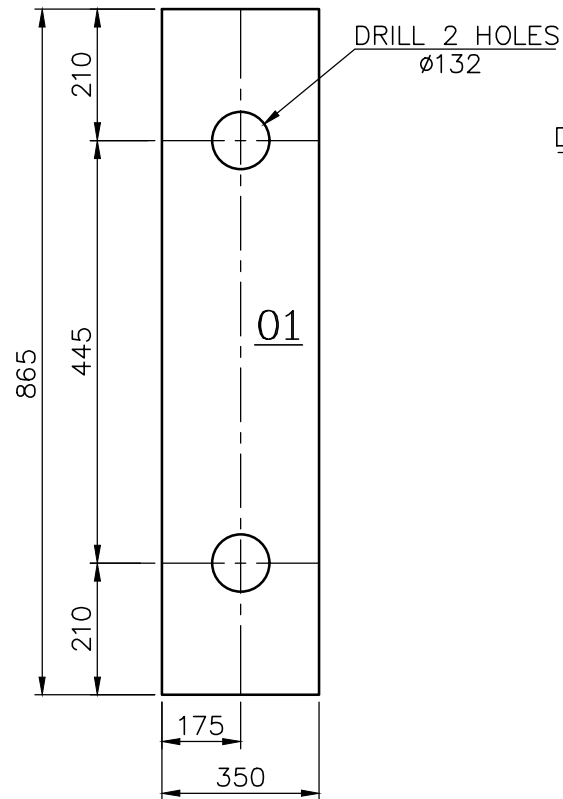
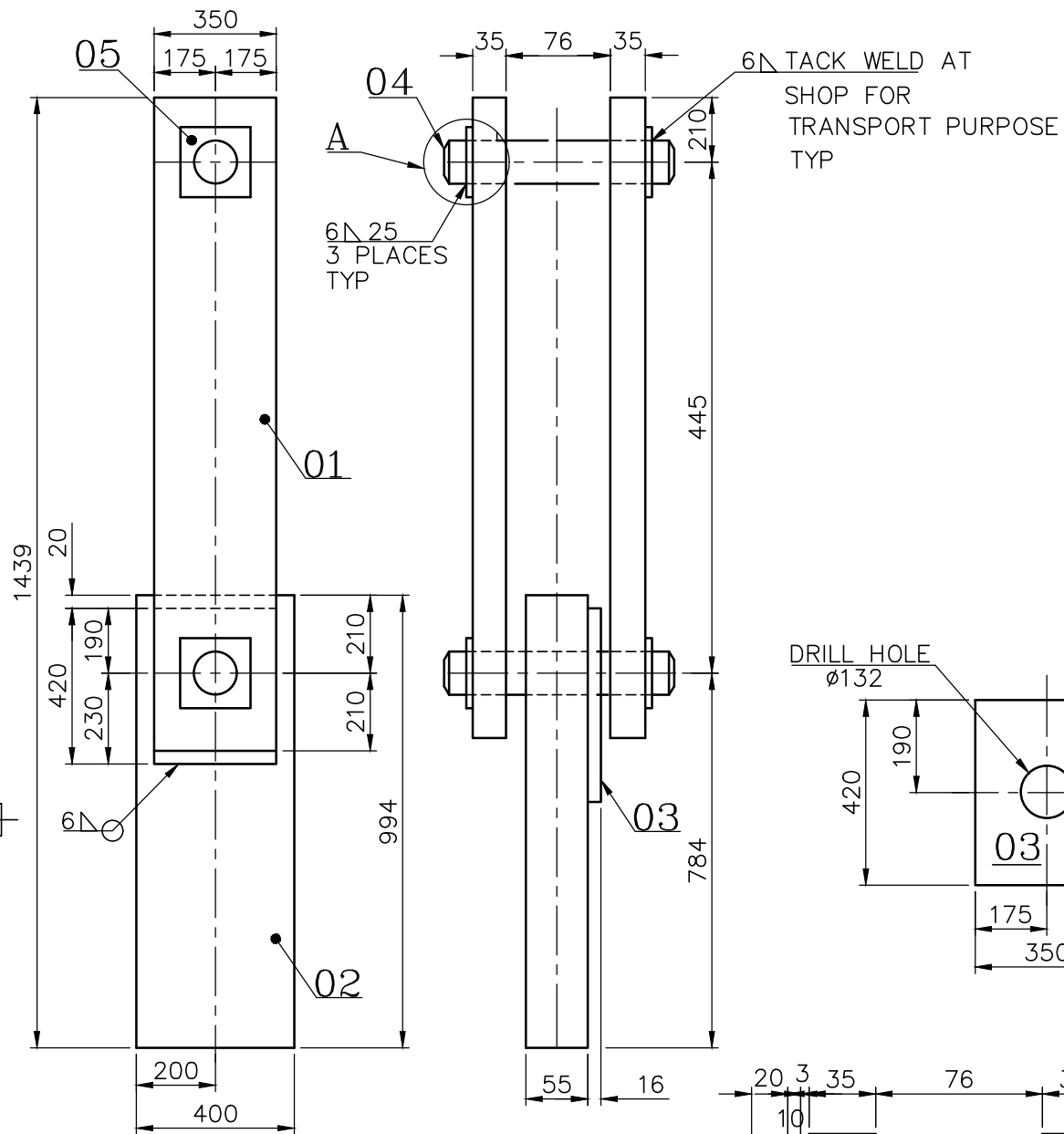
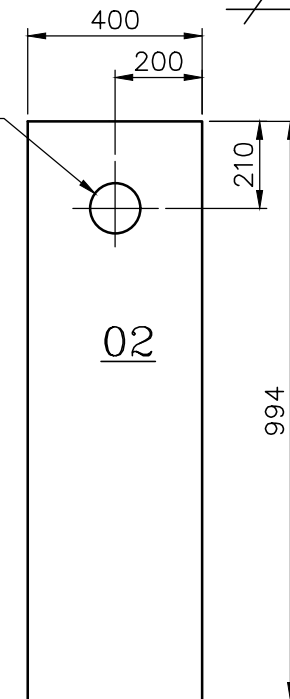


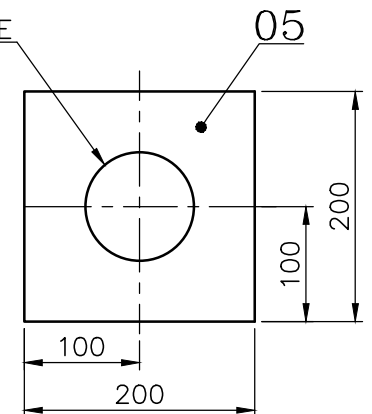
3-48-372-A9136
DRAWING NO.



DRILL HOLE
Ø132

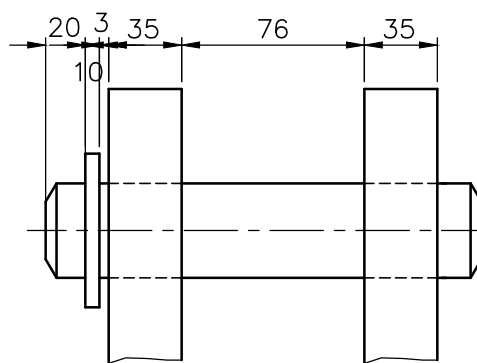
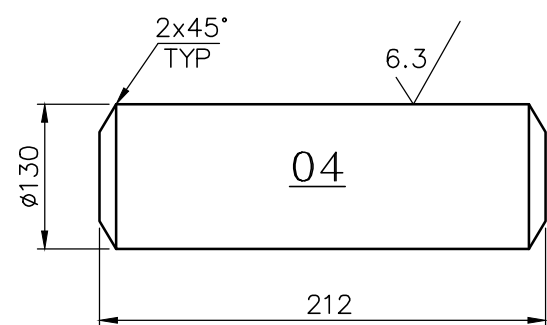


DRILL HOLE
Ø133



FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C	UNIT	UNIT WEIGHT	CS
					VAR NO	MATERIAL SPECN		D1	QUANTITY	
	05	PLATE 10 200x200				152110980000 IS2062E250A			2.0567 4	
	04	ROD DIA 130; 212				153392470000 SA182F12C22			22.080 2	
	03	PLATE 16 350X420				159421120000 SA515Gr70			18.449 1	
	02	PLATE 55 400x994				159421200000 SA515Gr70			165.757 1	
	01	PLATE 35 350x865				159421160000 SA515Gr70			75.668 2	



DET-A

REV	DATE	ALTERED :
01		CHD & APPD:
ZONE		

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way detrimental to the interest of
the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



355-055

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME	SIGNATURE	DATE
CHD	DAVID		19.01.16
APPD	HARI		19.01.16

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
DU			N.T.S	387.929	
CODE	124				

TITLE	DRAWING NO :	REV
TIE ASSY-1	3-48-372-A9136	