

Ø 152	H 6	+0.0 0
NOMINAL SIZE	TOLERANCE FIELD	DEV -TIO

MATERIAL CODE No.: 69 07 11 0016

CHILLED CAST IRON

10-ST.110.01.05

REV 01	DATE 10/12/12	ALTERED <i>[Signature]</i>	CHECKED <i>[Signature]</i>
ZONE	HARDNESS 480-520 BHN WAS 520 BHN. HARDNESS DEPTH ϕ 300-270mm ADDED.		

BHARAT HEAVY ELECTRICALS LIMITED
SEAMLESS STEEL PIPE PLANT TIRUCHIRAPALLI-620 011

ASSY. DRG.

NAME	
------	--

10	R. Shetty	
----	-----------	--

1990

02-010

1