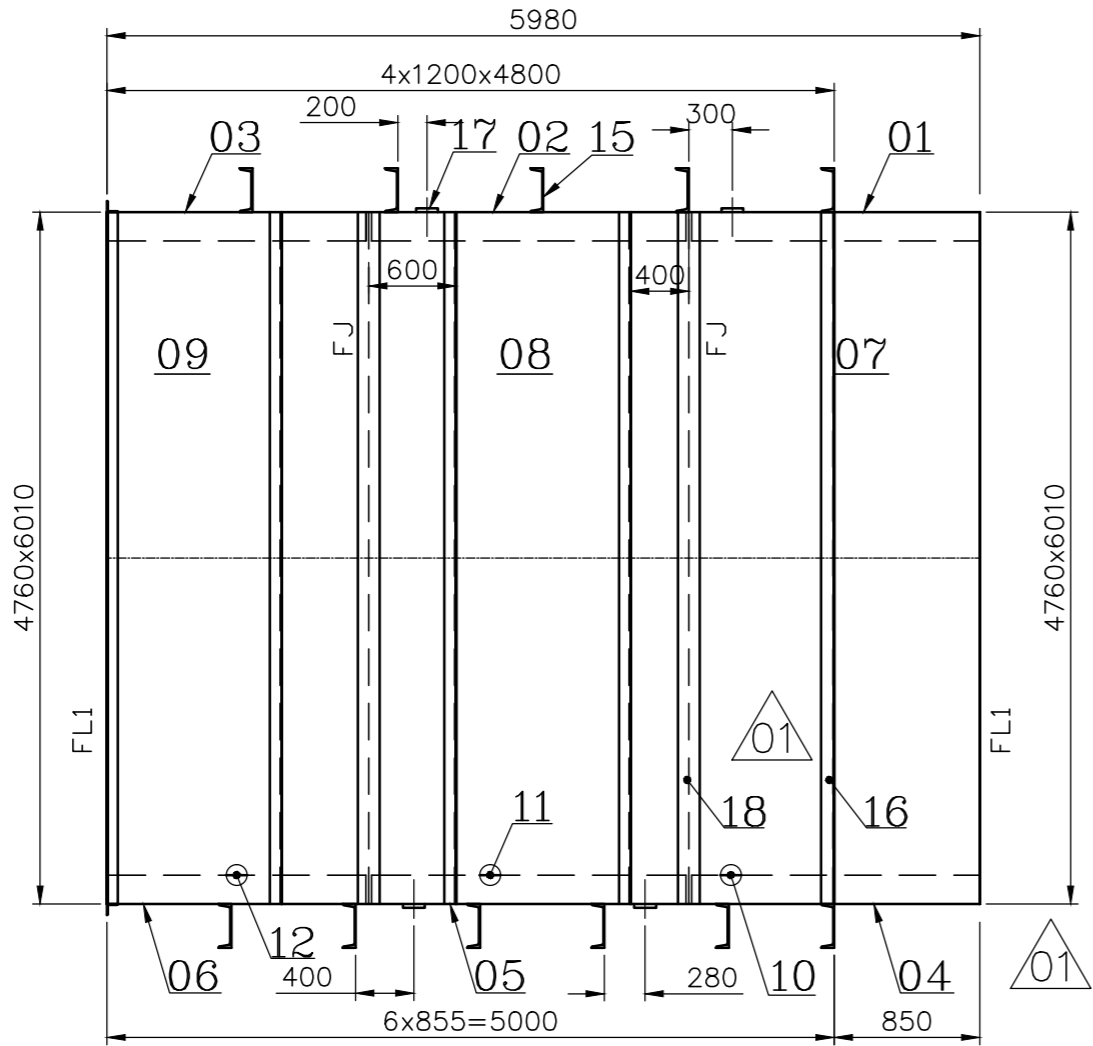


96039-202-87-2  
DRAWING NO.

FOR TOLERANCES OF UNTOLERANCED  
DIMENSIONS DURING MANUFACTURE  
REFER PLANT STD. NO TP 023 0299

NOTE:

FOR GENERAL NOTES REFER PAGE NO. 41 (REF:41) OF DUCT CONSTRUCTION MANUAL.  
REF121 FOR CONSTRUCTION DETAIL.



DESPATCH TABLE

SL. NO.	DESCRIPTION	DU NO.	NO. OFF	ITEM NO. NO.OFF							
				01	02	03	04	05	06	07	08
1	DUCT WALL	190	1	15	17						
2	DUCT WALL	191	1	15	17						
3	DUCT WALL	192	1	15							
4	DUCT WALL	193	1	15	17						
5	DUCT WALL	194	1	15	17						
6	DUCT WALL	195	1	15							
7	DUCT WALL	196	2	10	16						
8	DUCT WALL	197	2	11	18						
9	DUCT WALL	198	2	12	18						

FLANGE DETAILS

FLANGE NO.	REF	D	X	A	B	W	S	E	F	N
FL1	REF111	4760	806	2	1828	6010	1028	2	1828	26

REV	DATE	ALTERED :	MAASI
01	09.06.15	CHD & APPD : RCG	
ZONE	ITEM NO 13&14 REMOVED		

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	DI	QUANTITY	ZONE
					VAR NO	MATERIAL SPECN				
	18	PLATE 5 125x4700				150110290000			23.050	
						IS2062 E250A			4	
	17	PLATE 5 125x5950				150110290000			29.190	
						IS2062 E250A			4	
	16	ISMC 250 4676				150100340000			159.910	
						IS2062 E250A			8	
	15	ISMC 300 5926				150100060000			215.110	
						IS2062 E250A			11	
	14	ISA 75X75X6 1778.5				150130050000			33.380	
						IS2062 E250A			4	
	13	ISA 75X75X6 1778.5				150130050000			40.860	
						IS2062 E250A			4	
	12	ISA 75X75X6 1778.5				150130050000			12.090	
						IS2062 E250A			4	
	11	ISA 75X75X6 2197				150130050000			14.940	
						IS2062 E250A			4	
	10	ISA 75X75X6 1978.5				150130050000			13.450	
						IS2062 E250A			4	
	09	PLATE 5 4700x1767.5				150110290000			326.060	
						IS2062 E250A			2	
	08	PLATE 5 4700x2175				150110290000			401.230	
						IS2062 E250A			2	
	07	PLATE 5 4700x1967.5				150110290000			362.950	
						IS2062 E250A			2	
	06	PLATE 5 5950x2077.5				150110290000			485.170	
						IS2062 E250A			1	
	05	PLATE 5 5950x1565				150110290000			365.480	
						IS2062 E250A			1	
	04	PLATE 5 5950x2267.5				150110290000			529.540	
						IS2062 E250A			1	
	03	PLATE 5 5950x2167.5				150110290000			506.190	
						IS2062 E250A			1	
	02	PLATE 5 5950x2075				150110290000			484.590	
						IS2062 E250A			1	
	01	PLATE 5 5950x1667.5				150110290000			389.420	
						IS2062 E250A			1	

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. it must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd

UNIT: HIGH PRESSURE BOILER PLANT

TIRUCHIRAPALLI – 620014

DRN

EOL/KUMAR/NM

CHD

RAMANA

APPD

SHANMUGAM

DATE

02-11-14

DATE

02-11-14

DATE

02-11-14

DEPT

DU

ALL DIMENSIONS ARE IN MM

PROJECTION

SCALE

WEIGHT (Kg)

REF TO ASSY / OLD DWG

CODE

124

N.T.S

8957.240

DRAWING NO :

2-48-202-53096

REV

01