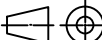


ALL DIMENSIONS ARE IN MILLIMETRES

Technical drawing of a stepped shaft. The drawing shows a shaft with a total length of 50 and a central section with a diameter of $\phi 25$. The central section has a length of 25. The shaft has a 6x45° chamfer. The outer diameter is $\phi 44$. The drawing includes a hatched section on the left and a dashed line indicating the center axis. A dimension line labeled DIM.A is shown on the left.

[illegible]

				BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT. RANIPET - 632 406.		DRN	NAME R.T.A	SIGN -sd-	DATE	NO. OF VAR
				CHD	SUNDARAM	-sd-				
				APPD						
DEPT AP	GRADE OF UNTOL DIM		SCALE	WEIGHT (KG). 0.77	REF. TO ASSY./OLD DRG. 1-52-100-00208				ITEM NO.	NO. OF ITEMS
CODE	PR:QA:500		NTS							
TITLE PIPE NIPPLE					CARD CODE U 01	DRAWING NO. 4-52-100-00650				REV 04

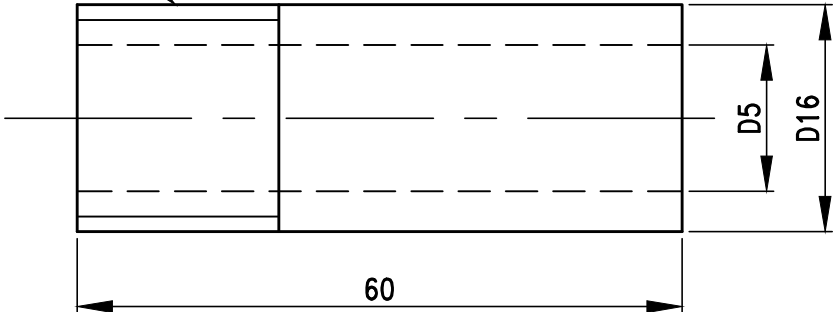
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REV	DATE	ALTERED	R.D
04	02.5.11	CHECKED	
UPDATED REV. UPTO 03 AND WEIGHT 0.081 WAS 0.960			

ALL DIMENSIONS ARE IN MILLIMETRES

FOR PRODUCTION
REF.: PRQA : 590 FOR PAINTING

1/4" NPT
EXT.



04

	ROD D16 ; 80			AA1010208080			0.081
				IS 2062 Gr A			
VAR NO.	DESCRIPTION	IT.NO	DRAWING No.	STD	MATL CODE	A UNIT	UNIT WT.
					MATL SPECN.	C DI	QTY



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: BOILER AUXILIARIES PLANT.
RANIPET - 632 406.

DRN	NAME P.R.R	SIGN -Sd-	DATE 13.8.83	NO.OF VAR.
CHD	C.P.S	-Sd-		
APPD	P.J	-Sd-		

DEPT AP	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY/OLD DRG.	ITEM NO.	NO. OF ITEMS
CODE	PR: QA: 500		NTS	0.081			

TITLE	CARD CODE	DRAWING NO.	REV
PIPE NIPPLE	U 01	4-52-100-01304	04