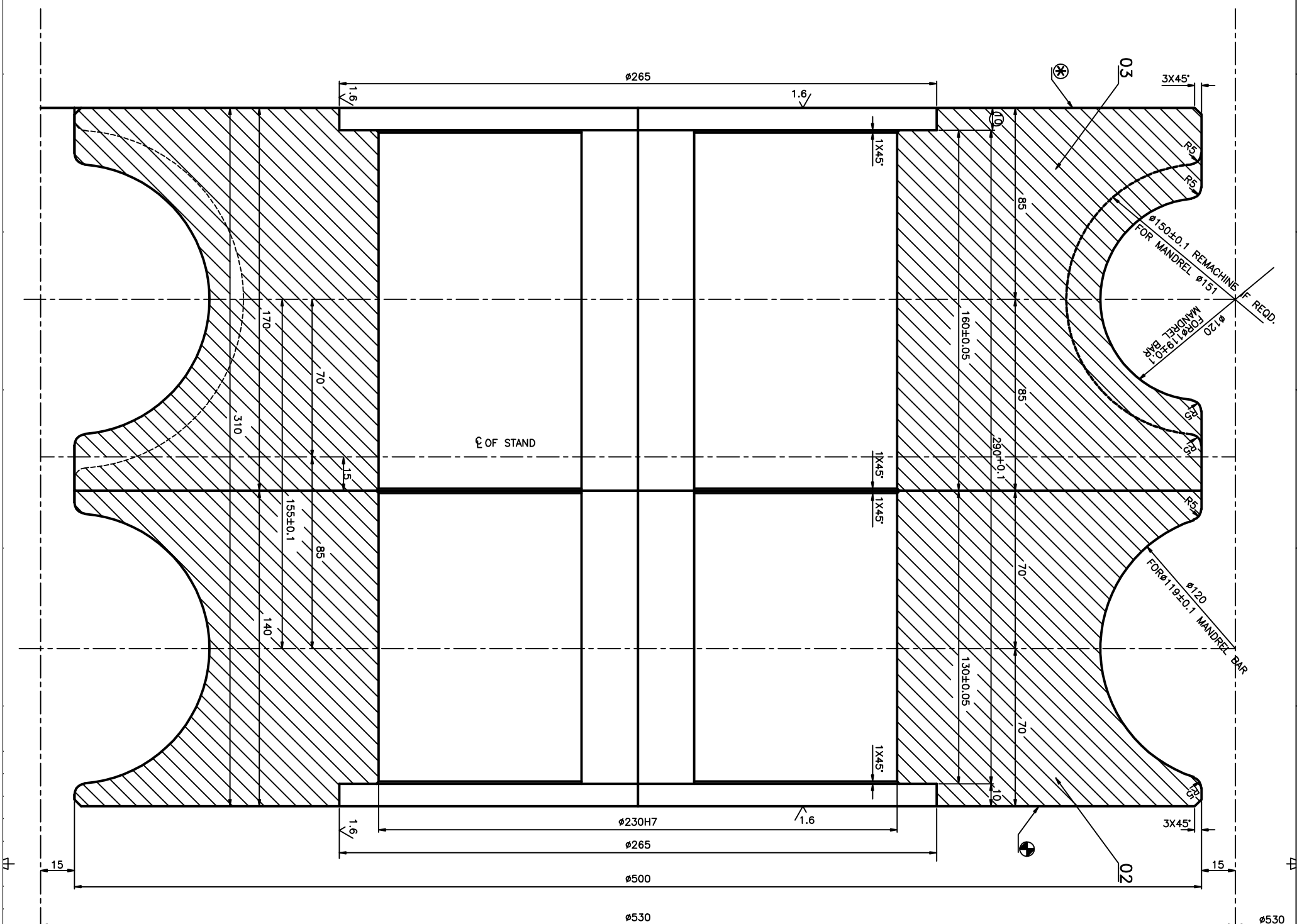


ALL DIMENSIONS ARE IN MILLIMETERS

$$\begin{array}{r} 0.8 \\ \times 1.6 \\ \hline \end{array}$$

DEVIATIONS OF UNTOLERANT DIMENSIONS TO BE AS PER IS:2102-1969 MEDIUM.

50 P9	-0.026 -0.088
230 H7	+0.046 0



NOTE: CHILLED CAST IRON CASTING SURFACE HARDNESS ABOUT 500-530 BRINELL
AND CHILLED DEPTH 25mm

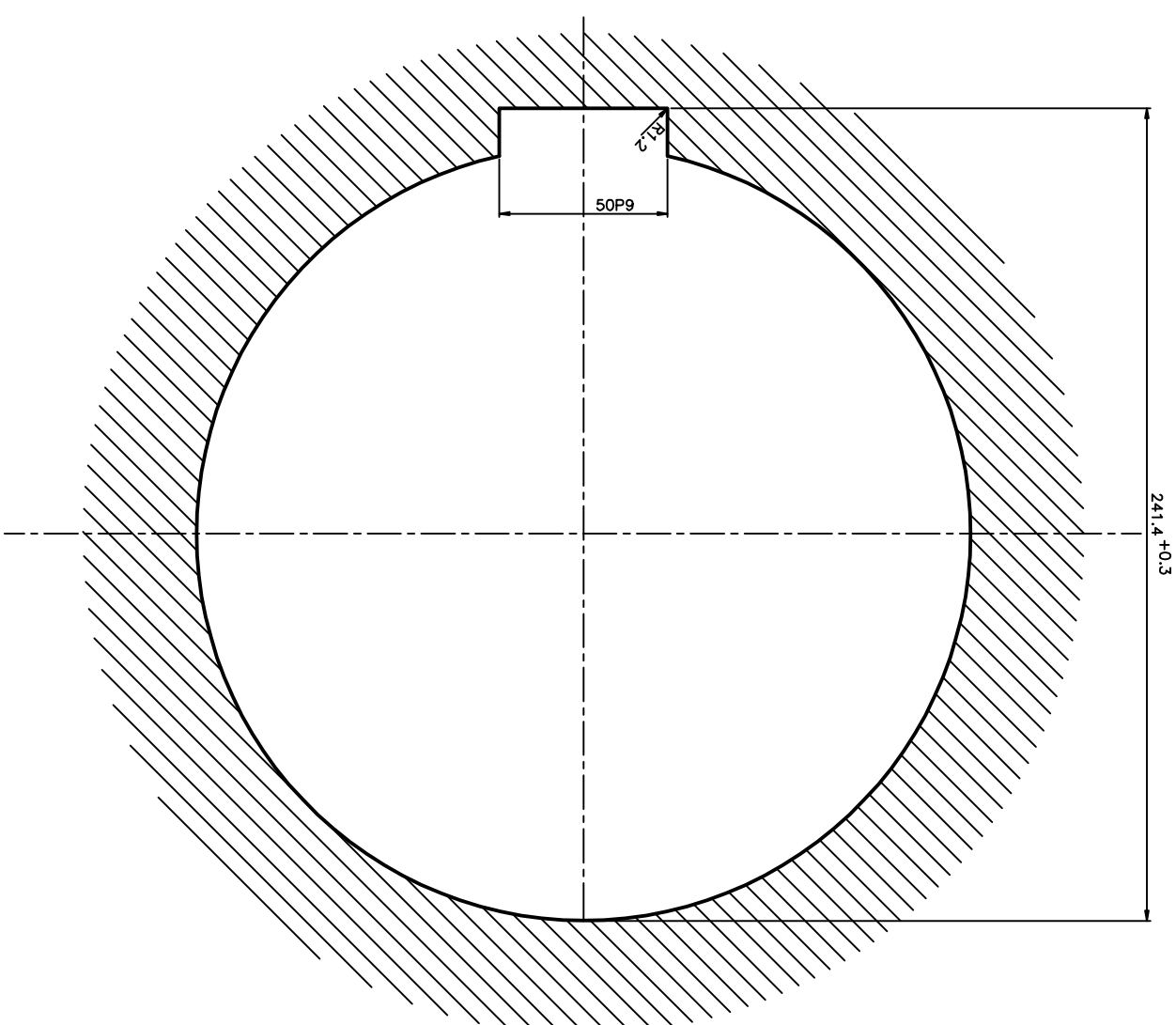
⊕ MARK MATERIAL CODE No.: 89 08 11 001 0

⊗ MARK MATERIAL CODE No.: 89 08 12 001 5

MATERIAL: CHILLED CAST IRON

CHEMICAL COMPOSITION

3.0	0.8	Mn	Ni	Cr	Mo
5.4	1.0	0.4	2.2	0.7	0.2
0.6		2.8	1.3		0.5



REV 01	DATE 22.03.11	APPROVED BY DATE										
ZONE												
 Bharat Heavy Electrodes Ltd SEAMLESS STEEL TUBE PLANT TRUCHIRAPPALLI – 620014												
SPT T E		GRADE OR MATERIAL C/M/F			SCALE	WEIGHT (Kg)	DIN		MARK	DATE		
CODE					1:1	285.0	DIN		REMARK	22.03.11		
TITLE		DRAWING NO :		C/M/F		APP		UNIT WT		REV		
SPLIT ROLL		U 01		10.ST.111.01.008		REF TO ISRT DIN NO 10.ST.111.01.015		CHILLED CAST IRON		03		
				RW 39635/182		SKKRR/PPASWATY		MATERIAL SPEC				