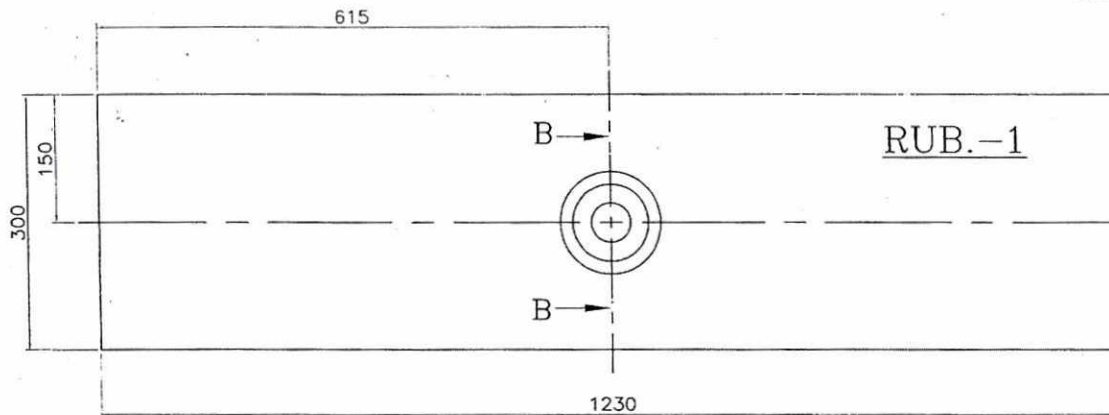


610LL8192433
DRAWING NO.

FIRST ANGLE PROJECTION

ALL DIMENSIONS IN MILLIMETER

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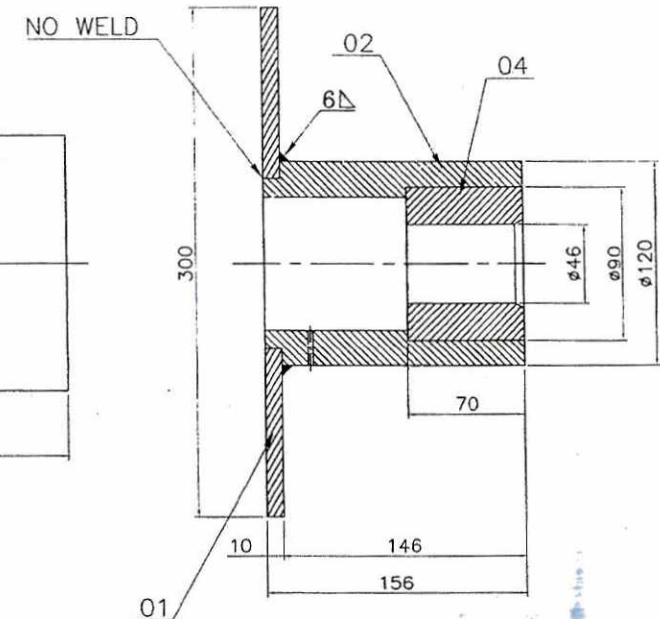


SCALE: 1:2

NOTE:-

1. WELDING SEAMS CARRIED OUT ACCORDING TO-
-HSTN 422 953.
2. ALL DIMENSIONS ARE IN MM.

337618TT019R0001



SECTION-AA

TOTAL WEIGHT (R1) =				14.68
03	DOUILLE 70 LONG	HSTN423305P0002	2.58	
02	TUBE 154 LONG	HSTN423892P0001	2.4	
01	PLATE 1230X300	HSTN310780P0001	9.7	
NOS.	NAME	DRAWING NO.	WT.(KG.)	

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.N.O.	MATL.CODE	WT. (KG)
				VAR.	MATL.SPCN.	QTY.

		CUSTOMER		PROJECT/PRODUCT TRANSFORMER TANK				
		BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR		DRN. SK SINGH		SIGN. 	DATE	NO. OF VAC.
				STD. SK SINGH				
				APPO. A NARAYAN				
DEPTT. BDE	UNTO.DIM.DR. C/M/F		SCALE N.T.S.	WEIGHT--KG	REF TO ASSY.DWG. HSTN310781		IT.NO.	NO OF TGM
TITLE SUPPORT FOR TRANSFORMER					DRAWING NO. 337618TT019		REV.	00
					SHEET NO.- 01		NO.OF SHEETS- 01	SIZE- A3

REV.	DATE	ALTERD	CHECKED

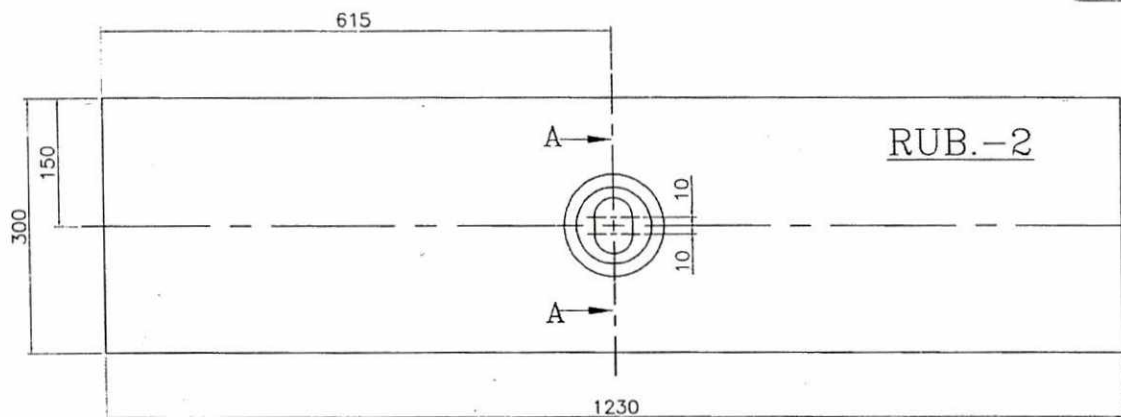
DEPT.	UNTOL.DIM.DR.	SCALE	WEIGHT-KG
BDE	C/M/F	N.T.S.	
TITLE			
SUPPORT FOR TRANSFORMER			

337618TT019R0002
DRAWING NO.

FIRST ANGLE PROJECTION

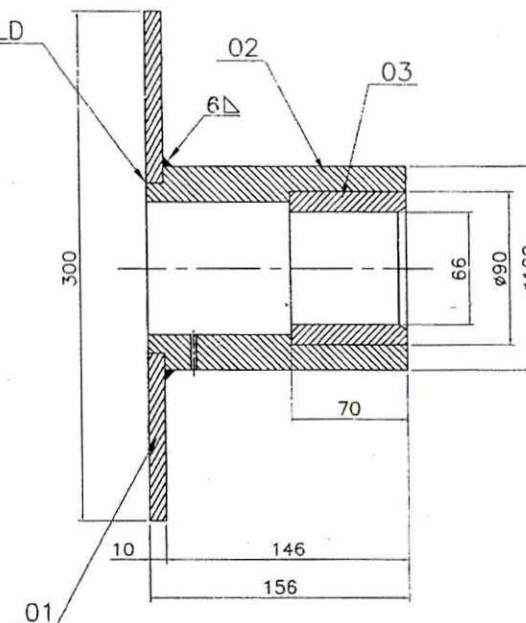
ALL DIMENSIONS IN MILLIMETER

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SCALE: 1:2

NO WELD



SECTION-AA

NOTE:-

1. WELDING SEAMS CARRIED OUT ACCORDING TO-
-HSTN 422 953.
2. ALL DIMENSIONS ARE IN MM.

TOTAL WEIGHT (R2) =			
03	DOUILLE 70 LONG	HSTN423305P0001	2.07
02	TUBE 154 LONG	HSTN423892P0001	2.4
01	PLATE 1230X300	HSTN310780P0001	9.7
NOS.	NAME	DRAWING NO.	WT.(KG.)

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MATL. CODE	WT. (KG.)
				VAR.	MATL. SPECN.	QTY.

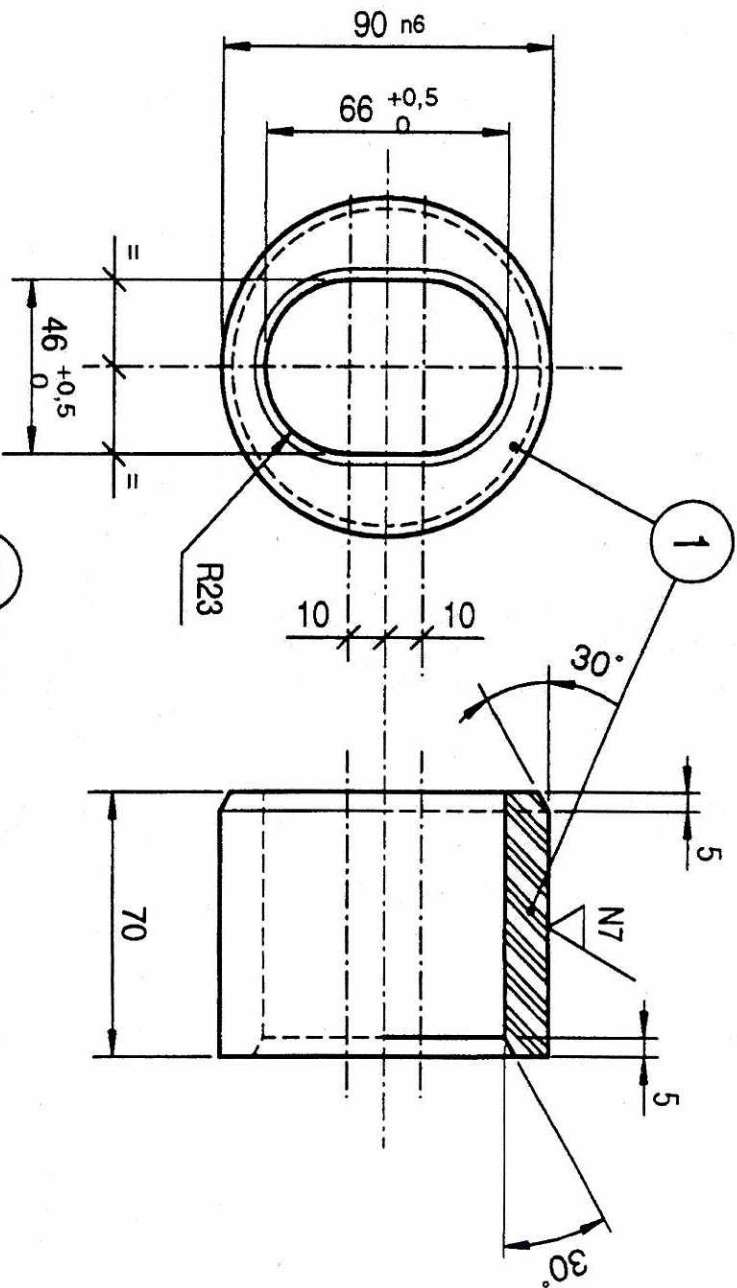
CUSTOMER		PROJECT/PRODUCT	
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR		TRANSFORMER TANK	
DRN.	SK SINGH	SIGN.	DATE
CHKD.	SK SINGH		
APPRD.	A. NARAYAN		
REF. TO ASSY. DRG.		HSTN310781	
DRAFTING NO.		337618TT019	
SHEET NO. - 01		NO. OF SHEETS - 01	
NO. OF REV.		REV.	
00		00	
SIZE - A3			

REV.	DATE	ALTERED	CHECKED

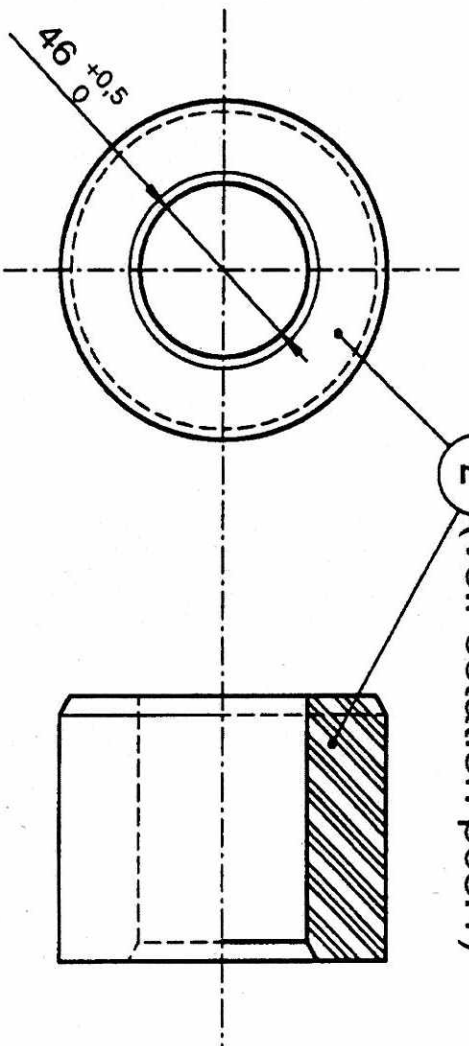
DEPT.	UNIT/DIM. GR.	SCALE	WEIGHT-KG
BDE	C/M/F	N.T.S.	
SUPPORT FOR TRANSFORMER			

Symboles de rugosité selon
DIN ISO 1302

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2) (voir cotation pos.1)



Pos. 1-2  Zingué, 5 µm mini ; chromaté jaune.

Pos. 1	masse Kg.
Ac 50-2	2,07

Pos. 2	masse Kg.
Ac 50-2	2,58

Établi :	10.05.1993 HUMBERT	Issu de :	Nomenc. sép. de m. N° ☒ de N° diff. ☐		Echelle :	1:2	Gen. doc.:	Format :	4
Contrôle :		Service responsable :	TTT-C		DOUILLE DE CENTRAGE (Ø45 L=70)				
Bon p.r.ex. :	10.05.1993 Dormia	Service acquéreur :							
Modification : A) 95-05-16			★						
ABB ABB Sécheron SA			HSTN 423 305		Nb. files: 1				
					File N°: 1				

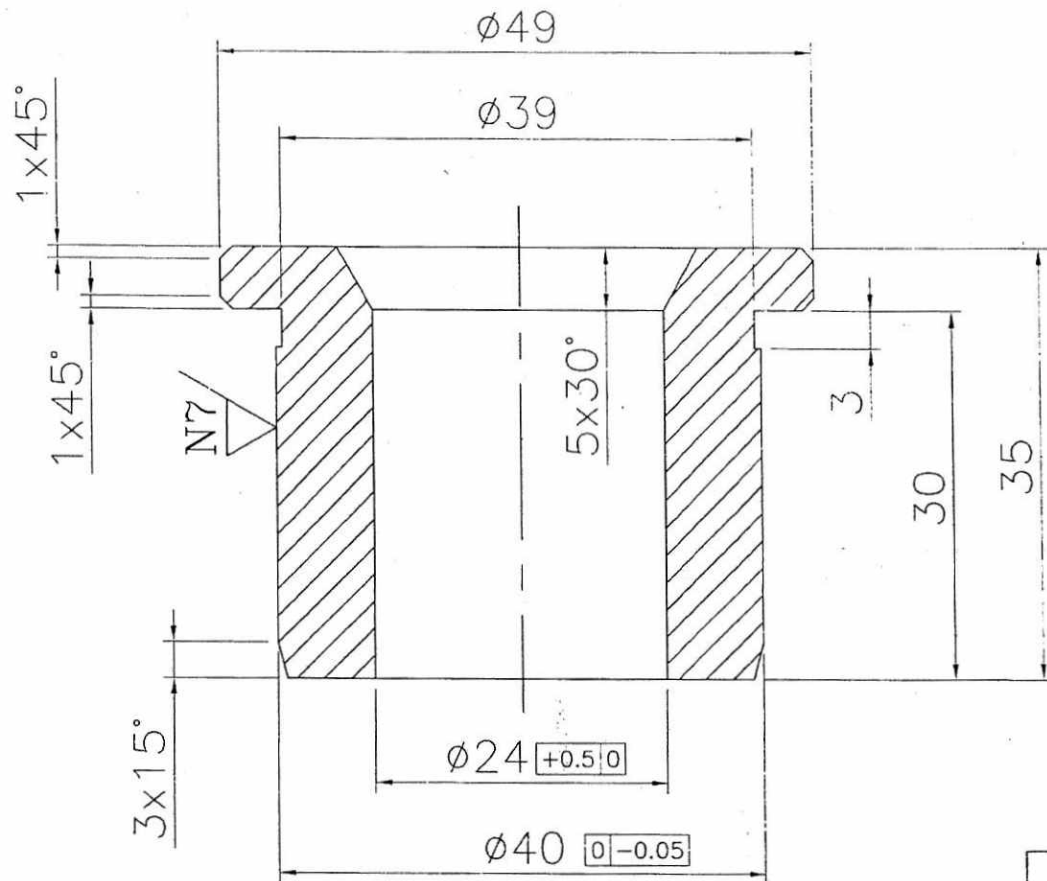
337618TT018
DRAWING NO.

337618TT018P0001

FIRST ANGLE PROJECTION

ALL DIMENSIONS IN MILLIMETER

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SCALE- 3:1

NOTE:- ALL DIMENSIONS ARE IN MM.

TOTAL WEIGHT (P1) =				0.273
01	SOCKET 35 LONG	337618TT018P0001	0.273	
NOS.	NAME	DRAWING NO.	WT.(KG.)	

REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATL CODE	WT.

CUSTOMER				PROJECT/PRODUCT			
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR				TRANSFORMER TANK			
				DRN.	SK SINGH	SGN.	DATE
				CHKD.	SK SINGH		
				APPD.	A. NARAYAN		
DOUILLE				REL TO ASSY. DRG.	HSTN420737	ITEM NO.	NO. OF
				DRAWING NO.	337618TT018	REV.	ITEM
				SHEET NO.-	01	NO. OF SHEETS-	01
						SIZE-	A3

REV.	DATE	ALTERED
		CHECKED

DEPT.	UNTOLOMGR	SCALE	WEIGHT-KG
BDE	C/M/F	N.T.S.	