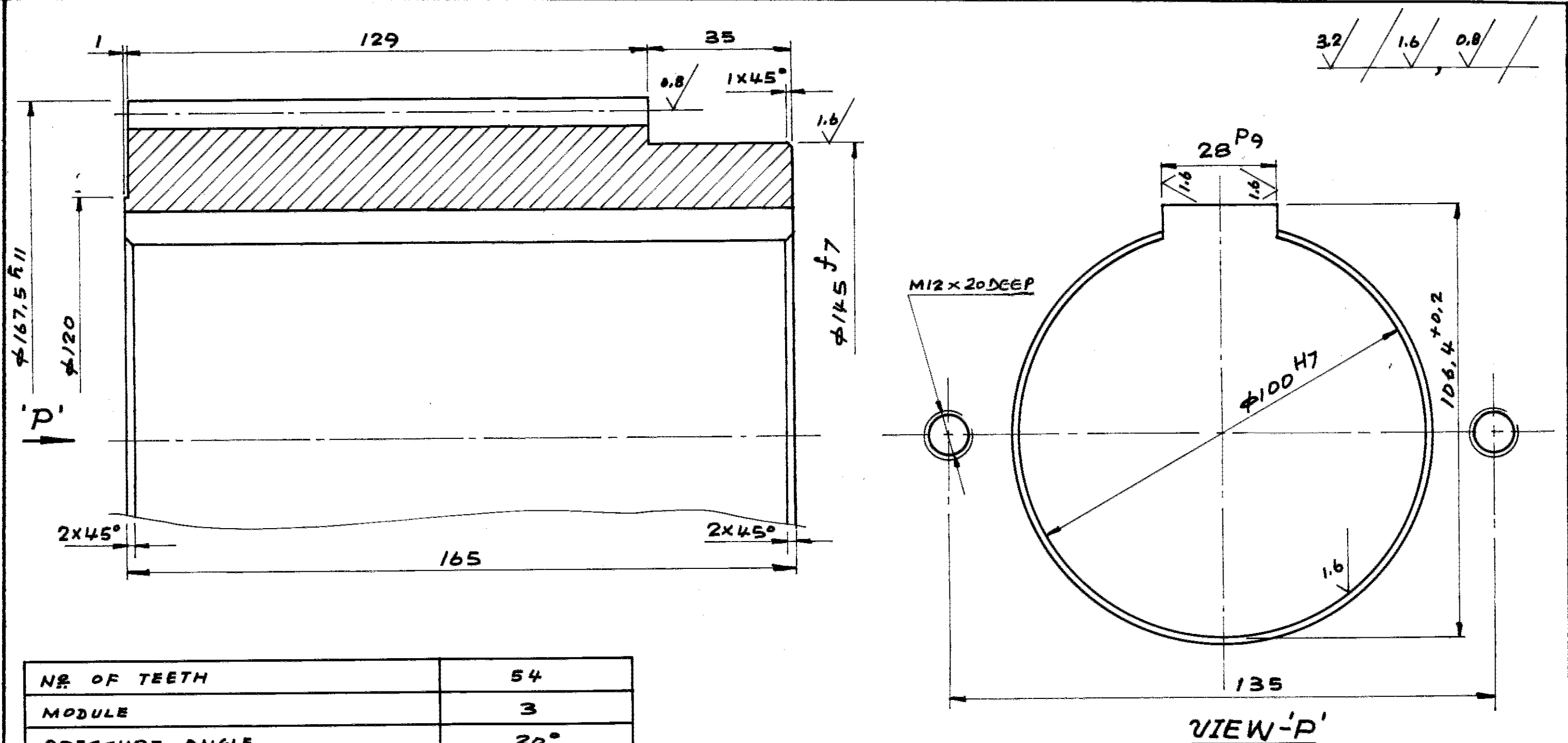
|      |           |             |         |        |
|------|-----------|-------------|---------|--------|
| DRN  | NAME      | SIGN        | DATE    | NO. OF |
| CHD  | SSN KUMAR | [Signature] | 19-3-87 | ITEMS  |
| APPD |           | [Signature] | 23-3-87 |        |

|      |          |                        |             |
|------|----------|------------------------|-------------|
| REV  | DATE     | ALTERED                | T. KUMAR    |
| 01   | 14-12-96 | CHECKED                | [Signature] |
| ZONE | APPD     | [Signature]            |             |
|      |          | MTL SPCL. Fe 410 WC    |             |
|      |          | 15:2062 FOR ITEM 2 WAS |             |
|      |          | C-16 15:2062.          |             |

|              |              |                   |             |                   |         |      |
|--------------|--------------|-------------------|-------------|-------------------|---------|------|
| DEPT         | GRADE OF     | SCALE             | WEIGHT (kg) | REF TO ASSY       | OLD DRG | ITEM |
| CODE         | UNTOL. DIM   | 1:2               | 52,4        | 2-7-1136-08-02267 |         | NO.  |
|              | $\phi$ (M) F |                   |             |                   |         |      |
| TITLE        | CARD         | DRAWING NO.       | REV         |                   |         |      |
| CLUTCH BODY  | CODE         | 2-7-1136-08-01850 | 01          |                   |         |      |
| CLUTCH ASSY. | U 01         |                   |             |                   |         |      |

S 27-010

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|                          |                                            |
|--------------------------|--------------------------------------------|
| NO. OF TEETH             | 54                                         |
| MODULE                   | 3                                          |
| PRESSURE ANGLE           | 20°                                        |
| CORRECTION FACTOR        | 0.00                                       |
| WIDTH ACROSS 7 TEETH     | 59.835 <sup>-0.158</sup> <sub>-0.210</sub> |
| QUALITY & TOLERANCE ZONE | 9C DIN 3967                                |
| MATING GEAR DRG. NO.     |                                            |
| MATING GEAR NO. OF TEETH | 54                                         |
| CENTRE DISTANCE          | 0.0                                        |

|                         |        |
|-------------------------|--------|
| φ167.5 <sup>R11</sup> 0 | -0.250 |
| φ145 <sup>f7</sup> 7    | -0.043 |
| φ100 H7                 | +0.035 |
| 28 P9                   | -0.074 |

|                                                                                              |                    |             |               |                       |          |              |
|----------------------------------------------------------------------------------------------|--------------------|-------------|---------------|-----------------------|----------|--------------|
| ITEM NO.                                                                                     | DESCRIPTION        | DRAWING NO. | 55 CB 16:5517 |                       |          |              |
|                                                                                              |                    |             | MATL CODE     | UNIT WT               |          |              |
|                                                                                              |                    |             | MATL SPEC     | QTY                   |          |              |
| EQUIP:- REELER                                                                               |                    |             |               |                       |          |              |
| <b>Bharat Heavy Electricals Ltd.,</b><br>SEAMLESS STEEL TUBE PLANT<br>TIRUCHIRAPALLI-620 014 |                    | DRN         | NAME          | SIGN                  | DATE     | NO. OF ITEMS |
|                                                                                              |                    | CHD         | A. BRICKMAN   | J. JNNL               | 10-3-87  |              |
|                                                                                              |                    | APPD        | R. RAY        | 22-3-87               |          |              |
| DEPT                                                                                         | GRADE OF UNTO. DIM | SCALE       | WEIGHT (kg)   | REF TO ASSY / QTY DRG | ITEM NO. |              |
| CODE                                                                                         | C M F              | 1:1         | 16.53         | 2-7-1136-08-02267     | 02       |              |
| TITLE                                                                                        |                    |             | CARD CODE     | DRAWING NO            | REV      |              |
| CLUTCH GEAR<br>CLUTCH ASSY. 54T                                                              |                    |             | U 01          | 3-7-1136-08-02624     | 02       |              |

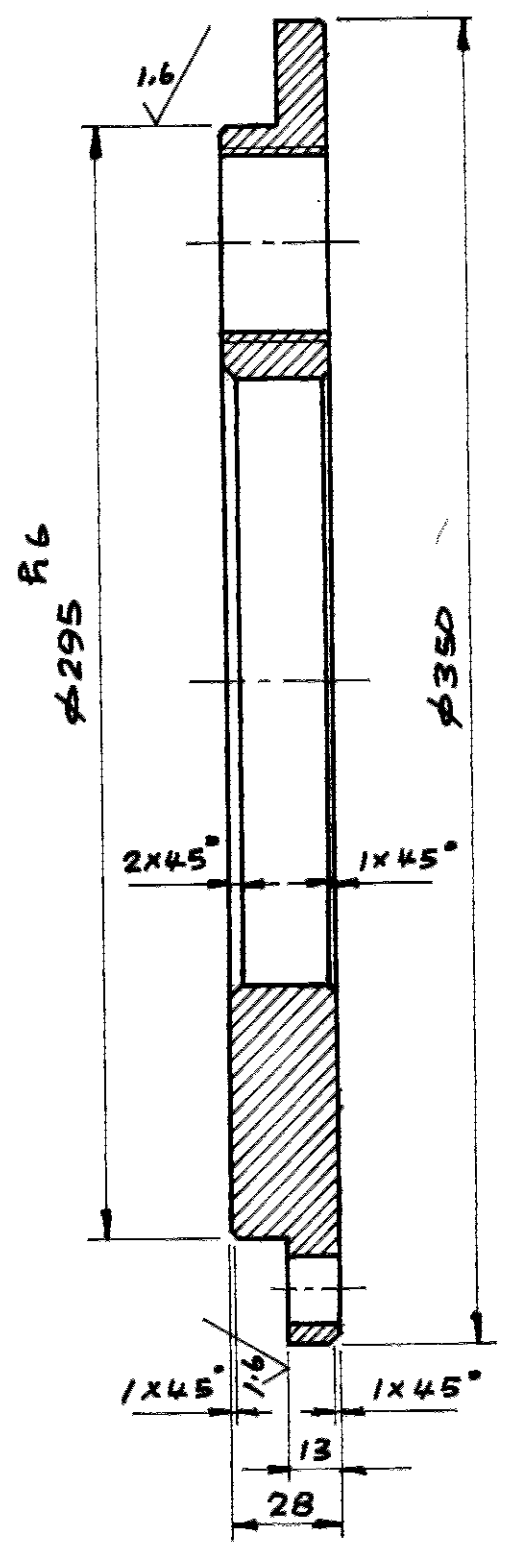
REV DATE 02 10-6-02  
 ALD:-  
 CHD:-  
 APPD:-  
 M12x20 DEEP WAS  
 M12x2 - 20 DEEP

REV 01 DATE 04/12/96  
 ALTERED T. KUMAR  
 CHECKED J. JNNL  
 APPD:-  
 MTL SPEN. 55 CB 16:5517  
 WAS C55 Mn 75 16:5517

S 27-010

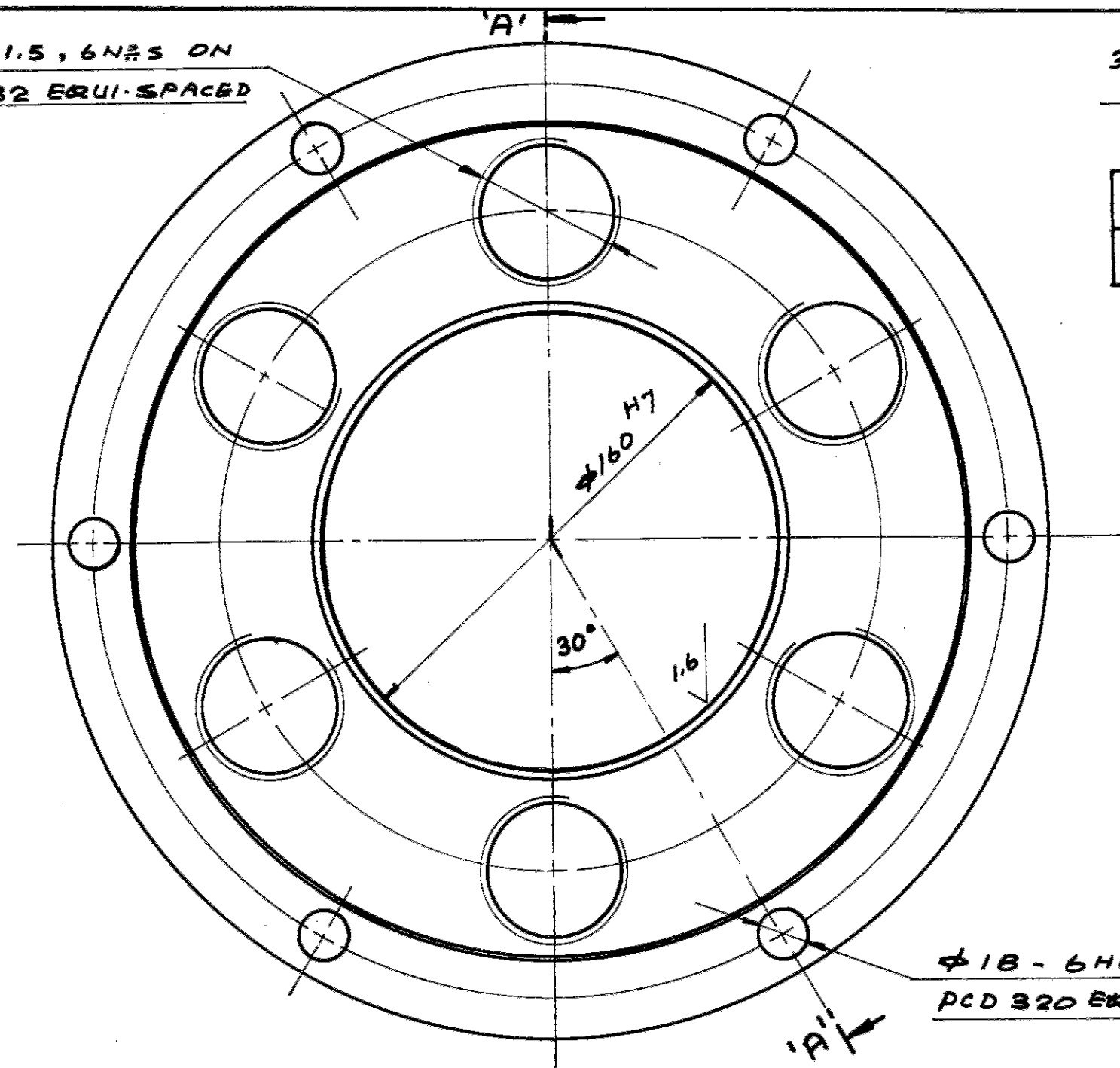
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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



SEC-AA'

M52x1.5, 6 NUTS ON  
PCD 232 EQUI-SPACED



3.2 / 1.6

|                              |   |
|------------------------------|---|
| $\phi 295^{+0.032}_{-0.032}$ | 0 |
| $\phi 160^{+0.040}_{-0.040}$ | 0 |

$\phi 18$  - 6 HOLES ON  
PCD 320 EQUI-SPACED

|               |       |                                |         |             |           |              |             |                   |         |          |  |
|---------------|-------|--------------------------------|---------|-------------|-----------|--------------|-------------|-------------------|---------|----------|--|
| ITEM NO.      |       | DESCRIPTION                    |         | DRAWING NO. |           | 30CB IS:1875 |             | MATL CODE         |         | UNIT WT  |  |
|               |       |                                |         |             |           |              |             | MATL SPEC         |         | QTY      |  |
| EXPT:- REELER |       |                                |         |             |           |              |             |                   |         |          |  |
|               |       | Bharat Heavy Electricals Ltd., |         |             |           | DRN          | NAME        | SIGN              | DATE    | NO. OF   |  |
|               |       | SEAMLESS STEEL TUBE PLANT      |         |             |           | CHD          | A. ARCKIAM  | J. JNNC           | 16-3-87 | ITEMS    |  |
|               |       | TIRUCHIRAPALLI-620 014         |         |             |           | APPD         |             |                   | 22-3-87 |          |  |
| REV           | DATE  | ALTERED                        | CHECKED | DEPT        | GRADE OF  | SCALE        | WEIGHT (kg) | REF TO ASSY       |         | ITEM NO. |  |
| 01            | 19397 |                                |         |             | UNTOL DIM | 1:2          | 10.6        | 2-7-1136-08-02267 |         | 03       |  |
| ZONE          |       | APPD:-                         |         | CODE        | C M/F     |              |             | DRAWING NO        |         | REV      |  |
|               |       |                                |         |             |           |              |             | 3-7-1136-08-02630 |         | 01       |  |
|               |       | MATL. SPEC. 30CB IS:1875       |         | TITLE       |           | COVER        |             | CARD CODE         |         |          |  |
|               |       | WAS C30 IS:2073                |         |             |           | CLUTCH ASSY. |             | U 01              |         |          |  |

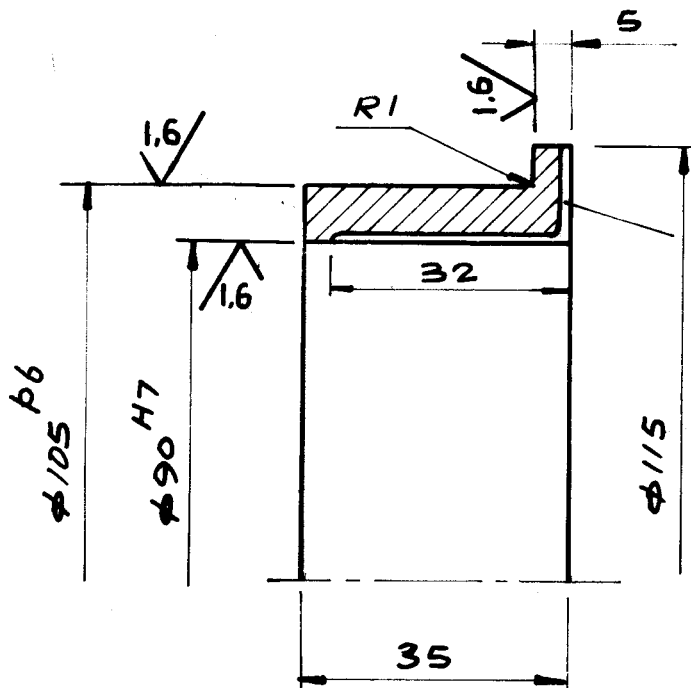
S 27-009

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| REV  | DATE | ALTERED |
|------|------|---------|
| 01   |      | CHECKED |
| ZONE |      |         |
|      |      |         |

3.2/1.6

|               |        |
|---------------|--------|
| $\phi 105$ p6 | +0.059 |
|               | +0.037 |
| $\phi 90$ H7  | +0.035 |
|               | 0      |

30/L GROOVES 32x1.5 DEEP  
@ 120° EQUI. SPACEDNOTESHARP CORNER TO BE CHAMFERED TO 0.5x45°

|          |             |              |         |
|----------|-------------|--------------|---------|
| ITEM NO. | DESCRIPTION | IS: 28       |         |
|          |             | P BRONZE Gr1 |         |
|          |             | MATL CODE    | UNIT WT |
|          |             | MATL SPEC    | QTY     |

EQUIP:- REELER

**Bharat Heavy Electricals Ltd.,**

SEAMLESS STEEL TUBE PLANT

TIRUCHIRAPALLI-620 014

| DRN        | NAME | SIGN               | DATE    |
|------------|------|--------------------|---------|
| SSN. KUMAR |      | <i>[Signature]</i> | 19.2.87 |
| CHD        |      |                    |         |
|            |      |                    |         |
| APPD       |      |                    |         |
|            |      | <i>[Signature]</i> | 20.2.87 |

| DEPT | GRADE OF UNTO. DIM | SCALE | WEIGHT (kg) | REF TO ASSY / DRG | ITEM NO. |
|------|--------------------|-------|-------------|-------------------|----------|
| CODE | 0/M/P              | 1:1   | 0.75        | 2-7-1136-08-02267 | 04       |

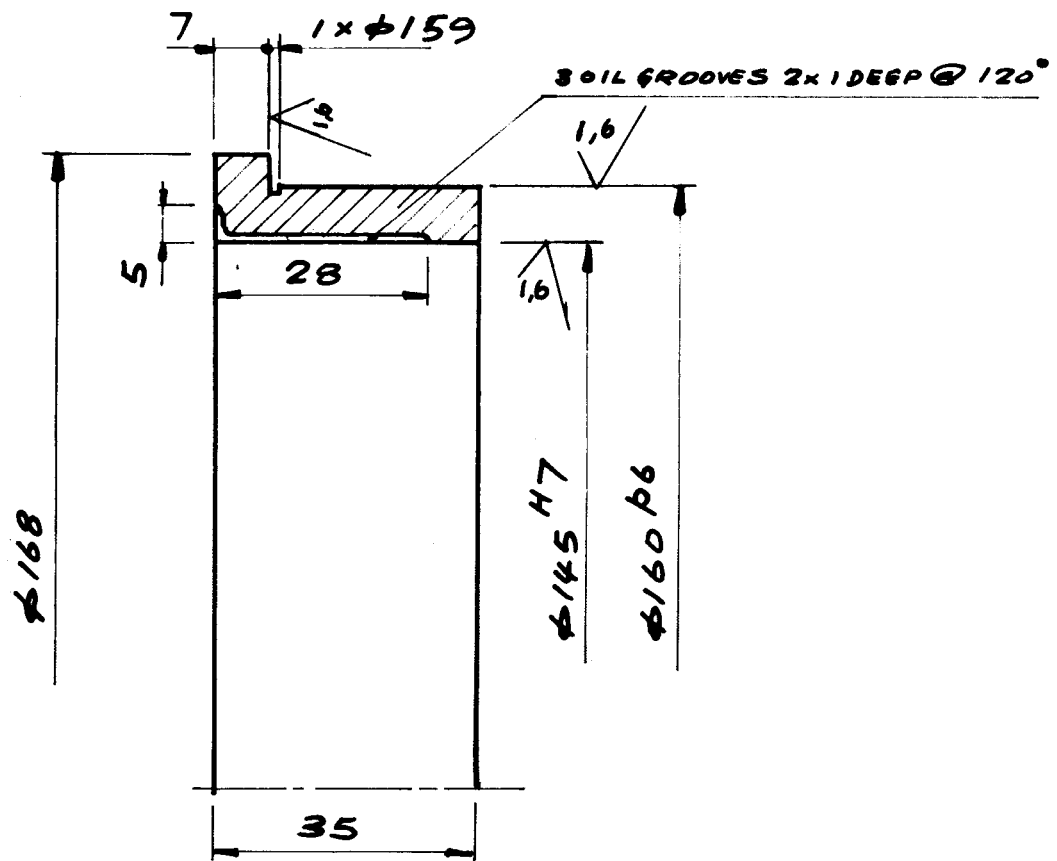
| TITLE                       | CARD CODE | DRAWING NO.       | REV. |
|-----------------------------|-----------|-------------------|------|
| <b>BUSH</b><br>CLUTCH ASSY. | U 01      | 4-7-1136-08-03378 | 00   |

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|           |      |         |
|-----------|------|---------|
| REV<br>01 | DATE | ALTERED |
|           |      | CHECKED |
| ZONE      |      |         |

|                 |        |
|-----------------|--------|
| $\phi 160^{P6}$ | +0.068 |
|                 | +0.043 |
| $\phi 145^{H7}$ | +0.040 |
|                 | 0      |

**NOTE**SHARP CORNER TO BE CHAMFERED 0.5x45°

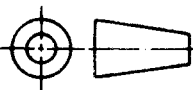
|          |             |                 |         |
|----------|-------------|-----------------|---------|
|          |             | IS: 28          |         |
|          |             | P. BRONZE GR. I |         |
| ITEM NO. | DESCRIPTION | MATL CODE       | UNIT WT |
|          |             | MATL SPEC       | QTY     |

**EXPT :- REELER****Bharat Heavy Electricals Ltd.,**

SEAMLESS STEEL TUBE PLANT

TIRUCHIRAPALLI - 620 014

|      |                   |                            |                 |
|------|-------------------|----------------------------|-----------------|
| DRN  | NAME<br>SSN.KUMAR | SIGN<br><i>[Signature]</i> | DATE<br>20.2.87 |
| CHD  |                   |                            |                 |
| APPD |                   | <i>[Signature]</i>         | 20.2.87         |

|                      |                                 |                                                                                     |                                  |                    |                                           |                |
|----------------------|---------------------------------|-------------------------------------------------------------------------------------|----------------------------------|--------------------|-------------------------------------------|----------------|
| DEPT                 | GRADE OF<br>UNTOL. DIM<br>C/M/F |  | SCALE<br>1:1                     | WEIGHT (kg)<br>1.2 | REF TO ASSY 1-25 DRG<br>2-7-1136-08-02267 | ITEM NO.<br>05 |
| CODE                 |                                 |                                                                                     |                                  |                    |                                           |                |
| TITLE<br><b>BUSH</b> | 6                               | CARD CODE<br>U 01                                                                   | DRAWING NO.<br>4-7-1136-08-03380 | REV<br>00          |                                           |                |

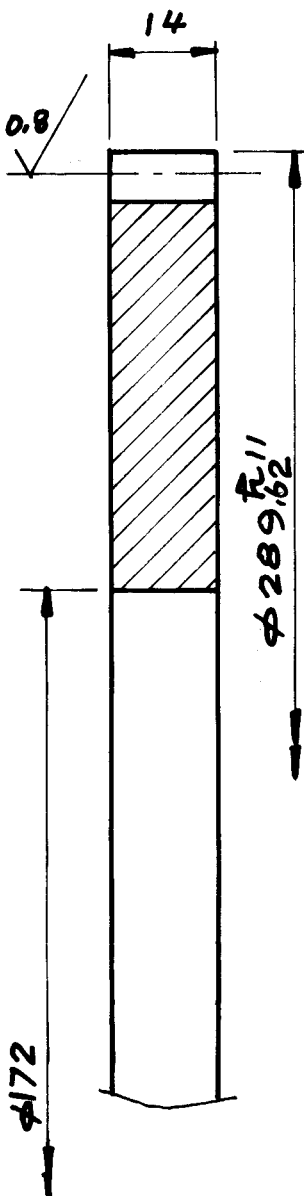
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|                          |                          |                            |
|--------------------------|--------------------------|----------------------------|
| REV 01                   | DATE 14.3.87             | ALTERED <i>[Signature]</i> |
|                          | CHECKED A. Chari         |                            |
| ZONE                     | APPD: <i>[Signature]</i> |                            |
| MATL. SPEC. 55CB/IS:5517 |                          |                            |
| WASCSMA75 IC:5517        |                          |                            |

1.6 / 0.8

φ289.62 <sup>R11</sup> 0  
-0.320



|                                     |                                    |
|-------------------------------------|------------------------------------|
| N <sub>2</sub> OF TEETH             | 95                                 |
| MODULE                              | 3                                  |
| PRESSURE ANGLE                      | 20°                                |
| CORRECTION FACTOR                   | - 0.23                             |
| WIDTH ACROSS 11 TEETH               | 96.511 <sup>-0.178</sup><br>-0.237 |
| QUALITY & TOLERANCE ZONE            | 9C DIN 3967                        |
| MATING GEAR DRG. N <sub>2</sub>     | 2-7-1136-08-01850                  |
| MATING GEAR N <sub>2</sub> OF TEETH | 95                                 |
| CENTRE DISTANCE                     | 0.0                                |

|          |             |              |         |
|----------|-------------|--------------|---------|
| ITEM NO. | DESCRIPTION | 55CB IS:5517 |         |
|          |             | MATL CODE    | UNIT WT |
|          |             | MATL SPEC    | QTY     |

EGPT:- REELE R.



**Bharat Heavy Electricals Ltd.,**  
SEAMLESS STEEL TUBE PLANT  
TIRUCHIRAPALLI - 620 014

|      |                 |                         |              |
|------|-----------------|-------------------------|--------------|
| DRN  | NAME SSN. KUMAR | SIGN <i>[Signature]</i> | DATE 10.3.87 |
| CHD  | A. ARACKIAM     | A. Chari                | 10.3.87.     |
| APPD |                 | <i>[Signature]</i>      | 23.3.82      |

|      |                           |           |                  |                                         |             |
|------|---------------------------|-----------|------------------|-----------------------------------------|-------------|
| DEPT | GRADE OF UNTOL. DIM C/M/F | SCALE 1:1 | WEIGHT (kg) 4.46 | REF TO ASSY / QED DRG 2-7-1136-08-02267 | ITEM NO. 06 |
|------|---------------------------|-----------|------------------|-----------------------------------------|-------------|

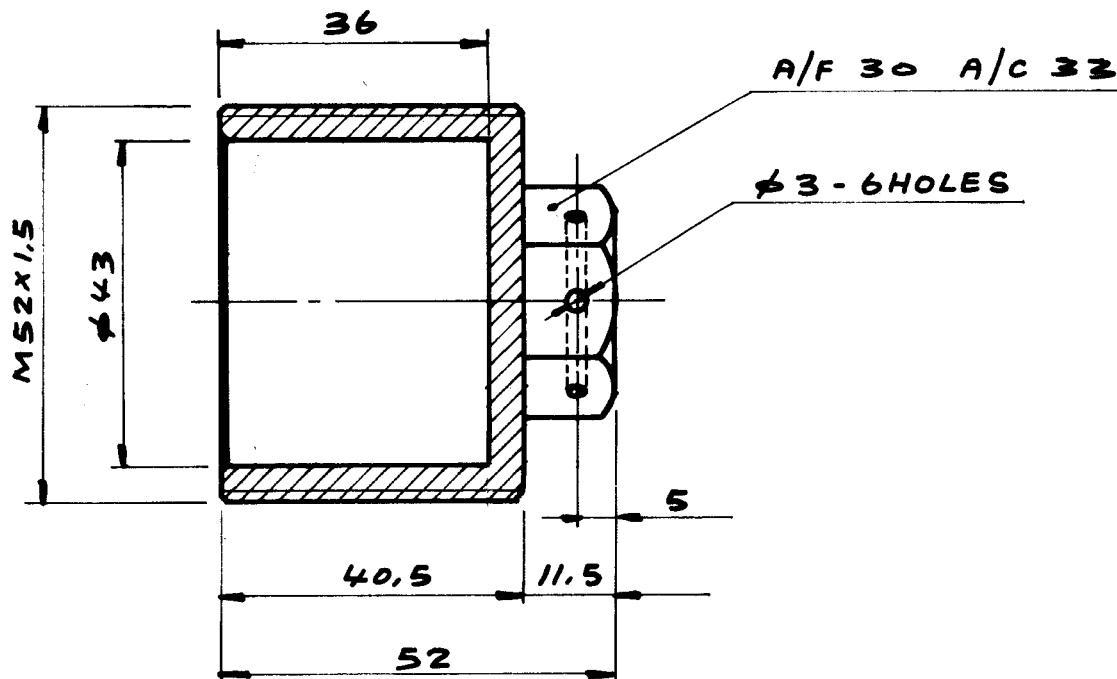
|                            |                |                               |         |
|----------------------------|----------------|-------------------------------|---------|
| TITLE CLUTCH PLATE-END 95T | CARD CODE U 01 | DRAWING NO. 4-7-1136-08-03396 | REV. 01 |
|----------------------------|----------------|-------------------------------|---------|

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|                          |                          |                               |
|--------------------------|--------------------------|-------------------------------|
| REV<br>01                | DATE<br>19.39            | ALTERED<br><i>[Signature]</i> |
|                          |                          | CHECKED<br>J. UNIL            |
| ZONE                     | APPD. <i>[Signature]</i> |                               |
| MATL SPEC. 30CB IS: 1875 |                          |                               |
| WAS C30 IS: 2073         |                          |                               |

3,2/



NOTE :-

SHARP CORNERS TO BE CHAMFERED TO 1 X 45°

|          |             |               |         |
|----------|-------------|---------------|---------|
| ITEM NO. | DESCRIPTION | 30CB IS: 1875 |         |
|          |             | MATL CODE     | UNIT WT |
|          |             | MATL SPEC     | QTY     |

EQUIP:- REELER



**Bharat Heavy Electricals Ltd.,**  
SEAMLESS STEEL TUBE PLANT  
TIRUCHIRAPALLI-620 014

|      |                    |                            |                 |
|------|--------------------|----------------------------|-----------------|
| DRN  | NAME<br>SSN. KUMAR | SIGN<br><i>[Signature]</i> | DATE<br>20.3.87 |
| CHD  | A. ARUN            | J. UNIL                    | 20.3.87         |
| APPD |                    | <i>[Signature]</i>         | 23.3.87         |

|      |                                 |              |                     |                                      |                   |
|------|---------------------------------|--------------|---------------------|--------------------------------------|-------------------|
| DEPT | GRADE OF<br>UNTOL. DIM<br>C/M/F | SCALE<br>1:1 | WEIGHT (kg)<br>0.42 | REF TO ASSY/DRG<br>2-7-1136-08-02267 | ITEM<br>NO.<br>07 |
|------|---------------------------------|--------------|---------------------|--------------------------------------|-------------------|

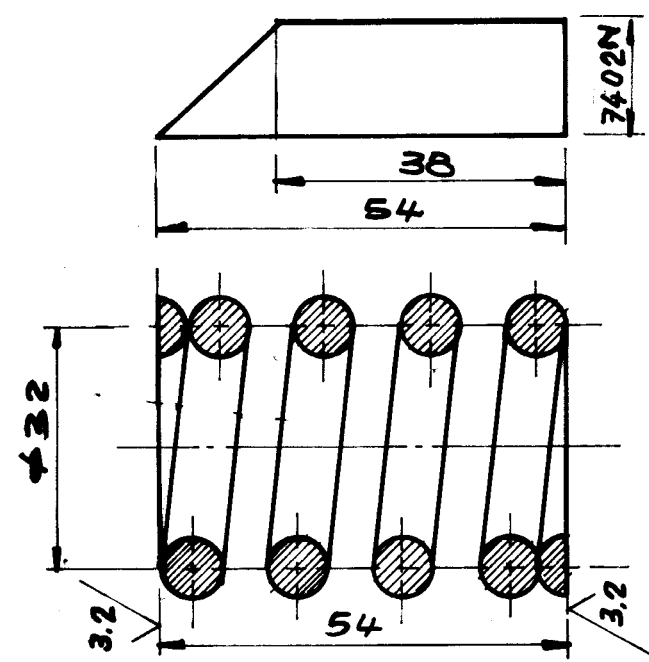
|                                 |                      |                                  |            |
|---------------------------------|----------------------|----------------------------------|------------|
| TITLE<br><b>SPRING RETAINER</b> | CARD<br>CODE<br>U 01 | DRAWING NO.<br>4-7-1136-08-03402 | REV.<br>01 |
|---------------------------------|----------------------|----------------------------------|------------|

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|           |                        |                               |
|-----------|------------------------|-------------------------------|
| REV<br>01 | DATE<br>8-7-87         | ALTERED<br><i>[Signature]</i> |
|           |                        | CHECKED<br><i>[Signature]</i> |
| ZONE      | HAND OF HELIX<br>ADDED |                               |

2/3.2/1



1 mm = 500N

MEAN COIL DIAMETER : 32  
WIRE DIAMETER : 8  
EFFECTIVE N<sup>o</sup> OF COILS : 2.75  
TOTAL N<sup>o</sup> OF COILS : 4.75  
FREE LENGTH : 54  
PRE STRESSED LENGTH :  
MAXIMUM PRESSURE : 7402N  
SPRING CONSTANT : 463N/mm  
ENDS TO BE SQUARED AND GROUND  
TO BE HARDENED AND TEMPERED.  
HAND OF HELIX : L.H

|          |             |             |         |
|----------|-------------|-------------|---------|
| ITEM NO. | DESCRIPTION | IS:1570     |         |
|          |             | SOCK 1 V 23 |         |
|          |             | MATL CODE   | UNIT WT |
|          |             | MATL SPEC   | QTY     |

DEPT:- REELER

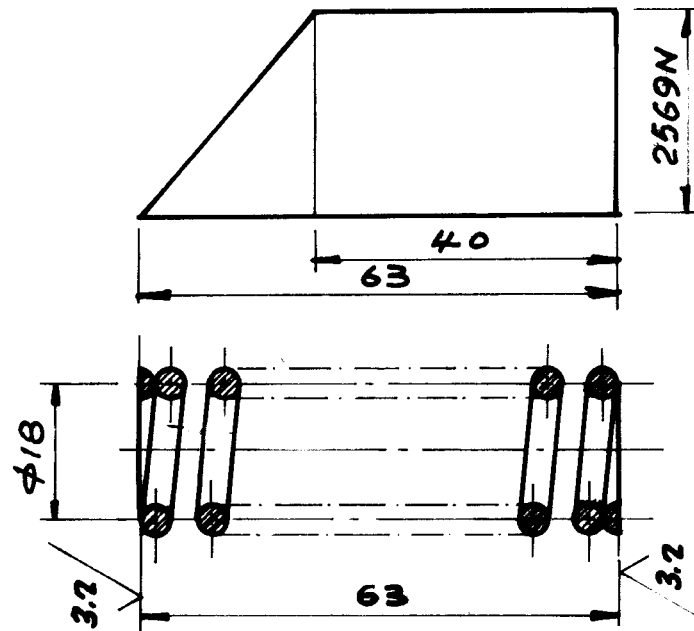
|                    |                    |                                                                                         |       |             |                   |                    |          |
|--------------------|--------------------|-----------------------------------------------------------------------------------------|-------|-------------|-------------------|--------------------|----------|
|                    |                    | Bharat Heavy Electricals Ltd.,<br>SEAMLESS STEEL TUBE PLANT<br>TIRUCHIRAPALLI - 620 014 |       | DRN         | NAME              | SIGN               | DATE     |
|                    |                    |                                                                                         |       | CHD         | SSN KUMAR         | <i>[Signature]</i> | 21.3-87  |
|                    |                    |                                                                                         |       | APPD        |                   | <i>[Signature]</i> | 17.06.87 |
| DEPT               | GRADE OF UNTO. DIM |                                                                                         | SCALE | WEIGHT (kg) | REF TO ASSY / DRG |                    | ITEM NO  |
| CODE               | C/M/F              |                                                                                         | 1:1   |             | 2-7-1136-08-02267 |                    | 08       |
| TITLE              |                    |                                                                                         |       | CARD CODE   | DRAWING NO.       |                    | REV.     |
| COMPRESSION SPRING |                    |                                                                                         |       | U 01        | 4-7-1136-08-03403 |                    | 01       |

S 27-009

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|           |                     |                               |
|-----------|---------------------|-------------------------------|
| REV<br>01 | DATE<br>31-87       | ALTERED<br><i>[Signature]</i> |
|           |                     | CHECKED<br><i>[Signature]</i> |
| ZONE      | HAND OF HELIX ADDED |                               |

~ / 3.2 /



1 mm = 100N

MEAN COIL DIAMETER : 18  
 WIRE DIAMETER : 4  
 EFFECTIVE N<sup>o</sup> OF COILS : 8  
 TOTAL N<sup>o</sup> OF COILS : 10  
 FREE LENGTH : 63  
 PRE STRESSED LENGTH : —  
 MAXIMUM PRESSURE : 2569 N  
 SPRING CONSTANT : 112 N/mm  
 ENDS TO BE SQUARED AND GROUND  
 TO BE HARDENED AND TEMPERED  
 HAND OF HELIX : R.H

|          |             |            |         |
|----------|-------------|------------|---------|
| ITEM NO. | DESCRIPTION | IS:1570    |         |
|          |             | 50 Cr V 23 |         |
|          |             | MATL CODE  | UNIT WT |
|          |             | MATL SPEC  | QTY     |

EQPT:- REELER



Bharat Heavy Electricals Ltd.,

SEAMLESS STEEL TUBE PLANT

TIRUCHIRAPALLI 620 014

|      |                   |                            |                 |
|------|-------------------|----------------------------|-----------------|
| DRN  | NAME<br>SSN.KUMAR | SIGN<br><i>[Signature]</i> | DATE<br>21.3.87 |
| CHD  |                   |                            |                 |
| APPD |                   | <i>[Signature]</i>         | 23-3-87         |

|      |                                |  |              |             |                                        |                |
|------|--------------------------------|--|--------------|-------------|----------------------------------------|----------------|
| DEPT | GRADE OF<br>UNTOL DIM<br>C/M/F |  | SCALE<br>1:1 | WEIGHT (kg) | REF TO ASSY / DRG<br>2-7-1136-08-02267 | ITEM NO.<br>09 |
| CODE |                                |  |              |             |                                        |                |

TITLE  
**COMPRESSION SPRING**

CARD CODE  
U 01

DRAWING NO.

4-7-1136-08-03404

REV  
01