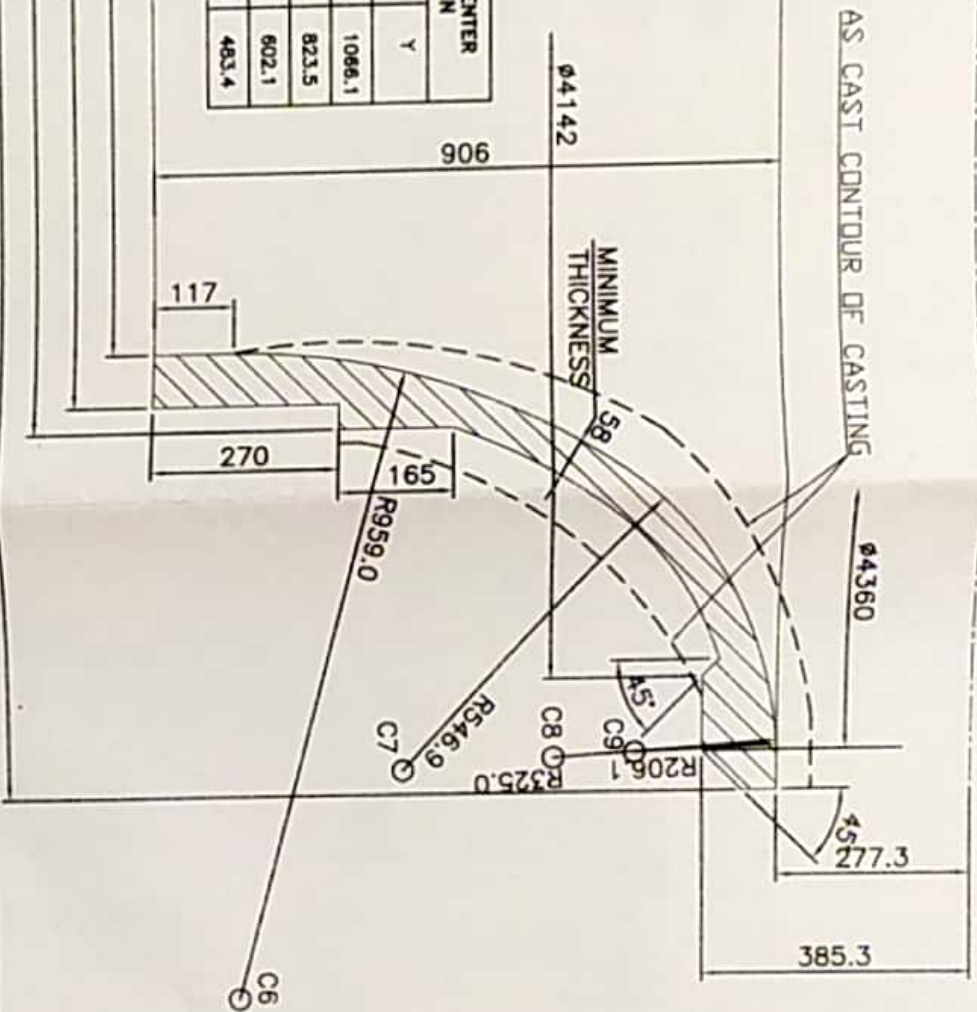




COORDINATE OF CENTER POINT W.R.T. ORIGIN		
S.NO.	CENTRE POINT	X Y
01.	66	2536.0 1066.1
02.	67	2202.9 823.5
03.	68	2187.2 602.1
04.	69	2181.0 483.4

63154
63310
63386
64476

NOTE:-

1. CASTING TO BE ROUGH MACHINED TO THE DRG. DIMENSIONS ON ALL THE SURFACES TO THE FINISH OF 125 MICRONS AND TOLERANCE OF +2 ON OD & HT AND -2 ON ID, -0
2. THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 2-204-07-20506 REV 00
3. WT OF CASTING BEFORE MACHINING : 19000 KGS
WT OF CASTING AFTER MACHINING : 7750 KGS

BEHARAT HEAVY ELECTRICALS. LTD.
CENTRAL FOUNDRY FORGE PLANT
RANIPUR, HARIWAR

CONTROLLED COPY
Foundry Technology
C.No. SF/ 215
Date: 19 OCT 2019

DEPT.- FDV. TECH		SCALE		WEIGHT IN KG.		NAME		SIGN		DATE	
TITLE		ROUGH M/C DWG FOR		RUNNER SKIRT		DRN		23/ARUN III/23588/MDV		12/10/19	
PROJECT AND CUSTOMER NAME		ARUN III		TECHNOLOGY NO.		23585		DRAWING NO.		2-204-07-20506/M	
SHEET NO.		1		NO OF SHEETS		1		NO OF SHEETS		1	