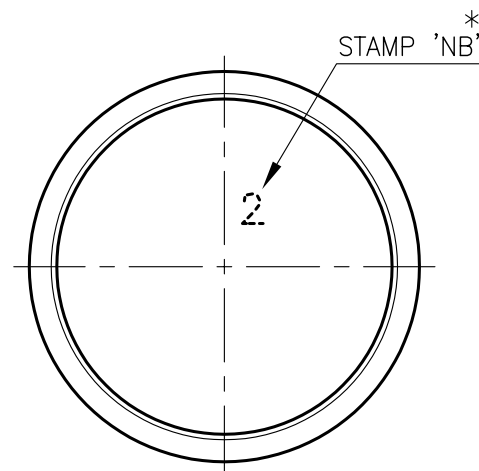
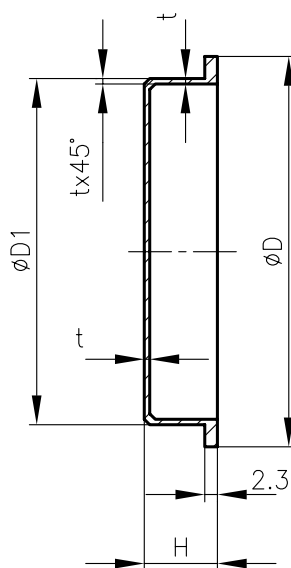


FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV 03	DATE 31.03.08	ALTERED M.SRINIVASAN CHD & APPDP.BOOMINATHAN
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DCP:800814

DRAWING CONVERTED INTO
AUTOCAD**NOTES:**

1. MATERIAL :- POLYETHYLENE-TYPE GCA IS: 3395-1965
2. COLOUR :- YELLOW
- * 3. DOTTED VALUE INDICATED FOR ILLUSTRATION ONLY.
ACTUAL SIZE OF NORMAL BORE SHALL BE STAMPED HERE.

SL. No.	NB *	DRAWING NO.	ØD	ØD1 ^{+0.2} ₀	H	t (MIN)	COMPONENT CODE	Wt. (Gms.)
01	1/4"	4-V-5900-04866/01	20	15.30	6.5	0.65	96 452 354 0000	0.70
02	3/8"	4-V-5901-04866/01	27	18.50	6.5	0.65	22 073 495 0000	1.00
03	1/2"	4-V-5902-04866/01	31	22.80	6.5	0.65	22 073 496 0000	1.53
04	3/4"	4-V-5903-04866/01	37	28.10	11.0	1.00	22 073 497 0000	3.51
05	1"	4-V-5904-04866/01	43	34.80	11.0	1.00	22 073 498 0000	5.00
06	1 1/4"	4-V-5905-04866/01	52	43.60	11.0	1.00	96 452 146 0000	7.48
07	1 1/2"	4-V-5906-04866/01	58	49.60	11.0	1.00	22 073 499 0000	9.00
08	2"	4-V-5907-04866/01	71	62.10	11.0	1.00	22 073 500 0000	14.00
09	10	4-V-5731-04866/01	24	15.60	6.5	0.65	22 073 501 0000	0.8

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
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365-122

BHARAT HEAVY ELECTRICALS LTD.,

UNIT: HIGH PRESSURE BOILER PLANT.

TIRUCHIRAPALLI 620014.

DRN	NAME	SIGN	DATE	NO. OF VAR
CHD	S.V.NATHAN		05.09.85	
APPD	G.V.RAMANI		10.09.85	

DEPT VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
CODE 320	NTS	REF. TABLE	CAD:F404866	
TITLE	CARD CODE	DRAWING NO.	REV	
END COVER	U 01	4-V-0000-04866	03	