

FOR TOLERANCES OF UNTOLERANCED  
DIMENSIONS DURING MANUFACTURE  
REFER PLANT STD. NO TP 023 0299

NOTES:

01. FOR GENERAL NOTES REFER PAGE NO.41 (REF.41) OF DUCT CONSTRUCTION MANUAL  
REF. 121 FOR CONSTRUCTION DETAIL

02. THIS DRAWING TO BE READ ALONG WITH ASSEMBLY DRAWING 1-48-012-44767

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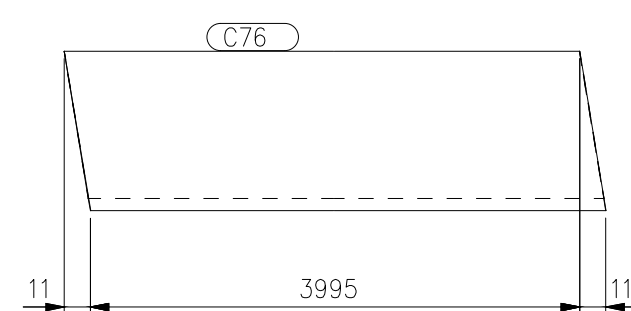
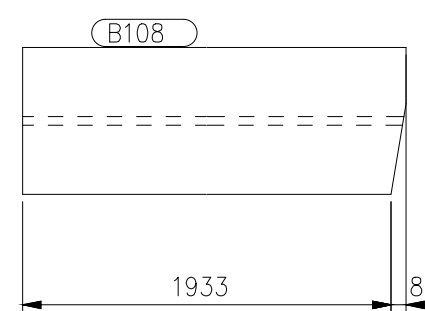
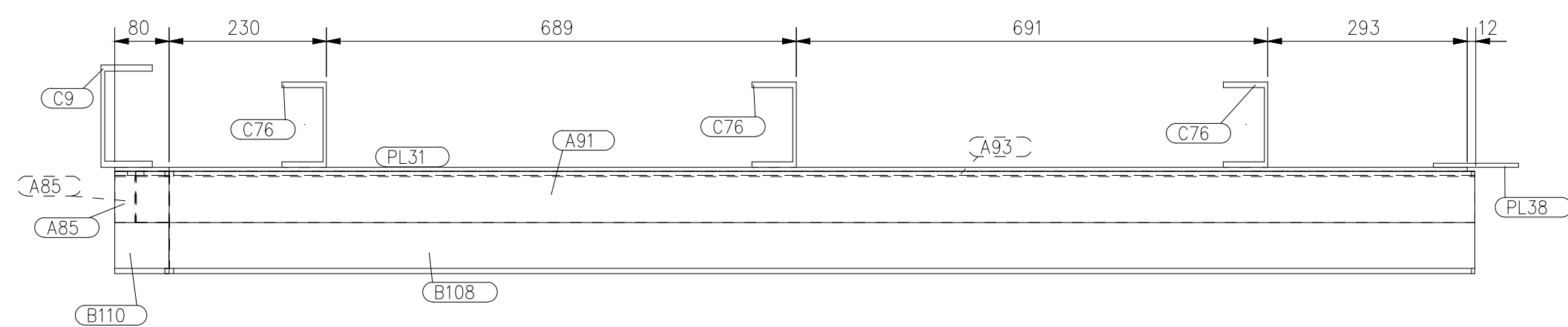
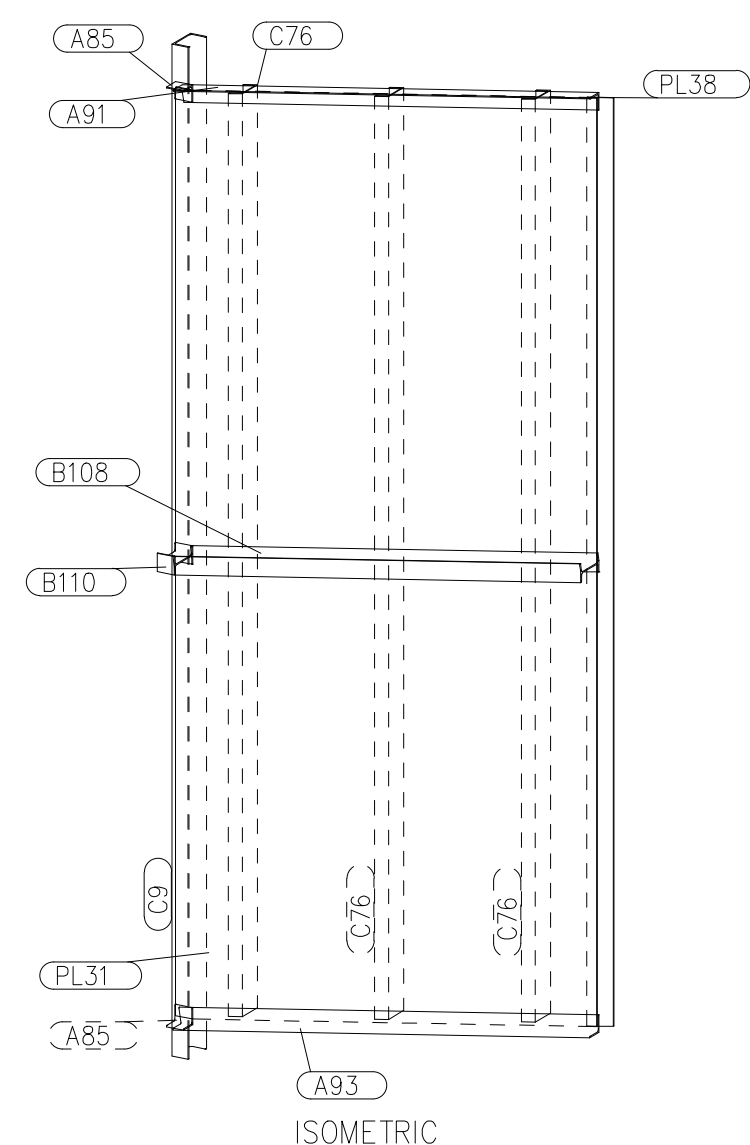
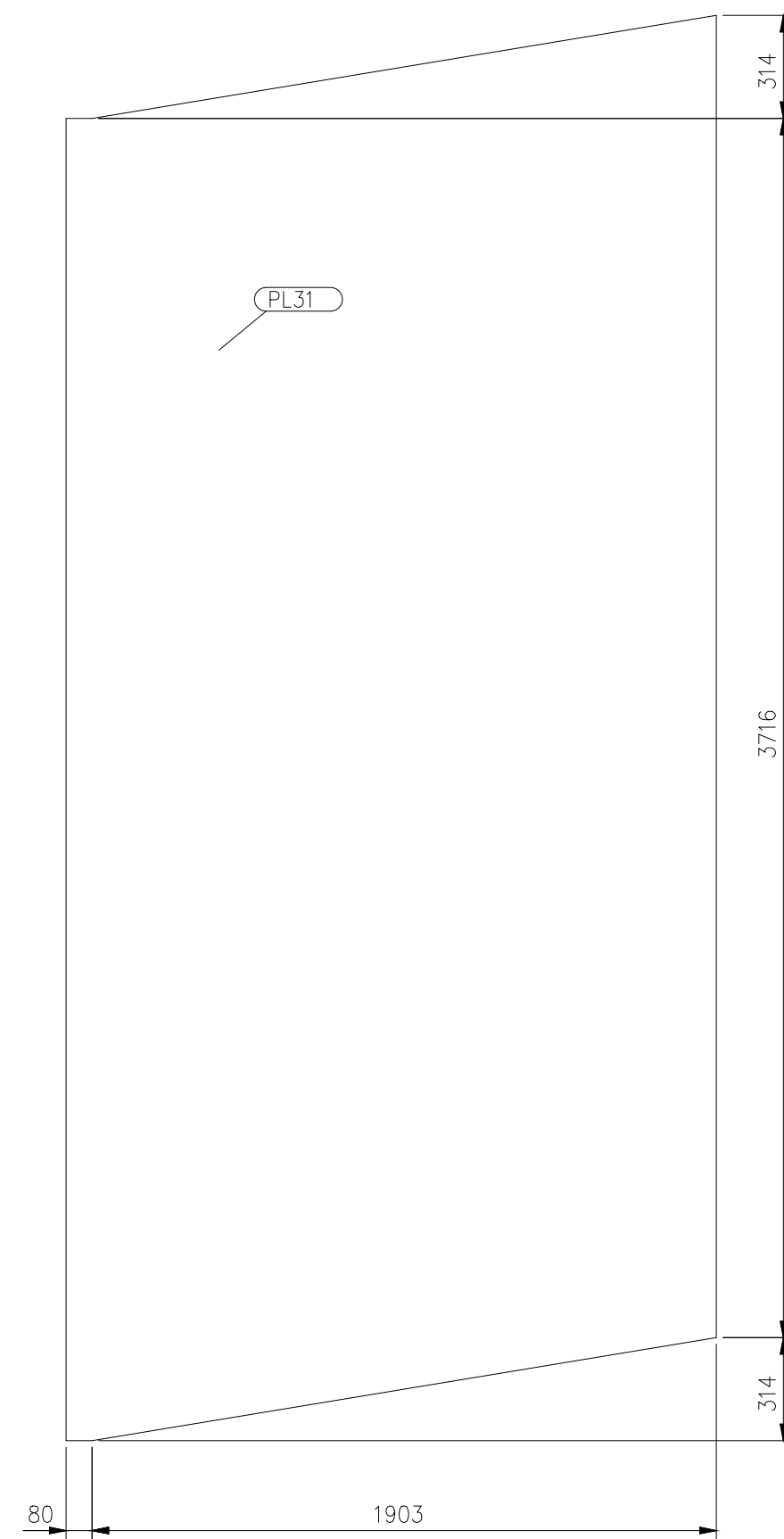
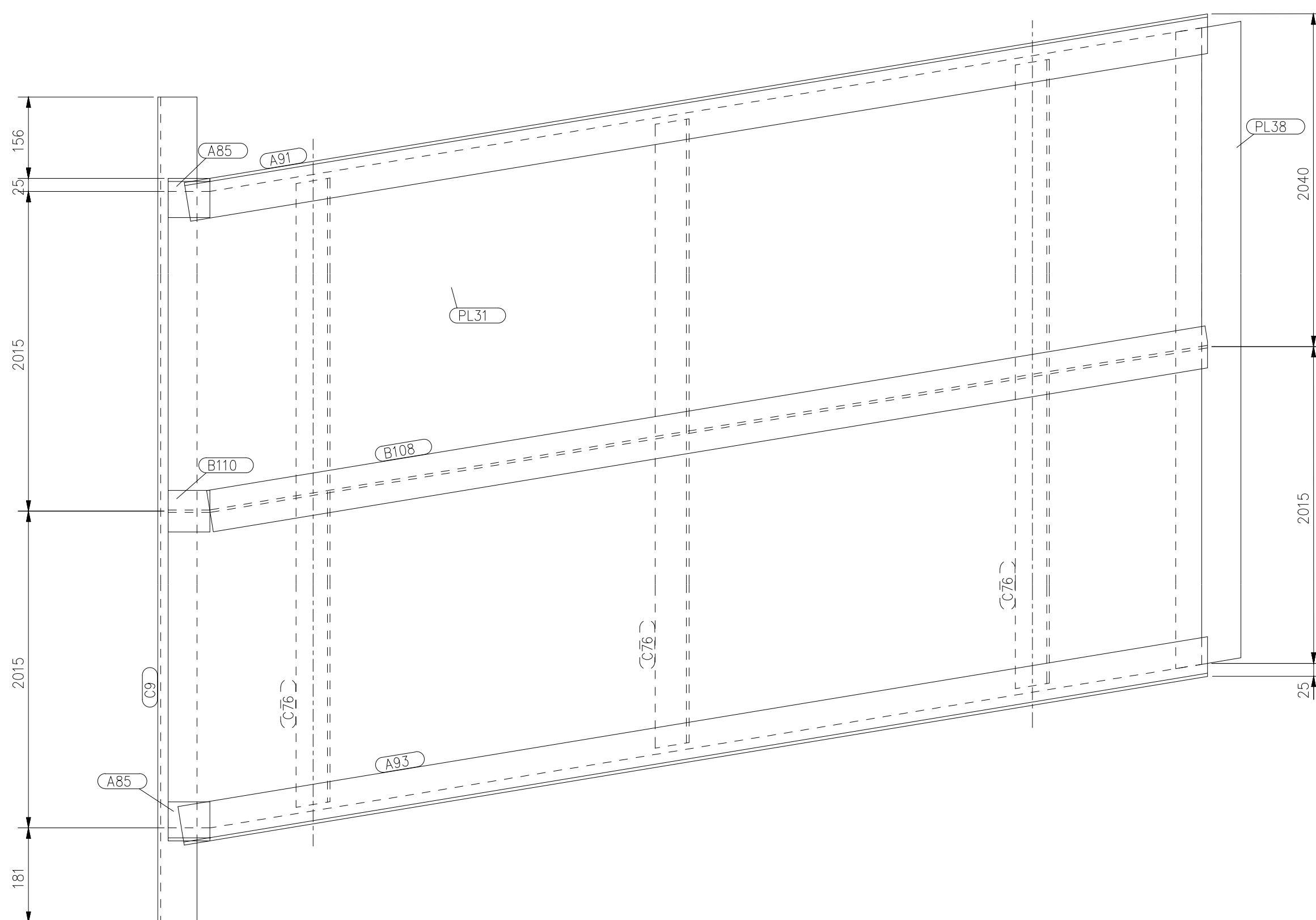
PART MARK LEGEND

XXX



NEAR

FAR S



	1	A85	ISA75X75X6 80				150130050000			0.544		
							IS2062E250A			2		
	2	A91	ISA75X75X6 1989				150130050000			13.524		
							IS2062E250A			1		
	3	A93	ISA75X75X6 2002				150130050000			13.608		
							IS2062E250A			1		
	4	B108	ISMB150 1941				150090220000			29.113		
							IS2062E250A			1		
	5	B110	ISMB150 80				150090220000			1.200		
							IS2062E250A			1		
	6	C9	ISM C150 4392				150100350000			73.786		
							IS2062E250A			1		
	7	C76	ISM C125 4016				150100020000			52.615		
							IS2062E250A			3		
	8	PL31	PLATE 6 4.344.0x1983.0				152110920000			376.304		
							IS2062E250A			1		
	9	PL38	PLATE 6 4051.0x125.0				152110920000			23.727		
							IS2062E250A			1		
VARIANT	SINO	ITEM NUMBER	DESCRIPTION	STD.	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT	G/S	ZONE
						VAR NO	MATERIAL SPECN			QUANTITY		

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TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT




Bharat Heavy Electricals Ltd.  
UNIT: HIGH PRESSURE BOILER PLANT  
TIRUCHIRAPALLI - 620014

DRN	NAME SS MANI
CHD	RAJ
ABRO	BMK

SIGNATURE	DATE 29.09.2018
	01.10.2018
	03.10.2018

DEPT	DUCT
CODE	124

ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE  NTS
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WEIGHT (Kg)	690.193
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REF TO ASSY / OLD DWG	
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TITLE
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DRAWING NO :

REV
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DU NO: 12 DU QTY: 2