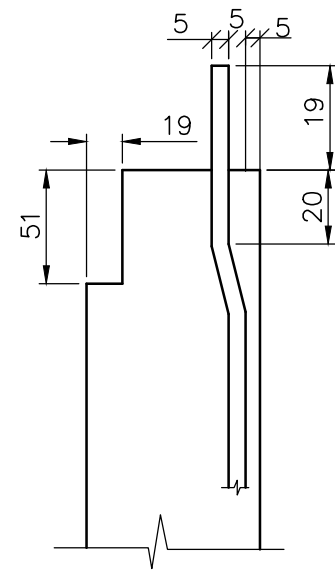
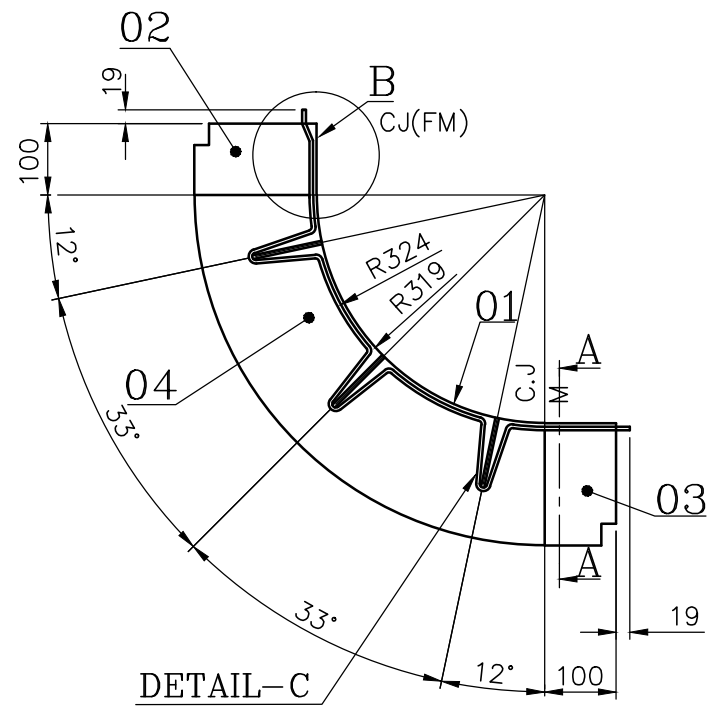
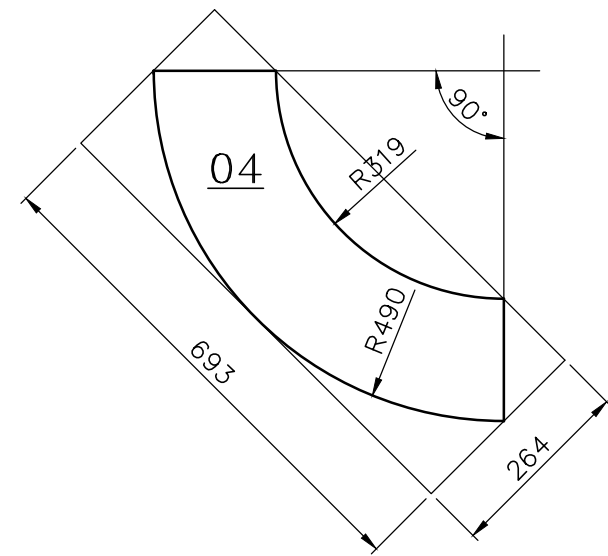


3-48-372-A2075
DRAWING NO:

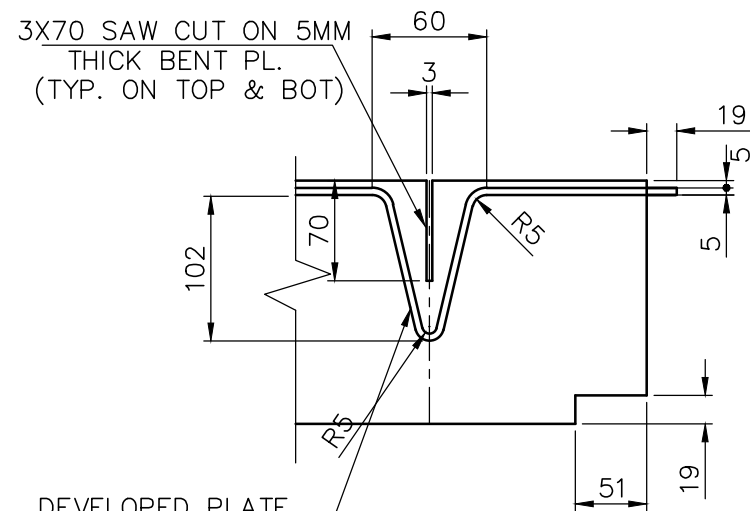
FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299



DETAIL-B

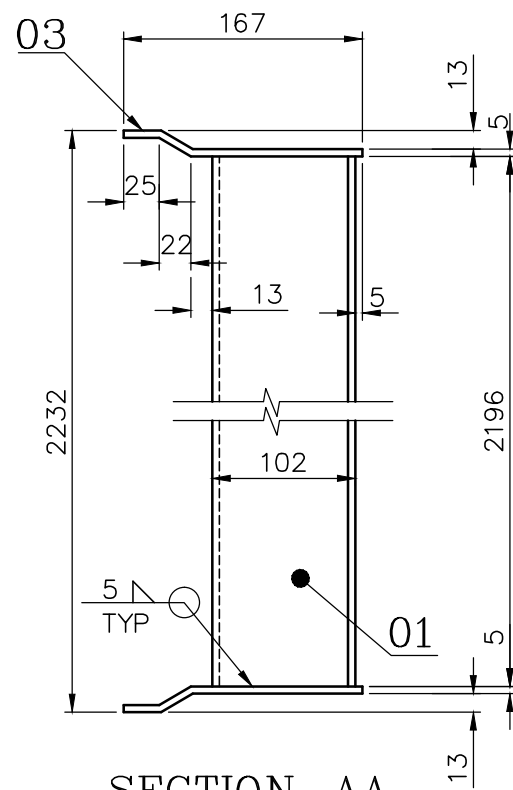


CUTTING PLAN FOR IT-04



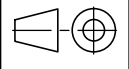
DETAIL-C
TYPICAL BELLOW
DETAIL

DEVELOPED PLATE
LENGTH PER BELLOW
IS 213.8mm



SECTION-AA

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO VAR NO	MATERIAL CODE MATERIAL SPECN	A/C/P DI	UNIT DI	UNIT WEIGHT QUANTITY	CS
	04	PLATE 5 264x693				150110290000			4.230	
						IS2062E250A			2	
	03	PLATE 5 171x100				150110290000			0.670	
						IS2062E250A			2	
	02	PLATE 5 171x100				150110290000			0.670	
						IS2062E250A			2	
	01	PLATE 5 2196x1214				150110290000			104.560	
						IS2062E250A			1	

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 355-055		Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014				DRN	D.DAVID	SIGNATURE	DATE 10-12-2014
DEPT DU		ALL DIMENSIONS ARE IN MM		PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 115.700	CHD	RAMANA	10-12-2014
CODE 124						APPD	SHANMUGAM		10-12-2014
TITLE PLEATED PANEL-Corner							REF TO ASSY / OLD DWG		
							DRAWING NO : 3-48-372-A2075		REV 00

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED :
01		CHD & APPD:
ZONE		