

1-48-202-42835

ON DIMENSIONS

FOR TOLERANCES OF UNTOLERANCED  
DIMENSIONS DURING MANUFACTURE  
REFER PLANT STD. NO TP 023 0299

NOTE:

01. FOR GENERAL NOTES REFER PAGE NO. 41 (REF:41) OF DUCT CONSTRUCTION MANUAL.  
REF121 FOR CONSTRUCTION DETAIL.

DESPATCH TABLE

SL. NO.	DESCRIPTION	DU NO.	NO. OFF	ITEM NO. NO.OFF											
				01	19	40	48								
1	T DUCT WALL	207	1	1	2	1	1								
2	T DUCT WALL	208	1	02	20	40	48								
				1	2	2	1								
3	T DUCT WALL	209	1	03	21	40	48								
				1	2	2	1								
4	T DUCT WALL	210	1	04	22	23	25	26	38	40					
				1	1	1	1	1	1	2					
5	T DUCT WALL	211	1	05	31	40	48								
				1	2	1	1								
6	T DUCT WALL	212	1	06	30	40	48								
				1	2	2	1								
7	T DUCT WALL	213	1	07	29	40	48								
				1	2	2	1								
8	T DUCT WALL	214	1	08	28	32	40								
				1	2	1	2								
9	T DUCT WALL	215	1	09	25	39	41	42							
				1	1	1	1	1							
10	T DUCT WALL	216	1	10	25	27	37								
				1	2	2	1								
11	T DUCT WALL	217	1	11	43	49									
				1	1	1									
12	T DUCT WALL	218	1	12	43	49									
				1	1	1									
13	T DUCT WALL	219	1	13	36	44									
				1	1	1									
14	T DUCT WALL	220	1	14	36	44									
				1	1	1									
15	T DUCT WALL	221	1	15	35	45									
				1	1	5									
16	T DUCT WALL	222	1	16	24	35	45								
				1	1	1	5								
17	T DUCT WALL	223	1	17	35	46	47								
				1	1	1	1								
18	T DUCT WALL	224	1	18	35	46	47								
				1	1	1	1								
19	COLLECTOR FLANGE	225	1	33											
				1											
20	COLLECTOR FLANGE	226	1	34											
				1											

49	PLATE 5 C.T.S. 125x5750			150110290000		28.210	
				IS2062 E250A		2	
48	PLATE 5 125x4700			150110290000		23.050	
				IS2062 E250A		6	
47	ISMC 100 1841			150100030000		17.600	
				IS2062 E250A		2	
46	ISMC 75 C.T.S 4700			150100360000		33.550	
				IS2062 E250A		2	
45	ISMC 75 852			150100360000		6.080	
				IS2062 E250A		10	
44	ISMC 250 5415			150100340000		185.190	
				IS2062 E250A		2	
43	ISMC 300 5828			150100060000		211.550	
				IS2062 E250A		2	
42	ISMC 100 2410			150100030000		23.040	
				IS2062 E250A		1	
41	ISMC 150 C.T.S. 2410			150100350000		40.480	
				IS2062 E250A		1	
40	ISMC 250 4676			150100340000		159.910	
				IS2062 E250A		14	
39	ISMC 150 2350			150100350000		39.480	
				IS2062 E250A		1	
38	ISMC 150 2505			150100350000		42.080	
				IS2062 E250A		1	
37	ISMC 250 4760			150100340000		162.790	
				IS2062 E250A		1	
36	ISMC 250 5264			150100340000		180.020	
				IS2062 E250A		2	

35	ISMC 150 6210			150100350000		104.320	
				IS2062 E250A		4	
34	ISMC 250 2460			150100340000		84.130	
				IS2062 E250A		1	
33	ISMC 250 3360			150100340000		114.910	
				IS2062 E250A		1	
32	PLATE 5 150x4600			150110290000		27.080	
				IS2062 E250A		1	
31	ISA 75X75X6 2484.5			150130050000		16.890	
				IS2062 E250A		2	
30	ISA 75X75X6 2497			150130050000		16.980	
				IS2062 E250A		2	
29	ISA 75X75X6 2497			150130050000		16.980	
				IS2062 E250A		2	
28	ISA 75X75X6 2342.5			150130050000		15.920	
				IS2062 E250A		2	
27	ISA 75X75X6 615			150130050000		4.180	
				IS2062 E250A		2	
26	ISA 75X75X6 2330			150130050000		15.840	
				IS2062 E250A		1	
25	ISA 75X75X6 105			150130050000		0.710	
				IS2062 E250A		4	
24	ISA 75X75X6 895			150130050000		6.080	
				IS2062 E250A		1	
23	ISA 75X75X6 2448.5			150130050000		16.650	
				IS2062 E250A		1	
22	ISA 75X75X6 2478.5			150130050000		16.850	
				IS2062 E250A		1	
21	ISA 75X75X6 2447			150130050000		16.640	
				IS2062 E250A		2	
20	ISA 75X75X6 2397			150130050000		16.300	
				IS2062 E250A		2	
19	ISA 75X75X6 2243.5			150130050000		15.250	
				IS2062 E250A		2	
18	PLATE 5 2068x6205			150110290000		318.980	
				IS2062 E250A		1	
17	PLATE 5 2068x6205			150110290000		318.980	
				IS2062 E250A		1	
16	PLATE 5 845x6205			150110290000		205.790	
				IS2062 E250A		1	
15	PLATE 5 845x6260			150110290000		207.620	
				IS2062 E250A		1	
14	PLATE 5 1632.5x5678			150110290000		351.050	
				IS2062 E250A		1	
13	PLATE 5 1632.5x5678			150110290000		351.050	
				IS2062 E250A		1	
12	PLATE 5 1632.5x5950			150110290000		375.580	
				IS2062 E250A		1	
11	PLATE 5 1632.5x5950			150110290000		375.580	
				IS2062 E250A		1	
10	PLATE 5 1380x4810			150110290000		257.960	
				IS2062 E250A		1	
09	PLATE 5 2345x2410			150110290000		221.810	
				IS2062 E250A		1	
08	PLATE 5 4700x2286.5			150110290000		421.800	
				IS2062 E250A		1	
07	PLATE 5 4700x2475			150110290000		456.570	
				IS2062 E250A		1	
06	PLATE 5 4700x2475			150110290000		456.570	
				IS2062 E250A		1	
05	PLATE 5 4700x2473.5			150110290000		456.290	
				IS2062 E250A		1	
04	PLATE 5 4700x2467.5			150110290000		449.680	
				IS2062 E250A		1	
03	PLATE 5 4700x2425			150110290000		447.350	
				IS2062 E250A		1	
02	PLATE 5 4700x2375			150110290000		438.120	
				IS2062 E250A		1	
01	PLATE 5 4700x2232.5			150110290000		411.840	
				IS2062 E250A		1	

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	Bharat Heavy Electricals Ltd		EOL/KUMAR/KP			
	UNIT: HIGH PRESSURE BOILER PLANT		CHD RAMANA			04-11-14
	TIRUCHIRAPALLI - 620014		APPD SHANMUGAM			04-11-14
	355-053					
DEPT DU	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE N.T.S	WEIGHT (Kg) 11520.510	REF TO ASSY / OLD DWG	
CODE 124						
TITLE T DUCT				DRAWING NO : 1-48-202-42835		
				REV		