

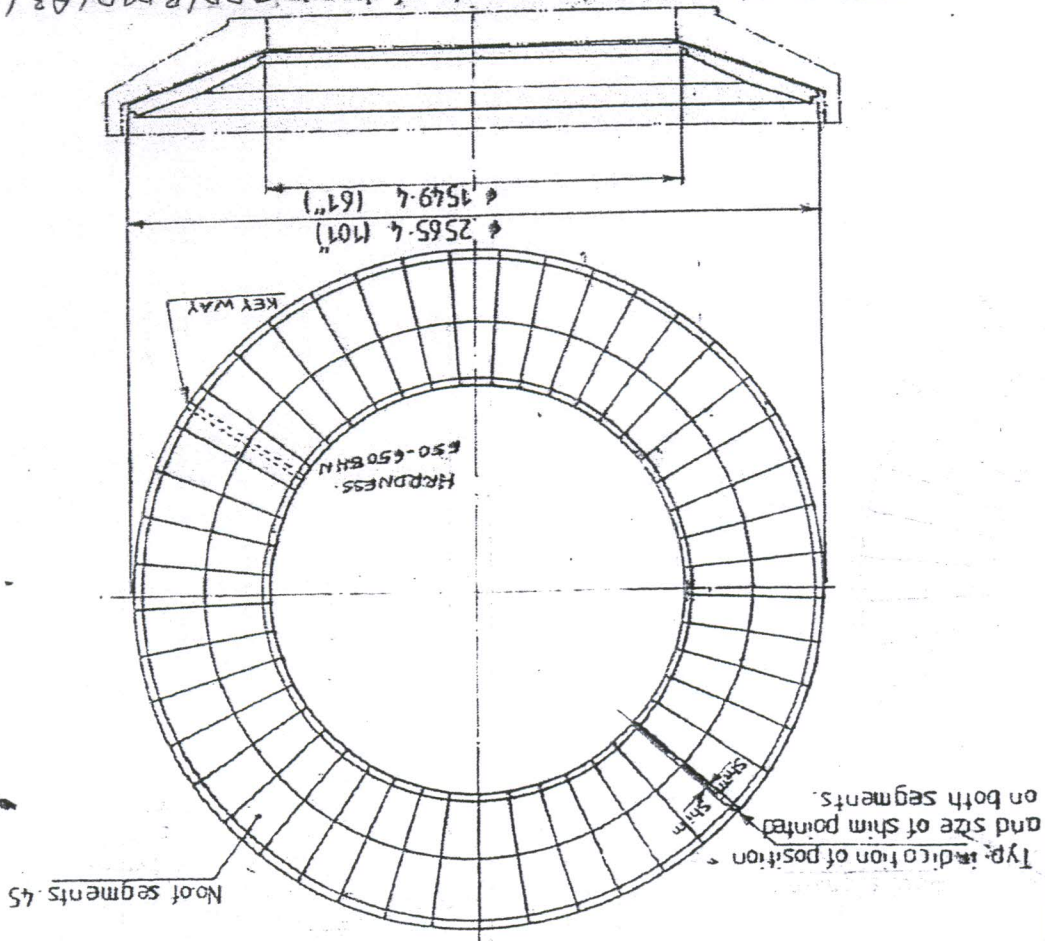
GENERAL NOTES: 1. ALL DIMENSIONS ARE IN 'mm' UNLESS SPECIFIED. 2. DO NOT SCALE THE DRAWING. IF IN DOUBT ASK. 3. WELDING SYMBOLS AS PER IS: 813 4. ALLOWABLE DEVIATIONS FOR DIMENS: WITHOUT SPECIFIED TOLERANCES FOLLOW IS: 2102/1889.		APPROVED <i>[Signature]</i> 17/04/14
DRAWING NO. S P D B M D A 4 2 6 4 6	DEPT. NTS	CHECKED R. K. S.
REV. BULL RING SEGMENTS ARRANGEMENT FOR XRP-1008 BOWL MILL	DATE 17/4/14	DRAWN R. K. S.
TITLE: BULL RING SEGMENTS ARRANGEMENT FOR XRP-1008 BOWL MILL	PROJ. NTS	DESIGNED R. K. S.

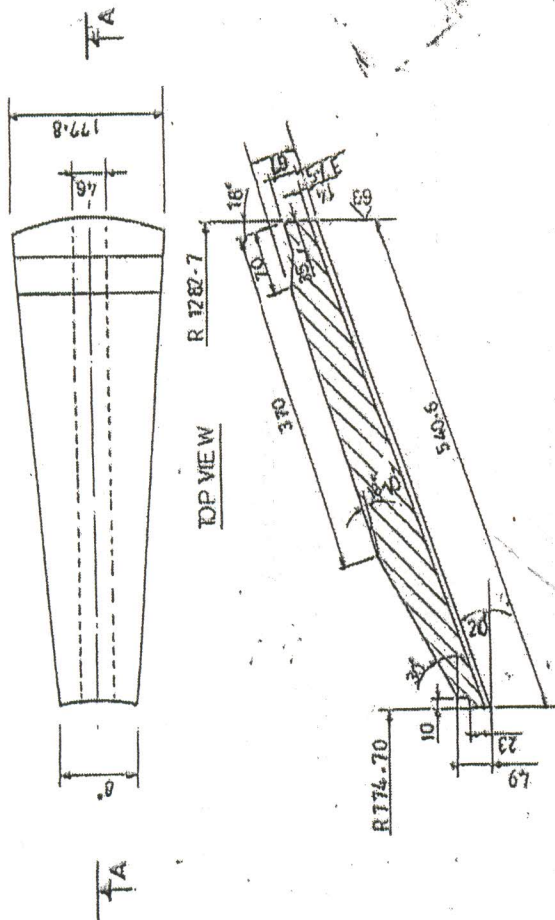
NTPC **RIHAND SUPER THERMAL POWER PROJECT**
 (A GOVERNMENT OF INDIA ENTERPRISE)

This drawing is only tender purpose.

PARTS LIST				
PART No.	DESCRIPTION	QTY.	MATERIAL	UNIT WT. IN K.G.

NOTE: For details of bull ring segments ref. dng. nos. SPD/BMD/A3/647 & 649





Bottom and side faces to be suitably hand ground

PARTS LIST			
PART NO.	DESCRIPTION	QTY.	MATERIAL
1	Bull Ring Segment	1/1000	35-0
			UNIT WT. REQD.
			REMARKS

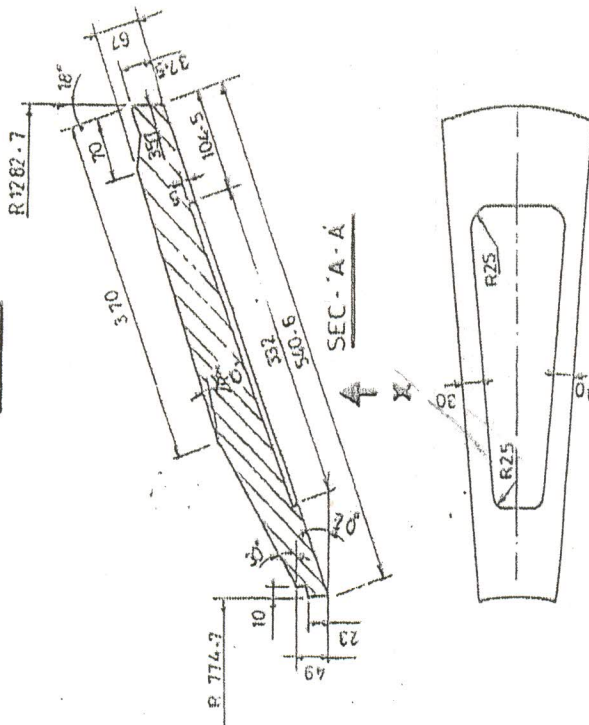
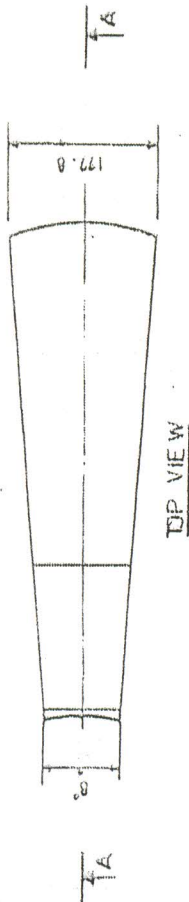
This drawing is only tender purpose.

RIHAND SUPER THERMAL POWER PROJECT (A GOVERNMENT OF INDIA ENTERPRISE)



DESIGNED	PROJ. IN.	TITLE
DRAWN	DATE	BULL RING SEGMENT
CHECKED	SCALE	WITH KEY WAY
APPROVED	DEPT.	DRAWING NO.
GENERAL NOTES		REV.
1. ALL DIMENSIONS ARE IN MM UNLESS SPECIFIED.		3
2. DO NOT SCALE THIS DRAWING IN DOUBT ASK.		P
3. ALLOWABLE DEVIATIONS FOR DIMS. WITHOUT		D
4. SPECIFIED TOLERANCES FOLLOW IS 2101/1989.		B
		M
		D
		A
		3
		2
		6
		4
		7
		1
		OF
		SHEET
		OF

GENERAL TOLERANCES FOR DIMS. UNLESS OTHERWISE STATED		SYMBOLS USED TO DENOTE SURFACE ROUGHNESS	
DI	ANGLES	OLD METHOD	NEW METHOD
0 - 100	0.2	0.2	0.2
101 - 250	0.3	0.3	0.3
251 - 400	0.4	0.4	0.4
401 - 600	0.5	0.5	0.5
601 - 1000	0.7	0.7	0.7
1001 - 2000	1.0	1.0	1.0
ABOVE - 2000	1.3	1.3	1.3
ADDITIONAL INFORMATION		REFERENCE DRAWINGS	
		1	
		2	
		3	
REV	DATE	REV	DATE
1		1	
2		2	
3		3	
4		4	
5		5	
6		6	
7		7	
8		8	
9		9	
10		10	



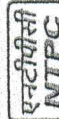
NOTE:- Bottom and side faces to be suitably hand ground.

PART NO.	DESCRIPTION	QTY.	MATERIAL	UNIT WT. IN KGS.	REMARKS
01	Bull Ring Segment	44		35.0	

PARTS LIST

This drawing is only tender purpose.

RIHAND SUPER THERMAL POWER PROJECT (A GOVERNMENT OF INDIA ENTERPRISE)



DESIGNED	PRQJN	TITLE
DRAWN	DATE	BULL RING SEGMENT
CHECKED	SCALE	WITHOUT KEY WAY
APPROVED	DEPT	REV.
GENERAL NOTES		DRAWING NO.
1. ALL DIMENSIONS ARE IN MM UNLESS SPECIFIED		5 P D B M D A 3 2 6 4 9
2. DO NOT SCALE DRAWING		SIZE
3. ALLOWABLE DEVIATIONS FOR DIMS. WITH TOL.		SHEET
4. SPECIFIC TOLERANCES FOLLOW IS 2013		OF

GENERAL TOLERANCES FOR DIMENSIONS UNLESS OTHERWISE STATED		SYMBOLS USED TO DENOTE SURFACE ROUGHNESS												
7	6	5	4	3	2	1	REV	ZON/	DATE	REVISION #	ADDITIONAL INFORMATION			
											1	2	3	4
GENERAL TOLERANCES FOR DIMENSIONS UNLESS OTHERWISE STATED														
SYMBOLS USED TO DENOTE SURFACE ROUGHNESS														
OLD METHOD														
NEW METHOD														
REFERENCE DRAWINGS														
1														
2														
3														