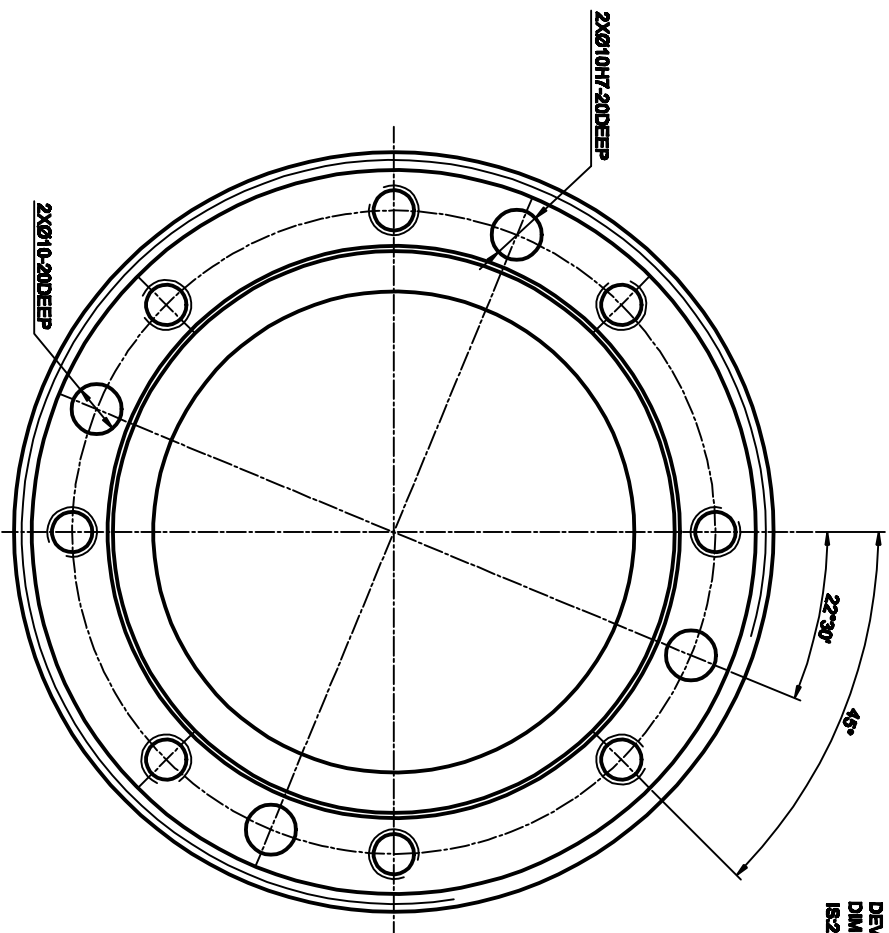
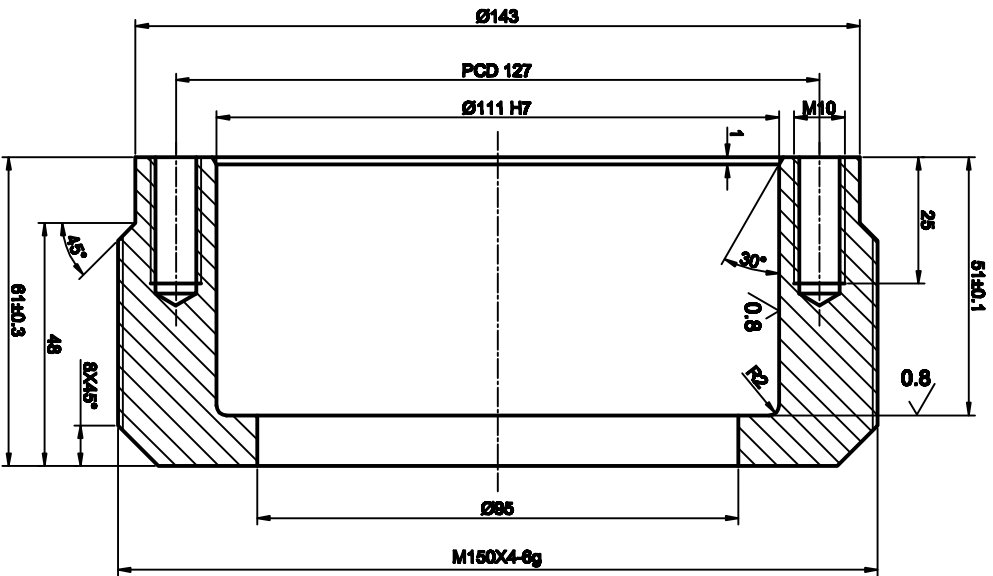




DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1989 MEDIUM.

10 H7	+0.015
111 H7	+0.035
0	0

MATERIAL:45C8 IS:1570(Part II)-1979

MARK MATERIAL CODE No.:6908210106



Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPPALLI - 620014

DRN
R.KUMAR
S.KARUPPASAMY

DATE
08.11.08

DEPT	GRADE OF	SCALE	WEIGHT(Kg)
CODE	UNTOL. DIM	1:1	3.6
	C/M/F		

REF TO ASSY DWG NO	REF TO OLD DWG NO	ITEM NO
10.ST.192.01.030	RW28085-4	7

THREADED RING
(FOR P B FIXED)

DRAWING NO :
30.ST.192.01.242

REV
02

REV	DATE	ALTERED :
		APPROVED