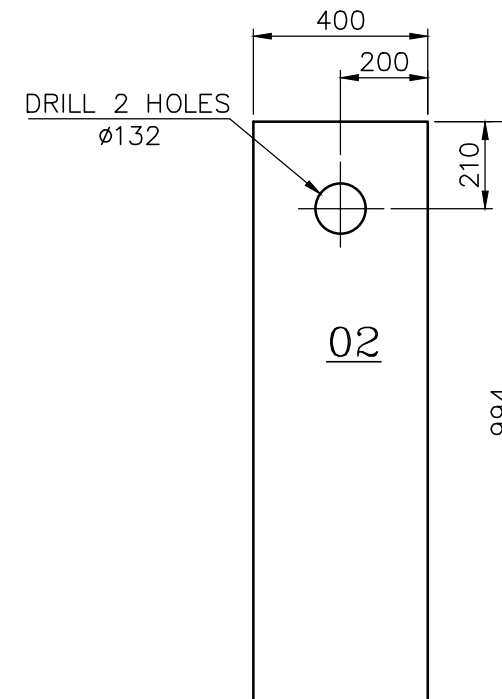
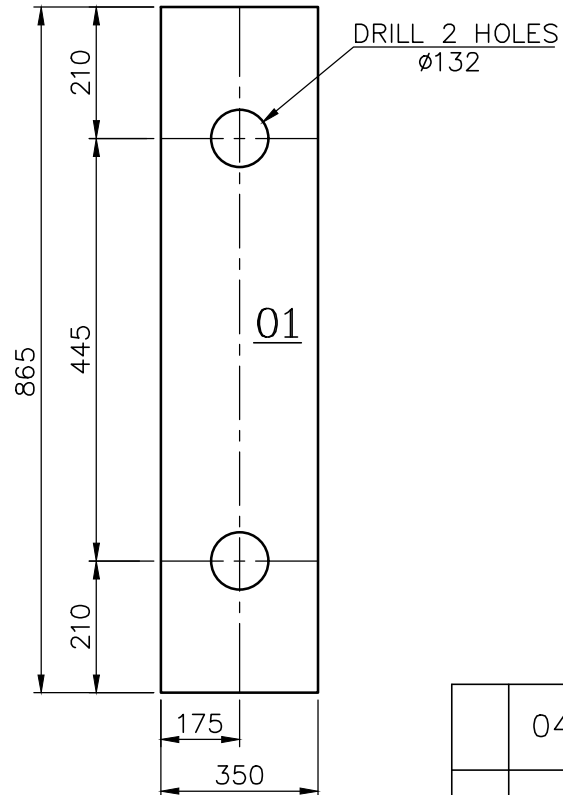
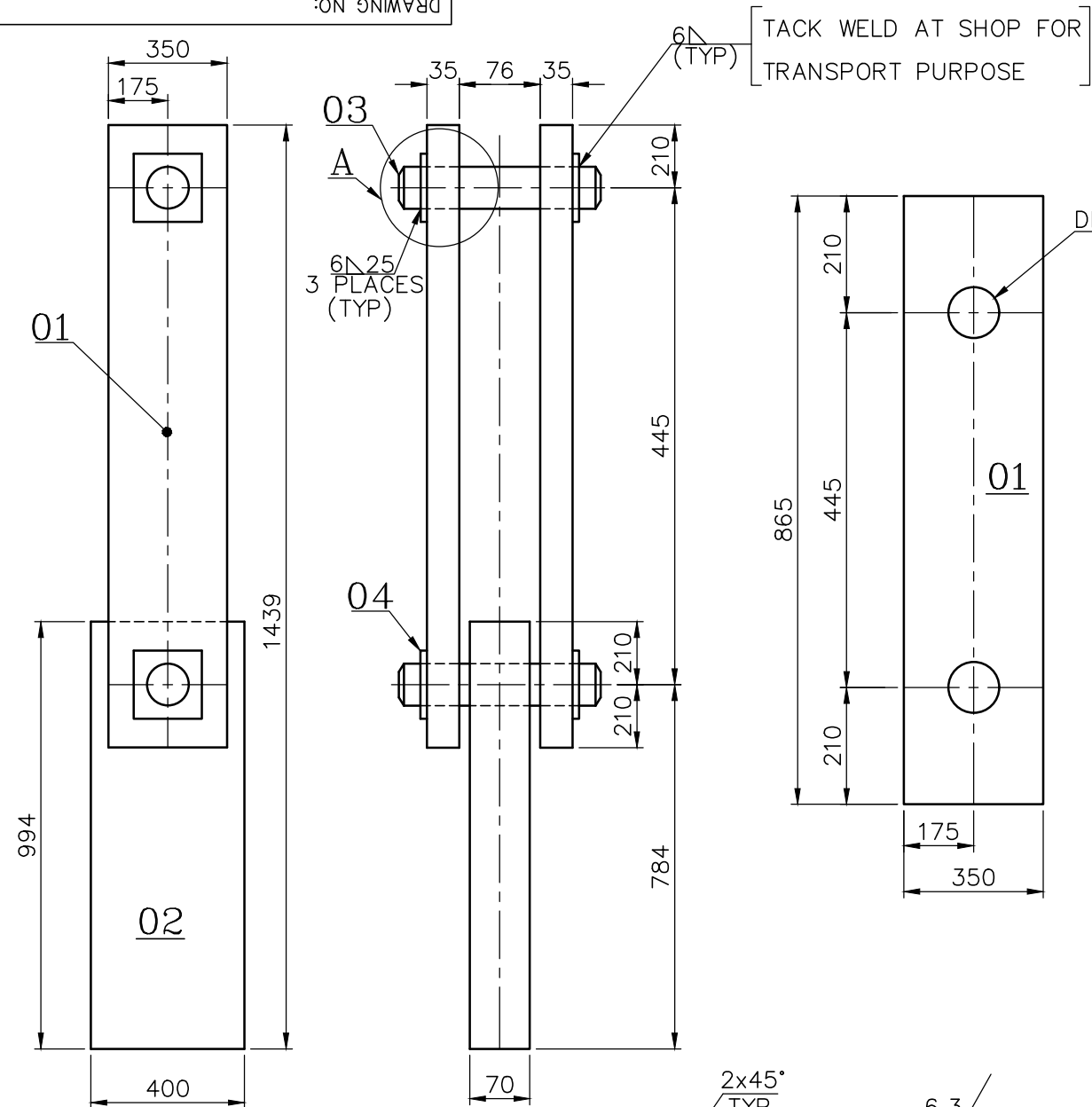
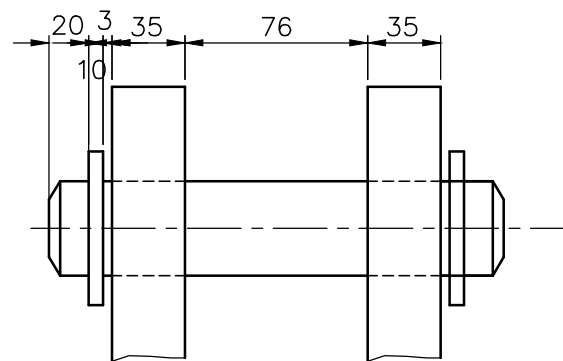
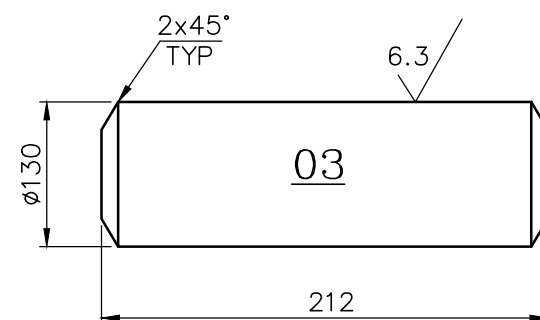
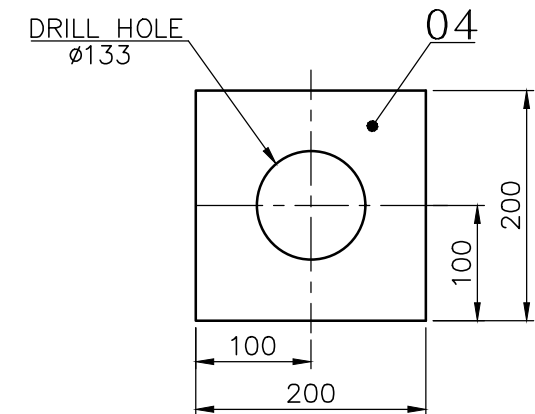


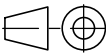
3-48-372-A9138
DRAWING NO



FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299



VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C	UNIT	UNIT WEIGHT	CS
					VAR NO	MATERIAL SPECN		D1	QUANTITY	
	04	PLATE 10 200x200				152110980000			2.0567	
						IS2062E250A			4	
	03	ROD 130; 212				153392470000			22.080	
						SA182GrF12C22			2	
	02	PLATE 70 400x994				159421230000			210.969	
						SA515Gr70			1	
	01	PLATE 35 350x865				159421160000			75.668	
						SA515Gr70			2	

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
		Bharat Heavy Electricals Ltd			DRN	DAVID	SIGNATURE	DATE 19.05.12	
355-055		UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014			CHD	DAVID		19.05.12	
					APPD	HARI		19.05.12	
DEPT DU	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 414.692	REF TO ASSY / OLD DWG				
CODE 124					DRAWING NO : 3-48-372-A9138				
TITLE TIE ASSY-3					REV				

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document is the property of BHARAT
HEAVY ELECTRICALS LTD. It must not
be used directly or indirectly in any
way detrimental to the interest of
the company.

REV	DATE	ALTERED :
01		CHD & APPD:
ZONE		