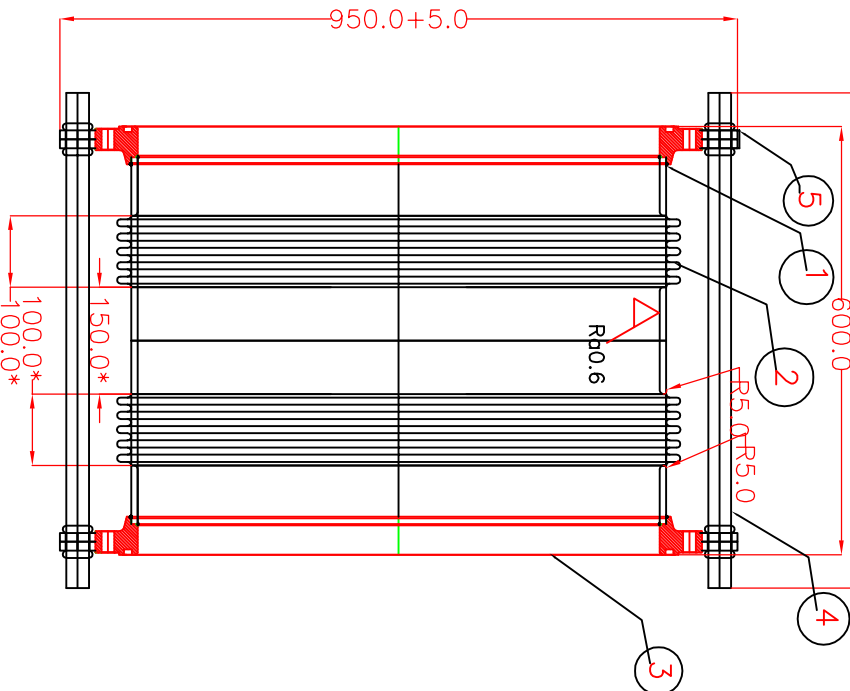
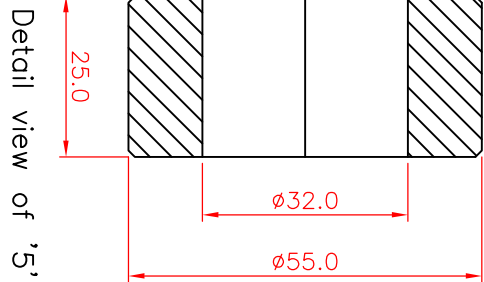
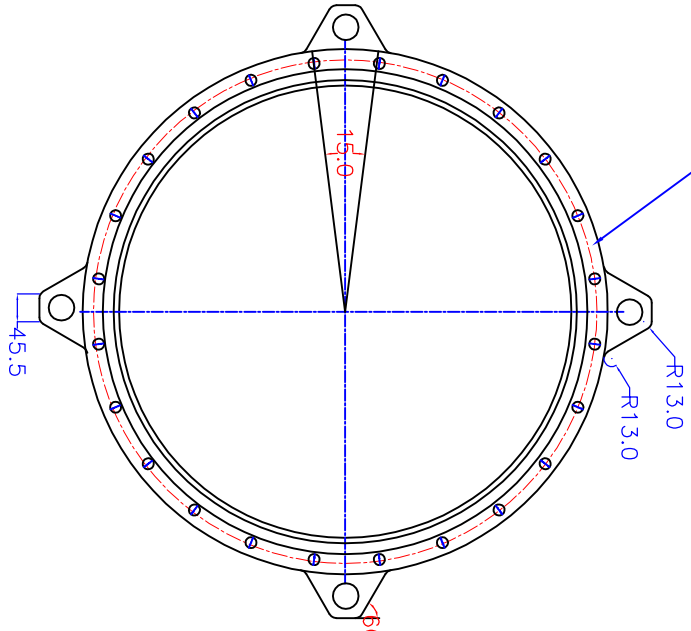




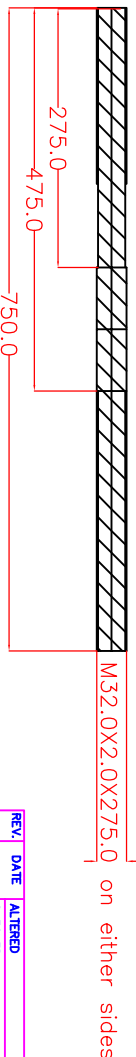
24 Nos $\phi 18$ Clear holes @PCD 815.0 $\pm$ 0.1



Note: * Dimensions are tentative and can be changed according to BHEL Specifications.

1. PIPE,BELLOWS AND FLANGE TO BE TIG/MIGWITH SUITABLE SS ELECTRODE.
- 2.THE ROOT SHOULD BE HOMOGENEOUS AND CONTINOUS.
- 3.TESTED ASSEMBLY TO BE DEGREASED,SAND BLASTED AND POWER COATED ON OUTSIDE.
- 4.INNER SURFACE SHOULD BE ELECTROPOLISHED.
5. 4 NOS OF LIFTING LUGS OF GIVEN DIMENSION SHOULD BE PROVIDED

Detailed View of "4"



VAR/CO	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL. CODE	MATL. SPECN.	A/C	UNIT	WT.	QTY.	ZONE
			05	Lug				SS-304L				08		
			04	TIE ROD				SS-304L				04		
			03	FLANGE III	RDDG 435 0519 1021			SS-304L				02		
			02	BELLOWS				SS-304L				02		
			01	PIPE				SS-304L				02		

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
---------------	----------------	---------------

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED
EXPANSION JOINT WITH BELLOWS					
SHEET NO. NO. OF SHEETS					

TYPE OF PRODUCT

NAME OF CUSTOMER

DEPT.

GRADE OF

SCALE

WEIGHT(KG)

CARD

DRAWING NO.

RD DG 435 0519 1082

BHARAT HEAVY ELECTRICALS LTD.

HYDERABAD

NTS

MMRAO

RD DG 435 0519 1000 1

DATE

08.06.17

NO. OF

ITEMS

01

NAME

SA

DATE

08.06.17

VAR.

SIGN.

DATE

08.06.17

NO. OF

ITEMS

01

ITEM NO.

01

NO. OF

ITEMS

01