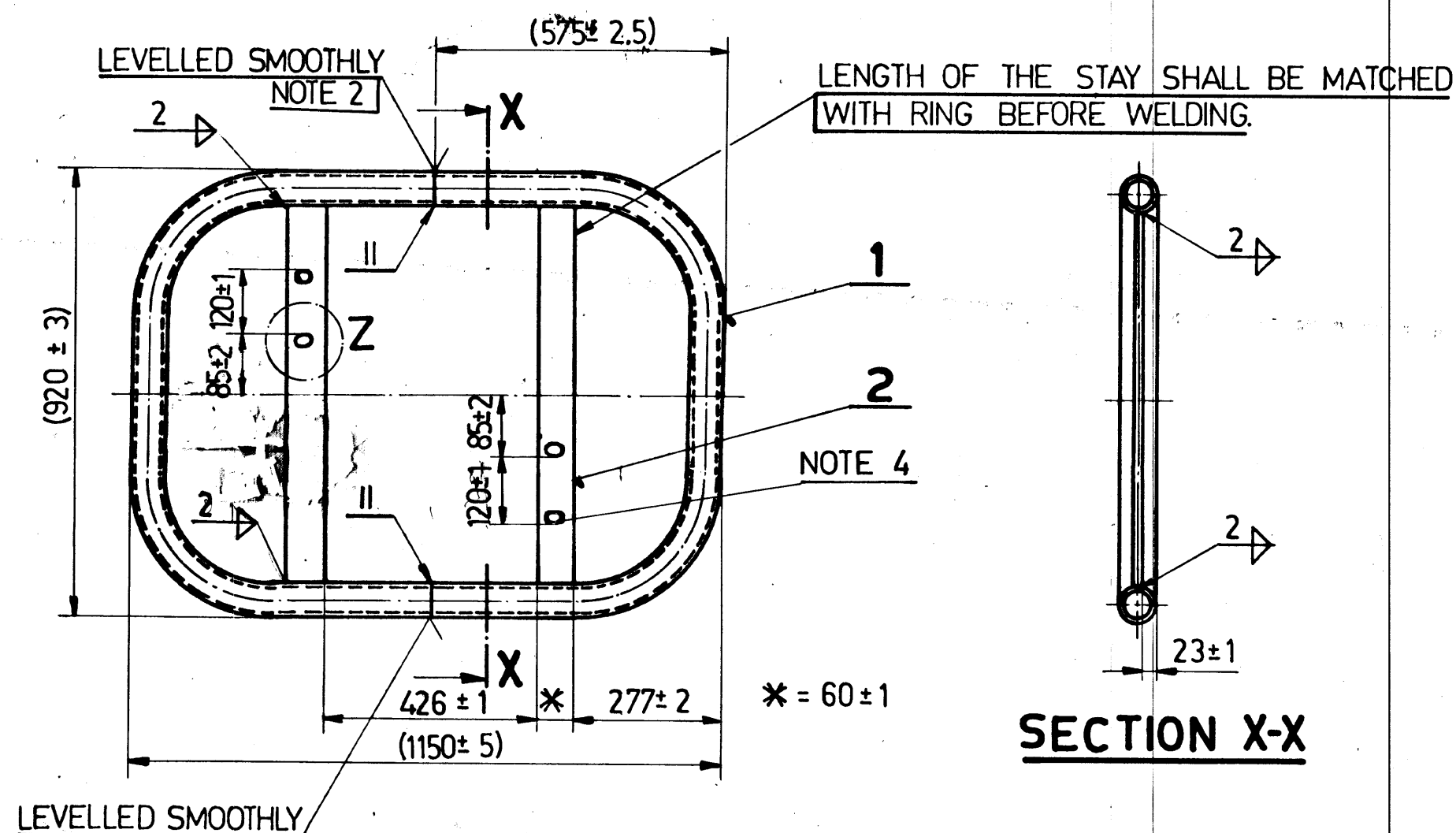


DRG. NO. 2 518 05 09 751

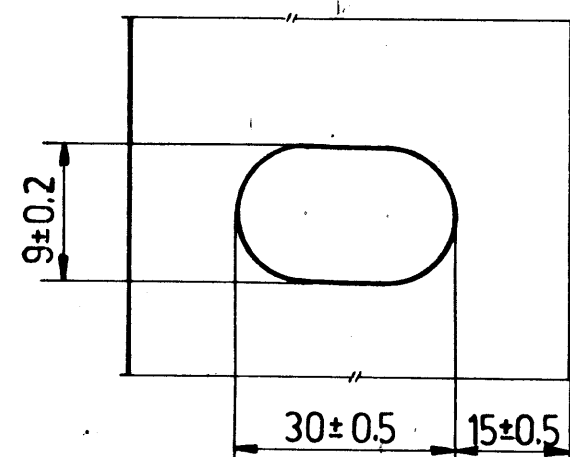


SECTION X-X

NOTES

1. TYPE OF WELDING - TIG.
2. ALL THE SCRATCHES, DENTS AND SHARP CORNERS TO BE LEVELLED. THE WELDING SLAG TO BE REMOVED.
3. PAINT AS PER INSTRUCTIONS, HY 0674163 (LIGHT GREY), & 1R21-2V13.
4. TO BE DRILLED AFTER WELDING.
5. Untolerated Dimm. acc. HY 023 0261

DETAIL - Z



02	02	STAY	4 518 05 07 753			
02	01	HALF RING	4 518 05 09 752			
VAR.00	VAR.00	ITEM NO.	DESCRIPTION	DRAWING NO.	UNIT W.	QTY.
28	28	28	28	28	28	28
CARD TYPE-3		CARD TYPE-2		CARD TYPE-1		
ADDITIONAL INFORMATION				TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT		
STATUS OF DRAWING				SF6, 3AT2		
DISTRIBUTION OF PRINTS				BHARAT HEAVY ELECTRICALS LTD HYDERABAD		
REV. 02 DATE 15-12-90 ALTERED: APPROVED: P. J. = 10/12/90				REV. 01 DATE 19-3-88 ALTERED: APPROVED: P. J. = 10/12/90		
ZONE NOTE 3 ADDED.				ZONE NOTE 3 DELETED		
TITLE CORONA RING (TERMINAL SIDE)				DRAWING NO. 2 518 05 09 751		
GRADE OF TOL. DIM. 435				SCALE NTS		
WEIGHT (KG) 4.94				REF. TO ASS. DRG. 1 518 05 07 750-B		
SHEET NO. 1				NO. OF SHEETS 1		

1073 INVENTORY NO.

2HG 429 07226 REF. DRG. NO. 002(d)

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